

Where The Wild Coffee Grows The Untold Story Of Coffee From The Cloud Forests Of Ethiopia To Your Cup

Gaby LeFevre is a suburban, Midwestern firecracker, growing up in the 80s and 90s and saving the world one homeless person, centenarian, and orphan at a time. With her crew of twin sister, Annie, smitten Mikhail, and frenemy Mel, she's a pamphlet-wielding humanitarian, tackling a broken world full of heroes and heroines, villains and magical seeds, and Northwyth stories. Beginning with a roadkill-burying nine-year-old and a gas-leak explosion, it follows Gaby as she traverses childhood and young adulthood with characteristic intensity and a penchant for disaster. Meanwhile, the large cast of compelling characters entertains and the Northwyth legends draw you into their magic.

The montane rainforests of Ethiopia are the center of origin and genetic diversity of *Coffea arabica* L. (Rubiaceae). They form part of the Eastern Afromontane biodiversity hotspot due to the high threat of deforestation. Concepts for conservation of these forests and their wild coffee populations are urgently needed. For the present study, vegetation surveys were carried out in four forest fragments in the Bonga region (southwestern Ethiopia) situated between 1,560 and 2,280 m asl. A total of 309 vascular plant species including 16 endemics were recorded; 36 % of the species occur in all forest fragments, while 43 % are present in one fragment only. Ordination methods reveal that plant species composition is strongly influenced by the altitudinal gradient. The forest fragment Koma, which is located above 1,800 m asl, is characterized by high pterophyte diversity and high abundance of Afromontane endemics or near endemics. Forest below 1,800 m asl has a greater diversity of tree species and phytoecological elements, and is further divided in a moister type (Mankira forest fragment) and a drier type (Kayakela forest fragment). Many species of the understory are frequent and abundant, so that the representative species number for a forest fragment can be captured with 10 study plots. In contrast, many tree species and epiphytes have low frequency, and the recording of their representative species number in a forest fragment requires 29 study plots. Wild coffee grows throughout the forest until 2,050 m asl except for extremely shaded and humid sites. Growth rates are very low, in particular during the main rainy season from July until October. Most wild coffee populations are utilized by local farmers. Three use types can be differentiated: (1) Unmanaged wild coffee has very low density in the shaded understory of undisturbed forest. Yields (clean coffee) are below 5 kg ha⁻¹ a⁻¹. (2) Forest coffee systems with low management intensity have an undisturbed forest structure, but some undergrowth vegetation is removed systematically. Abundance and size of coffee trees increase, and yields can reach 15 kg ha⁻¹ a⁻¹. (3) In semi-forest coffee systems, management intensity is high and forest structure is disturbed. Most undergrowth vegetation besides coffee is cleared at least once a year and some canopy trees are cut. Removal of competing plants and increased light penetration stimulate wild coffee growth. Yields average 35 kg ha⁻¹ a⁻¹. Low management intensity in forest coffee systems does not modify natural species composition. Abundance and distribution of tree species in unmanaged forest and forest coffee systems are

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currently governed by natural dynamics, but increasing demand for wood is likely to cause over-exploitation of some highly valued secondary forest and climax tree species. In semi-forest coffee systems, slashing of vegetation and related modification of forest microclimate have a strong impact on species composition and species population structures. Most mature individuals of woody species are coppiced, which favors species that regenerate well vegetatively. Species richness increases due to high numbers of ruderal herbs, climbers and pioneer species adapted to regeneration in disturbed sites. In contrast, the number and abundance of typical forest species that require shade and humidity decline. This is most pronounced regarding tree species. This study makes suggestions for a conservation concept that combines both protection of the original plant diversity of Afromontane forest and profitable use of wild coffee.

Welcome to The Artisan Roaster - your complete guide to setting up and running an artisan coffee roastery café from start-up to sale. This comprehensive book covers everything you need to know to run a professional, rewarding business, from choosing a great location, fitting out your coffee roastery café, sourcing, roasting and blending specialty coffee, managing your staff and more. Written in an engaging and easy-to-read manner, yet packed with essential practical advice as well as fascinating facts on all-things-coffee, this book is designed to give you all the expert tips you'll need to hit the ground running in this exciting industry. David Rosa is an award-winning Australian coffee roaster with a twenty-year career in running a successful coffee roastery and brand. David's previous experience in consumer marketing and advertising proved invaluable in setting up his coffee roastery café. He currently runs coffee roasting and industry-related courses and provides private consultancy services. "David shares his expertise on all aspects of establishing a roastery and the various pitfalls of running a successful business. What David shares is invaluable, informative and concise. It perfectly reflects his enthusiasm, honesty, thirst for knowledge and not least, his sense of humour. I have no doubt this will be read, enjoyed and used as a guide for all new roasters as well as current roasters worldwide."

