

Metal Fatigue Analysis

"This book emphasizes the physical and practical aspects of fatigue and fracture. It covers mechanical properties of materials, differences between ductile and brittle fractures, fracture mechanics, the basics of fatigue, structural joints, high temperature failures, wear, environmentally-induced failures, and steps in the failure analysis process."--publishers website.

This volume contains the proceedings of the XIX International Colloquium on Mechanical Fatigue of Metals, held at the Faculty of Engineering of the University of Porto, Portugal, 5-7 September 2018. This International Colloquium facilitated and encouraged the exchange of knowledge and experiences among the different communities involved in both basic and applied research in the field of the fatigue of metals, looking at the problem of fatigue exploring analytical and numerical simulative approaches. Fatigue damage represents one of the most important types of damage to which structural materials are subjected in normal industrial services that can finally result in a sudden and unexpected abrupt fracture. Since metal alloys are still today the most used materials in designing the majority of components and structures able to carry the highest service loads, the study of the different aspects of metals fatigue attracts permanent attention of scientists, engineers and designers.

Fatigue of Metals provides a general account of the failure of metals due to fatigue, a subject of great practical importance in the field of engineering and metallurgy. The book covers a wide range of topics on the study of the fatigue of metals. The text presents in the first three chapters the characteristics and detection of fatigue fractures; methods of fatigue testing; and the fatigue strengths of different materials. The resistance of materials to fatigue under complex stress; the determination and effects of stress concentration; influence of surface treatment on fatigue strength; and effects of corrosion and temperature are also studied in detail. In relation to the previous chapters of fatigue information, a chapter is devoted to engineering design to prevent fatigue. The last two chapters provide a brief historical survey of the developments of the study of the mechanism of fatigue and fatigue of non-metallic materials such as wood, plastic, rubber, glass, and concrete. Mechanical engineers, designers, metallurgists, researchers, and students will find the book as a good reference material.

In addition to lightweight design, the methods of fatigue strength are applied above all for economic reasons or for energy preservation. Components can thus be designed more precisely to the loads and operating time. With the least possible use of materials, components can thus be utilized to a greater extent, lift load reserves, and reduce costs.

Increasingly, engineers in the fields of development, design, simulation or research, need this fatigue knowledge to design their components. To ensure quick and easy training, this book focuses on the most important methods and limits itself to only the necessary mathematics. For an understandable placement of the contents, many illustrations are used. In addition, complicated facts are explained by practical examples. To strengthen the understanding of the theory, it is also supplemented by extensive practical exercises. Each chapter closes with a short summary. For an easy application of the methods you will find useful Excel tools. That is why this book was created: - to focus on important methods on fatigue, - to analyze Simulation results, - to supplement the theoretical methods with material and calculation data, - to offer a quick introduction in the Finite Element Analysis- for easy understanding through various illustrations, - to provide convenient Excel tools for easy applicat

This textbook, suitable for students, researchers and engineers, gathers the experience of more than 20 years of teaching fracture mechanics, fatigue and corrosion to professional engineers and running experimental tests and verifications to solve practical problems in engineering applications. As such, it is a comprehensive blend of fundamental knowledge and technical tools to address the issues of fatigue and corrosion. The book initiates with a systematic description of fatigue from a phenomenological point of view, since the early signs of submicroscopic damage in few surface grains and continues describing, step by step, how these precursors develop to become mechanically small cracks and, eventually, macrocracks whose growth is governed by fracture mechanics. But fracture mechanics is also introduced to analyze stress corrosion and corrosion assisted fatigue in a rather advanced fashion. The author dedicates a particular attention to corrosion starting with an electrochemical treatment that mechanical engineers with a rather limited knowledge of electrochemistry will well digest without any pain. The electrochemical introduction is considered an essential requirement to the full understanding of corrosion that is essentially an electrochemical process. All stress corrosion aspects are treated, from the generalized film rupture-anodic dissolution process that is the base of any corrosion mechanism to the aggression occurring in either mechanically or thermally sensitized alloys up to the universe of hydrogen embrittlement, which is described in all its possible modes of appearance. Multiaxial fatigue and out-of-phase loading conditions are treated in a rather comprehensive manner together with damage progression and accumulation that are not linear processes. Load spectra are analyzed also in the frequency domain using the Fourier transform in a rather elegant fashion full of applications that are generally not considered at all in fatigue textbooks, yet they deserve a special place and attention. The issue of fatigue cannot be treated without a probabilistic approach unless the designer accepts the shame of one-out-of-two pieces failure. The reader is fully introduced to the most promising and advanced analytical tools that do not require a normal or lognormal distribution of the experimental data, which is the most common case in fatigue. But the probabilistic approach is also used to introduce the fundamental issue of process volume that is the base of any engineering application of fatigue, from the probability of failure to the notch effect, from the metallurgical variability and size effect to the load type effect. Fractography plays a fundamental role in the post mortem analysis of fatigue and corrosion failures since it can unveil the mystery encrypted in any failure.

