

Nalco Guide To Boiler Failure Analysis 2nd Edition

The second volume in a series comprising a reliable source of failure analysis case studies for engineering professionals. Volume 1 (1992) was reviewed in the April 1993 SciTech Book News . Volume 2 contains 131 new case studies in the areas of transportation component failures (aircraft-aerospace/g

A COMPLETE GUIDE TO FLUID POWER PUMPS AND MOTORS Written by an expert in the field of fluid power, this book provides proven methods for analyzing, designing, and controlling high-performance axial-piston swash-plate type machinery. Fluid Power Pumps and Motors: Analysis, Design, and Control offers a comprehensive mechanical analysis of hydrostatic machines and presents meticulous design guidelines for machine components. Detailed diagrams and useful formulas are included throughout. Using the results and techniques employed in this practical resource will reduce product delivery lead-time and costs to increase overall efficiency. COVERAGE INCLUDES: Fluid properties | Fluid mechanics | Mechanical analysis Piston pressure | Steady-state results | Machine efficiency Designing a cylinder block, valve plate, piston, slipper, swash plate, and shaft | Displacement controlled pumps Pressure controlled pumps Introduction Vision, Mission and Strategy Maintenance Basics Planning and Scheduling Parts, Materials and Tools Management Reliability Operational Reliability M&R Tools Performance Measure - Metrics Human Side of M&R Best Practices/Benchmarking Maintenance Excellence Appendices

The selection and application of engineered materials is an integrated process that requires an understanding of the interaction between materials properties, manufacturing characteristics, design considerations, and the total life cycle of the product. This reference book on engineering plastics provides practical and comprehensive coverage on how the performance of plastics is characterized during design, property testing, and failure analysis. The fundamental structure and properties of plastics are reviewed for general reference, and detailed articles describe the important design factors, properties, and failure mechanisms of plastics. The effects of composition, processing, and structure are detailed in articles on the physical, chemical, thermal, and mechanical properties. Other articles cover failure mechanisms such as: crazing and fracture; impact loading; fatigue failure; wear failures, moisture related failure; organic chemical related failure; photolytic degradation; and microbial degradation. Characterization of plastics in failure analysis is described with additional articles on analysis of structure, surface analysis, and fractography.

This extensively updated second edition of the already valuable reference targets research chemists and engineers who have chosen a career in the complex and essential petroleum industry, as well as other professionals just entering the industry who seek a comprehensive and accessible resource on petroleum processing. The handbook describes and discusses the key components and processes that make up the petroleum refining industry. Beginning with the basics of crude oils and their nature, it continues with the commercial products derived from refining and with related issues concerning their environmental impact. More in depth coverage of many topics previously covered in the first edition, such as hydraulic fracturing or fracking as it is often termed, help ensure this reference remains a relevant and up-to-date resource. At its core is a complete overview of the processes that make up a modern refinery, plus a brief history of the development of processes. Also described in detail are design techniques, operations and in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, which enable readers to use today's simulation-software packages. The handbook also covers off-sites and utilities, as well as environmental and safety aspects relevant to the industry. The chapter on refinery planning covers both operational planning and the decision making procedures for new or revamped processes. Major equipment used in the industry is reviewed along with details and examples of the process specifications for each. An extensive glossary and dictionary of the terms and expressions used in petroleum refining, plus appendices supplying data such as converging factors and selected crude oil assays, as well as an example of optimizing a refinery configuration using linear programming are all included to aid the reader. The 2nd edition of the Handbook of Petroleum Processing is an indispensable desk reference for chemists and engineers as well as an essential part of the libraries of universities with a chemical engineering faculty and oil refineries and engineering firms performing support functions or construction.

Practical, up-to-date techniques for identifying and eliminating common causes of boiler failure Filled with more than 200 color images, The Nalco Guide to Boiler Failure Analysis, Second Edition categorizes distinct failure modes that typify nearly all boiler problems and walks you, step by step, through their solutions. Each type of failure is classified according to its location, general description, critical factors, identification, elimination, cautions, and related problems. Real-world case histories are included throughout. This authoritative resource contains new chapters on: Phosphate corrosion Stress-assisted corrosion Steam and condensate damage Flow-accelerated corrosion Comprehensive coverage includes: Water- and steam-formed deposits * Short- and long-term overheating * Caustic corrosion * Low-pH corrosion * Hydrogen damage * Chelant complexing * Oxygen corrosion * Corrosion during cleaning * Corrosion fatigue cracking * Stress corrosion cracking * Graphitic corrosion * Dealloying * Cavitation * Erosion * Waterwall fireside corrosion * High-temperature furnace corrosion * Cold-end corrosion * Dew point corrosion * Fireside corrosion * Welding defects