ANDREW MACKAY - COFI-COM TRADING

What would you change if you could travel back in time? Down a small alleyway in the heart of Tokyo, there's an underground café that's been serving carefully brewed coffee for over a hundred years. Local legend says that this shop offers its customers something else besides coffee—the chance to travel back in time. The rules, however, are far from simple: you must sit in one particular seat, and you can't venture outside the café, nor can you change the present. And, most important, you only have the time it takes to drink a hot cup of coffee—or risk getting stuck forever. Over the course of one summer, four customers visit the café in the hopes of traveling to another time: a heartbroken lover looking for closure, a nurse with a mysterious letter from her husband, a waitress hoping to say one last goodbye and a mother whose child she may never get the chance to know.

Heartwarming, wistful and delightfully quirky, *Before the Coffee Gets Cold* explores the intersecting lives of four women who come together in one extraordinary café, where the service may not be quick, but the opportunities are endless.

Most of us can't make it through morning without our cup (or cups) of joe, and we're not alone. Coffee is a global beverage: it's grown commercially on four continents and consumed enthusiastically on all seven—and there is even an Italian espresso machine

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on the International Space Station. Coffee's journey has taken it from the forests of Ethiopia to the fincas of Latin America, from Ottoman coffee houses to "Third Wave" cafés, and from the simple coffee pot to the capsule machine. In *Coffee: A Global History*, Jonathan Morris explains both how the world acquired a taste for this humble bean, and why the beverage tastes so differently throughout the world. Sifting through the grounds of coffee history, Morris discusses the diverse cast of caffeinated characters who drank coffee, why and where they did so, as well as how it was prepared and what it tasted like. He identifies the regions and ways in which coffee has been grown, who worked the farms and who owned them, and how the beans were processed, traded, and transported. Morris also explores the businesses behind coffee—the brokers, roasters, and machine manufacturers—and dissects the geopolitics linking producers to consumers. Written in a style as invigorating as that first cup of Java, and featuring fantastic recipes, images, stories, and surprising facts, *Coffee* will fascinate foodies, food historians, baristas, and the many people who regard this ancient brew as a staple of modern life.

An A-Z compendium of everything you need to know about coffee, from a champion barista. Coffee is more popular than ever before - and more complex. The *Coffee Dictionary* is the coffee drinker's guide to the dizzying array of terms and techniques, equipment and varieties that go into creating the perfect cup. With hundreds of entries on everything from sourcing, growing and harvesting, to roasting, grinding and brewing, three-time UK champion barista and coffee expert Maxwell Colonna-Dashwood explains the key factors that impact the taste of your drink. Illustrated throughout and covering anything from country of origin, variety of bean and growing and harvesting techniques to roasting methods, brewing equipment, tasting notes - as well as the many different coffee-based drinks - *The Coffee Dictionary* is the final word on coffee.

The instant New York Times bestseller "Expert storytelling . . . [Pollan] masterfully elevates a series of big questions about drugs, plants and humans that are likely to leave readers thinking in new ways."—New York Times Book Review From #1 New York Times bestselling author Michael Pollan, a radical challenge to how we think about drugs, and an exploration into the powerful human attraction to psychoactive plants—and the equally powerful taboos. Of all the things humans rely on plants for—sustenance, beauty, medicine, fragrance, flavor, fiber—surely the most curious is our use of them to change consciousness: to stimulate or calm, fiddle with or completely alter, the qualities of our mental experience. Take coffee and tea: People around the world rely on caffeine to sharpen their minds. But we do not usually think of caffeine as a drug, or our daily use as an addiction, because it is legal and socially acceptable. So, then, what is a "drug"? And why, for example, is making tea from the leaves of a tea plant acceptable, but making tea from a seed head of an opium poppy a federal crime? In *This Is Your Mind on Plants*, Michael Pollan dives deep into three plant drugs—opium, caffeine, and mescaline—and throws the fundamental strangeness, and arbitrariness, of our thinking about them into sharp relief. Exploring and participating in the cultures that have grown up around these drugs while consuming (or, in the case of caffeine, trying not to consume) them, Pollan reckons with the powerful human attraction to psychoactive plants. Why do we go to such great lengths to seek these shifts in consciousness, and then why do we fence that universal desire with laws and customs and fraught feelings? In this unique blend of history, science, and memoir, as well as

