

Natural Gas Processing Principles And Technology Part I

A decade ago, the U.S. chemical industry was in decline. Of the more than 40 chemical manufacturing plants being built worldwide in the mid-2000s with more than \$1 billion in capitalization, none were under construction in the United States. Today, as a result of abundant domestic supplies of affordable natural gas and natural gas liquids resulting from the dramatic rise in shale gas production, the U.S. chemical industry has gone from the world's highest-cost producer in 2005 to among the lowest-cost producers today. The low cost and increased supply of natural gas and natural gas liquids provides an opportunity to discover and develop new catalysts and processes to enable the direct conversion of natural gas and natural gas liquids into value-added chemicals with a lower carbon footprint. The economic implications of developing advanced technologies to utilize and process natural gas and natural gas liquids for chemical production could be significant, as commodity, intermediate, and fine chemicals represent a higher-economic-value use of shale gas compared with its use as a fuel. To better understand the opportunities for catalysis research in an era of shifting feedstocks for chemical production and to identify the gaps in the current research portfolio, the National Academies of Sciences, Engineering, and Medicine conducted an interactive, multidisciplinary workshop in March 2016. The goal of this workshop was to identify advances in catalysis that can enable the United States to fully realize the potential of the shale gas revolution for the U.S. chemical industry and, as a result, to help target the efforts of U.S. researchers and funding agencies on those areas of science and technology development that are most critical to achieving these advances. This publication summarizes the presentations and discussions from the workshop.

Contamination Control in the Natural Gas Industry delivers the separation fundamentals and technology applications utilized by natural gas producers and processors. This reference covers principles and practices for better design and operation of a wide range of media, filters and systems to remove contaminants from liquids and gases, enabling gas industry professionals to fulfill diverse fluid purification requirements. Packed to cover practical technologies, diagnostics and troubleshooting methods, this book provides gas engineers and technologists with a critical first-ever reference geared to contamination control. Covers contamination control methods and equipment specific to the natural gas industry Includes guidelines on fundamentals and real-world technologies used today Gives engineers better design and operation with rating methods, standards and case histories This book introduces a new and powerful approach based on rigorous process simulations conducted with professional simulators like HYSYS to predict the performance of supersonic separators (SS). The book addresses the utilization of SSs for the offshore processing of CO₂-rich natural gas as an alternative to Joule-Thomson expansion, glycol absorption, membrane permeation and chemical absorption. It describes and analyzes the conventional offshore processing of CO₂-rich natural gas, discussing the advantages of SS in terms of cost and power consumption. The book offers a comprehensive framework for modeling SS units, describing the physical principles of SS in detail. The thermodynamic multiphase sound speed is also discussed at the light shed by a classical analysis based on the Landau Model of phase transitions. A complete framework is presented for modelling and

simulating SS units within HYSYS environment. A special chapter is dedicated to the performance of SSs for removing CO₂ from CO₂-rich natural gas, taking into account the limitations of CO₂ freeze-out in various scenarios of gas feed in terms of CO₂ content, pressure and temperature.

Providing a critical and extensive compilation of the downstream processes of natural gas that involve the principle of gas processing, transmission and distribution, gas flow and network analysis, instrumentation and measurement systems and its utilisation, this book also serves to enrich readers understanding of the business and management aspects of natural gas and highlights some of the recent research and innovations in the field. Featuring extensive coverage of the design and pipeline failures and safety challenges in terms of fire and explosions relating to the downstream of natural gas technology, the book covers the needs of practising engineers from different disciplines, who may include project and operations managers, planning and design engineers as well as undergraduate and postgraduate students in the field of gas, petroleum and chemical engineering. This book also includes several case studies to illustrate the analysis of the downstream process in the gas and oil industry. Of interest to researchers is the field of flame and mitigation of explosion: the fundamental processes involved are also discussed, including outlines of contemporary and possible future research and challenges in the different fields.