Metal fatigue is an essential consideration for engineers and researchers who are looking at factors that cause metals to fail through stress, corrosion, etc. This is an English translation of a book originally published in Japan in 1993, with an additional two chapters on the fatigue failure of steels and the effect of surface roughness on fatigue strength. The methodology is based on important and reliable results and may be usefully applied to other fatigue problems not directly treated in this book.

It is often difficult to become familiar with the field of metal fatigue analysis. Among other reasons, statistics being an important one. Therefore this book focuses on the basics of statistics for metal fatigue analysis. It is written for engineers in the fields of simulation, testing and design who look for a quick introduction to the statistics of metal fatigue. This book enables you - to understand and apply the statistics for metal fatigue in engineering - to evaluate metal fatigue test data (S-N curves and endurance limits) statistically using probability net and regression - to evaluate endurance limits with the stair case method or the probit method - to calculate safety factors for your components - to assess the impact of small sample sizes - to find and evaluate outliers statistically and - to compare samples with statistic tests like the t-Test. In order to ensure a quick understanding, this book focuses on the most important methods and is limited to the downright necessary mathematics. In addition, you will find helpful tips and experiences for a significant improvement of our learning efficiency. For a comprehensible arrangement of the content many illustrations are utilized, which represents the text. In addition to it, a simple, clear language is consciously used. In order to consolidate the understanding, the theory is also supplemented by extensive job relevant exercises. For easy application of the methods of metal fatigue in engineering you will find useful Excel tools for your own analysis. These cover the basics of the important methods of this book and can be downloaded for free.

This book presents experimental results and theoretical advances in the field of ultra-low-cycle fatigue failure of metal structures under strong earthquakes, where the dominant failure mechanism is ductile fracture. Studies on ultra-low-cycle fatigue failure of metal materials and structures have caught the interest of engineers and researchers from various disciplines, such as material, civil and mechanical engineering. Pursuing a holistic approach, the book establishes a fundamental framework for this topic, while also highlighting the importance of theoretical analysis and experimental results in the fracture evaluation of metal structures under seismic loading. Accordingly, it offers a valuable resource for undergraduate and graduate students interested in ultra-low-cycle fatigue, researchers investigating steel and aluminum structures, and structural engineers working on applications related to cyclic large plastic loading conditions.

Contains more than 500 fatigue curves for industrial ferrous and nonferrous alloys. Also includes a thorough explanation of fatigue testing and interpretation of test results. Each curve is presented independently and includes an explanation of its particular importance. The curves are titled by standard industrial designations (AISI, CDA, AA, etc.) of the metals, and a complete reference is given to the original source to facilitate further research. The collection includes standard S-N curves, curves showing effect of surface hardening on fatigue strength, crack growth-rate curves, curves comparing the fatigue strengths of various alloys, effect of variables (i.e. temperature, humidity, frequency, aging, environment, etc.) and much, much more. This one volume consolidates important and hard-to-find fatigue data in a single comprehensive source.