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participatory journalism, Pollan examines and experiences these plants from several very different angles and contexts, and shines a fresh light on a subject that is all too often treated reductively—as a drug, whether licit or illicit. But that is one of the least interesting things you can say about these plants, Pollan shows, for when we take them into our bodies and let them change our minds, we are engaging with nature in one of the most profound ways we can. Based in part on an essay published almost twenty-five years ago, this groundbreaking and singular consideration of psychoactive plants, and our attraction to them through time, holds up a mirror to our fundamental human needs and aspirations, the operations of our minds, and our entanglement with the natural world.

“You’ll never think the same way about your morning cup of coffee.”—Mark McClusky, editor in chief of Wired.com and author of *Faster, Higher, Stronger* Journalist Murray Carpenter has been under the influence of a drug for nearly three decades. And he’s in good company, because chances are you’re hooked, too. Humans have used caffeine for thousands of years. A bitter white powder in its most essential form, a tablespoon of it would kill even the most habituated user. This addictive, largely unregulated substance is everywhere—in places you’d expect (like coffee and chocolate) and places you wouldn’t (like chewing gum and fruit juice), and Carpenter reveals its impact on soldiers, athletes, and even children. It can make you stronger, faster, and more alert, but it’s not perfect, and its role in health concerns like obesity and anxiety will surprise you. Making stops at the coffee farms of central Guatemala, a synthetic caffeine factory in China, and an energy shot bottler in New Jersey, among numerous other locales around the globe, *Caffeinated* exposes the high-stakes but murky world of caffeine, drawing on cutting-edge science and larger-than-life characters to offer an unprecedented understanding of America’s favorite drug.

In *Out of Africa*, author Isak Dinesen takes a wistful and nostalgic look back on her years living in Africa on a Kenyan coffee plantation. Recalling the lives of friends and neighbours—both African and European—Dinesen provides a first-hand perspective of colonial Africa. Through her obvious love of both the landscape and her time in Africa, Dinesen’s meditative writing style deeply reflects the themes of loss as her plantation fails and she returns to Europe. HarperTorch brings great works of non-fiction and the dramatic arts to life in digital format, upholding the highest standards in ebook production and celebrating reading in all its forms. Look for more titles in the HarperTorch collection to build your digital library.

The village of Campodimele in the Aurunci Mountains has been called 'the village of eternity' by World Health Organisation scientists, after a study revealed the astonishing longevity of its inhabitants. The average life expectancy of Campodimelani men is 90, compared to the European average of 74, while women live to an average age of 86 compared to their European counterparts' 80. Not only do the villagers live to an extraordinary age, they also enjoy healthy and active lives at an age when many people in the UK have succumbed to general infirmity or the three major plagues of Western life, cancer, heart disease and diabetes. How do they do it? Tracey Lawson spent a year in the village to find out. This book chronicles twelve months in the life of Campodimele, focusing on the seasonal cooking and eating habits that doctors believe are the key to the villagers' unusually long lives. It includes insights from everyone from cheerful Giovanni who has lunched on minestrone for 103 years and 96-year-old Corradino who still enjoys daily rides on his pushbike, to the relative bambino of a mayor (in his forties) and the 93-year-old signora who bakes her own rosemary and olive oil bread every day - as well as a year's worth of simple,

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wholesome recipes that even the busiest urbanite will be able to enjoy. A Year in the Village of Eternity is at once a sumptuously illustrated Mediterranean cookbook, a sensible and inspiring food manual and a stunning and unique travel book - a winning cross between Under the Tuscan Sun and Jamie's Italy with a dash of You Are What You Eat.

Coffee is one of the most popular drinks in the world but how does the production influence chemistry and quality? This book covers coffee production, quality and chemistry from the plant to the cup. Written by an international collection of contributors in the field who concentrate on coffee research, it is edited expertly to ensure quality of content, consistency and organization across the chapters. Aimed at advanced undergraduates, postgraduates and researchers and accompanied by a sister volume covering how health is influenced by the consumption of coffee, these titles provide an impactful and accessible guide to the current research in the field.