Fundamentals of Natural Gas Processing explores the natural gas industry from the wellhead to the marketplace. It compiles information from the open literature, meeting proceedings, and experts to accurately depict the state of gas processing technology today and highlight technologies that could become important in the future. This book cov

The book includes: Basic information of oil and gas treatment, including process calculations. Gas properties, gas calculations, and process vessel sizing and selection. Operation and design of separators, heater treaters, desalters, stabilization and sweetening facilities. Basic of fluid measurement, process instrumentation and control, and pressure relief systems. The book is very useful for Engineers, chemists, and technicians in oil and gas production and processing sections.

Petroleum engineering now has its own true classic handbook that reflects the profession's status as a mature major engineering discipline. Formerly titled the Practical Petroleum Engineer's Handbook, by Joseph Zaba and W.T. Doherty (editors), this new, completely updated two-volume set is expanded and revised to give petroleum engineers a comprehensive source of industry standards and engineering practices. It is packed with the key, practical information and data that petroleum engineers rely upon daily. The result of a fifteen-year effort, this handbook covers the gamut of oil and gas engineering topics to provide a reliable source of engineering and reference information for analyzing and solving problems. It also reflects the growing role of natural gas in industrial development by integrating natural gas topics throughout both volumes. More than a dozen leading industry experts-academia and industry-contributed to this two-volume set to provide the best, most comprehensive source of petroleum engineering information available.

This book is concerned with the steady state hydraulics of natural gas and other compressible fluids being transported through pipelines. Our main approach is to determine the flow rate possible and compressor station horsepower required

within the limitations of pipe strength, based on the pipe materials and grade. It addresses the scenarios where one or more compressors may be required depending on the gas flow rate and if discharge cooling is needed to limit the gas temperatures. The book is the result of over 38 years of the authors' experience on pipelines in North and South America while working for major energy companies such as ARCO, El Paso Energy, etc.

Liquefied natural gas (LNG) is a commercially attractive phase of the commodity that facilitates the efficient handling and transportation of natural gas around the world. The LNG industry, using technologies proven over decades of development, continues to expand its markets, diversify its supply chains and increase its share of the global natural gas trade. The Handbook of Liquefied Natural Gas is a timely book as the industry is currently developing new large sources of supply and the technologies have evolved in recent years to enable offshore infrastructure to develop and handle resources in more remote and harsher environments. It is the only book of its kind, covering the many aspects of the LNG supply chain from liquefaction to regasification by addressing the LNG industries' fundamentals and markets, as well as detailed engineering and design principles. A unique, well-documented, and forward-thinking work, this reference book provides an ideal platform for scientists, engineers, and other professionals involved in the LNG industry to gain a better understanding of the key basic and advanced topics relevant to LNG projects in operation and/or in planning and development. Highlights the developments in the natural gas liquefaction industries and the challenges in meeting environmental regulations Provides guidelines in utilizing the full potential of LNG assets Offers advices on LNG plant design and operation based on proven practices and design experience Emphasizes technology selection and innovation with focus on a "fit-for-purpose design Updates code and regulation, safety, and security requirements for LNG applications

This book offers the current state of knowledge in the field of biofuels, presented by selected research centers from around the world. Biogas from waste production process and areas of application of biomethane were characterized. Also, possibilities of applications of wastes from fruit bunch of oil palm tree and high biomass/bagasse from sorghum and Bermuda grass for second-generation bioethanol were presented. Processes and mechanisms of biodiesel production, including the review of catalytic transesterification process, and careful analysis of kinetics, including bioreactor system for algae breeding, were widely analyzed. Problem of emissivity of NO_x from engines fueled by B20 fuel was characterized. The closing chapters deal with the assessment of the potential of biofuels in Turkey, the components of refinery systems for production of biodegradable plastics from biomass. Also, a chapter concerning the environmental conditions of synthesis gas production as a universal raw material for the production of alternative fuels was also added. This book discusses and explains the economics of each stage of the natural gas value chain, including the economic

impact of restrictions, rules and decisions that are ostensibly technical in nature, as well as commercially relevant contractual stipulations. Each chapter features several real-world examples illustrating the essential points. Natural gas is broadly considered the (leading) conventional source of primary energy. Complementing renewable energies' utilization and offering a highly flexible yet relatively clean fuel, the worldwide natural gas markets are expected to grow. Despite the fact that Europe – where a degree of stagnation in natural gas consumption is being observed and is expected to continue – is not following this trend, international natural gas markets are becoming increasingly interdependent. Therefore, any analysis and discussion of natural gas markets at each level has to have an international rather than national focus.

