

# Process Design And Equipment Sizing In Oil And Gas Industries

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

Process Equipment and Plant Design: Principles and Practices takes a holistic approach towards process design in the chemical engineering industry, dealing with the design of individual process equipment and its configuration as a complete functional system. Chapters cover typical heat and mass transfer systems and equipment included in a chemical engineering curriculum, such as heat exchangers, heat exchanger networks, evaporators, distillation, absorption, adsorption, reactors and more. The authors expand on additional topics such as industrial cooling systems, extraction, and topics on process utilities, piping and

hydraulics, including instrumentation and safety basics that supplement the equipment design procedure and help to arrive at a complete plant design. The chapters are arranged in sections pertaining to heat and mass transfer processes, reacting systems, plant hydraulics and process vessels, plant auxiliaries, and engineered safety as well as a separate chapter showcasing examples of process design in complete plants. This comprehensive reference bridges the gap between industry and academia, while exploring best practices in design, including relevant theories in process design making this a valuable primer for fresh graduates and professionals working on design projects in the industry. Serves as a consolidated resource for process and plant design, including process utilities and engineered safety Bridges the gap between industry and academia by including practices in design and summarizing relevant theories Presents design solutions as a complete functional system and not merely the design of major equipment Provides design procedures as pseudo-code/flow-chart, along with practical considerations

The proposed book will be divided into three parts. The chapters in Part I provide an overview of certain aspect of process retrofitting. The focus of Part II is on computational techniques for solving process retrofit problems. Finally, Part III addresses retrofit applications from diverse process industries. Some chapters in

the book are contributed by practitioners whereas others are from academia. Hence, the book includes both new developments from research and also practical considerations. Many chapters include examples with realistic data. All these feature make the book useful to industrial engineers, researchers and students.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes.

Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition. “Process Plant Equipment Book is another great publication from Wiley as a reference book for final year students as well as those who will work or are working in chemical production plants and refinery...” -Associate Prof. Dr. Ramli Mat, Deputy Dean (Academic), Faculty of Chemical Engineering, Universiti

Teknologi Malaysia "...give[s] readers access to both fundamental information on process plant equipment and to practical ideas, best practices and experiences of highly successful engineers from around the world... The book is illustrated throughout with numerous black & white photos and diagrams and also contains case studies demonstrating how actual process plants have implemented the tools and techniques discussed in the book. An extensive list of references enables readers to explore each individual topic in greater depth..."—Stainless Steel World and Valve World, November 2012 Discover how to optimize process plant equipment, from selection to operation to troubleshooting From energy to pharmaceuticals to food, the world depends on processing plants to manufacture the products that enable people to survive and flourish. With this book as their guide, readers have the information and practical guidelines needed to select, operate, maintain, control, and troubleshoot process plant equipment so that it is efficient, cost-effective, and reliable throughout its lifetime. Following the authors' careful explanations and instructions, readers will find that they are better able to reduce downtime and unscheduled shutdowns, streamline operations, and maximize the service life of processing equipment. Process Plant Equipment: Operation, Control, and Reliability is divided into three sections: Section One: Process Equipment Operations covers such key equipment as valves, pumps,

cooling towers, conveyors, and storage tanks

Section Two: Process Plant Reliability sets forth a variety of tested and proven tools and methods to assess and ensure the reliability and mechanical integrity of process equipment, including failure analysis, Fitness-for-Service assessment, engineering economics for chemical processes, and process component function and performance criteria

Section Three: Process Measurement, Control, and Modeling examines flow meters, process control, and process modeling and simulation

Throughout the book, numerous photos and diagrams illustrate the operation and control of key process equipment. There are also case studies demonstrating how actual process plants have implemented the tools and techniques discussed in the book. At the end of each chapter, an extensive list of references enables readers to explore each individual topic in greater depth. In summary, this text offers students, process engineers, and plant managers the expertise and technical support needed to streamline and optimize the operation of process plant equipment, from its initial selection to operations to troubleshooting.

CD-ROM contains: Over 20 computer programs in executable format which were derived in this book.

Chemical Process Engineering presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom,

developing calculation procedures to generate process specifications- mostly pressures, temperatures, compositions, and flow rates- and sizing equipment. This illustrative reference/text tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment.

