

Process Heat Transfer By Kern Solution

CD-ROM contains: the limited academic version of Engineering equation solver(EES) with homework problems.

This book insures the legacy of the original 1950 classic, Process Heat Transfer, by Donald Q. Kern. This second edition book is divided into three parts: Fundamental Principles; Heat Exchangers; and Other Heat Transfer Equipment/ Considerations. - Part I provides a series of chapters concerned with introductory topics that are required when solving heat transfer problems. This part of the book deals with topics such as steady-state heat conduction, unsteady-state conduction, forced convection, free convection, and radiation. - Part II is considered by the authors to be the “meat” of the book – addressing heat transfer equipment design procedures and applications. In addition to providing a more meaningful treatment of the various types of heat exchangers, this part also examines the impact of entropy calculations on exchanger design. - Part III of the book examines other related topics of interest, including boiling and condensation, refrigeration and cryogenics, boilers, cooling towers and quenchers, batch and unsteady-state processes, health & safety and the accompanying topic of risk. An Appendix is also included. What is new in the 2nd edition Changes that are addressed in the 2nd edition so that Kern’s original work continues to remain relevant in 21st century process engineering include: - Updated Heat Exchanger Design - Increased Number of Illustrative Examples - Energy Conservation/ Entropy Considerations - Environmental Considerations - Health & Safety - Risk Assessment - Refrigeration and Cryogenics - Inclusion of SI Units

Development of a new chemical plant or process from concept evaluation to profitable reality is often an enormously complex problem. Generally, a plant-design project moves to completion through a series of stages which may include inception, preliminary evaluation of economics and market, data development for a final design, final economic evaluation, detailed engineering design, procurement, erection, startup, and production. The general term plant design includes all of the engineering aspects involved in the development of either a new, modified, or expanded industrial plant. In this context, individuals involved in such work will be making economic evaluations of new processes, designing individual pieces of equipment for the proposed new ventures, or developing a plant layout for coordination of the overall operation. Because of the many design duties encountered, the engineer involved is many times referred to as a design engineer. If the latter specializes in the economic aspects of the design, the individual may be referred to as a cost engineer. On the other hand, if he or she emphasizes the actual design of the equipment and facilities necessary for carrying out the process, the individual may be referred to as a process design engineer. The material presented in this book is intended to aid the latter in developing rapid chemical designs without becoming unduly involved in the often complicated theoretical underpinnings of these useful notes, charts, tables, and equations.

This unique and comprehensive text considers all aspects of heat exchanger fouling from the basic science of how surfaces become fouled to very practical ways of mitigating the problem and from mathematical modelling of different fouling mechanisms to practical methods of heat exchanger cleaning. The problems that restrict the efficient operation of equipment are described and the costs, some of them hidden costs, that are associated with the fouling of heat exchangers are discussed. Some simple concepts and models of the fouling processes are presented as part of the introduction to the subject. Advice on the selection, design, installation and commissioning of heat exchangers to minimise fouling is given. A large part of the text is devoted to the use of chemical and other additives to reduce or eliminate the problem of fouling. Another large section is designed to give information on both on-line and off-line cleaning of heat exchangers. One of the difficulties

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faced by designers and operators of heat exchangers is anticipating the likely extent of fouling problems to be encountered with different flow streams. Another large section addresses the question and describes methods that have been used in attempting to define fouling potential. The book concludes with a chapter on how fouling information can be obtained using plant data, field tests and laboratory studies.

Presenting contributions from renowned experts in the field, this book covers research and development in fundamental areas of heat exchangers, which include: design and theoretical development, experiments, numerical modeling and simulations. This book is intended to be a useful reference source and guide to researchers, postgraduate students, and engineers in the fields of heat exchangers, cooling, and thermal management.

This classic text is an exploration of the practical aspects of thermodynamics and heat transfer. It was designed for daily use and reference for system design and for troubleshooting common engineering problems—an indispensable resource for practicing process engineers.

This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas–liquid equipment are discussed. The book provides a detailed discussion on all individual gas–liquid, liquid–liquid, solid–gas, and solid–liquid separation processes. The students are also exposed to the underlying principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out in each chapter. Besides, problems with answers, short questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering.

Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. * Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. * Provides industrial insight to the applications of the basic theory developed.

Process Heat Transfer Tata McGraw-Hill Education Kern's Process Heat Transfer John Wiley & Sons

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, researchers, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What's New in the Second Edition: Updated information on pressure vessel codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scraped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods,

fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle®, Helixchanger®, and Twistedtube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers—all in one volume.

