

Mechanical Vibration William Palm

Theory of Machines and Mechanisms, Third Edition, is a comprehensive study of rigid-body mechanical systems and provides background for continued study in stress, strength, fatigue, life, modes of failure, lubrication and other advanced aspects of the design of mechanical systems. This third edition provides the background, notation, and nomenclature essential for students to understand the various and independent technical approaches that exist in the field of mechanisms, kinematics, and dynamics of machines. The authors employ all methods of analysis and development, with balanced use of graphical and analytic methods. New material includes an introduction of kinematic coefficients, which clearly separates kinematic (geometric) effects from speed or dynamic dependence. At the suggestion of users, the authors have included no written computer programs, allowing professors and students to write their own and ensuring that the book does not become obsolete as computers and programming languages change. Part I introduces theory, nomenclature, notation, and methods of analysis. It describes all aspects of a mechanism (its nature, function, classification, and limitations) and covers kinematic analyses (position, velocity, and acceleration). Part II shows the engineering applications involved in the selection, specification, design, and sizing of mechanisms that accomplish specific motion objectives. It includes chapters on cam systems, gears, gear trains, synthesis of linkages, spatial mechanisms, and robotics. Part III presents the dynamics of machines and the consequences of the proposed mechanism design specifications. New dynamic devices whose functions cannot be explained or understood without dynamic analysis are included. This third edition incorporates entirely new chapters on the analysis and design of flywheels, governors, and gyroscopes.

An integrated presentation of both classical and modern methods of systems modeling, response and control. Includes coverage of digital control systems. Details sample data systems and digital control. Provides numerical methods for the solution of differential equations. Gives in-depth information on the modeling of physical systems and central hardware. The subject of system dynamics deals with mathematical modeling and analysis of devices and processes for the purpose of understanding their time-dependent behavior. It emphasizes applications containing multiple types of components and processes such as electromechanical devices, electrohydraulic devices, and fluid-thermal processes. Because systems of interconnected elements often require a control system to work properly, control system design is a major application area in system dynamics. System Dynamics covers these topics, has application case studies, more homework problems than other texts, and the strongest treatment of computational software and system simulation, with its early introduction of MATLAB® and Simulink®.

Mechanical Vibrations: Theory and Applications takes an applications-based approach at teaching students to apply previously learned engineering principles while laying a foundation for engineering design. This text provides a brief review of the principles of dynamics so that terminology and notation are consistent and applies these principles to derive mathematical models of dynamic mechanical systems. The methods of application of these principles are consistent with popular Dynamics texts. Numerous pedagogical features have been included in the text in order to aid the student with comprehension and retention. These include the development of three benchmark problems which are revisited in each chapter, creating a coherent chain linking all chapters in the book. Also included are learning outcomes, summaries of key concepts including important equations and formulae, fully solved examples with an emphasis on real world examples, as well as an extensive exercise set including objective-type questions. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

An up-to-date text designed for undergraduate courses in control systems engineering and principles of automatic controls. Focuses on design and implementation rather than just the mathematics of control systems. Using a balanced approach, the text presents a unified, energy-based approach to modeling; covers analysis techniques for the models presented; and offers a detailed study of digital control and the implementation of digital controllers. Includes examples and homework problems.

Mechanical Vibrations, 6/e is ideal for undergraduate courses in Vibration Engineering. Retaining the style of its previous editions, this text presents the theory, computational aspects, and applications of vibrations in as simple a manner as possible. With an emphasis on computer techniques of analysis, it gives expanded explanations of the fundamentals, focusing on physical significance and interpretation that build upon students' previous experience. Each self-contained topic fully explains all concepts and presents the derivations with complete details. Numerous examples and problems illustrate principles and concepts.

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What's New in the Second Edition: Updated information on pressure vessel codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods,

fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle®, Helixchanger®, and Twistedtube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers—all in one volume.