An Applied Guide to Process and Plant Design, 2nd edition, is a guide to process plant design for both students and professional engineers. The book covers plant layout and the use of spreadsheet programs and key drawings produced by professional engineers as aids to design; subjects that are usually learned on the job rather than in education. You will learn how to produce smarter plant design through the use of computer tools, including Excel and AutoCAD, “What If Analysis, statistical tools, and Visual Basic for more complex problems. The book also includes a wealth of selection tables, covering the key aspects of professional plant design which engineering students and early-career engineers tend to find most challenging. Professor Moran draws on over 20 years’ experience in process design to create an essential foundational book ideal for those who are new to process design, compliant with both professional practice and the IChemE degree accreditation guidelines. Includes new and expanded content, including illustrative case studies and practical examples Explains how

to deliver a process design that meets both business and safety criteria Covers plant layout and the use of spreadsheet programs and key drawings as aids to design Includes a comprehensive set of selection tables, covering aspects of professional plant design which early-career designers find most challenging Process Equipment and Plant Design Principles and Practices Elsevier

Sodium hypochlorite is an excellent disinfecting agent employed in water treatment, cleaning and laundry operations. Transport and handling safety concerns have direct public opinion towards the use of sodium hypochlorite rather than chlorine gas in water treatment, which represents a significant market expansion potential. This publication reviews the technical aspects of a industrial bleach production process similar to the Solvay Chemicals. The analysis also includes estimates for both the capital investment and the operating costs of typical plants on the US Gulf Coast and in Brazil. This study follows the same pattern as all Technology Economics studies developed by Intratec. About Technology Economics Technology Economics studies are advisory services ordered by leading chemical companies, which are disclosed to public after an agreed upon period of time. All Technology Economics studies are based on the same rigorous methodology and well-defined structure, encompassing: Process flow diagrams and material balances Raw material and utility consumptions Major equipment sizing Inside and outside battery limits capital costs Detailed fixed and variable manufacturing expenses

Enables chemical engineering students to bridge theory and practice Integrating scientific principles with practical engineering experience, this text enables readers to master the



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fundamentals of chemical processing and apply their knowledge of such topics as material and energy balances, transport phenomena, reactor design, and separations across a broad range of chemical industries. The author skillfully guides readers step by step through the execution of both chemical process analysis and equipment design. Principles of Chemical Engineering Practice is divided into two sections: the Macroscopic View and the Microscopic View. The Macroscopic View examines equipment design and behavior from the vantage point of inlet and outlet conditions. The Microscopic View is focused on the equipment interior resulting from conditions prevailing at the equipment boundaries. As readers progress through the text, they'll learn to master such chemical engineering operations and equipment as: Separators to divide a mixture into parts with desirable concentrations Reactors to produce chemicals with needed properties Pressure changers to create favorable equilibrium and rate conditions Temperature changers and heat exchangers to regulate and change the temperature of process streams Throughout the book, the author sets forth examples that refer to a detailed simulation of a process for the manufacture of acrylic acid that provides a unifying thread for equipment sizing in context. The manufacture of hexyl glucoside provides a thread for process design and synthesis. Presenting basic thermodynamics, Principles of Chemical Engineering Practice enables students in chemical engineering and related disciplines to master and apply the fundamentals and to proceed to more advanced studies in chemical engineering. This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool

for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

Introduction to Process Engineering and Design covers basic principles to design alternate systems, develop process diagrams and select the best alternative to be adopted. Multiple industrial examples provided in the book will enhance the skills of the readers for innovative designs. Salient Features: • Focuses on process design of chemical plants and equipment • State-of-the-art technique of supercritical extraction, reactive distillation, short path distillation discussed • Process Flow-charts are provided throughout the book

This text covers the design of food processing equipment based on key unit operations, such as heating, cooling, and drying. In addition, mechanical processing operations such as separations, transport, storage, and packaging of food materials, as well as an introduction to food processes and food processing plants are discussed. Handbook of Food Processing

Equipment is an essential reference for food engineers and food technologists working in the food process industries, as well as for designers of process plants. The book also serves as a basic reference for food process engineering students. The chapters cover engineering and economic issues for all important steps in food processing. This research is based on the physical properties of food, the analytical expressions of transport phenomena, and the description of typical equipment used in food processing. Illustrations that explain the structure and operation of industrial food processing equipment are presented. style="font-size: 13.3333330154419px;">The materials of construction and fabrication of food processing equipment are covered here, as well as the selection of the appropriate equipment for various food processing operations. Mechanical processing equipment such as size reduction, size enlargement, homogenization, and mixing are discussed. Mechanical separations equipment such as filters, centrifuges, presses, and solids/air systems, plus equipment for industrial food processing such as heat transfer, evaporation, dehydration, refrigeration, freezing, thermal processing, and dehydration, are presented. Equipment for novel food processes such as high pressure processing, are discussed. The appendices include conversion of units, selected thermophysical properties, plant utilities, and an extensive list of manufacturers and suppliers of food equipment.