Metal fatigue is an essential consideration for engineers and researchers looking at factors that cause metals to fail through stress, corrosion, or other processes. Predicting the influence of small defects and non-metallic inclusions on fatigue with any degree of accuracy is a particularly complex part of this. Metal Fatigue: Effects of Small Defects and Nonmetallic Inclusions is the most trusted, detailed and comprehensive guide to this subject available. This expanded second edition introduces highly important emerging topics on metal fatigue, pointing the way for further research and innovation. The methodology is based on important and reliable results and may be usefully applied to other fatigue problems not directly treated in this book. Demonstrates how to solve a wide range of specialized metal fatigue problems relating to small defects and non-metallic inclusions. Provides a detailed introduction to fatigue mechanisms and stress concentration. This edition is expanded to address even more topics, including low cycle fatigue, quality control of fatigue components, and more.

In materials science, fatigue is the progressive and localized structural damage that occurs when a material is subjected to cyclic loading. The nominal maximum stress values are less than the ultimate tensile stress limit, and may be below the yield stress limit of the material. Fatigue occurs when a material is subjected to repeat loading and unloading. If the loads are above a certain threshold, microscopic cracks will begin to form at the surface. Eventually a crack will reach a critical size, and the structure will suddenly fracture. This handbook explores thi important topic.

This book is devoted to the high-cycle fatigue behaviour of metal components, thus covering essential needs of current industrial design. The new developments included in the book rely on the use of the mesoscopic scale approach in metal fatigue and allow the specific handling of such difficult fatigue problems as multiaxial, non-proportional loading conditions.

Metal Fatigue Analysis Handbook Practical Problem-solving Techniques for Computer-aided Engineering Elsevier

The first book to present current methods and techniques of fatigue analysis, with a focus on developing basic skills for selecting appropriate analytical techniques. Contains numerous worked examples, chapter summaries, and problems. (vs. Fuchs/Stevens).

This book presents important concepts in metal fatigue in a straightforward manner, for the benefit of readers who must understand more advanced documents on a wide range of metal fatigue topics. The text shows how metal fatigue problems are solved in engineering practice. The book assumes no prior knowledge of metal fatigue, requiring only a basic understanding of stress analysis and mathematics covered in engineering undergraduate courses.

Complete coverage of aircraft design, manufacturing, and maintenance Aircraft Materials and Analysis addresses aircraft design, mechanical and structural factors in aviation, flight loads, structural integrity, stresses, properties of materials, compression, bending, and aircraft fatigue. Detailed analysis of the failure process is provided. This authoritative guide examines materials used in aircraft construction such as aluminum, steel, glass, composite, rubber, and carbon fiber. Maintenance procedures for corrosion and aging aircraft are discussed and methods of inspection such as nondestructive testing and nondestructive inspection are described. Accident investigation case studies review aircraft design, material behavior, NTSB findings, safety, stress factors, and human factor involvement. End-of-chapter questions reinforce the topics covered in this practical resource. Aircraft Materials and Analysis covers: The aircraft--standards for design, structural integrity, and system safety Aircraft materials Loads on the aircraft Stress analysis Torsion, compression, and bending loads Aircraft riveted joints and pressure vessels Heat treatments of metals Aircraft fatigue/aircraft material fatigue Aircraft corrosion Dynamic stress, temperature stress, and experimental methods Composites Nondestructive Testing (NDT)

Aviation maintenance management Case studies and human factors

Fatigue and Durability of Structural Materials explains how mechanical material behavior relates to the design of structural machine components. The major emphasis is on fatigue and failure behavior using engineering models that have been developed to predict, in advance of service, acceptable fatigue and other durability-related lifetimes. The book covers broad classes of materials used for high-performance structural applications such as aerospace components, automobiles, and power generation systems. Coverage focuses on metallic materials but also addresses unique capabilities of important nonmetals. The concepts are applied to behavior at room or ambient temperatures; a planned second volume will address behavior at higher-temperatures. The volume is a repository of the most significant contributions by the authors to the art and science of material and structural durability over the past half century. During their careers, including 40 years of direct collaboration, they have developed a host of durability models that are based on sound physical and engineering principles. Yet, the models and interpretation of behavior have a unique simplicity that is appreciated by the practicing engineer as well as the beginning student. In addition to their own pioneering work, the authors also present the work of numerous others who have provided useful results that have moved progress in these fields. This book will be of immense value to practicing mechanical and materials engineers and designers charged with producing structural components with adequate durability. The coverage is appropriate for a range of technical levels from undergraduate engineering students through material behavior researchers and model developers. It will be of interest to personnel in the automotive and off-highway vehicle manufacturing industry, the aeronautical industry, space propulsion and the power generation/conversion industry, the electric power industry, the machine tool industry, and any industry associated with the design and manufacturing of mechanical equipment subject to cyclic loads.