An in-depth guide to reverse osmosis desalination This Water Environment Federation and WaterReuse Association publication provides comprehensive information on the planning and engineering of brackish and seawater desalination projects for municipal water supplies. After a brief overview of widely used desalination technologies, Desalination Engineering focuses on reverse osmosis desalination. The book discusses basic principles, planning and environmental review of projects, design and selection of key desalination plant components, desalinated water posttreatment, and concentrate management. Guidelines on sizing and cost estimation of desalination plant facilities are also included in this practical resource. COVERAGE INCLUDES: Source water quality characterization Fundamentals of reverse osmosis desalination Planning considerations Environmental review and permitting Intakes for source water collection Intake pump stations Source water screening and conditioning Sand removal, sedimentation, and dissolved air flotation Pretreatment by granular media filtration Pretreatment by membrane filtration Comparison of granular media and membrane pretreatment Reverse osmosis separation Post-treatment of desalinated water Desalination plant discharge management Desalination project cost estimates

The NALCO Guide to Boiler Failure Analysis McGraw-Hill Professional

A comprehensive look at reverse engineering as a legitimate learning, design, and troubleshooting tool This unique book examines the often underappreciated and occasionally maligned technique of reverse engineering. More than a shortcut for the lazy or unimaginative to reproduce an artless copy of an existing creation, reverse engineering is an essential brick – if not a keystone – in the pathway to a society’s technological advancement. Written by an engineer who began teaching after years in industry, Reverse Engineering reviews this meticulous analytical process with a breadth and depth as never before. Find out how to: Learn by “mechanical dissection” Deduce the role, purpose, and functionality of a designed entity Identify materials-of-construction and methods-of-manufacture by observation alone Assess the suitability of a design to purpose from form and fit The rich heritage of engineering breakthroughs enabled by reverse engineering is also discussed. This is not a dry textbook. It is the engaging and enlightening account of the journey of engineering from the astounding creations of ancient cultures to what, with the aid of reverse engineering, promises to be an even more astounding future! Coverage includes: Methods of product teardown Failure analysis and forensic engineering Deducing or inferring role, purpose, and functionality during reverse engineering The Antikythera mechanism Identifying materials-of-construction Inferring methods-of-manufacture or -construction Construction of Khufu’s pyramid Assessing design suitability Value and production engineering Reverse engineering of materials and substances Reverse engineering of broken, worn, or obsolete parts for remanufacture The law and the ethics of reverse engineering

Water is arguably the most critical and least understood of the foundation elements in brewing beer. Water: A Comprehensive Guide for Brewers, third in Brewers Publications’ Brewing Elements series, takes the mystery out of water’s role in the brewing process. The book leads brewers through the chemistry and treatment of brewing water, from an overview of water sources, to adjusting water for different beer styles, and different brewery processes, to wastewater treatment. The discussions include how to read water reports, understanding flavor contributions, residual alkalinity, malt acidity, and mash pH.

In its search for cheap wood to supply raw material, today’s pulp and paper industry is throwing its net every wider across the world. One of the more disturbing results is the spread of fast-growing pulpwood plantations in the forests, pastures and farmlands of the South.

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book’s preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers’ Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor’s Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

The Latest Methods for Preventing and Controlling Corrosion in All Types of Materials and Applications Now you can turn to Corrosion Engineering for expert coverage of the theory and current practices you need to understand water, atmospheric, and high-temperature corrosion processes. This comprehensive resource explains step-by-step how to prevent and control corrosion in all types of metallic materials and applications—from steel and aluminum structures to pipelines. Filled with 300 illustrations, this skills-building guide shows you how to utilize advanced inspection and monitoring methods for corrosion problems in infrastructure, process and food industries, manufacturing, and military industries. Authoritative and complete, Corrosion Engineering features: Expert guidance on corrosion prevention and control techniques Hands-on methods for inspection and monitoring of corrosion problems New methods for dealing with corrosion A review of current practice, with numerous examples and calculations Inside This Cutting-Edge Guide to Corrosion Prevention and Control • Introduction: Scope and Language of Corrosion • Electrochemistry of Corrosion • Environments: Atmospheric Corrosion • Corrosion by Water and Steam • Corrosion in Soils • Reinforced Concrete • High-Temperature Corrosion • Materials and How They Corrode: Engineering Materials • Forms of Corrosion • Methods of Control: Protective Coatings • Cathodic Protection • Corrosion Inhibitors • Failure Analysis and Design Considerations • Testing and Monitoring: Corrosion Testing and Monitoring