Approaches to Disaster Management regards critical disaster management issues. Ten original research reports by international scholars centered on disaster management are organized into three general areas of hazards and disaster management. The first section includes discussions of perspectives on vulnerability and on evolving approaches to mitigation. The second section highlights approaches to improve data use and information management in several distinct applications intended to promote prediction and communication of hazard. The third section regards the management of crises and post-event recovery in the private sector, in the design of urban space and among the victims of disaster. This volume contributes both conceptual and practical commentary to the disaster management literature.

Mechanism Design and Analysis Using PTC Creo Mechanism 6.0 is designed to help you become familiar with Mechanism, a module of the PTC Creo Parametric software family, which supports modeling and analysis (or simulation) of mechanisms in a virtual (computer) environment. Capabilities in Mechanism allow users to simulate and visualize mechanism performance. Using Mechanism early in the product development stage could prevent costly redesign due to design defects found in the physical testing phase; therefore, it contributes to a more cost effective, reliable, and efficient product development process. The book is written following a project-based learning approach and covers the major concepts and frequently used commands required to advance readers from a novice to an intermediate level. Basic concepts discussed include model creation, such as body and joint definitions; analysis type selection, such as static (assembly) analysis, kinematics and dynamics; and results visualization. The concepts are introduced using simple, yet realistic, examples. Verifying the results obtained from computer simulation is extremely important. One of the unique features of this textbook is the incorporation of theoretical discussions for kinematic and dynamic analyses in conjunction with simulation results obtained using Mechanism. The theoretical discussions simply support the verification of simulation results rather than providing an in-depth discussion on the subjects of kinematics and dynamics. This is a simple, concise, and useful book, explaining MATLAB for freshmen in engineering. The terminology, syntax, and the use of the programming language are well defined and the organization of the material makes it easy to locate information and navigate through the textbook.

The majority of professors have never had a formal course in education, and the most common method for learning how to teach

is on-the-job training. This represents a challenge for disciplines with ever more complex subject matter, and a lost opportunity when new active learning approaches to education are yielding dramatic improvements in student learning and retention. This book aims to cover all aspects of teaching engineering and other technical subjects. It presents both practical matters and educational theories in a format useful for both new and experienced teachers. It is organized to start with specific, practical teaching applications and then leads to psychological and educational theories. The "practical orientation" section explains how to develop objectives and then use them to enhance student learning, and the "theoretical orientation" section discusses the theoretical basis for learning/teaching and its impact on students. Written mainly for PhD students and professors in all areas of engineering, the book may be used as a text for graduate-level classes and professional workshops or by professionals who wish to read it on their own. Although the focus is engineering education, most of this book will be useful to teachers in other disciplines. Teaching is a complex human activity, so it is impossible to develop a formula that guarantees it will be excellent. However, the methods in this book will help all professors become good teachers while spending less time preparing for the classroom. This is a new edition of the well-received volume published by McGraw-Hill in 1993. It includes an entirely revised section on the Accreditation Board for Engineering and Technology (ABET) and new sections on the characteristics of great teachers, different active learning methods, the application of technology in the classroom (from clickers to intelligent tutorial systems), and how people learn.

Waves and oscillations permeate virtually every field of current physics research, are central to chemistry, and are essential to much of engineering. Furthermore, the concepts and mathematical techniques used for serious study of waves and oscillations form the foundation for quantum mechanics. Once they have mastered these ideas in a classical context, students will be ready to focus on the challenging concepts of quantum mechanics when they encounter them, rather than struggling with techniques. This lively textbook gives a thorough grounding in complex exponentials and the key aspects of differential equations and matrix math; no prior experience is assumed. The parallels between normal mode analysis, orthogonal function analysis (especially Fourier analysis), and superpositions of quantum states are clearly drawn, without actually getting into the quantum mechanics. An in-depth, accessible introduction to Hilbert space and bra-ket notation begins in Chapter 5 (on symmetrical coupled oscillators), emphasizing the analogy with conventional dot products, and continues in subsequent chapters. Connections to current physics research (atomic force microscopy, chaos, supersolids, micro electro-mechanical systems (MEMS), magnetic resonance imaging, carbon nanotubes, and more) are highlighted in the text and in end-of-chapter problems, and are frequently updated in the associated website. The book actively engages readers with a refreshing writing style and a set of carefully applied learning tools, such as in-text concept tests, "your turn" boxes (in which the student fills in one or two steps of a derivation), concept and skill inventories for each chapter, and "wrong way" problems in which the student explains the flaw in a line of reasoning. These tools promote self-awareness of the learning process. The associated website features custom-developed applets, video and audio recordings, additional problems, and links to related current research. The instructor-only part includes difficulty ratings for

problems, optional hints, full solutions, and additional support materials.