The Guardian's "Best Books on Drink" Pick Most people know that wine is created by fermenting pressed grape juice and cider by pressing apples. But although it's the most popular alcoholic drink on the planet, few people know what beer is made of. In lively and witty fashion, Miracle Brew dives into traditional beer's four natural ingredients: malted barley, hops, yeast, and water, each of which has an incredible story to tell. From the Lambic breweries of Belgium, where beer is fermented with wild yeasts drawn down from the air around the brewery, to the aquifers below Burton-on-Trent, where the brewing water is rumored to contain life-giving qualities, Miracle Brew tells the full story behind the amazing role each of these fantastic four—a grass, a weed, a fungus, and water—has to play. Celebrated U.K. beer writer Pete Brown travels from the surreal madness of drink-sodden hop-blessings in the Czech Republic to Bamberg in the heart of Bavaria, where malt smoked over an open flame creates beer that tastes like liquid bacon. He explores the origins of fermentation, the lost age of hallucinogenic grain beers, and the evolution of modern hop varieties that now challenge wine grapes in the extent to which they are discussed and revered. Along the way, readers will meet and drink with a cast of characters who reveal the magic of beer and celebrate the joy of drinking it. And almost without noticing we'll learn the naked truth about the world's greatest beverage.

A history of coffee from the sixth century to Starbucks that's "good to the last sentence" (Las Cruces Sun News). One of Library Journal's "Best Business Books" This updated edition of The Coffee Book is jammed full of facts, figures, cartoons, and commentary covering coffee from its first use in Ethiopia in the sixth century to the rise of Starbucks and the emergence of Fair Trade coffee in the twenty-first. The book explores the process of cultivation, harvesting, and roasting from bean to cup; surveys the social history of café society from the first coffeehouses in Constantinople to beatnik havens in Berkeley and Greenwich Village; and tells the dramatic tale of high-stakes international trade and speculation for a product that can make or break entire national economies. It also examines the industry's major players, revealing the damage that's been done to farmers, laborers, and the environment by mass cultivation—and explores the growing "conscious coffee" market. "Drawing on sources ranging from Molière and beatnik cartoonists to the Food and Agriculture Organization, the authors describe the beverage's long and colorful rise to ubiquity." —The Economist "Most stimulating." —The Baltimore Sun

Presents an introduction to the food of Morocco, with eighty recipes for appetizers, tagine, couscous dishes, and stuffed pastries, along with a discussion of the country's history and diverse culinary culture.

A cross between Daniel Woodrell and Annie Proulx, Wyoming is about the stubborn grip of inertia and whether or not it is possible to live without accepting oneself. It's 1988 and Shelley Cooper is in trouble. He's broke, he's been fired from his construction job, and his ex-wife has left him for their next door neighbor and a new life in Kansas City. The only opportunity on his horizon is fifty pounds of his brother's high-grade marijuana, which needs to be driven from Colorado to Houston and exchanged for a lockbox full of cash. The delivery goes off without

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a hitch, but getting home with the money proves to be a different challenge altogether. Fueled by a grab bag of resentments and self-punishment, Shelley becomes a case study in the question of whether it's possible to live without accepting yourself, and the dope money is the key to a lock he might never find. JP Gritton's portrait of a hapless aspirant at odds with himself and everyone around him is both tender and ruthless, and Wyoming considers the possibility of redemption in a world that grants forgiveness grudgingly, if at all.

"Field Book of Western Wild Flowers" by J. J. Thornber, Margaret Armstrong. Published by Good Press. Good Press publishes a wide range of titles that encompasses every genre. From well-known classics & literary fiction and non-fiction to forgotten?or yet undiscovered gems?of world literature, we issue the books that need to be read. Each Good Press edition has been meticulously edited and formatted to boost readability for all e-readers and devices. Our goal is to produce eBooks that are user-friendly and accessible to everyone in a high-quality digital format.

