

Transport Phenomena Problems And Solutions

This book presents the foundations of fluid mechanics and transport phenomena in a concise way. It is suitable as an introduction to the subject as it contains many examples, proposed problems and a chapter for self-evaluation.

Momentum, heat and mass transport phenomena can be found everywhere in nature. A solid understanding of the principles of these processes is essential for chemical and process engineers. The second edition of Transport Phenomena builds on the foundation of the first edition which presented fundamental knowledge and practical application of momentum, heat and mass transfer processes in a form useful to engineers. This revised edition includes revisions of the original text in addition to new applications providing a thoroughly updated edition. This updated text includes An introduction to physical transport analysis including units, dimensional analysis and conservation laws. A systematic treatment of fluid flow and heat and mass transport, their similarities and dissimilarities. Theoretical and semi-empirical equations and a condensed overview of practical data. Illustrative problems showing practical applications. A problem section at the end of each chapter with answers and explanations. This will be a substantial revision of a good selling text for upper division/first graduate courses in biomedical transport phenomena, offered in many departments of biomedical and chemical engineering. Each chapter will be updated accordingly, with new problems and examples incorporated where appropriate. A particular emphasis will be on new information related to tissue engineering and organ regeneration. A key new feature will be the inclusion of complete solutions within the body of the text, rather than in a separate solutions manual. Also, Matlab will be incorporated for the first time with this Fourth Edition.

Prof. Newman is considered one of the great chemical engineers of his time. His reputation derives from his mastery of all phases of the subject matter, his clarity of thought, and his ability to reduce complex problems to their essential core elements. He is a member of the National Academy of Engineering, Washington, DC, USA, and has won numerous national awards including every award offered by the Electrochemical Society, USA. His motto, as known by his colleagues, is "do it right the first time." He has been teaching undergraduate and graduate core subject courses at the University of California, Berkeley (UC Berkeley), USA, since joining the faculty in 1966. His method is to write out, in long form, everything he expects to convey to his class on a subject on any given day. He has maintained and updated his lecture notes from notepad to computer throughout his career. This book is an exact reproduction of those notes. This book demonstrates how to solve the classic problems of fluid mechanics, starting with the Navier–Stokes equation. It explains when it is appropriate to simplify a problem by neglecting certain terms through proper dimensional analysis. It covers concepts such as microscopic interpretation of fluxes, multicomponent diffusion, entropy production, nonnewtonian fluids, natural convection, turbulent flow, and hydrodynamic stability. It amply arms any serious problem solver with the tools to address any problem.

Transport and Surface Phenomena provides an overview of the key transfers taking place in reactions and explores how calculations of momentum, energy and mass transfers can help researchers develop the most appropriate, cost effective solutions

to chemical problems. Beginning with a thorough overview of the nature of transport phenomena, the book goes on to explore balances in transport phenomena, including key equations for assessing balances, before concluding by outlining mathematical methods for solving the transfer equations. Drawing on the experience of its expert authors, it is an accessible introduction to the field for students, researchers and professionals working in chemical engineering. The book and is also ideal for those in related fields such as physical chemistry, energy engineering, and materials science, for whom a deeper understanding of these interactions could enhance their work.

Transport phenomena in plasmas are the relatively slow processes of particle momentum and energy transport systems in a state of mechanical equilibrium. In contrast to neutral gases, these phenomena in plasmas are greatly influenced by self-consistent fields, in particular electric fields. These can produce particle and energy fluxes, in addition t