Classic, comprehensive, and up-to-date Metal Fatigue in Engineering Second Edition For twenty years, Metal Fatigue in Engineering has served as an important textbook and reference for students and practicing engineers concerned with the design, development, and failure analysis of components, structures, and vehicles subjected to repeated loading. Now this generously revised and expanded edition retains the best features of the original while bringing it up to date with the latest developments in the field. As with the First Edition, this book focuses on applied engineering design, with a view to producing products that are safe, reliable, and economical. It offers in-depth coverage of today's most common analytical methods of fatigue design and fatigue life predictions/estimations for metals. Contents are arranged logically, moving from simple to more complex fatigue loading and conditions. Throughout the book, there is a full range of helpful learning aids, including worked examples and hundreds of problems, references, and figures as well as chapter summaries and "design do's and don'ts" sections to help speed and reinforce understanding of the material. The Second Edition contains a vast amount of new information, including: * Enhanced coverage of micro/macro fatigue mechanisms, notch strain analysis, fatigue crack growth at notches, residual stresses, digital prototyping, and fatigue design of weldments * Nonproportional loading and critical plane approaches for multiaxial fatigue * A new chapter on statistical aspects of fatigue

Applied Optimal Design Mechanical and Structural Systems Edward J. Haug & Jasbir S. Arora This computer-aided design text presents and illustrates techniques for optimizing the design of a wide variety of mechanical and structural systems through the use of nonlinear programming and optimal control theory. A state space method is adopted that incorporates the system model as an integral part of the design formulations. Step-by-step numerical algorithms are given for each method of optimal design. Basic properties of the equations of mechanics are used to carry out design sensitivity analysis and optimization, with numerical efficiency and generality that is in most cases an order of magnitude faster in digital computation than applications using standard nonlinear programming methods. 1979 Optimum Design of Mechanical Elements, 2nd Ed. Ray C. Johnson The two basic optimization techniques, the method of optimal design (MOD) and automated optimal design (AOD), discussed in this valuable work can be applied to the optimal design of mechanical elements commonly found in machinery, mechanisms, mechanical assemblages, products, and structures. The many illustrative examples used to explicate these techniques include such topics as tensile bars, torsion bars, shafts in combined loading, helical and spur gears, helical springs, and hydrostatic journal bearings. The author covers curve fitting, equation simplification, material properties, and failure theories, as well as the effects of manufacturing errors on product performance and the need for a factor of safety in design work. 1980 Globally Optimal Design Douglass J. Wilde Here are new analytic optimization procedures effective where numerical methods either take too long or do not provide correct answers. This book uses mathematics sparingly, proving only results generated by examples. It defines simple design methods guaranteed to give the global, rather than any local, optimum through computations easy enough to be done on a manual calculator. The author confronts realistic situations: determining critical constraints; dealing with negative contributions; handling power function; tackling logarithmic and exponential nonlinearities; coping with standard sizes and indivisible components; and resolving conflicting objectives and logical restrictions. Special mathematical structures are exposed and used to solve design problems. 1978

An integral review is given in this book on the fatigue phenomenon covering the fundamentals of fatigue damage initiation, relevant factors influencing fatigue crack propagation and fatigue life, random load analysis, and simulation for theoretical and experimental fatigue life assessment. The entire chain of problems related to fatigue of metals and structural components is covered. Specifically, it describes the low-cycle plastic properties and statistically interprets the material stress reaction, examining original results of investigations on inelastic deformations under high cycle cyclic loading and correlating them with a number of use parameters. The limit states of bodies with primary defects and their resistance to fatigue crack propagation are discussed. Measurements, analysis and real-time modelling of operating loads for experimental fatigue life verification are reviewed as well as introducing some new fatigue damage accumulation hypotheses based on dissipated energy.