Differential Equations for Engineers and Scientists is intended to be used in a first course on differential equations taken by science and engineering students. It covers the standard topics on differential equations with a wealth of applications drawn from engineering and science--with more engineering-specific examples than any other similar text. The text is the outcome of the lecture notes developed by the authors over the years in teaching differential equations to engineering students. Like Yunus Cengel's other texts, the material is introduced at a level that a typical student can follow comfortably, and the authors have made the text speak to the students and not over them. Differential Equations for Engineers and Scientists is written in plain language to help students learn the material without being hampered by excessive rigor or jargon. The friendly tone and the logical order are designed to motivate the student to read the book with interest and enthusiasm.

Differential Equations for Engineers and Scientists is intended to be used in a first course on differential equations taken by science and engineering students. It covers the standard topics on differential equations with a wealth of applications drawn from engineering and science--with more engineering-specific examples than any other similar text. The text is the outcome of the lecture notes developed by the authors over the years in teaching differential equations to engineering students.

Introduction to MATLAB for Engineers is a simple, concise book designed to be useful for beginners and to be kept as a reference. MATLAB is a globally available standard computational tool for engineers and scientists. The terminology, syntax, and the use of the programming language are well defined, and the organization of the material makes it easy to locate information and navigate through the textbook. The text covers all the major capabilities of MATLAB that are useful for beginning students.

Special Topics in Structural Dynamics, Volume 6: Proceedings of the 31st IMAC, A Conference and Exposition on Structural Dynamics, 2013, the sixth volume of seven from the Conference, brings together contributions to this important area of research and engineering. The collection presents early findings and case studies on fundamental and applied aspects of Structural Dynamics, including papers on: Teaching Experimental & Analytical Structural Dynamics Sensors & Instrumentation Aircraft/Aerospace Bio-Dynamics Sports Equipment Dynamics Advanced ODS & Stress Estimation Shock & Vibration Full-Field Optical Measurements & Image Analysis Structural Health Monitoring Operational Modal Analysis Wind Turbine Dynamics Rotating Machinery Finite Element Methods Energy Harvesting

A Concise Introduction to Matlab is a simple, concise book designed to cover all the major capabilities of MATLAB that are useful for beginning students. Thorough coverage of Function handles, Anonymous functions, and Subfunctions. In addition, key applications including plotting, programming, statistics and model building are also all covered. MATLAB is presently a globally available standard computational tool for engineers and scientists. The terminology, syntax, and the use of the programming language are well defined and the organization of the material makes it easy to locate information and navigate through the textbook.

Now in dynamic full color, SI ENGINEERING FUNDAMENTALS: AN INTRODUCTION TO ENGINEERING, 5e helps students develop the strong problem-solving skills and solid foundation in fundamental principles they will need to become analytical, detail-oriented, and creative engineers. The book opens with an overview of what engineers do, an inside glimpse of the various areas of specialization, and a