Introduction to heat transmission -- Steady conduction -- Transient conduction -- Radiant-heat transmission -- Dimensional analysis -- Flow of fluids -- Natural convection -- Introduction to forced convection -- Heating and cooling inside tubes -- Heating and cooling outside tubes -- Compact exchangers, packed and fluidized systems -- High-velocity flow; rarefied gases -- Condensing vapors -- Boiling liquids -- Applications to design.

Part of the Essential Engineering Calculations Series, this book presents step-by-step solutions of the basic principles of mass transfer operations, including sample problems and solutions and their applications, such as distillation, absorption, and stripping. Presenting the subject from a strictly pragmatic point of view, providing both the principles of mass transfer operations and their applications, with clear instructions on how to carry out the basic calculations needed, the book also covers topics useful for readers taking their professional exams.

Unique problem-and-solution approach for quickly mastering a broad range of calculations This book's problem-and-solution approach enables readers to quickly grasp the fundamentals of air pollution control equipment and essential applications. Moreover, the author sets forth solid principles for the design and selection of air pollution control equipment as well as for its efficient operation and maintenance. Readers gain a deep understanding of both the equipment itself and the many factors affecting performance. Following two introductory chapters, the book dedicates four chapters to examining control equipment for gaseous pollutants, including adsorption, absorption, and incineration equipment. The remaining six chapters deal with equipment for managing airborne particulate pollutants, including gravity settlers, cyclones, electrostatic precipitators, scrubbers, and baghouses. The appendix contains discussions of hybrid systems, the SI system (including conversion constants), and a cost-equipment model. Each chapter offers a short introduction to the control device discussed. Next, progressively more difficult problems with accompanying solutions enable readers to build their knowledge as they advance through the chapter. Problems reflect the most recent developments in pollution control and include a variety of performance equations and operation and maintenance calculations. Each problem includes a statement of the problem, the data used to solve the problem, and a detailed solution. Readers may further

hone their skills by visiting the text's Web site for additional problems and solutions. This publication serves both as a textbook for engineering students and as a reference for engineers and technicians who need to ensure that air pollution control equipment operates efficiently and enables their facility to meet all air pollution control standards and regulations. Enables you to easily advance from thermodynamics principles to applications Thermodynamics for the Practicing Engineer, as the title suggests, is written for all practicing engineers and anyone studying to become one. Its focus therefore is on applications of thermodynamics, addressing both technical and pragmatic problems in the field. Readers are provided a solid base in thermodynamics theory; however, the text is mostly dedicated to demonstrating how theory is applied to solve real-world problems. This text's four parts enable readers to easily gain a foundation in basic principles and then learn how to apply them in practice: Part One: Introduction. Sets forth the basic principles of thermodynamics, reviewing such topics as units and dimensions, conservation laws, gas laws, and the second law of thermodynamics. Part Two: Enthalpy Effects. Examines sensible, latent, chemical reaction, and mixing enthalpy effects. Part Three: Equilibrium Thermodynamics. Addresses both principles and calculations for phase, vapor-liquid, and chemical reaction equilibrium. Part Four: Other Topics. Reviews such important issues as economics, numerical methods, open-ended problems, environmental concerns, health and safety management, ethics, and exergy. Throughout the text, detailed illustrative examples demonstrate how all the principles, procedures, and equations are put into practice. Additional practice problems enable readers to solve real-world problems similar to the ones that they will encounter on the job. Readers will gain a solid working knowledge of thermodynamics principles and applications upon successful completion of this text. Moreover, they will be better prepared when approaching/addressing advanced material and more complex problems.

A complete overview and considerations in process equipment design Handling and storage of large quantities of materials is crucial to the chemical engineering of a wide variety of products. Process Equipment Design explores in great detail the design and construction of the containers – or vessels – required to perform any given task within this field. The book provides an introduction to the factors that influence the design of vessels and the various types of vessels, which are typically classified according to their geometry. The text then delves into design and other considerations for the construction of each type of vessel, providing in the process a complete overview of process equipment design.

This book provides a comprehensive overview of the main electrical technologies for process heating, which tend to be treated separately in specialized books. Individual chapters focus on heat transfer, electromagnetic fields in electro-technologies, arc furnaces, resistance furnaces, direct resistance heating, induction heating, and high-frequency and microwave heating. The author highlights those topics of greatest relevance to a wide-ranging teaching program, and at the same time offer a detailed review of the main applications of the various technologies. The content represents a synthesis of the extensive knowledge and experience that the author has accumulated while

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researching and teaching at the University of Padua's Engineering Faculty. This text on industrial electroheating technologies is a valuable resource not only for students of industrial, electrical, chemical, and material science engineering, but also for engineers, technicians and others involved in the application of electroheating and energy-efficient industrial processes.