The fourth edition of Transport Phenomena Fundamentals continues with its streamlined approach to the subject, based on a unified treatment of heat, mass, and momentum transport using a balance equation approach. The new edition includes more worked examples within each chapter and adds confidence-building problems at the end of each chapter. Some numerical solutions are included in an appendix for students to check their comprehension of key concepts. Additional resources online include exercises that can be practiced using a wide range of software programs available for simulating engineering problems, such as, COMSOL(R), Maple(R), Fluent, Aspen, Mathematica, Python and MATLAB(R), lecture notes, and past exams. This edition incorporates a wider range of problems to expand the utility of the text beyond chemical engineering. The text is divided into two parts, which can be used for teaching a two-term course. Part I covers the balance equation in the context of diffusive transport--momentum, energy, mass, and charge. Each chapter adds a term to the balance equation, highlighting that term's effects on the physical behavior of the system and the underlying mathematical description. Chapters familiarize students with modeling and developing mathematical expressions based on the analysis of a control volume, the derivation of the governing differential equations, and the solution to those equations with appropriate boundary conditions. Part II builds on the diffusive transport balance equation by introducing convective transport terms, focusing on partial, rather than ordinary, differential equations. The text describes paring down the full, microscopic equations governing the phenomena to simplify the models and develop engineering solutions, and it introduces macroscopic versions of the balance equations for use where the microscopic approach is either too difficult to solve or would yield much more information that is actually required. The text discusses the momentum, Bernoulli, energy, and species continuity equations, including a brief description of how these equations are applied to heat exchangers, continuous contactors, and chemical reactors. The book introduces the three fundamental transport coefficients: the friction factor, the heat transfer coefficient, and the mass transfer coefficient in the context of boundary layer theory. Laminar flow situations are treated first followed by a discussion of turbulence. The final chapter covers the basics of radiative heat transfer, including concepts such as blackbodies, graybodies, radiation shields, and enclosures.

Introductory Transport Phenomena by R. Byron Bird, Warren E. Stewart, Edwin N. Lightfoot, and Daniel Klingenberg is a new

introductory textbook based on the classic Bird, Stewart, Lightfoot text, Transport Phenomena. The authors' goal in writing this book reflects topics covered in an undergraduate course. Some of the rigorous topics suitable for the advanced students have been retained. The text covers topics such as: the transport of momentum; the transport of energy and the transport of chemical species. The organization of the material is similar to Bird/Stewart/Lightfoot, but presentation has been thoughtfully revised specifically for undergraduate students encountering these concepts for the first time. Devoting more space to mathematical derivations and providing fuller explanations of mathematical developments—including a section of the appendix devoted to mathematical topics—allows students to comprehend transport phenomena concepts at an undergraduate level.

This introductory text discusses the essential concepts of three fundamental transport processes, namely, momentum transfer, heat transfer, and mass transfer. Apart from chemical engineering, transport processes play an increasingly important role today in the fields of biotechnology, nanotechnology and microelectronics. The book covers the basic laws of momentum, heat and mass transfer. All the three transport processes are explained using two approaches—first by flux expressions and second by shell balances. These concepts are applied to formulate the physical problems of momentum, heat and mass transfer. Simple physical processes from the chemical engineering field are selected to understand the mechanism of these transfer operations. Though these problems are solved for unidirectional flow and laminar flow conditions only, turbulent flow conditions are also discussed. Boundary conditions and Prandtl mixing models for turbulent flow conditions are explained as well. The unsteady-state conditions for momentum, heat and mass transfer have also been highlighted with the help of simple cases. Finally, the approach of analogy has also been adopted in the book to understand these three molecular transport processes. Different analogies such as Reynolds, Prandtl, von Kármán and Chilton–Colburn are discussed in detail. This book is designed for the undergraduate students of chemical engineering and covers the syllabi on Transport Phenomena as currently prescribed in most institutes and universities.

This book is a research monograph on transport phenomena. The topics discussed are often mathematically simple, though conceptually complex. The book is written in a colloquial style which a good teacher uses in the classroom. It originates from the author's wealth of teaching experience in this area and incorporates suggestions from colleagues worldwide.

The term 'transport phenomena' describes the fundamental processes of momentum, energy, and mass transfer. This text provides a thorough discussion of transport phenomena, laying the foundation for understanding a wide variety of operations used by chemical engineers. The book is arranged in three parallel parts covering the major topics of momentum, energy, and mass transfer. Each part begins with the theory, followed by illustrations of the way the theory

can be used to obtain fairly complete solutions, and concludes with the four most common types of averaging used to obtain approximate solutions. A broad range of technologically important examples, as well as numerous exercises, are provided throughout the text. Based on the author's extensive teaching experience, a suggested lecture outline is also included. This book is intended for first-year graduate engineering students; it will be an equally useful reference for researchers in this field.