Handbook of Natural Gas Transmission and Processing Principles and Practices Gulf Professional Publishing
Modeling, Control, and Optimization of Natural Gas Processing Plants presents the latest on the evolution of the natural gas industry, shining a light on the unique challenges plant managers and owners face when looking for ways to optimize plant performance and efficiency, including topics such as the various feed gas compositions, temperatures, pressures, and throughput capacities that keep them looking for better decision support tools. The book delivers the first reference focused strictly on the fast-growing natural gas markets. Whether you are trying to magnify your plants existing capabilities or are designing a new facility to handle more feedstock options, this reference guides you by combining modeling control and optimization strategies with the latest developments within the natural gas industry, including the very latest in algorithms, software, and real-world case studies. Helps users adapt their natural gas plant quickly with optimization strategies and advanced control methods Presents real-world application for gas process operations with software and algorithm comparisons and practical case studies Provides coverage on multivariable control and optimization on existing equipment Allows plant managers and owners the tools they need to maximize the value of the natural gas produced

In industry, miscommunication can cause frustration, create downtime, and even trigger equipment failure. By providing a common ground for more effective discourse, the Dictionary of Oil, Gas, and Petrochemical Processing can help eliminate costly miscommunication. An essential resource for oil, gas, and petrochemical industry professionals, engineer Updated and better than ever, Design of Gas-Handling Systems and Facilities, 3rd Edition includes greatly expanded chapters on gas-liquid separation, gas sweetening, gas liquefaction, and gas dehydration —information necessary and critical to production and process engineers and designers. Natural gas is at the forefront of today's energy needs, and this book walks you through the equipment and processes used in gas-handling operations, including conditioning and processing, to help you effectively design and manage your gas production facility. Taking a logical approach from theory

into practical application, Design of Gas-Handling Systems and Facilities, 3rd Edition contains many supporting equations as well as detailed tables and charts to facilitate process design. Based on real-world case studies and experience, this must-have training guide is a reference that no natural gas practitioner and engineer should be without. Packed with charts, tables, and diagrams Features the prerequisite ASME and API codes Updated chapters on gas-liquid separation, gas sweetening, gas liquefaction and gas dehydration

The development and use of sustainable and alternative fuels (syngas, biogas, biodiesel, bio-oil, hydrogen) derived from sources other than petroleum is needed due to the limited fossil fuel resources, the need for reduction of atmospheric greenhouse gas emissions, energy security, and to meet the future high energy demand due to population growth. New alternative fuels that can be produced locally and derived from renewable sources will be more sustainable compared to fossil fuels. Alternative and renewable fuels can be produced using different thermochemical and bio-chemical processes. Gasification is a thermochemical process used to produce syngas fuel (mainly hydrogen and carbon dioxide) from renewable (biomass) and conventional (coal) sources. The syngas fuels produced from the gasification process can be used for different applications: power generation (combustion of syngas fuel in gas turbine engines), heating, and transportation (internal combustion engines). This book intends to provide the reader with an overview of the current technologies, methods, and strategies of syngas fuel production, characterization, and application.

"Includes hydrate prevention, chemical injection systems, hydrate inhibitor methods; Condensation process, Glycol Regeneration and Molecular Sieves; An appendix provides the reader with additional exercises and solutions"--
Distillation & Hydrocarbon Processing Practices is a practical reference guide to the design and operations of hydrocarbon processing plants (refineries, petrochemical plants, and gas processing plants). Ashis Nag illustrates advanced practices in distillation with examples of process simulation and basic principles. Nag's extensive knowledge and more than 35 years of experience as an engineer supply the practical examples and design guidelines contained in this text. Its many case studies will assist engineering students as well as practicing engineers in understanding the inner workings at these complex facilities.