Up-to-Date Coverage of All Chemical Engineering Topics?from the Fundamentals to the State of the Art Now in its 85th Anniversary Edition, this industry-standard resource has equipped generations of engineers and chemists with vital information, data, and insights. Thoroughly revised to reflect the latest technological advances and processes, Perry's Chemical Engineers' Handbook, Ninth Edition, provides unsurpassed coverage of every aspect of chemical engineering. You will get comprehensive details on chemical processes, reactor modeling, biological processes, biochemical and membrane separation, process and chemical plant safety, and much more. This fully updated edition covers: Unit Conversion Factors and Symbols • Physical and Chemical Data including Prediction and Correlation of Physical Properties • Mathematics including Differential and Integral Calculus, Statistics, Optimization • Thermodynamics • Heat and Mass Transfer • Fluid and Particle Dynamics • Reaction Kinetics • Process Control and Instrumentation • Process Economics • Transport and Storage of Fluids • Heat Transfer Operations and Equipment • Psychrometry, Evaporative Cooling, and Solids Drying • Distillation • Gas Absorption and Gas-Liquid System Design • Liquid-Liquid Extraction Operations and Equipment • Adsorption and Ion Exchange • Gas-Solid Operations and Equipment • Liquid-Solid Operations and Equipment • Solid-Solid Operations and Equipment • Chemical Reactors • Bio-based Reactions and Processing • Waste Management including Air, Wastewater and Solid Waste Management* Process Safety including Inherently Safer Design • Energy Resources, Conversion and Utilization* Materials of Construction

Two-phase flow heat exchangers are vital components of systems for power generation, chemical processing, and thermal environment control. The art and science of the design of such heat exchangers have advanced considerably in recent years. This is due to better understanding of the fundamentals of two-phase flow and heat transfer in simple geometries, greater appreciation of these processes in complex geometries, and enhanced predictive capability through use of complex computer codes. The subject is clearly of great fundamental and practical importance. The NATO ASI on Thermal-Hydraulic Fundamentals and Design of Two-Phase Flow Heat Exchangers was held in Povoá de Varzim (near Porto), Portugal, July 6-17, 1987. Participating in the organization of the ASI were the Department of Mechanical Engineering and the Clean Energy Research Institute, University of Miami; Universidade do Porto; and the Department of Mechanical Engineering, Aeronautical Engineering, and Mechanics, Rensselaer Polytechnic Institute. The ASI was arranged primarily as a high-level teaching activity by experts representing both academic and industrial viewpoints. The program included the presentation of invited lectures, a limited number of related technical papers and discussion sessions.

This book is essential for anyone involved in the design of high-performance heat exchangers or heat devices, also known as "second generation heat transfer technology." Enhanced surfaces are geometries with special shapes that promote much higher rates of heat transfer than smooth or plain surfaces. This revision presents the subject matter just beyond the introductory level and traces the advancement of heat transfer research in areas such as integral-fin and micro-fin tubes, complex plate-fin geometries, and micro-channels for single-phase and two-phase applications.

This book teaches the fundamentals of fluid flow by including both theory and the applications of fluid flow in chemical engineering. It puts fluid flow in the context of other transport phenomena such as mass transfer and heat transfer, while covering the basics, from elementary flow mechanics to the law of conservation. The book then examines the applications of fluid flow, from laminar flow to filtration and

ventilation. It closes with a discussion of special topics related to fluid flow, including environmental concerns and the economic reality of fluid flow applications.

A much-needed reference focusing on the theory, design, and applications of a broad range of surface types. * Written by three of the best-known experts in the field. * Covers compact heat exchangers, periodic heat flow, boiling off finned surfaces, and other essential topics. Indeed, today "second generation" enhancement concepts are routing in the automotive and refrigeration industries to obtain lower cost, smaller heat exchanger size, and higher energy efficiency in system operation. And the aerospace, process, and power generation industries are not far behind.

Presents comprehensive coverage of both classical and new topics on the subject. Classical aspects discussed include shell and tube heat exchangers and condensers. New topics covered include process intergration, heat exchanger selection and ohmic heating.