Table of Contents  
Part I: Product And Process Invention - Heuristics And Analysis  
Part II: Detailed Process Synthesis - Algorithmic Methods  
Part III: Detailed Design, Equipment Sizing, And Optimization - Configured Product Design  
Part IV: Plantwide Controllability Assessment  
Part V: Design Report

Chemical Projects Scale Up: How to Go from Laboratory to Commercial covers the chemical

engineering steps necessary for taking a laboratory development into the commercial world. The book includes the problems associated with scale up, equipment sizing considerations, thermal characteristics associated with scale up, safety areas to consider, recycling considerations, operability reviews and economic viability. In addition to the process design aspects of commercializing the laboratory development, consideration is given to the utilization of a development in an existing plant. Explains how heat removal for exothermic reactions can be scaled up Outlines how a reactor can be sized from batch kinetic data Discusses how the plant performance of a new catalyst can be evaluated Presents how the economics of a new product/process can be developed Discusses the necessary evaluation of recycling in commercial plants

This third edition of Applied Process Design for Chemical and Petrochemical Plants, Volume 3, is completely revised and updated throughout to make this standard reference more valuable than ever. It has been expanded by more than 200 pages to include the latest technological and process developments in heat transfer, refrigeration, compression and compression surge drums, and mechanical drivers. Like other volumes in this classic series, this one emphasizes how to apply techniques of process design and how to interpret results into mechanical equipment details. It focuses on the applied aspects of chemical engineering design to aid the design and/or project engineers in rating process requirements, specifying for purchasing purposes, and interpreting and

selecting the mechanical equipment needed to satisfy the process functions. Process chemical engineering and mechanical hydraulics are included in the design procedures. Includes updated information that allows for efficiency and accuracy in daily tasks and operations Part of a classic series in the industry

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

The most complete guide of its kind, this is the standard handbook for chemical and process engineers. All new material on fluid flow, long pipe, fractionators, separators and accumulators, cooling towers, gas treating, blending, troubleshooting field cases, gas solubility, and density of irregular solids. This substantial addition of material will also include conversion tables and a new

appendix, "Shortcut Equipment Design Methods." This convenient volume helps solve field engineering problems with its hundreds of common sense techniques, shortcuts, and calculations. Here, in a compact, easy-to-use format, are practical tips, handy formulas, correlations, curves, charts, tables, and shortcut methods that will save engineers valuable time and effort. Hundreds of common sense techniques and calculations help users quickly and accurately solve day-to-day design, operations, and equipment problems.

Manufacturing, reduced to its simplest form, involves the sequencing of product forms through a number of different processes. Each individual step, known as an unit manufacturing process, can be viewed as the fundamental building block of a nation's manufacturing capability. A committee of the National Research Council has prepared a report to help define national priorities for research in unit processes. It contains an organizing framework for unit process families, criteria for determining the criticality of a process or manufacturing technology, examples of research opportunities, and a prioritized list of enabling technologies that can lead to the manufacture of products of superior quality at competitive costs. The study was performed under the sponsorship of the National Science Foundation and the Defense Department's Manufacturing Technology Program.

A comprehensive and example oriented text for the study of chemical process

design and simulation Chemical Process Design and Simulation is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers both processes with conventional organic chemicals and processes with more complex materials such

as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, Chemical Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software.

