Marshall Swift Equipment Cost Index Economic Indicators

First published in 1998, this book introduces a new concept of profitability, called the 'efficiency rate of profit', which is defined as the ratio between the unit net margin and the unit capital requirement and shows how the efficiency rate of profit may be used in the assessment of mechanization and economies of scale. The book also shows how the efficiency rate of profit relates to the financial opportunity cost of investment, thus resolving the long-standing controversy over 'interest as a cost'. Using real-world plant-level data, the book explains fully the process of mechanization, how increasing returns to scale works at the plant level through power rule relating plant or equipment cost to capacity and how and why it is more cost effective to combine mechanization with expanding the scale of production in one combined 'package' of efficiency improvement.

This work focuses on the application of fundamental cost engineering principles to the capital and operating costs estimation of major projects. It provides detailed coverage of profitability, risk, and sensitivity analysis. This third edition: discusses novel strategies for calculating preliminary estimates using MasterFormat; presents new informa

Selected Readings in Mineral Economics reviews the economic principles of mineral investment activities and mining decisions. Topics range from mineral reserves and exploration to the economics of mineral projects, taxation issues, and marketing and finance. This text is comprised of 27 chapters. After explaining the distinction between resources and reserves, this book proposes a concept of mineral reserves. The chapters that follow explore the conversion of resources into reserves through the exploration process, while focusing on the flow from resources to reserves and metal production based on the concept of the ""monitoring curve,"" along with the process of depletion and reserves replacement. The next section illustrates the range of issues associated with rational project evaluation in the minerals sector, considering the discounted cash flow techniques and option pricing as an approach to mine valuation. The effects of Canada's tax system on the mineral supply process are then examined, together with international mineral markets and finance. This text concludes with a chapter that analyzes financing methods for large-scale mining projects, including innovative methods of debt finance involving risk sharing. This book will be of interest to those working in the mining and metallurgical industries.

Designed as a day-to-day resource for practitioners, and a self-study guide for the AACE International Cost Engineers' certification examination. This third edition has been revised and expanded, and topics covered include project evaluation, project management, and planning and scheduling.

The book provides the whole horizon of process engineering and plant design from concept phase through the execution to commissioning of the plant in the real practice. Providing a complete industrial perspective, the book • Covers the guidelines and standards followed in the industry and how engineering documents are generated using these standards • Describes Hazardous Area Classification, Relief System Design, Revamp Engineering, Interaction with Other Disciplines, and Pre-commissioning and Commissioning • Contains several illustrated practical examples, which clarify the fundamentals to a raw chemical engineer • Includes description of a complete chemical project from concept to commissioning Treating the topic from the perspective of an industrial employee with extensive experience in process engineering and plant design, it aims to aid chemical and plant engineers to deal with decision making processes on strategic level, management tasks and leading functions beside the technical know-how.

Familiarizes the student or an engineer new to process safety with the concept of process safety management Serves as a comprehensive reference for Process Safety topics for student chemical engineers and newly graduate engineers Acts as a reference material for either a stand-alone process safety course or as supplemental materials for existing curricula Includes the evaluation of SACHE courses for application of process safety principles throughout the standard Ch.E. curricula in addition to, or as an alternative to, adding a new specific process safety course Gives examples of process safety in design

The proceedings in this work present 60 papers on mine and mill tailings and mine waste, as well as current and future issues facing the mining and environmental communities. This includes matters dealing with technical capabilities and developments, regulations, and environmental concerns.

This reference outlines the fundamental concepts and strategies for economic assessments for informed management decisions in industry. The book illustrates how to prepare capital cost and operating expense estimates, profitability analyses, and feasibility studies, and how to execute sensitivity and uncertainty assessments. From financial reports to opportunity costs and engineering trade-offs, Process Engineering Economics considers a wide range of alternatives for profitable investing and for projecting outcomes in various chemical and engineering fields. It also explains how to monitor costs, finances, and economic limitations at every stage of chemical project design, preparation, and evaluation.

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members),this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

Provides aspiring engineers with pertinent information and technological methodologies on how best to manage industry's modern-day environment concerns This book explains why industrial environmental management is important to human environmental interactions and describes what the physical, economic, social, and technological constraints to achieving the goal of a sustainable environment are. It emphasizes recent progress in life-cycle sustainable design, applying green engineering principles and the concept of Zero Effect Zero Defect to minimize wastes and discharges from various manufacturing facilities. Its goal is to educate engineers on how to obtain an optimum balance between environmental protections, while allowing humans to maintain an acceptable quality of life. Industrial Environmental Management: Engineering, Science, and Policy covers topics such as industrial wastes, life cycle sustainable design, lean manufacturing, international environmental regulations, and the assessment and management of health and environmental risks. The book also looks at the economics of manufacturing pollution prevention; how

eco-industrial parks and process intensification will help minimize waste; and the application of green manufacturing principles in order to minimize wastes and discharges from manufacturing facilities. Provides end-of-chapter questions along with a solutions manual for adopting professors Covers a wide range of interdisciplinary areas that makes it suitable for different branches of engineering such as wastewater management and treatment; pollutant sampling; health risk assessment; waste minimization; lean manufacturing; and regulatory information Shows how industrial environmental management is connected to areas like sustainable engineering, sustainable manufacturing, social policy, and more Contains theory, applications, and real-world problems along with their solutions Details waste recovery systems Industrial Environmental Management: Engineering, Science, and Policy is an ideal textbook for junior and senior level students in multidisciplinary engineering fields such as chemical, civil, environmental, and petroleum engineering. It will appeal to practicing engineers seeking information about sustainable design principles and methodology.