Transport phenomena problems that occur in engineering and physics are often multi-dimensional and multi-phase in character. When taking recourse to numerical methods the spectral method is particularly useful and efficient. The book is meant principally to train students and non-specialists to use the spectral method for solving problems that model fluid flow in closed geometries with heat or mass transfer. To this aim the reader should bring a working knowledge of fluid mechanics and heat transfer and should be readily conversant with simple concepts of linear algebra including spectral decomposition of matrices as well as solvability conditions for inhomogeneous problems. The book is neither meant to supply a ready-to-use program that is all-purpose nor to go through all manners of mathematical proofs. The focus in this tutorial is on the use of the spectral methods for space discretization, because this is where most of the difficulty lies. While time dependent problems are also of great interest, time marching procedures are dealt with by briefly introducing and providing a simple, direct, and efficient method. Many examples are provided in the text as well as numerous exercises for each chapter. Several of the examples are attended by subtle points which the reader will face while working them out. Some of these points are deliberated upon in endnotes to the various chapters, others are touched upon in the book itself.

Transport Phenomena Equations and Numerical Solutions Wiley-Blackwell

This book presents the basic theory and experimental techniques of transport phenomena in materials processing operations. Such fundamental knowledge is highly useful for researchers and engineers in the field to improve the efficiency of conventional processes or develop novel technology. Divided into four parts, the book comprises 11 chapters describing the principles of momentum transfer, heat transfer, and mass transfer in single phase and multiphase systems. Each chapter includes examples with solutions and exercises to facilitate students' learning. Diagnostic problems are also provided at the end of each part to assess students' comprehension of the material. The book is aimed primarily at students in materials science and engineering. However, it can also serve as a useful reference text in chemical engineering as well as an introductory transport phenomena text in mechanical engineering. In addition, researchers and engineers engaged in materials processing operations will find the material useful for the design of experiments and mathematical models in transport phenomena. This volume contains unique features not usually found

in traditional transport phenomena texts. It integrates experimental techniques and theory, both of which are required to adequately solve the inherently complex problems in materials processing operations. It takes a holistic approach by considering both single and multiphase systems, augmented with specific practical examples. There is a discussion of flow and heat transfer in microscale systems, which is relevant to the design of modern processes such as fuel cells and compact heat exchangers. Also described are auxiliary relationships including turbulence modeling, interfacial phenomena, rheology, and particulate systems, which are critical to many materials processing operations.

Enables readers to apply transport phenomena principles to solve advanced problems in all areas of engineering and science This book helps readers elevate their understanding of, and their ability to apply, transport phenomena by introducing a broad range of advanced topics as well as analytical and numerical solution techniques. Readers gain the ability to solve complex problems generally not addressed in undergraduate-level courses, including nonlinear, multidimensional transport, and transient molecular and convective transport scenarios. Avoiding rote memorization, the author emphasizes a dual approach to learning in which physical understanding and problem-solving capability are developed simultaneously. Moreover, the author builds both readers' interest and knowledge by: Demonstrating that transport phenomena are pervasive, affecting every aspect of life Offering historical perspectives to enhance readers' understanding of current theory and methods Providing numerous examples drawn from a broad range of fields in the physical and life sciences and engineering Contextualizing problems in scenarios so that their rationale and significance are clear This text generally avoids the use of commercial software for problem solutions, helping readers cultivate a deeper understanding of how solutions are developed. References throughout the text promote further study and encourage the student to contemplate additional topics in transport phenomena. Transport Phenomena is written for advanced undergraduates and graduate students in chemical and mechanical engineering. Upon mastering the principles and techniques presented in this text, all readers will be better able to critically evaluate a broad range of physical phenomena, processes, and systems across many disciplines.

On the job or in the field, when facing a problem with differential equations and boundary conditions, most likely you don't have time to read through several publications in search of a method that may or may not solve your problem. Organized for quick and easy access to practical solutions, Analytical and Approximate Methods in Transport Pheno

"Professor William J. Thomson emphasizes the formulation of differential equations to describe physical problems, helping readers understand what they are doing - and why. The solutions are either simple (separable, linear second order) or derivable with a differential equation solver."--BOOK JACKET.

Advanced Transport Phenomena is ideal as a graduate textbook. It contains a detailed discussion of modern analytic

methods for the solution of fluid mechanics and heat and mass transfer problems, focusing on approximations based on scaling and asymptotic methods, beginning with the derivation of basic equations and boundary conditions and concluding with linear stability theory. Also covered are unidirectional flows, lubrication and thin-film theory, creeping flows, boundary layer theory, and convective heat and mass transport at high and low Reynolds numbers. The emphasis is on basic physics, scaling and nondimensionalization, and approximations that can be used to obtain solutions that are due either to geometric simplifications, or large or small values of dimensionless parameters. The author emphasizes setting up problems and extracting as much information as possible short of obtaining detailed solutions of differential equations. The book also focuses on the solutions of representative problems. This reflects the book's goal of teaching readers to think about the solution of transport problems.