The 31st European Symposium on Computer Aided Process Engineering: ESCAPE-31, Volume 50 contains the papers presented at the 31st European Symposium of Computer Aided Process Engineering (ESCAPE) event held in Istanbul, Turkey. It is a valuable resource for chemical engineers, chemical process engineers, researchers in industry and academia, students and consultants in the chemical industries. Presents findings and discussions from the 31st European Symposium of Computer Aided Process Engineering (ESCAPE) event

In this volume, the third in a set specifically written for the industrial process and chemical engineer, the authors provide the detailed information on filtration equipment and media which allows the reader to then consider the pre-treatment of suspensions, selection of the most appropriate equipment for the task, data analysis and the subsequent design of the processes involved for particular separations. The result is a comprehensive book which is designed to be used



frequently and referred to regularly in order to achieve better industrial separations. Successful industrial-scale separation of solids from liquids requires not only a thorough understanding of the principles involved, but also an appreciation of which equipment to use for best effect, and a start-to-finish plan for the various processes involved in the operation. If these factors are all correct, then successful separations should result. Part of 3-volume set Unique approach to industrial separations Internationally-known authors

"The most complete, up-to-date, problem-solving toolkit for chemical engineers and process designers. Industrial Chemical Process Design, Second Edition provides a step-by-step methodology and 25 downloadable, customizable, needs-specific software applications that offer quick, accurate solutions to complex process design problems. These applications uniquely fill the gaps left by large, very expensive commercial process simulation software packages used to select, size, and design industrial chemical process equipment. Written by a hands-on industry consultant and featuring more than 200 illustrations, this book thoroughly details: Sizing and cost estimating of process unit operation equipment Design and rating of fractionation equipment and three-phase separation equipment Chemical optimization Commercial distillation Packaged plant cost analysis Estimating cost for modular packages Performing operations such as liquid-liquid

extraction and gas liquid separation vessel sizing and rating Green engineering New to the Second Edition: Added focus on sustainability with new green engineering coverage: crude oil database; vegetable oils and plant greenhouse production for use in automobile fuels; gasoline and diesel fuel database; greenhouse fuels; water removal treatment in three-phase vessel design New focus on engineering economics Simplified shell/tube design method and improved shell/tube exchanger software improvements Fluid flow coverage includes both single- and two-phase flow and the very desirable addition of complete process engineering of NOx removal and catalytic SCR reactor processes necessary in all electric generator power plants and refinery furnace systems (per mandatory EPA regulations) Coverage of the Fischer-Tropsch process converting natural methane gas to crude oil products, liquids, gasoline, diesel, and jet fuel - all sulfur-free! Includes a plan to decrease reliance on crude oil imports Contains a packaged cost analysis natural gas-to-liquids plant turn-key software program "--

This book is a compilation of the various recently developed techniques emphasizing better chemical processes and products, with state-of-the-art contributions by world-renowned leaders in process design and optimization. It covers various areas such as grass-root design, retrofitting, continuous, batch, energy, separation, and pollution prevention, striking a balance

between fundamental techniques and applications. A large section of this book focuses on industrial applications and will serve as a good compilation of recent industrial experiences for which the process design and optimization techniques were practised. Industrial practitioners will find this book useful as a guide to practice the various techniques in their respective plants and processes. The book is accompanied by some electronic supplements (i.e., models and programs) for selected chapters.

This book gives engineers the fundamental theories, equations, and computer programs (including source codes) that provide a ready way to analyze and solve a wide range of process engineering problems.

The existence of interactions between the design of a process and that of its control system have been known to industrial practitioners for a long time. In the past decade academic research has produced methodologies and tools that begin to address the issue of designing processes that are flexible, can be controlled reliably, and are inherently safe. This publication unites the work of academics and practitioners with interests in the integration of process design and control, in order to examine the state of the art in methodologies and applications. The scope covers the design of chemical plants at different stages of detail. It also examines control issues from the plantwide level, where, for example, recycles between units can be important, to the specific unit level, where the availability or selection of measurements might be the most important factor.

This illustrative reference presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom, developing calculation procedures to generate process specifications, and sizing equipment. Containing over thirty detailed

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examples of calculation procedures, the book tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment.

"Chemical Process Engineering" emphasizes the evaluation and selection of equipment by considering its mechanical design and encouraging the selection of standard-size equipment offered by manufacturers to lower costs.

Chemical Process Equipment is a results-oriented reference for engineers who specify, design, maintain or run chemical and process plants. This book delivers information on the selection, sizing and operation of process equipment in a format that enables quick and accurate decision making on standard process and equipment choices, saving time, improving productivity, and building understanding. Coverage emphasizes common real-world equipment design rather than experimental or esoteric and focuses on maximizing performance. Chemical process equipment is of two kinds: custom designed and built, or proprietary "off the shelf." For example, the sizes and performance of custom equipment such as distillation towers, drums, and heat exchangers are derived by the process engineer on the basis of established principles and data, although some mechanical details remain in accordance with safe practice codes and individual fabrication practices. The process design of proprietary equipment, as considered in this book, establishes its required performance and is a process of selection from the manufacturers' offerings, often with their recommendations or on the basis of individual experience.