Prudent Practices in the Laboratory--the book that has served for decades as the standard for chemical laboratory safety practice--now features updates and new topics. This revised edition has an expanded chapter on chemical management and delves into new areas, such as nanotechnology, laboratory security, and emergency planning. Developed by experts from academia and industry, with specialties in such areas as chemical sciences, pollution prevention, and laboratory safety, Prudent Practices in the Laboratory provides guidance on planning procedures for the handling, storage, and disposal of chemicals. The book offers prudent practices designed to promote safety and includes practical information on assessing hazards, managing chemicals, disposing of wastes, and more. Prudent Practices in the Laboratory will continue to serve as the leading source of chemical safety guidelines for people working with laboratory chemicals: research chemists, technicians, safety officers, educators, and students.

This book illustrates and explains virtually all common failure modes which adversely affect boiler reliability. Each failure mode is well illustrated with case histories. The corrective steps necessary to reduce or eliminate each failure type, as well as precautionary notes, are provided. The book is a comprehensive, authoritative field guide for the identification and elimination of boiler failures. Boilers of virtually all pressures and many construction designs are presented.

Market: energy professionals including analysts, system engineers, mechanical engineers, and electrical engineers Problems and worked-out equations use SI units

The Landmark Water Use and Treatment Resource—Fully Updated for Optimizing Water Processes This industry-standard resource from the world’s leading water management company offers practical guidance on the use and treatment of water and wastewater in industrial and institutional facilities. Revised to align with the latest regulations and technologies, The Nalco

Water Handbook, Fourth Edition, explains water management fundamentals and clearly shows how to improve water quality, minimize usage, and optimize treatment processes. Throughout, new emphasis is placed on today's prevailing issues, including water scarcity, stressors, and business risk. Covers all essential water treatment topics, including: • Water management fundamentals • The business case for managing water • Water sources, stressors, and quality • Basic water chemistry • Impurity removal • Steam generation • Cooling water systems • Safety for building water systems • Post-treatment • Energy in water systems • Water applications across various industries

Publisher's Note: Products purchased from Third Party sellers are not guaranteed by the publisher for quality, authenticity, or access to any online entitlements included with the product. The Most Complete, Current Guide to Failure Analysis for Cooling Water Systems Fully updated for the latest technologies and techniques, this new edition describes proven procedures for determining the root cause of cooling system failure, correcting the problem, and preventing future occurrences. The first section covers cooling water system design and operation and features ten new chapters on the various materials most commonly found in cooling systems. The remaining four sections discuss waterside corrosion, cracking, mechanical damage, and material and design issues. This authoritative resource explains how to identify failure locations and mechanisms, recognize critical factors influencing failure, carry out inspection procedures, and implement preventive measures to reduce damage. Illustrative case histories are provided in each chapter. The Nalco Guide to Cooling Water Systems Failure Analysis, Second Edition, covers: Carbon and alloy steel Cast iron Stainless steel Copper alloys Aluminum alloys Corrosion-resistant alloys Coatings Nonmetallic materials Brazed and soldered joints Corrosion monitoring Crevice and underdeposit corrosion Oxygen corrosion Biologically influenced corrosion Acid corrosion Alkaline corrosion Galvanic corrosion Dealloying Intergranular corrosion Graphitic corrosion Localized and pitting corrosion Corrosion fatigue Stress corrosion cracking Erosion-corrosion Cavitation Manufacturing defects Weld defects Design and operating conditions

Corrosion is a huge issue for materials, mechanical, civil and petrochemical engineers. With comprehensive coverage of the principles of corrosion engineering, this book is a one-stop text and reference for students and practicing corrosion engineers. Highly illustrated, with worked examples and definitions, it covers basic corrosion principles, and more advanced information for postgraduate students and professionals. Basic principles of electrochemistry and chemical thermodynamics are incorporated to make the book accessible for students and engineers who do not have prior knowledge of this area. Each form of corrosion covered in the book has a definition, description, mechanism, examples and preventative methods. Case histories of failure are cited for each form. End of chapter questions are accompanied by an online solutions manual. * Comprehensively covers the principles of corrosion engineering, methods of corrosion protection and corrosion processes and control in selected engineering environments * Structured for corrosion science and engineering classes at senior undergraduate and graduate level, and is an ideal reference that readers will want to use in their professional work * Worked examples, extensive end of chapter exercises and accompanying online solutions and written by an expert from a key petrochemical university