This text provides a teachable and readable approach to transport phenomena (momentum, heat, and mass transport) by providing numerous examples and applications, which are particularly important to metallurgical, ceramic, and materials engineers. Because the authors feel that it is important for students and practicing engineers to visualize the physical situations, they have attempted to lead the reader through the development and solution of the relevant differential equations by applying the familiar principles of conservation to numerous situations and by including many worked examples in each chapter. The book is organized in a manner characteristic of other texts in transport phenomena. Section I deals with the properties and mechanics of fluid motion; Section II with thermal properties and heat transfer; and Section III with diffusion and mass transfer. The authors depart from tradition by building on a presumed understanding of the relationships between the structure and properties of matter, particularly in the chapters devoted to the transport properties (viscosity, thermal conductivity, and the diffusion coefficients). In addition, generous portions of the text, numerous examples, and many problems at the ends of the chapters apply transport phenomena to materials processing.

Text on momentum, energy, and mass transfer for graduate engineering students.

A clear, user-oriented introduction to the subject of computational transport phenomena, first published in 1997.

This text provides a teachable and readable approach to transport phenomena by providing numerous examples and applications. The text leads the reader through the development and solution of relevant differential equations by applying familiar principles of conservation to numerous situations and by including many worked examples in each chapter. The book is organized similarly to other texts in transport phenomena. Section I deals with the properties and mechanics of fluid motion; Section II with thermal properties and heat transfer; and Section III with diffusion and mass transfer. The authors depart from tradition by building on a presumed understanding of the relationships between the

structure and properties of matter, particularly in the chapters devoted to the transport properties. Generous portions of the text, numerous examples, and many problems apply transport phenomena to materials processing.

Fluid and flow problems in porous media have attracted the attention of industrialists, engineers and scientists from varying disciplines, such as chemical, environmental, and mechanical engineering, geothermal physics and food science. There has been an increasing interest in heat and fluid flows through porous media, making this book a timely and appropriate resource. Each chapter is systematically detailed to be easily grasped by a research worker with basic knowledge of fluid mechanics, heat transfer and computational and experimental methods. At the same time, the readers will be informed of the most recent research literature in the field, giving it dual usage as both a post-grad text book and professional reference. Written by the recent directors of the NATO Advanced Study Institute session on 'Emerging Technologies and Techniques in Porous Media' (June 2003), this book is a timely and essential reference for scientists and engineers within a variety of fields.

Computational techniques have become indispensable tools in solving complex problems in transport phenomena. This book provides a clear, user-oriented introduction to the subject of computational transport phenomena. Each self-contained chapter includes a detailed worked example and a discussion of the problem system equations. Also included are the numerical methods used; computer code for the solution of the problem system equations; discussion of the numerical solution with emphasis on physical interpretation; and, when appropriate, a comparison of the numerical solution with an analytical solution or a discussion of how the numerical solution goes beyond what can be done analytically, especially for nonlinear problems. Intended for students and a broad range of scientists and engineers, the book includes computer code written in transportable Fortran so the reader can produce the numerical solutions and then extend them to other cases.

Integrated, modern approach to transport phenomena for graduate students, featuring examples and computational solutions to develop practical problem-solving skills.

This unique resource offers over 200 well-tested bioengineering problems for teaching and examinations. Solutions are available to instructors online.

This book presents balanced treatment of transport phenomena and equal emphasis on mass transport, momentum transport and energy transport. It includes extensive reference to applications of material covered and the addition of appendices on applied mathematics topics, the Boltzmann equation, and a summary of the basic equations in several coordinate systems. 'Transport phenomena' offers literature citations throughout so you and your students know where to find additional material. It contains - Transport properties in two-phase systems; Boundary-layer theory; Heat and mass transfer coefficients; Dimensional analysis and scaling.