The Complete Book of Ferns is filled with botanical information, indoor and outdoor growing and care information, details on propagation, display ideas, and even craft projects. This gorgeous book is authored by Mobee Weinstein, the Foreman of Gardeners at the New York Botanical Garden in the Bronx and a veteran guest on the Martha Stewart Living TV show and other media outlets. Houseplants in general are in ascendance, but no category is hotter than ferns. From the otherworldly Stag horns—mounted like antler trophies in homes throughout the world—to the classic Boston Ferns and newer varieties like Crispy Wave, ferns are definitely back in fashion. And to no one's surprise. After all, ferns are among the very oldest plants on the planet, with a long and storied history. There are tens of thousands of known varieties of ferns. In the Victorian Era, ferns created an absolute craze for more than 50 years. They re-emerged as integral home décor accessories in the '50s and '60s, and who didn't spend time in a "Fern Bar" back in the '80s? And they are back again. This comprehensive reference starts its examination of ferns 400 million years ago, when the first species of this group of spore-reproducing plants appeared on Earth, exploring their evolution and eventual incorporation into human culture, including the powers associated with them and their practical and ornamental uses. Then, after an exploration of fern botany—its parts, how it grows, its variability in size and form, habitats, propagation, etc.—you'll learn how to green your indoor and outdoor environments with ferns. Every aspect of fern care is covered: potting/planting, watering, fertilizing, pest and disease control, and more. With this knowledge absorbed, explore creative planting projects, like terrariums, vertical gardens (living walls), mixed tabletop gardens, and moss baskets. To make your survey of ferns complete, create pressed fern art, fabric wall hangings with chlorophyll-stained designs, cyanotypes, and hand-made fern-decorated paper. In the end, you will understand why this ancient plant class continues to be all the rage.

The Monk of Mokha is the exhilarating true story of a young Yemeni American man, raised in San Francisco, who dreams of resurrecting the ancient art of Yemeni coffee but finds himself trapped in Sana'a by civil war. Mokhtar Alkhanshali is twenty-four and working as a doorman when he discovers the astonishing history of coffee and Yemen's

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central place in it. He leaves San Francisco and travels deep into his ancestral homeland to tour terraced farms high in the country's rugged mountains and meet beleaguered but determined farmers. But when war engulfs the country and Saudi bombs rain down, Mokhtar has to find a way out of Yemen without sacrificing his dreams or abandoning his people.

A five-hundred-year history of coffee draws on sources in alchemy, anthropology, politics, and other disciplines to document coffee's identity as one of the most valuable legally traded commodities in the world, tracing its origins in fifteenth-century East Africa, its rise as an imperial consumer product, its role in commercialism and social disruption, and more. 15,000 first printing.

The Study of Plants in a Whole New Light "Matt Candeias succeeds in evoking the wonder of plants with wit and wisdom." ?James T. Costa, PhD, executive director, Highlands Biological Station and author of Darwin's Backyard #1 New Release in Nature & Ecology, Plants, Botany, Horticulture, Trees, Biological Sciences, and Nature Writing & Essays In his debut book, internationally-recognized blogger and podcaster Matt Candeias celebrates the nature of plants and the extraordinary world of plant organisms. A botanist's defense. Since his early days of plant restoration, this amateur plant scientist has been enchanted with flora and the greater environmental ecology of the planet. Now, he looks at the study of plants through the lens of his ever-growing houseplant collection. Using gardening, houseplants, and examples of plants around you, In Defense of Plants changes your relationship with the world from the comfort of your windowsill. The ruthless, horny, and wonderful nature of plants. Understand how plants evolve and live on Earth with a never-before-seen look into their daily drama. Inside, Candeias explores the incredible ways plants live, fight, have sex, and conquer new territory. Whether a blossoming botanist or a professional plant scientist, In Defense of Plants is for anyone who sees plants as more than just static backdrops to more charismatic life forms. In this easily accessible introduction to the incredible world of plants, you'll find: • Fantastic botanical histories and plant symbolism • Passionate stories of flora diversity and scientific names of plant organisms • Personal tales of plantsman discovery through the study of plants If you enjoyed books like The Botany of Desire, What a Plant Knows, or The Soul of an Octopus, then you'll love In Defense of Plants.

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The mangrove shorelines, lush wetlands, open pinelands, and shady hammocks of south Florida and the Keys harbor a tremendous diversity of trees. This field guide includes complete coverage of 150 species of trees found in these subtropical habitats. The key features of each tree are described and there are over 440 full color photographs, all by the

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author A glossary of botanical terms and an index of both common and scientific names are included.

Incredible Wild Edibles is an invitation to enjoy the best food on Earth. This guide provides complete information on 36 traditional fruits, nuts, herbs, and vegetables that have nearly disappeared from our modern diets. Rediscover these wholesome, super-nutritious, gourmet foods for free! In a humorous but authoritative style, the author tells how to identify these plants with confidence, where and when to find them, what parts to use, and how to prepare them for the table. He gives practical advice on harvesting and discusses safe and responsible foraging practices. Contains index, bibliography, glossary, range maps, foraging calendar, and more than 350 color photos. For all experience levels, from novice to expert.