Detailed analyses of failures of material components have proved to be valuable in many ways; by preventing further failures, by assessing the validity of designs and the selection of materials, by uncovering shortcomings in the processing of the materials involved through characterizations of defects, and by revealing problems introduced during the manufacture or fabrication of the component. Increased recognition of the value of performing failure analyses has caused the field to develop into a very active area of technical endeavor. Failure analysis has been employed in numerous different technical disciplines and has proven beneficial. The increased activity has caused many new and improved methods for performing these analyses to be developed. Among these are many methods which can be characterized as generally belonging to the field of metallography. In recognition of the important role that metallography plays in the performance of failure analyses, the absence of a text that specifically discusses this subject, and the belief that communication of information on the subject would be of technical interest, The American Society for Metals and The International Metallographic Society co sponsored a symposium. The intent was to bring together world-recognized authorities working in various aspects of the failure analysis and metallographic fields to share methods they use, results they have obtained, and the purposes to which they utilized these results. The symposium, entitled "Metallography in Failure Analysis", was held in Houston, Texas, USA, July 17-18, 1977.

A guide to the identification and elimination of corrosion in cooling water systems and related equipment. This book features full-color photographs of actual failures, which illustrate the detailed description of each common failure mode presented. It includes case histories, and also presents a variety of environments and equipment.

Filled with over 225 boiler/HRSG operation and design problems, this book covers steam generators and related systems used in process plants, refineries, chemical plants, electrical utilities, and other industrial settings. Emphasizing the thermal engineering aspects, the author provides information on the design and performance of steam generators

Presents new developments that have affected the commercial use of chemicals and devices to clean industrial equipment, with emphasis on the mechanisms of important cleaning processes and solvents and will give an overview of the science and technology of the formation and removal of fouling deposits in the industrial equipment environment.

Heat Recovery Steam Generator Technology is the first fully comprehensive resource to provide readers with the fundamental information needed to understand HRSGs. The book's highly experienced editor has selected a number of key technical personnel to contribute to the book, also including burner and emission control device suppliers and qualified practicing engineers. In the introduction, various types of HRSGs are identified and discussed, along with their market share. The fundamental principles of the technology are covered, along with the various components and design specifics that should be considered. Its simple organization makes finding answers quick and easy. The text is fully supported by examples and case studies, and is illustrated by photographs of components and completed power plants to further increase knowledge and understanding of HRSG technology. Presents the fundamental principles and theories behind HRSG technology that is supported by practical design examples and illustrations Includes practical applications of combined cycle power plants and waste recovery that are both fully covered and supported by optimization throughout the book Helps readers do a better job of specifying, procuring, installing, operating, and maintaining HRSGs

Due to a dramatic increase in the interest and understanding of boiler-tube failure analysis, this edition has been updated and expanded. New features include material on fluid dynamics, heat transfer and stress calculations; remaining life assessment of boilers being used beyond their original design expectations; mechanical engineering aspects of boiler design; more information

on fatigue, creep, thermal stress for carbon as well as stainless steels; suggestions to prevent future failures.

"An update of today's best guide to water use and conditioning. The Third Edition of The Nalco Water Handbook offers you complete guidance on the use and conditioning of water and wastewater in any industrial or institutional facility. Reflecting major advances in technology, this updated classic covers basic water chemistry and shows how to improve water quality, water usage, and treatment processes. Emphasizing "how things work," the Third Edition features new information on cooling systems, microbiological control, legionella, energy conservation, environmental hygiene, and steam generation problems and prevention. It also discusses new applications in pharmaceutical plants, the electronics industry, groundwater and acid rain treatments, and more."

Focusing on water supply and treatment, this book offers practical advice on how to improve water quality, optimize water usage and treatment processes, and avoid mistakes when dealing with vendors. It covers topics such as: chemistry of water; water sources; water contaminants; water treatment; water disposal; and industrial use of water.