As the cleanest source of fossil energy with the most advantageous CO₂ footprint, natural gas continues to increase its share in the global energy market. This book provides state-of-the-art contributions in the area of gas processing. Special emphasis is given to Liquefied Natural Gas (LNG); the book also covers the following gas processing applications in parallel sessions: * Natural Gas processing and treatment * Gas To Power and water * Gas To Liquid (GTL) * Gas To Petrochemicals, including olefins, ammonia and methanol * Provides a state-of-the-art review of gas processing technologies * Covers design, operating tools, and methodologies * Includes case studies and practical applications

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Natural gas is considered the dominant worldwide bridge between fossil fuels of today and future resources of tomorrow. Thanks to the recent shale boom in North America, natural gas is in a surplus and quickly becoming a major international commodity. Stay current with conventional and now unconventional gas standards and procedures with *Natural Gas Processing: Technology and Engineering Design*. Covering the entire natural gas process, Bahadori's must-have handbook provides everything you need to know about natural gas, including: Fundamental background on natural gas properties and single/multiphase flow factors How to pinpoint equipment selection criteria, such as US and international standards, codes, and critical design considerations A step-by-step simplification of the major gas processing procedures, like sweetening, dehydration, and sulfur recovery Detailed explanation on plant engineering and design steps for natural gas projects, helping managers and contractors understand how to schedule, plan, and manage a safe and efficient processing plant Covers both conventional and unconventional gas resources such as coal bed methane and shale gas Bridges natural gas processing with basic and advanced engineering design of natural gas projects including real world case studies Digs deeper with practical equipment sizing calculations for flare systems, safety relief valves, and control valves

The immediate product extracted from oil and gas wells consists of mixtures of oil, gas, and water that is difficult to transport, requiring a certain amount of field processing. This reference analyzes principles and procedures related to the processing of reservoir fluids for the separation, handling, treatment, and production of quality petroleum oil and gas products. It details strategies in equipment selection and system design, field development and operation, and process simulation and control to increase plant productivity and safety and avoid losses during purification, treatment, storage, and export. Providing guidelines for developing efficient and economical treatment systems, the book features solved design examples that demonstrate the application of developed design equations as well as review problems and exercises of key engineering concepts in petroleum field development and operation.

Offering indispensable insight from experts in the field, *Fundamentals of Natural Gas Processing, Third Edition* provides an introduction to the gas industry and the processes required to convert wellhead gas into valuable natural gas and hydrocarbon liquids products including LNG. The authors compile information from the literature, meeting proceedings, short courses, and their own work experiences to give an accurate picture of where gas processing technology stands today as well as to highlight relatively new technologies that could become important in the future. The third edition of this bestselling text features updates on North American gas processing and changing gas treating requirements due to shale gas production. It covers the international nature of natural gas trade, LNG, economics, and more. To help nonengineers understand technical issues, the first 5 chapters present an overview of the basic engineering concepts applicable throughout the gas, oil, and chemical industries. The following 15 chapters address natural gas processing, with a focus on gas plant processes and technologies. The book contains 2 appendices. The first contains an updated glossary of gas processing terminology. The second is available

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only online and contains useful conversion factors and physical properties data. Aimed at students as well as natural gas processing professionals, this edition includes both discussion questions and exercises designed to reinforce important concepts, making this book suitable as a textbook in upper-level or graduate engineering courses.

IPCC Report on sources, capture, transport, and storage of CO₂, for researchers, policy-makers and engineers.

Written by an internationally-recognized author team of natural gas industry experts, the third edition of Handbook of Natural Gas Transmission and Processing is a unique, well-documented, and comprehensive work on the major aspects of natural gas transmission and processing. Two new chapters have been added to the new edition: a chapter on nitrogen rejection to address today's high nitrogen gases and a chapter on gas processing plant operations to assist plant operators with optimizing their plant operations. In addition, overall updates to Handbook of Natural Gas Transmission and Processing provide a fresh look at new technologies and opportunities for solving current gas processing problems on plant design and operation and on greenhouse gases emissions. It also does an excellent job of highlighting the key considerations that must be taken into account for any natural gas project in development. Covers all technical and operational aspects of natural gas transmission and processing in detail. Provides pivotal updates on the latest technologies, applications and solutions. Offers practical advice on design and operation based on engineering principles and operating experiences.