Journalist Walls grew up with parents whose ideals and stubborn nonconformity were their curse and their salvation. Rex and Rose Mary and their four children lived like nomads, moving among Southwest desert towns, camping in the mountains. Rex was a charismatic, brilliant man who, when sober, captured his children's imagination, teaching them how to embrace life fearlessly. Rose Mary painted and wrote and couldn't stand the responsibility of providing for her family. When the money ran out, the Walls retreated to the dismal West Virginia mining town Rex had tried to escape. As the dysfunction escalated, the children had to fend for themselves, supporting one another as they found the resources and will to leave home. Yet Walls describes her parents with deep affection in this tale of unconditional love in a family that, despite its profound flaws, gave her the fiery determination to carve out a successful life. -- From publisher description.

A beloved classic that captures the powerful bond between man and man's best friend. Billy has long dreamt of owning not one, but two, dogs. So when he's finally able to save up enough money for two pups to call his own—Old Dan and Little Ann—he's ecstatic. It doesn't matter that times are tough; together they'll roam the hills of the Ozarks. Soon Billy and his hounds become the finest hunting team in the valley. Stories of their great achievements spread throughout the region, and the combination of Old Dan's brawn, Little Ann's brains, and Billy's sheer will seems unbeatable. But tragedy awaits these determined hunters—now friends—and Billy learns that hope can grow out of despair, and that the seeds of the future can come from the scars of the past. Praise for *Where the Red Fern Grows* A Top 100 Children's Novel, School Library Journal's A Fuse #8 Production A Must-Read for Kids 9 to 14, NPR Winner of Multiple State Awards Over 7 million copies in print! "Very touching." —The New York Times Book Review "One of the great classics of children's literature . . . Any child who doesn't get to read this beloved and powerfully emotional book has missed out on an important piece of childhood for the last 40-plus years." —Common Sense Media "An exciting tale of love and adventure you'll never forget." —School Library Journal "A book of unadorned naturalness." —Kirkus Reviews "Written

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with so much feeling and sentiment that adults as well as children are drawn [in] with a passion.” —Arizona Daily Star
“It’s a story about a young boy and his two hunting dogs and . . . I can’t even go on without getting a little misty.” —The Huffington Post
“We tear up just thinking about it.” —Time on the film adaptation

Darjeeling's tea bushes run across a mythical landscape steeped with the religious, the sacred, and the picturesque. Planted at high elevation in the heart of the Eastern Himalayas, in an area of northern India bound by Nepal to the west, Bhutan to the east, and Sikkim to the north, the linear rows of brilliant green, waist-high shrubs that coat the steep slopes and valleys around this Victorian “hill town” produce only a fraction of the world's tea, and less than one percent of India's total. Yet the tea from that limited crop, with its characteristic bright, amber-colored brew and muscatel flavors - delicate and flowery, hinting of apricots and peaches - is generally considered the best in the world. This is the story of how Darjeeling tea began, was key to the largest tea industry on the globe under Imperial British rule, and came to produce the highest-quality tea leaves anywhere in the world. It is a story rich in history, intrigue and empire, full of adventurers and unlikely successes in culture, mythology and religions, ecology and terroir, all set with a backdrop of the looming Himalayas and drenching monsoons. The story is ripe with the imprint of the Raj as well as the contemporary clout of “voodoo farmers” getting world record prices for their fine teas - and all of it beginning with one of the most audacious acts of corporate smuggling in history. But it is also the story of how the industry spiraled into decline by the end of the twentieth century, and how this Edenic spot in the high Himalayas seethes with union unrest and a violent independence struggle. It is also a front-line fight against the devastating effects of climate change and decades of harming farming practices, a fight that is being fought in some tea gardens - and, astonishingly, won - using radical methods. Jeff Koehler has written a fascinating chronicle of India and its most sought-after tea. Blending history, politics, and reportage together, along with a collection of recipes that tea-drinkers will love, Darjeeling is an indispensable volume for fans of micro-history and tea fanatics.

Allen's insatiable, unquenchable curiosity drives him to explore coffee's catalytic effect upon world empires and mankind itself.