Ron DiPippo, Professor Emeritus at the University of Massachusetts Dartmouth, is a world-regarded geothermal expert. This single resource covers all aspects of the utilization of geothermal energy for power generation from fundamental scientific and engineering principles. The thermodynamic basis for the design of geothermal power plants is at the heart of the book and readers are clearly guided on the process of designing and analysing the key types of geothermal energy conversion systems. Its practical emphasis is enhanced by the use of case studies from real plants that increase the reader's understanding of geothermal energy conversion and provide a unique compilation of hard-to-obtain data and experience. An important new chapter covers Environmental Impact and Abatement Technologies, including gaseous and solid emissions; water, noise and thermal pollutions; land usage; disturbance of natural hydrothermal manifestations, habitats and vegetation; minimisation of CO₂ emissions and environmental impact assessment. The book is illustrated with over 240 photographs and drawings. Nine chapters include practice problems, with solutions, which enable the book to be used as a course text. Also includes a definitive worldwide compilation of every geothermal power plant that has operated, unit by unit, plus a concise primer on the applicable thermodynamics. * Engineering principles are at the heart of the book, with complete coverage of the thermodynamic basis for the design of geothermal power systems * Practical applications are backed up by an extensive selection of case studies that show how geothermal energy conversion systems have been designed, applied and exploited in practice * World renowned geothermal expert DiPippo has including a new chapter on Environmental Impact and Abatement Technology in this new edition Papers presented at the Proceedings of the symposium jointly sponsored by the Magnesium Committee and Reactive Metals Committee of the TMS Light Metals Division (LMD), the International Magnesium Association, and the Corrosion and Environmental Effects Committee, a joint committee of the TMS Structural Materials Division (SMD) and the ASM International Materials Science Critical Technology Sector, held during the 2001 TMS Annual Meeting in New Orleans, Louisiana, U.S.A, February 11-15, 2001.

This book has been written for an eclectic audience of winery developers (owners), winemakers with utility responsibilities (real or implied), winery design professionals (architects and engineers), and university-level enology professors, all of whom at sometime in their careers must address the subject of winery site utilities as a distinct and important element of their jobs. Wine and other fermented beverages in one form or another are produced commercially in almost all temperate zones of the world. Utility requirements for wineries, which use grapes as the fermentable sugar source, are the focus of this reference book, although similarities in fundamental production processes for other subdivisions of the fermented beverage industry may find useful reference information in the chapters which follow. Wine production methods may differ somewhat from country to country, but the sizing, need for reliability, ease of operation, and cost-effectiveness of water, wastewater, electrical, fire protection, and other support systems remain nearly universally constant. Of necessity, the author's past planning and design experience with nearly 60 winery utility systems, will xi xii Preface emphasize contemporary design fundamentals related to the U.S. wine industry. However, where possible, opportunities will be taken to relate American practice to, for example, European, Australian, and South American wine industries where discrete differences in utility systems have been observed by the author or discovered in the literature research that was part of the production effort for this volume.

Filled with over 225 boiler/HRSG operation and design problems, this book covers steam generators and related systems used in process plants, refineries, chemical plants, electrical utilities, and other industrial settings. Emphasizing the thermal engineering aspects, the author provides information on the design and performance of steam generators and heat recovery boilers. He helps those involved in development understand which questions to ask when selecting a steam generator for their project. The book includes many easy to use calculations and effectively explains the theory behind the design and performance of all types of boilers, superheaters and economizers including specialty boilers.

Written by an internationally-recognized team of natural gas industry experts, the fourth edition of Handbook of Natural Gas Transmission and Processing is a unique, well-researched, and comprehensive work on the design and operation aspects of natural gas transmission and processing. Six new chapters have been added to include detailed discussion of the thermodynamic and energy efficiency of relevant processes, and recent developments in treating super-rich gas, high CO₂ content gas, and high nitrogen content gas with other contaminants. The new material describes technologies for processing today's unconventional gases, providing a fresh approach in solving today's gas processing challenges including greenhouse gas emissions. The updated edition is an excellent platform for gas processors and educators to understand the basic principles and innovative designs necessary to meet today's environmental and sustainability requirement while delivering acceptable project economics. Covers all technical and operational aspects of natural gas transmission and processing. Provides pivotal updates on the latest technologies, applications, and solutions. Helps to understand today's natural gas resources, and the best gas processing technologies. Offers design optimization and advice on the design and operation of gas plants.

As the title suggests, this is an introductory book covering the basics of corrosion. It is intended primarily for professionals who are not corrosion experts, but may also be useful as a quick reference for corrosion engineers. Included in the 12 chapters are discussions of the physical principles and characteristics of corrosion, help in recognizing and preventing corrosion, and techniques for diagnosing corrosion failures.

For more than 50 years, the Springer VDI Heat Atlas has been an indispensable working means for engineers dealing with questions of heat transfer. Featuring 50% more content, this new edition covers most fields of heat transfer in industrial and engineering applications. It presents the interrelationships between basic scientific methods, experimental techniques, model-based analysis and their transfer to technical applications.

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