Fatigue Testing and Analysis: Theory and Practice presents the latest, proven techniques for fatigue data acquisition, data analysis, and test planning and practice. More specifically, it covers the most comprehensive methods to capture the component load, to characterize the scatter of product fatigue resistance and loading, to perform the fatigue damage assessment of a product, and to develop an accelerated life test plan for reliability target demonstration. This book is most useful for test and design engineers in the ground vehicle industry. Fatigue Testing and Analysis introduces the methods to account for variability of loads and statistical fatigue properties that are useful for further probabilistic fatigue analysis. The text incorporates and demonstrates approaches that account for randomness of loading and materials, and covers the applications and demonstrations of both linear and double-linear damage rules. The reader

will benefit from summaries of load transducer designs and data acquisition techniques, applications of both linear and non-linear damage rules and methods, and techniques to determine the statistical fatigue properties for the nominal stress-life and the local strain-life methods. Covers the useful techniques for component load measurement and data acquisition, fatigue properties determination, fatigue analysis, and accelerated life test criteria development, and, most importantly, test plans for reliability demonstrations. Written from a practical point of view, based on the authors' industrial and academic experience in automotive engineering design. Extensive practical examples are used to illustrate the main concepts in all chapters.

The sections in this book are devoted to new approaches and usages of stainless steels, the influence of the environments on the behavior of certain classes of steels, new structural concepts to understand some fatigue processes, new insight on strengthening mechanisms, and toughness in microalloyed steels. The kinetics during tempering in low-alloy steels is also discussed through a new set-up that uses a modified Avrami formalism.

Fatigue of structures and materials covers a wide scope of different topics. The purpose of the present book is to explain these topics, to indicate how they can be analyzed, and how this can contribute to the designing of fatigue resistant structures and to prevent structural fatigue problems in service. Chapter 1 gives a general survey of the topic with brief comments on the significance of the aspects involved. This serves as a kind of a program for the following chapters. The central issues in this book are predictions of fatigue properties and designing against fatigue. These objectives cannot be realized without a physical and mechanical understanding of all relevant conditions. In Chapter 2 the book starts with basic concepts of what happens in the material of a structure under cyclic loads. It illustrates the large number of variables which can affect fatigue properties and it provides the essential background knowledge for subsequent chapters. Different subjects are presented in the following main parts: • Basic chapters on fatigue properties and predictions (Chapters 2–8) • Load spectra and fatigue under variable-amplitude loading (Chapters 9–11) • Fatigue tests and scatter (Chapters 12 and 13) • Special fatigue conditions (Chapters 14–17) • Fatigue of joints and structures (Chapters 18–20) • Fiber-metal laminates (Chapter 21). Each chapter presents a discussion of a specific subject.

Second edition of successful materials science text for final year undergraduate and graduate students.

This highly accessible book provides analytical methods and guidelines for solving vibration problems in industrial plants and demonstrates their practical use through case histories from the author's personal experience in the mechanical engineering industry. It takes a simple, analytical approach to the subject, placing emphasis on practical applicability over theory, and covers both fixed and rotating equipment, as well as pressure vessels. It is an ideal guide for readers with diverse experience, ranging from undergraduate students to mechanics and professional engineers.

This book is a printed edition of the Special Issue "Fatigue Damage" that was published in *Metals*.