Many Americans' concept of Haiti goes little beyond disaster, despair, or darkness, if not a single question: "Why is Haiti so poor?" After living in Haiti for nearly four years working as a journalist and then with small-scale coffee farmers, Tate Watkins uses his experience to try to give a glimpse into how things work, or often don't, in the country. Watkins uses coffee as the vehicle to explore the country, tracing the history of the crop from its introduction to the French colony that predated Haiti, which once grew half the world's coffee, to the struggling Haitian coffee sector of today. He also examines how the historical and political foundations of the nation still affect everyday life for coffee farmers and all Haitians, often

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hamstringing their efforts to get ahead, and documents why the tens of millions of dollars in recent aid spending hasn't been able to stem the decline of the coffee sector. He notes, however, that the evolution of the high-end coffee market might just provide opportunities for Haitian coffee farmers to help themselves, despite the underlying difficulties they face. In *Haitian Coffee Grows on Trees*, Watkins outlines how, despite the fact that Haiti isn't set up in a way that would help everyday people flourish, small changes still have the potential to add up to real improvements in the lives of ordinary Haitians.

Coffee Biotechnology and Quality is a comprehensive volume containing 45 specialised chapters by internationally recognised experts. The book aims to provide a guide for those wishing to learn about recent advances in coffee cultivation and post-harvest technology. It provides a quantitative and rational approach to the major areas of coffee research, including breeding and cloning, tissue culture and genetics, pest control, post-harvest technology and bioconversion of coffee industry residues into commercially valuable products. The chapters review recent experimental work, allowing a conceptual framework for future research to be identified and developed. The book will be of interest to researchers and students involved in any area of coffee research. Consequently, plant breeders, microbiologists, biotechnologists and biochemical engineers will find the book to be a unique and invaluable guide.

We live in an era of constantly accelerating scientific and social change brought about by developments in education, technology and modern communication. This is a time of questioning and new perceptions affecting all facets of our daily lives. With increasing frequency issues are being raised which demand answers and new approaches. This increases the responsibility of those involved in determining the future shape of the world of coffee. The dependence of developing countries on income generated from trade in coffee, the emergence of new processing techniques, health implications and questions of quality of coffee in the cup are among the issues related to coffee. The knowledge required to form the basis to resolve these issues for the benefit of the multitudes of coffee drinkers will be generated only through the systematic build up of information and its subsequent evaluation. Science and modern technology provide essential tools for these endeavours. This book should act as a stimulant to thought and creativity so the issues facing the industry may be fully analysed and a healthy future for coffee secured. It marks a step forward in laying the foundation for coffee's future. Alexandre F. Beltrao Executive Director International Coffee Organisation London

PREFACE We have long been fascinated by coffee and on many occasions bemoaned the lack of a comprehensive text dealing with the varied scientific aspects. With the encouragement of Tim Hardwick of Croom Helm Ltd, we decided to pool our resources and produce just such a multi-author volume.

Young children can find out all about how tadpoles grow in this picture book with exciting flaps that follows the complete

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life cycle of a frog, and shows every fascinating stage. With friendly, read-aloud text, sturdy board book pages, and surprise flaps to lift, this kid's book is the perfect animal life cycle story for young children. This wonderful nature book will entertain and educate preschoolers. They'll love finding out about each life cycle stage, as they follow the pictures, lift the flaps, and listen to the friendly text. Beautifully illustrated, the book starts by showing frogs in a garden--hiding under leaves, sitting on a lily pad, and jumping into a pond with a splash and a plop! Then one mommy frog lays her eggs in frogspawn, and children follow the lift-the-flap story to learn how a frog grows. Close-up photos show the tiny tadpoles hatching, the tadpoles growing legs, then their tails shrivelling up, and finally a little froglet grows into an adult frog. Surprise flaps reveal the key transformations. In addition to the frog life cycle, the book includes interesting facts, such as how to make a safe place for frogs in your garden, how frogs are helpful to plants and the plants they like, how frogs are different from toads, and the amazing variety of frogs found around the world--from the Chinese flying frog and the South American blue poison dart frog to the European agile frog and the corroboree frog from Australia. Perfect for reading aloud, and with stage-by-stage pictures that tell the story, every page is easy to follow, and the combination of exciting photos and charming artwork will hold the interest of the very young. With a fun approach to life cycle science for young learners, *How Does a Frog Grow?* is an informative picture book to share and enjoy. It makes a great educational gift. Dig into the king among rice dishes—from everyday simple to extravagant variations—plus recipes for the cazuela and caldero, and desserts. The most famous dish of the hottest cuisine in town right now, paella is as flavorful as it is festive. Longtime Barcelona resident and Spanish food expert Jeff Koehler fills us in on this cherished rice dish, from its origins to just what it takes to make the perfect one (even without an authentic paella pan). Thirty recipes range from the original paella valenciana, studded with chicken and rabbit, to his mother-in-law's Saturday shellfish special, to sumptuous vegetarian variations, to surprising soups and sweet takes. Stunning scenic photographs, shots of the finished dishes, plus a source list of unusual ingredients and special equipment round out this gorgeous homage to one of Spain's national culinary treasures. "Koehler does an excellent job of deconstructing paella, an often intimidating dish."