straightforward look at what it takes to succeed. It then covers the basic physical concepts and laws that students will encounter on the job. Professional Profiles throughout the text highlight the work of practicing engineers from around the globe, tying in the fundamental principles and applying them to professional engineering. Using a flexible, modular format, the book demonstrates how engineers apply physical and chemical laws and principles, as well as mathematics, to design, test, and supervise the production of millions of parts, products, and services that people use every day. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Since it was first published in 1995, Photonic Crystals has remained the definitive text for both undergraduates and researchers on photonic band-gap materials and their use in controlling the propagation of light. This newly expanded and revised edition covers the latest developments in the field, providing the most up-to-date, concise, and comprehensive book available on these novel materials and their applications. Starting from Maxwell's equations and Fourier analysis, the authors develop the theoretical tools of photonics using principles of linear algebra and symmetry, emphasizing analogies with traditional solid-state physics and quantum theory. They then investigate the unique phenomena that take place within photonic crystals at defect sites and surfaces, from one to three dimensions. This new edition includes entirely new chapters describing important hybrid structures that use band gaps or periodicity only in some directions: periodic waveguides, photonic-crystal slabs, and photonic-crystal fibers. The authors demonstrate how the capabilities of photonic crystals to localize light can be put to work in devices such as filters and splitters. A new appendix provides an overview of computational methods for electromagnetism. Existing chapters have been considerably updated and expanded to include many new three-dimensional photonic crystals, an extensive tutorial on device design using temporal coupled-mode theory, discussions of diffraction and refraction at crystal interfaces, and more. Richly illustrated and accessibly written, Photonic Crystals is an indispensable resource for students and researchers. Extensively revised and expanded Features improved graphics throughout Includes new chapters on photonic-crystal fibers and combined index-and band-gap-guiding Provides an introduction to coupled-mode theory as a powerful tool for device design Covers many new topics, including omnidirectional reflection, anomalous refraction and diffraction, computational photonics, and much more.

This is a simple, concise, and useful book, explaining MATLAB for freshmen in engineering. MATLAB is presently a globally available standard computational tool for engineers and scientists. The terminology, syntax, and the use of the programming language are well defined and the organization of the material makes it easy to locate information and navigate through the textbook. This new text emphasizes that students do not need to write loops to solve many problems. The Matlab "find" command with its relational and logical operators can be used instead of loops in many cases. This was mentioned in Palm's previous MATLAB texts, but receives more emphasis in this MATLAB 6 edition, starting with Chapter 1, and re-emphasized in Chapter 4.

This practical, comprehensive and highly illustrated book will be invaluable to students and doctors of neurology and internal medicine in Africa.

The primary goal of Introduction to Finite Element Analysis Using Creo Simulate 7.0 is to introduce the aspects of finite element analysis (FEA) that are important to engineers and designers. Theoretical aspects of finite element analysis are also introduced as they are needed to help better understand the operations. The primary emphasis of the text is placed on the practical concepts and procedures of using Creo Simulate in performing Linear Statics Stress Analysis; but the basic modal analysis procedure is covered. This text is intended to be used as a training guide for both students and professionals. This text covers Creo Simulate 7.0 and the lessons proceed in a pedagogical fashion to

guide you from constructing basic truss elements to generating three-dimensional solid elements from solid models. This text takes a hands-on exercise intensive approach to all the important Finite Element Analysis techniques and concepts. This textbook contains a series of twelve tutorial style lessons designed to introduce beginning FEA users to Creo Simulate. The basic premise of this book is the more designs you create using Creo Simulate, the better you learn the software. With this in mind, each lesson introduces a new set of commands and concepts, building on previous lessons.

A thorough study of the oscillatory and transient motion of mechanical and structural systems, *Engineering Vibrations, Second Edition* presents vibrations from a unified point of view, and builds on the first edition with additional chapters and sections that contain more advanced, graduate-level topics. Using numerous examples and case studies to r

This book balances introduction to the basic concepts of the mechanical behavior of composite materials and laminated composite structures. It covers topics from micromechanics and macromechanics to lamination theory and plate bending, buckling, and vibration, clarifying the physical significance of composite materials. In addition to the materials covered in the first edition, this book includes more theory-experiment comparisons and updated information on the design of composite materials.