Over the last 20 years, fundamental design concepts and advanced computer modeling have revolutionized process design for chemical engineering. Team work and creative problem solving are still the building blocks of successful design, but new design concepts and novel

mathematical programming models based on computer-based tools have taken out much of the guess-work. This book presents the new revolutionary knowledge, taking a systematic approach to design at all levels.

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. \* Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. \* Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. \* Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

Utilizes simplified computer strategies to analyze, develop, and optimize industrial food processes. Discusses the integration and economic evaluation of the entire processing plant including effective use of water, energy, and raw materials; process profitability; and wastewater reduction. Offers detailed numerical examples for major food processes including heating, cooling, evaporation, dehydration, and thermal processing.

**Biopharmaceutical Processing: Development, Design, and Implementation of**

Manufacturing Processes covers bioprocessing from cell line development to bulk drug substances. The methods and strategies described are essential learning for every scientist, engineer or manager in the biopharmaceutical and vaccines industry. The integrity of the bioprocess ultimately determines the quality of the product in the biotherapeutics arena, and this book covers every stage including all technologies related to downstream purification and upstream processing fields. Economic considerations are included throughout, with recommendations for lowering costs and improving efficiencies. Designed for quick reference and easy accessibility of facts, calculations and guidelines, this book is an essential tool for industrial scientists and managers in the biopharmaceutical industry. Offers a comprehensive, go-to reference for daily work decisions Covers both upstream and downstream processes Includes case studies that emphasize financial outcomes Presents summaries, decision grids, graphs and overviews for quick reference

Chemical Process Equipment is a results-oriented reference for engineers who specify, design, maintain or run chemical and process plants. This book delivers information on the selection, sizing and operation of process equipment in a format that enables quick and accurate decision making on standard process and equipment choices, saving time, improving productivity, and building

understanding. Coverage emphasizes common real-world equipment design rather than experimental or esoteric and focuses on maximizing performance. Legacy reference for chemical and related engineers who work with vendors to design, specify and make final equipment selection decisions Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Provides equipment rating forms and manufacturers' data, worked examples, valuable shortcut methods, and rules of thumb to demonstrate and support the design process Heavily illustrated with line drawings and schematics to aid understanding, as well as graphs and tables to illustrate performance data

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the

troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

The Engineer's Guide to Plant Layout and Piping Design for the Oil and Gas Industries gives pipeline engineers and plant managers a critical real-world reference to design, manage, and implement safe and effective plants and piping systems for today's operations. This book fills a training void with complete and practical understanding of the requirements and procedures for producing a safe, economical, operable and maintainable process facility. Easy to understand for the novice, this guide includes critical standards, newer designs, practical checklists and rules of thumb. Due to a lack of structured training in academic and technical institutions, engineers and pipe designers today may understand various computer software programs but lack the fundamental understanding and implementation of how to lay out process plants and run piping correctly in the oil and gas industry. Starting with basic terms, codes and basis for selection, the book focuses on each piece of equipment, such as pumps, towers, underground



pipng, pipe sizes and supports, then goes on to cover piping stress analysis and the daily needed calculations to use on the job. Delivers a practical guide to pipe supports, structures and hangers available in one go-to source Includes information on stress analysis basics, quick checks, pipe sizing and pressure drop Ensures compliance with the latest piping and plant layout codes and complies with worldwide risk management legislation and HSE Focuses on each piece of equipment, such as pumps, towers, underground piping, pipe sizes and supports Covers piping stress analysis and the daily needed calculations to use on the job

The fifth edition of Plant Design and Economics for Chemical Engineers is a major revision of the popular fourth edition. There are new chapters on process synthesis, computer-aided design, and design of chemical reactors. A traditionally strong feature of the text, economic analysis, has been revamped and updated. Another strength, equipment sizing and cost estimation, is updated and expanded as well. These improvements also reflect changes in equipment availability. The numerous real examples throughout the book include computer or hand solutions, and often both. There is a new increased emphasis on computer use in design, economic evaluation, and optimization. Concepts, strategies, and approaches to computer use are featured. These concepts are

not tied to particular software programs and therefore apply to wide a range of applications software, of both current and future release. This widely used text is now more useful than ever, providing a "one-stop" guide to chemical process design and evaluation.

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