—Publishers Weekly

"This book was conceived, designed, and produced by Ivy Press."

ORPHAN, CLOCK KEEPER, AND THIEF, twelve-year-old Hugo lives in the walls of a busy Paris train station, where his survival depends on secrets and anonymity. But when his world suddenly interlocks with an eccentric girl and her grandfather, Hugo's undercover life, and his most precious secret, are put in jeopardy. A cryptic drawing, a treasured notebook, a stolen key, a mechanical man, and a hidden message from Hugo's dead father form the backbone of this intricate, tender, and spellbinding mystery.

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Winner of a 2020 James Beard Foundation Book Award in the International category Ethiopia stands as a land apart: never colonised, the country celebrates and preserves ancient traditions. The fascinating cuisine is enriched with the different religious influences of Judaism, Christianity and Islam - a combination unique to Africa. The delicious dishes featured are Doro Wat, chicken slowly stewed with berbere spice, Yeassa Alichia, curried fish stew, and Siga Tibs, flashfried beef cubes, as well as a wealth of vegetarian dishes such as Gomen, minced collard greens with ginger and garlic and Azifa, green lentil salad. Chef Yohanis takes the reader on a journey through all the essential dishes of his native country, including the traditional Injera made from the staple grain teff and synonymous with an Ethiopian feast, along the way telling wondrous stories of the local communities and customs. Complete with photography of the country's stunning landscapes and vibrant artisans, this book demonstrates why Ethiopian food should be considered as one of the world's greatest, most enchanting cuisines.

This is a short, entertaining, and illuminating introduction to the history and culture of coffee, from the humble origins of the bean in northeast Africa over a millennium to ago, to what it is today, a global phenomenon that is enjoyed around the world. It is the perfect gift for coffee lovers, and includes chapters on the rise of the coffeehouse, legal bans on coffee, Brazil's domination of the world coffee trade, and the birth of the espresso.

An illustrated guide to the essential rules for enjoying coffee both at home and in cafes, including tips on storing and serving coffee, coffee growing, roasting and brewing, plus facts, lore, and popular culture from around the globe. This introduction to all things coffee written by the founders and editors of Sprudge, the premier website for coffee content, features a series of digestible rules accompanied by whimsical illustrations. Divided into three sections (At Home, At the Cafe, and Around the World), *The New Rules of Coffee* covers the basics of brewing and storage, cafe etiquette and tips for enjoying your visit, as well as essential information about coffee production (What is washed coffee?), coffee myths (Darker is not stronger!), and broadcasts from a new international coffee culture.

"Enchanting . . . An absorbing narrative of politics, ecology, and economics."--New York Times Book Review (Editor's Choice) Located between the Great Rift Valley and the Nile, the cloud forests in southwestern Ethiopia are the original home of Arabica, the most prevalent and superior of the two main species of coffee being cultivated today. Virtually unknown to European explorers, the Kafa region was essentially off-limits to foreigners well into the twentieth century, which allowed the world's original coffee culture to develop in virtual isolation in the forests where the Kafa people continue to forage for wild coffee berries. Deftly blending in the long, fascinating history of our favorite drink, award-winning author Jeff Koehler takes readers from these forest beginnings along the spectacular journey of its spread around the globe. With cafés on virtually every corner of every town in the world, coffee has never been so popular--nor

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tasted so good. Yet diseases and climate change are battering production in Latin America, where 85 percent of Arabica grows. As the industry tries to safeguard the species' future, breeders are returning to the original coffee forests, which are under threat and swiftly shrinking. "The forests around Kafa are not important just because they are the origin of a drink that means so much to so many," writes Koehler. "They are important because deep in their shady understory lies a key to saving the faltering coffee industry. They hold not just the past but also the future of coffee." "A must-read for coffee enthusiasts."--Smithsonian (Best of the Year) "Reads like an engaging multimystery detective novel."--Wall Street Journal "Fascinating . . . How a local crop transformed into a global commodity."--Real Simple (Best of the Month) Coffee is one of the largest and most valuable commodities in the world. This is the story of its origins, its history, and the threat to its future, by the IACP Award-winning author of Darjeeling.

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