Natural gas is a vital component of the world's supply of energy and an important source of many bulk chemicals and speciality chemicals. It is one of the cleanest, safest, and most useful of all energy sources, and helps to meet the world's rising demand for cleaner energy into the future. However, exploring, producing and bringing gas to the user or converting gas into desired chemicals is a systematical engineering project, and every step requires thorough understanding of gas and the surrounding environment. Any advances in the process link could make a step change in gas industry. There have been increasing efforts in gas industry in recent years. With state-of-the-art contributions by leading experts in the field, this book addressed the technology advances in natural gas industry.

Life Cycle of a Process Plant focuses on workflows, work processes and interfaces. It is an ideal reference for process engineers working in the chemical, petrochemical and O&G industries. This book is tailored to the everyday work tasks of the process and project engineer, and relates regulations to actions engineers can take in the workplace via case studies. It covers upstream, midstream and downstream fields. The content in this book will be interesting for any engineers (from all disciplines) that understand the technical principles of their work, but who would like to have a better idea of where their contribution fits into the complete picture of the life cycle of a process plant. This book shows the basic principles and approaches of process plant lifecycle information management and how they can be applied to generate substantial cost and time savings. Thus, the readers with their own knowledge and experience in plant design and operations can adapt and implement them into their specific plant lifecycle applications. EPA and OSHA regulations which relate to process plants are discussed. Covers the entire workflow process of a process plant from project initiation and design through to the commissioning stage. Authors bring their practical, hands on industry expertise to this book.

Natural Gas: A Basic Handbook, Second Edition provides the reader with a quick and accessible introduction to a fuel source/industry that is transforming the energy sector. Written at an introductory level, but still appropriate for engineers and other technical readers, this book provides an overview of natural gas as a fuel source, including its origins, properties and composition. Discussions include the production of natural gas from traditional and unconventional sources, the downstream aspects of the natural gas industry, including processing, storage, and transportation, and environmental issues and emission controls strategies. This book presents an ideal resource on the topic for

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engineers new to natural gas, for advisors and consultants in the natural gas industry, and for technical readers interested in learning more about this clean burning fuel source and how it is shaping the energy industry. Updated to include newer sources like shale gas Includes new discussions on natural gas hydrates and flow assurance Covers environmental issues Contain expanded coverage of liquefied natural gas (LNG)

Offering indispensable insight from experts in the field, *Fundamentals of Natural Gas Processing, Second Edition* provides an introduction to the gas industry and the processes required to convert wellhead gas into valuable natural gas and hydrocarbon liquids products. The authors compile information from the literature, meeting proceedings, and their own work experiences to give an accurate picture of where gas processing technology stands today as well as to highlight relatively new technologies that could become important in the future. The second edition of this bestselling text reflects important advances in gas processing technologies, including those related to liquefied natural gas (LNG). New to the Second Edition Background information in five new chapters that cover processing principles, pumps, heat transfer, separation processes, and phase separation equipment More discussions of many gas processes Questions and exercises at the end of most chapters to stress important concepts To help nonengineers understand the technical issues, the first part of the text presents an overview of the basic concepts. The topics covered in this part are applicable throughout the gas, oil, and chemical industries. The second part addresses each step of natural gas processing, with a focus on gas plant processes. The chapters in this section follow the gas stream, from gas bought at the wellhead to gas entering the marketplace. Wherever possible, the authors examine the advantages, limitations, and ranges of applicability of the processes so that their selection and integration into the overall gas plant can be fully understood. For readers without a background in chemical engineering or who are just entering the field, this book offers a thorough introduction to the natural gas industry. It also helps those in the gas industry better understand how their products and services fit into the overall process.