Mechanical Vibration John Wiley & Sons Incorporated

“Fascinating. Doidge’s book is a remarkable and hopeful portrait of the endless adaptability of the human brain.”—Oliver Sacks, MD, author of *The Man Who Mistook His Wife for a Hat* What is neuroplasticity? Is it possible to change your brain? Norman Doidge’s inspiring guide to the new brain science explains all of this and more An astonishing new science called neuroplasticity is overthrowing the centuries-old notion that the human brain is immutable, and proving that it is, in fact, possible to change your brain. Psychoanalyst, Norman Doidge, M.D., traveled the country to meet both the brilliant scientists championing neuroplasticity, its healing powers, and the people whose lives they’ve transformed—people whose mental limitations, brain damage or brain trauma were seen as unalterable. We see a woman born with half a brain that rewired itself to work as a whole, blind people who learn to see, learning disorders cured, IQs raised, aging brains rejuvenated, stroke patients learning to speak, children with cerebral palsy learning to move with more grace, depression and anxiety disorders successfully treated, and lifelong character traits changed. Using these marvelous stories to probe mysteries of the body, emotion, love, sex, culture, and education, Dr. Doidge has written an immensely moving, inspiring book that will permanently alter the way we look at our brains, human nature, and human potential.

Wind energy’s bestselling textbook- fully revised. This must-have second edition includes up-to-date data, diagrams, illustrations and thorough new material on: the fundamentals of wind turbine aerodynamics; wind turbine testing and modelling; wind turbine design standards; offshore wind energy; special purpose applications, such as energy storage and fuel production. Fifty additional homework problems and a new appendix on data processing make this comprehensive edition perfect for engineering students. This book offers a complete examination of one of the most promising sources of renewable energy and is a great introduction to this cross-disciplinary field for practising engineers. “provides a wealth of information and is an excellent reference book for people interested in the subject of wind energy.” (IEEE Power & Energy Magazine, November/December 2003) “deserves a place in the

library of every university and college where renewable energy is taught.” (The International Journal of Electrical Engineering Education, Vol.41, No.2 April 2004) “a very comprehensive and well-organized treatment of the current status of wind power.” (Choice, Vol. 40, No. 4, December 2002)

Continuum Mechanics for Engineers, Third Edition provides engineering students with a complete, concise, and accessible introduction to advanced engineering mechanics. The impetus for this latest edition was the need to suitably combine the introduction of continuum mechanics, linear and nonlinear elasticity, and viscoelasticity for a graduate-level course sequence. An outgrowth of course notes and problems used to teach these subjects, the third edition of this bestselling text explores the basic concepts behind these topics and demonstrates their application in engineering practice. Presents Material Consistent with Modern Literature A new rearranged and expanded chapter on elasticity more completely covers Saint-Venant’s solutions. Subsections on extension, torsion, pure bending and flexure present an excellent foundation for posing and solving basic elasticity problems. The authors’ presentation enables continuum mechanics to be applied to biological materials, in light of their current importance. They have also altered the book’s notation—a common struggle for many students—to better align it with modern continuum mechanics literature. This book addresses students’ need to understand the sophisticated simulation programs that use nonlinear kinematics and various constitutive relationships. It includes an introduction to problem solution using MATLAB®, emphasizing this language’s value in enabling users to stay focused on fundamentals. This book provides information that is useful in emerging engineering areas, such as micro-mechanics and biomechanics. With an abundance of worked examples and chapter problems, it carefully explains necessary mathematics as required and presents numerous illustrations, giving students and practicing professionals an excellent self-study guide to enhance their skills. Through a mastery of this volume’s contents and additional rigorous finite element training, they will develop the mechanics foundation necessary to skillfully use modern, advanced design tools.

A bestselling textbook in its first three editions, Continuum Mechanics for Engineers, Fourth Edition provides engineering students with a complete, concise, and accessible introduction to advanced engineering mechanics. It provides information that is useful in emerging engineering areas, such as micro-mechanics and biomechanics. Through a mastery of this volume’s contents and additional rigorous finite element training, readers will develop the mechanics foundation necessary to skillfully use modern, advanced design tools. Features: Provides a basic, understandable approach to the concepts, mathematics, and engineering applications of continuum mechanics Updated throughout, and adds a new chapter on plasticity Features an expanded coverage of fluids Includes numerous all new end-of-chapter problems With an abundance of worked examples and chapter problems, it carefully explains necessary mathematics and presents numerous illustrations, giving students and practicing professionals an excellent self-study guide to enhance their skills.