The First Law of Thermodynamics states that energy can neither be created nor destroyed. Heat exchangers are devices built for efficient heat transfer from one fluid to another. They are widely used in engineering processes and include examples such as intercoolers, preheaters, boilers and condensers in power plants. Heat exchangers are becoming more and more important to manufacturers striving to control energy costs. Process Heat Transfer Rules of Thumb investigates the design and implementation of industrial heat exchangers. It provides the background needed to understand and master the commercial software packages used by professional engineers for design and analysis of heat exchangers. This book focuses on the types of heat exchangers most widely used by industry, namely shell-and-tube exchangers (including condensers, reboilers and vaporizers), air-cooled heat exchangers and double-pipe (hairpin) exchangers. It provides a substantial introduction to the design of heat exchanger networks using pinch technology, the most efficient strategy used to achieve optimal recovery of heat in industrial processes. Utilizes leading commercial software important to professional engineers designing heat exchangers Illustrates design procedures using complete step-by-step worked examples Provides details on how to develop an initial configuration for a heat exchanger and how to systematically modify it to obtain a final design Abundant example problems solved manually and with the integration of computer software

Over the past few decades there has been a prolific increase in research and development in area of heat transfer, heat exchangers and their associated technologies. This book is a collection of current research in the above mentioned areas and discusses experimental, theoretical and calculation approaches and industrial utilizations with modern ideas and methods to study heat transfer for single and multiphase systems. The topics considered include various basic concepts of heat transfer, the fundamental modes of heat transfer (namely conduction, convection and radiation), thermophysical

properties, condensation, boiling, freezing, innovative experiments, measurement analysis, theoretical models and simulations, with many real-world problems and important modern applications. The book is divided in four sections : "Heat Transfer in Micro Systems", "Boiling, Freezing and Condensation Heat Transfer", "Heat Transfer and its Assessment", "Heat Transfer Calculations", and each section discusses a wide variety of techniques, methods and applications in accordance with the subjects. The combination of theoretical and experimental investigations with many important practical applications of current interest will make this book of interest to researchers, scientists, engineers and graduate students, who make use of experimental and theoretical investigations, assessment and enhancement techniques in this multidisciplinary field as well as to researchers in mathematical modelling, computer simulations and information sciences, who make use of experimental and theoretical investigations as a means of critical assessment of models and results derived from advanced numerical simulations and improvement of the developed models and numerical methods.

"The most complete, up-to-date, problem-solving toolkit for chemical engineers and process designers. Industrial Chemical Process Design, Second Edition provides a step-by-step methodology and 25 downloadable, customizable, needs-specific software applications that offer quick, accurate solutions to complex process design problems. These applications uniquely fill the gaps left by large, very expensive commercial process simulation software packages used to select, size, and design industrial chemical process equipment. Written by a hands-on industry consultant and featuring more than 200 illustrations, this book thoroughly details: Sizing and cost estimating of process unit operation equipment Design and rating of fractionation equipment and three-phase separation equipment Chemical optimization Commercial distillation Packaged plant cost analysis Estimating cost for modular packages Performing operations such as liquid-liquid extraction and gas liquid separation vessel sizing and rating Green engineering New to the Second Edition: Added focus on sustainability with new green engineering coverage: crude oil database; vegetable oils and plant greenhouse production for use in automobile fuels; gasoline and diesel fuel database; greenhouse fuels; water removal treatment in three-phase vessel design New focus on engineering economics Simplified shell/tube design method and improved shell/tube exchanger software improvements Fluid flow coverage includes both single- and two-phase flow and the very desirable addition of complete process engineering of NO_x removal and catalytic SCR reactor processes necessary in all electric generator power plants and refinery furnace systems (per mandatory EPA regulations) Coverage of the Fischer-Tropsch process converting natural methane gas to crude oil products, liquids, gasoline, diesel, and jet fuel - all sulfur-free! Includes a plan to decrease reliance on crude oil imports Contains a packaged cost analysis natural gas-to-liquids plant turn-key software program "--

This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NO_x control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction, equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and separators are discussed in good detail. Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluk column arrangements, multicomponent separations, supercritical solvent extraction find place in the book.