A unique, well-documented, and forward-thinking work, the second edition of *Handbook of Natural Gas Transmission and Processing* continues to present a thoroughly updated, authoritative, and comprehensive description of all major aspects of natural gas transmission and processing. It provides an ideal platform for engineers, technologists, and operations personnel working in the natural gas industry to get a better understanding of any special requirements for optimal design and operations of natural gas transmission pipelines and processing plants. First book of its kind that covers all aspects of natural gas transmission and processing Provides pivotal updates on the latest technologies, which have not been addressed in-depth in any existing books Offers practical advice for design and operation based on sound engineering principles and established techniques Examines ways to select the best processing route for optimal design of gas-processing plants Contains new discussions on process modeling, control, and optimization in gas processing industry

Natural gas is playing an increasing role in meeting world energy demands because of its abundance, versatility, and its clean burning nature. As a result, lots of new gas exploration, field development and production activities are under way, especially in places where natural gas until recently was labeled as “stranded . Because a significant portion of natural gas reserves worldwide are located across bodies of water, gas transportation in the form of LNG or CNG becomes an issue as well. Finally natural gas is viewed in comparison to the recently touted alternatives. Therefore, there is a need to have a book covering all the unique aspects and challenges related to natural gas from the upstream to midstream and downstream. All these new issues have not been addressed in depth in any existing book. To bridge the gap, Xiuli Wang and Michael Economides have written a new book called *Advanced Natural Gas Engineering*. This book will serve as a reference for all engineers and professionals in the energy business. It can also be a textbook for students in petroleum and chemical engineering

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curricula and in training departments for a large group of companies.

Written by an internationally-recognized team of natural gas industry experts, the fourth edition of Handbook of Natural Gas Transmission and Processing is a unique, well-researched, and comprehensive work on the design and operation aspects of natural gas transmission and processing. Six new chapters have been added to include detailed discussion of the thermodynamic and energy efficiency of relevant processes, and recent developments in treating super-rich gas, high CO₂ content gas, and high nitrogen content gas with other contaminants. The new material describes technologies for processing today's unconventional gases, providing a fresh approach in solving today's gas processing challenges including greenhouse gas emissions. The updated edition is an excellent platform for gas processors and educators to understand the basic principles and innovative designs necessary to meet today's environmental and sustainability requirement while delivering acceptable project economics. Covers all technical and operational aspects of natural gas transmission and processing. Provides pivotal updates on the latest technologies, applications, and solutions. Helps to understand today's natural gas resources, and the best gas processing technologies. Offers design optimization and advice on the design and operation of gas plants.

To achieve goals for climate and economic growth, "negative emissions technologies" (NETs) that remove and sequester carbon dioxide from the air will need to play a significant role in mitigating climate change. Unlike carbon capture and storage technologies that remove carbon dioxide emissions directly from large point sources such as coal power plants, NETs remove carbon dioxide directly from the atmosphere or enhance natural carbon sinks. Storing the carbon dioxide from NETs has the same impact on the atmosphere and climate as simultaneously preventing an equal amount of carbon dioxide from being emitted. Recent analyses found that deploying NETs may be less expensive and less disruptive than reducing some emissions, such as a substantial portion of agricultural and land-use emissions and some transportation emissions. In 2015, the National Academies published Climate Intervention: Carbon Dioxide Removal and Reliable Sequestration, which described and initially assessed NETs and sequestration technologies. This report acknowledged the relative paucity of research on NETs and recommended development of a research agenda that covers all aspects of NETs from fundamental science to full-scale deployment. To address this need, Negative Emissions Technologies and Reliable Sequestration: A Research Agenda assesses the benefits, risks, and "sustainable scale potential" for NETs and sequestration. This report also defines the essential components of a research and development program, including its estimated costs and potential impact.

The latest knowledge on mineral ore genesis and the exploration of ore deposits Global demand for metals has risen considerably over the past decade. Geologists are developing new approaches for studying ore deposits and discovering new sources. Ore Deposits: Origin, Exploration, and Exploitation is a compilation of diverse case studies on new prospects in ore deposit geology including atypical examples of mineral deposits and new methods for ore exploration. Volume highlights include: Presentation of the latest research on a range of ore deposit types Application of ore deposits to multiple areas of geology and geophysical exploration Emphasis on diverse methods and tools for the study of ore deposits Useful case studies for geologists in both academia and industry Ore Deposits: Origin, Exploration, and Exploitation is a valuable resource for economic geologists, mineralogists, petrologists, geochemists, mining engineers, research professionals, and advanced students in relevant areas of academic study.

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