Modeling and Analysis of Dynamic Systems, Third Edition introduces MATLAB®, Simulink®, and Simscape™ and then utilizes them to perform symbolic, graphical, numerical, and simulation tasks. Written for senior level courses/modules, the textbook

meticulously covers techniques for modeling a variety of engineering systems, methods of response analysis, and introductions to mechanical vibration, and to basic control systems. These features combine to provide students with a thorough knowledge of the mathematical modeling and analysis of dynamic systems. The Third Edition now includes Case Studies, expanded coverage of system identification, and updates to the computational tools included.

Figliola and Beasley's 6th edition of *Theory and Design for Mechanical Measurements* provides a time-tested and respected approach to the theory of engineering measurements. An emphasis on the role of statistics and uncertainty analysis in the measuring process makes this text unique. While the measurements discipline is very broad, careful selection of topical coverage, establishes the physical principles and practical techniques for quantifying many engineering variables that have multiple engineering applications. In the sixth edition, *Theory and Design for Mechanical Measurements* continues to emphasize the conceptual design framework for selecting and specifying equipment, test procedures and interpreting test results. Coverage of topics, applications and devices has been updated—including information on data acquisition hardware and communication protocols, infrared imaging, and microphones. New examples that illustrate either case studies or interesting vignettes related to the application of measurements in current practice are introduced.

This text is intended for a first course in dynamic systems and is designed for use by sophomore and junior majors in all fields of engineering, but principally mechanical and electrical engineers. All engineers must understand how dynamic systems work and what responses can be expected from various physical systems.

System Dynamics includes the strongest treatment of computational software and system simulation of any available text, with its early introduction of MATLAB and Simulink. The text's extensive coverage also includes discussion of the root locus and frequency response plots, among other methods for assessing system behavior in the time and frequency domains as well as topics such as function discovery, parameter estimation, and system identification techniques, motor performance evaluation, and system dynamics in everyday life.

“Read, read, read. Read everything—trash, classics, good and bad, and see how they do it. Just like a carpenter who works as an apprentice and studies the master. Read! You'll absorb it. Then write. If it is good, you'll find out. If it's not, throw it out the window.” —William Faulkner *Light in August*, a novel about hopeful perseverance in the face of mortality, features some of Faulkner's most memorable characters: guileless, dauntless Lena Grove, in search of the father of her unborn child; Reverend Gail Hightower, who is plagued by visions of Confederate horsemen; and Joe Christmas, a desperate, enigmatic drifter consumed by his mixed ancestry.

MATLAB for Engineering Applications is a simple, concise book designed to be useful for beginners and to be kept as a reference. MATLAB is a globally available standard computational tool for engineers and scientists. The terminology, syntax, and the use of the programming language are well defined, and the organization of the material makes it easy to locate information and navigate through the textbook. The text covers all the major capabilities of MATLAB that are useful for beginning students. The text consists

of 11 chapters. The first five chapters constitute a basic course in MATLAB. The remaining six chapters are independent of each other and cover more advanced applications of MATLAB, the Control Systems tool- box, Simulink, and the Symbolic Math toolbox. Building on the success of 'Modelling, Analysis, and Control of Dynamic Systems', 2nd edition, William Palm's new book offers a concise introduction to vibrations theory and applications. Design problems give readers the opportunity to apply what they've learned. Case studies illustrate practical engineering applications.

System Dynamics includes the strongest treatment of computational software and system simulation of any available text, with its early introduction of MATLAB® and Simulink®. The text's extensive coverage also includes discussion of the root locus and frequency response plots, among other methods for assessing system behavior in the time and frequency domains, as well as topics such as function discovery, parameter estimation, and system identification techniques, motor performance evaluation, and system dynamics in everyday life. NEW! McGraw-Hill Education's Connect, will also be available as an optional, add on item - starting in June 2017. Connect is the only integrated learning system that empowers students by continuously adapting to deliver precisely what they need, when they need it, how they need it, so that class time is more effective. Connect allows the professor to assign homework, quizzes, and tests easily and automatically grades and records the scores of the student's work. Problems are randomized to prevent sharing of answers an may also have a "multi-step solution" which helps move the students' learning along if they experience difficulty.

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