Understand why fatigue happens and how to model, simulate, design and test for it with this practical, industry-focused reference. Written to bridge the technology gap between academia and industry, the *Metal Fatigue Analysis Handbook* presents state-of-the-art fatigue theories and technologies alongside more commonly used practices, with working examples included to provide an informative, practical, complete toolkit of fatigue analysis. Prepared by an expert team with extensive industrial, research and professorial experience, the book will help you to understand: Critical factors that cause and affect fatigue in the materials and structures relating to your work. Load and stress analysis in addition to fatigue damage—the latter being the sole focus of many books on the topic. How to design with fatigue in mind to meet durability requirements. How to model, simulate and test with different materials in different fatigue scenarios. The importance and limitations of different models for cost effective and efficient testing. Whilst the book focuses on theories commonly used in the automotive industry, it is also an ideal resource for engineers and analysts in other disciplines such as aerospace engineering, civil engineering, offshore engineering, and industrial engineering. The only book on the market to address state-of-the-art technologies in load, stress and fatigue damage analyses and their application to engineering design for durability. Intended to bridge the technology gap between academia and industry—written by an expert team with extensive industrial, research and professorial experience in fatigue analysis and testing. An advanced mechanical engineering design handbook focused on the needs of professional engineers within automotive, aerospace and related industrial disciplines.

From concept to application, this book describes the method of strain-range partitioning for analyzing time-dependent fatigue. Creep (time-dependent) deformation is first introduced for monotonic and cyclic loading. Multiple chapters then discuss strain-range partitioning in details for multi-axial loading conditions and how different loading permutations can lead to different micro-mechanistic effects. Notably, the total-strain method of strain-range partitioning (SRP) is described, which is a methodology that sees use in several industries. Examples from aerospace illustrate applications, and methods for predicting time-dependent metal fatigue are critiqued.

One of the only texts available to cover not only how failure occurs but also examine methods developed to expose the reasons for failure, *Metal Failures* has long been considered the most definitive and authoritative resources in metallurgical failure analysis. Now in a completely revised edition, this *Second Edition* features updates of all chapters plus new coverage of elastic behavior and plastic deformation, localized necking, the phenomenological aspects of fatigue, fatigue crack propagation, alloys and coatings, tensors and tensor notations, and much more.

Fracture, fatigue, and other subcritical processes, such as creep crack growth or stress corrosion cracking, present numerous open issues from both scientific and industrial points of view. These phenomena are of special interest in industrial and civil metallic structures, such as pipes, vessels, machinery, aircrafts, ship hulls, and bridges, given that their failure may imply catastrophic consequences for human life, the natural environment, and/or the economy. Moreover, an adequate management of their operational life, defining suitable inspection periods, repairs, or replacements, requires their safety or unsafety conditions to be defined. The analysis of these technological challenges requires accurate comprehensive assessment tools based on solid theoretical foundations as well as structural integrity assessment standards or procedures incorporating such tools into industrial practice. This volume is focused on new advances in fracture, fatigue, and structural integrity of metallic structural components containing defects (e.g., cracks, notches, metal loss, etc.), and also on those developments that are being or could be incorporated into structural integrity assessment procedures, such as BS7910, R6, or API 579-1/ASME FFS-1.

In several industrial fields (such as automotive, steelmaking, aerospace, and fire protection systems) metals need to withstand a combination of cyclic loadings and high temperatures. In this condition, they usually exhibit an amount—more or less pronounced—of plastic deformation, often accompanied by creep or stress-relaxation phenomena. Plastic deformation under the action of cyclic loadings may cause

fatigue cracks to appear, eventually leading to failures after a few cycles. In estimating the material strength under such loading conditions, the high-temperature material behavior needs to be considered against cyclic loading and creep, the experimental strength to isothermal/non-isothermal cyclic loadings and, not least of all, the choice and experimental calibration of numerical material models and the selection of the most comprehensive design approach. This book is a series of recent scientific contributions addressing several topics in the field of experimental characterization and physical-based modeling of material behavior and design methods against high-temperature loadings, with emphasis on the correlation between microstructure and strength. Several material types are considered, from stainless steel, aluminum alloys, Ni-based superalloys, spheroidal graphite iron, and copper alloys. The quality of scientific contributions in this book can assist scholars and scientists with their research in the field of metal plasticity, creep, and low-cycle fatigue.

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