Heat Exchanger Design Guide: A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers takes users on a step-by-step guide to the design of heat exchangers in daily practice, showing how to determine the effective driving temperature difference for heat transfer. Users will learn how to calculate heat transfer coefficients for convective heat transfer, condensing, and evaporating using simple equations. Dew and bubble points and lines are covered, with all calculations supported with examples. This practical guide is designed to help engineers solve typical problems they might encounter in their day-to-day work, and will also serve as a useful reference for students learning about the field. The book is extensively illustrated with figures in support of the text and includes calculation examples to ensure users are fully equipped to select, design, and operate heat exchangers. Covers design method and practical correlations needed to design practical heat exchangers for process application Includes geometrical calculations for the

tube and shell side, also covering boiling and condensation heat transfer Explores heat transfer coefficients and temperature differences Designed to help engineers solve typical problems they might encounter in their day-to-day work, but also ideal as a useful reference for students learning about the field

Heat transfer enhancement in single-phase and two-phase flow heat exchangers is important in such industrial applications as power generating plant, process and chemical industry, heating, ventilation, air conditioning and refrigeration systems, and the cooling of electronic equipment. Energy savings are of primary importance in the design of such systems, leading to more efficient, environmentally friendly devices. This book provides invaluable information for such purposes.

This book serves as a training tool for individuals in industry and academia involved with heat transfer applications. Although the literature is inundated with texts emphasizing theory and theoretical derivations, the goal of this book is to present the subject of heat transfer from a strictly pragmatic point of view. The book is divided into four Parts: Introduction, Principles, Equipment Design Procedures and Applications, and ABET-related Topics. The first Part provides a series of chapters concerned with introductory topics that are required when solving most engineering problems, including those in heat transfer. The second Part of the book is concerned with heat transfer principles. Topics that receive treatment include Steady-state Heat Conduction, Unsteady-state Heat Conduction, Forced Convection, Free Convection, Radiation, Boiling and Condensation, and Cryogenics. Part three (considered the heart of the book) addresses heat transfer equipment design procedures and applications. In addition to providing a detailed treatment of the various types of heat exchangers, this part also examines the impact of entropy calculations on exchanger design, and operation, maintenance and inspection (OM&I), plus refractory and insulation effects. The concluding Part of the text examines ABET (Accreditation Board for Engineering and Technology) related topics of concern, including economics and finance, numerical methods, open-ended problems, ethics, environmental management, and safety and accident management.

Cutting-edge heat transfer principles and design applications Apply advanced heat transfer concepts to your chemical, petrochemical, and refining equipment designs using the detailed information contained in this comprehensive volume. Filled with valuable graphs, tables, and charts, Heat Transfer in Process Engineering covers the latest analytical and empirical methods for use with current industry software. Select heat transfer equipment, make better use of design software, calculate heat transfer coefficients, troubleshoot your heat transfer process, and comply with design and construction standards. Heat Transfer in Process Engineering allows you to: Review heat transfer principles with a direct focus on process equipment design Design, rate, and specify shell and tube, plate, and hairpin heat exchangers Design,

rate, and specify air coolers with plain or finned tubes Design, rate, and specify different types of condensers with tube or shellside condensation for pure fluids or multicomponent mixtures Understand the principles and correlations of boiling heat transfer, with their limits on and applications to different types of reboiler design Apply correlations for fired heater ratings, for radiant and convective zones, and calculate fuel efficiency Obtain a set of useful Excel worksheets for process heat transfer calculations

This book presents the ideas and industrial concepts in compact heat exchanger technology that have been developed in the last 10 years or so. Historically, the development and application of compact heat exchangers and their surfaces has taken place in a piecemeal fashion in a number of rather unrelated areas, principally those of the automotive and prime mover, aerospace, cryogenic and refrigeration sectors. Much detailed technology, familiar in one sector, progressed only slowly over the boundary into another sector. This compartmentalisation was a feature both of the user industries themselves, and also of the supplier, or manufacturing industries. These barriers are now breaking down, with valuable cross-fertilisation taking place. One of the industrial sectors that is waking up to the challenges of compact heat exchangers is that broadly defined as the process sector. If there is a bias in the book, it is towards this sector. Here, in many cases, the technical challenges are severe, since high pressures and temperatures are often involved, and working fluids can be corrosive, reactive or toxic. The opportunities, however, are correspondingly high, since compacts can offer a combination of lower capital or installed cost, lower temperature differences (and hence running costs), and lower inventory. In some cases they give the opportunity for a radical re-think of the process design, by the introduction of process intensification (PI) concepts such as combining process elements in one unit. An example of this is reaction and heat exchange, which offers, among other advantages, significantly lower by-product production. To stimulate future research, the author includes coverage of hitherto neglected approaches, such as that of the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of exergy, according to interpretation.

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