Laminar Flow and Convective Transport Processes: Scaling Principles and Asymptotic Analysis presents analytic methods for the solution of

fluid mechanics and convective transport processes, all in the laminar flow regime. This book brings together the results of almost 30 years of research on the use of nondimensionalization, scaling principles, and asymptotic analysis into a comprehensive form suitable for presentation in a core graduate-level course on fluid mechanics and the convective transport of heat. A considerable amount of material on viscous-dominated flows is covered. A unique feature of this book is its emphasis on scaling principles and the use of asymptotic methods, both as a means of solution and as a basis for qualitative understanding of the correlations that exist between independent and dependent dimensionless parameters in transport processes. *Laminar Flow and Convective Transport Processes* is suitable for use as a textbook for graduate courses in fluid mechanics and transport phenomena and also as a reference for researchers in the field.

Transport phenomena are the physical forces and processes by which energy and mass are moved into, out of, and throughout a system. Systems that are changing from one state (phase) to another, such as liquid to gas, are said to be "multiphase." This advanced text, for the first time, teaches the fundamentals of transport phenomena, including the relevant thermodynamics and kinetics, in the context of multiphase systems. Students will find this an accessible guide to the understanding of an often dauntingly complex subject, with ample worked-out examples taken from real-life engineering problems and helpful end-of-chapter problems to help reinforce abstract concepts. *Develops and understanding of the thermal and physical behavior of multiphase systems *Reviews underlying thermodynamics, including thermal equilibria and stability, thermodynamics of surfaces *Covers all types of phase changes, including melting and solidification, sublimation and vapor deposition, boiling, condensation, and evaporation *Ample end-of-chapter problems *Solutions Manual

Modeling in Transport Phenomena, Second Edition presents and clearly explains with example problems the basic concepts and their applications to fluid flow, heat transfer, mass transfer, chemical reaction engineering and thermodynamics. A balanced approach is presented between analysis and synthesis, students will understand how to use the solution in engineering analysis. Systematic derivations of the equations and the physical significance of each term are given in detail, for students to easily understand and follow up the material. There is a strong incentive in science and engineering to understand why a phenomenon behaves the way it does. For this purpose, a complicated real-life problem is transformed into a mathematically tractable problem while preserving the essential features of it. Such a process, known as mathematical modeling, requires understanding of the basic concepts. This book teaches students these basic concepts and shows the similarities between them. Answers to all problems are provided allowing students to check their solutions. Emphasis is on how to get the model equation representing a physical phenomenon and not on exploiting various numerical techniques to solve mathematical equations. A balanced approach is presented between analysis and synthesis, students will understand how to use the solution in engineering analysis. Systematic derivations of the equations as well as the physical significance of each term are given in detail Many more problems and examples are given than in the first edition - answers provided

Presenting engineering fundamentals and biological applications in a unified way, this book provides learners with the skills necessary to develop and critically analyze models of biological transport and reaction processes. It covers topics in fluid mechanics, mass transport, and biochemical interactions, with engineering concepts motivated by specific biological problems. For researchers in biomedical engineering. *Transport Phenomena in Dispersed Media* addresses the main problems associated with the transfer of heat, mass and momentum. The authors focus on the analytical solutions of the mass and heat transfer equations; the theoretical problems of coalescence, coagulation, aggregation and fragmentation of dispersed particles; the rheology of structured aggregate and kinetically stable disperse systems; the precipitation of particles in a turbulent flow; the evolution of the distribution function; the stochastic counterpart of the mass transfer equations;

the dissipation of energy in disperse systems; and many other problems that distinguish this book from existing publications. Key Selling Features Covers all technological processes taking place in the oil and gas complex, as well as in the petrochemical industry Presents new original solutions for calculating design as well as for the development and implementation of processes of chemical technology Organized to first provide an extensive review of each chapter topic, solve specific problems, and then review the solutions with the reader Contains complex mathematical expressions for practical calculations Compares results obtained on the basis of mathematical models with experimental data

The fourth edition of *Transport Phenomena Fundamentals* continues with its streamlined approach to the subject, based on a unified treatment of heat, mass, and momentum transport using a balance equation approach. The new edition includes more worked examples within each chapter and adds confidence-building problems at the end of each chapter. Some numerical solutions are included in an appendix for students to check their comprehension of key concepts. Additional resources online include exercises that can be practiced using a wide range of software programs available for simulating engineering problems, such as, COMSOL®, Maple®, Fluent, Aspen, Mathematica, Python and MATLAB®, lecture notes, and past exams. This edition incorporates a wider range of problems to expand the utility of the text beyond chemical engineering. The text is divided into two parts, which can be used for teaching a two-term course. Part I covers the balance equation in the context of diffusive transport—momentum, energy, mass, and charge. Each chapter adds a term to the balance equation, highlighting that term's effects on the physical behavior of the system and the underlying mathematical description. Chapters familiarize students with modeling and developing mathematical expressions based on the analysis of a control volume, the derivation of the governing differential equations, and the solution to those equations with appropriate boundary conditions. Part II builds on the diffusive transport balance equation by introducing convective transport terms, focusing on partial, rather than ordinary, differential equations. The text describes paring down the full, microscopic equations governing the phenomena to simplify the models and develop engineering solutions, and it introduces macroscopic versions of the balance equations for use where the microscopic approach is either too difficult to solve or would yield much more information than is actually required. The text discusses the momentum, Bernoulli, energy, and species continuity equations, including a brief description of how these equations are applied to heat exchangers, continuous contactors, and chemical reactors. The book introduces the three fundamental transport coefficients: the friction factor, the heat transfer coefficient, and the mass transfer coefficient in the context of boundary layer theory. Laminar flow situations are treated first followed by a discussion of turbulence. The final chapter covers the basics of radiative heat transfer, including concepts such as blackbodies, graybodies, radiation shields, and enclosures. Part II covers applications in greater detail. The three transport phenomena--heat, mass, and momentum transfer--are treated in depth through simultaneous (or parallel) developments.

Laurence Belfiore's unique treatment meshes two mainstream subject areas in chemical engineering: transport phenomena and chemical reactor design. Expressly intended as an extension of Bird, Stewart, and Lightfoot's classic *Transport Phenomena*, and Froment and Bischoff's *Chemical Reactor Analysis and Design, Second Edition*, Belfiore's unprecedented text explores the synthesis of these two disciplines in a manner the upper undergraduate or graduate reader can readily grasp. *Transport Phenomena for Chemical Reactor Design* approaches the design of chemical reactors from microscopic heat and mass transfer principles. It includes simultaneous consideration of kinetics and heat transfer, both critical to the performance of real chemical reactors. Complementary topics in transport phenomena and thermodynamics that provide support for chemical reactor analysis are covered, including: Fluid dynamics in the creeping and potential flow

regimes around solid spheres and gas bubbles The corresponding mass transfer problems that employ velocity profiles, derived in the book's fluid dynamics chapter, to calculate interphase heat and mass transfer coefficients Heat capacities of ideal gases via statistical thermodynamics to calculate Prandtl numbers Thermodynamic stability criteria for homogeneous mixtures that reveal that binary molecular diffusion coefficients must be positive In addition to its comprehensive treatment, the text also contains 484 problems and ninety-six detailed solutions to assist in the exploration of the subject. Graduate and advanced undergraduate chemical engineering students, professors, and researchers will appreciate the vision, innovation, and practical application of Laurence Belfiore's Transport Phenomena for Chemical Reactor Design.

This invaluable text, provides a much-needed overview of both the theoretical development, as well as appropriate numerical solutions, for all aspects of transport phenomena. It contains a basic introduction to many aspects of fluid mechanics, heat transfer and mass transfer, and the conservation equations for mass, energy and momentum are discussed with reference to engineering applications. Heat transfer by conduction, radiation, natural and forced convection is studied, as well as mass transfer and incompressible fluid mechanics. The second part of the book deals with numerical methods used to solve the problems encountered earlier. The basic concepts of finite difference and finite volume methods are presented. Other subjects usually covered in mathematical textbooks such as vector and tensor analysis, Laplace transforms, and Runge-Kutta methods are discussed in the Appendices. * Offers comprehensive coverage of both transport phenomena and numerical and analytical solutions to the problems. * Includes comprehensive coverage of numerical techniques. * Provides real-life problems and solutions, which are vital to the understanding and implementation of applications. This work will be welcomed not only by senior and graduate students in mechanical, aeronautical and chemical engineering, but also for engineers practising in these fields.

[Copyright: 340528e212594fd637cc56f218da781c](https://www.pdfdrive.com/transport-phenomena-problems-and-solutions-pdf-free.html)