A Dictionary of Chemical Engineering is one of the latest additions to the market leading Oxford Paperback Reference series. In over 3,400 concise and authoritative A to Z entries, it provides definitions and explanations for chemical engineering terms in areas including: materials, energy balances, reactions, separations, sustainability, safety, and ethics. Naturally, the dictionary also covers many pertinent terms from the fields of chemistry, physics, biology, and mathematics. Useful entry-level web links are listed and regularly updated on a dedicated companion website to expand the coverage of the dictionary. Comprehensively cross-referenced and complemented by over 60 line drawings, this excellent new volume is the most authoritative dictionary of its kind. It is an essential reference source for students of chemical engineering, for professionals in this field (as well as related disciplines such as applied chemistry, chemical technology, and process engineering), and for anyone with an interest in the subject.

Engineers often find themselves tasked with the difficult challenge of developing a design that is both technically and economically feasible. A sharply focused, how-to book, Engineering Economics and Economic Design for Process Engineers provides the tools and methods to resolve design and economic issues. It helps you integrate technical and economic decision making, creating more profit and growth for your organization. The book puts methods that are simple, fast, and inexpensive within easy reach. Author Thane Brown sets the stage by explaining the engineer’s role in the creation of economically feasible projects. He discusses the basic economics of projects — how they are funded, what kinds of investments they require, how revenues, expenses, profits, and risks are interrelated, and how cash flows into and out of a company. In the engineering economics section of the book, Brown covers topics such as present and future values, annuities, interest rates, inflation, and inflation indices. He details how to create order-of-magnitude and study grade estimates for the investments in a project and how to make study grade production cost estimates. Against this backdrop, Brown explores a unique scheme for producing an Economic Design. He demonstrates how using the Economic Design Model brings increased economic thinking and rigor into the early parts of design, the time in a project’s life when its cost structure is being set and when the engineer’s impact on profit is greatest. The model emphasizes three powerful new tools that help you create a comprehensive design option list. When the model is used early in a project, it can drastically lower both capital and production costs. The book’s uniquely industrial focus presents topics as they would happen in a real work situation. It shows you how to combine technical and economic decision making to create economically optimum designs and increase your impact on profit and growth, and, therefore, your importance to your organization. Using these time-tested techniques, you can design processes that cost less to build and operate, and improve your company’s profit.

The demand for functional foods and neutraceuticals is on the rise, leaving product development companies racing to improve bioactive compound extraction methods – a key component of functional foods and neutraceuticals development. From established processes such as steam distillation to emerging techniques like supercritical fluid technology, Extracting Bioactive Compounds for Food Products: Theory and Applications details the engineering aspects of the processes used to extract bioactive compounds from their food sources. Covers Bioactive Compounds Found in Foods, Cosmetics, and Pharmaceuticals Each well-developed chapter provides the fundamentals of transport phenomena and thermodynamics as they relate to the process described, a state-of-the-art literature review, and replicable case studies of extraction processes. This authoritative reference examines a variety of established and groundbreaking extraction processes including: Steam distillation Low-pressure solvent extraction Liquid-liquid extraction Supercritical and pressurized fluid extraction Adsorption and desorption The acute view of thermodynamic, mass transfer, and economical engineering provided in this book builds a foundation in the processes used to obtain high-quality bioactive extracts and purified compounds. Going beyond the information traditionally found in unit operations reference books, Extracting Bioactive Compounds for Food Products: Theory and Applications demonstrates how to successfully optimize bioactive compound extraction methods and use them to create new and better natural food options.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details–and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes–including seven brand new to this edition.

Applying the proven success of modern process engineering economics to the food industry, Food Plant Economics considers the design and economic analysis of food preservation, food manufacturing, and food ingredients plants with regard to a number of representative food processes. Economic analysis of food plants requires the evaluation of quantita

Preliminary Chemical Engineering Plant DesignSpringer Science & Business MediaLife Cycle CostingTechniques, Models, and ApplicationsPsychology Press

A detailed reference for the practicing engineer, Air Pollution Control Technology Handbook, Second Edition focuses on air pollution control systems and outlines the basic process engineering and cost estimation required for its design. Written by seasoned experts in the field, this book offers a fundamental understanding of the factors resulting in air pollution and covers the techniques and equations used for air pollution control. Anyone with an engineering or science background can effectively select techniques for control, review alternative design methods and equipment proposals from vendors, and initiate cost studies of control equipment using this book. This second edition of a bestseller includes new methods for designing control equipment, enhanced material on air pollution science, updates on major advances in the field, and explains the importance of a strategy for identifying the most cost-effective design. The book also covers: New legislation and updates on air regulation New advances in process integration design techniques The atmospheric and health effects of air pollution Air Pollution Control Technology Handbook, Second Edition helps combat the solution problem with extensive coverage of air pollution control processes. Fully updated with new legislation, air regulations, and extensive reviews of the design of control equipment, this book serves as an ideal reference for industry professionals or anyone with an engineering or science background needing a basic introduction to air pollution control equipment design.

This book insures the legacy of the original 1950 classic, Process Heat Transfer, by Donald Q. Kern. This second edition book is divided into three parts: Fundamental Principles; Heat Exchangers; and Other Heat Transfer Equipment/ Considerations. - Part I provides a series of chapters concerned with introductory topics that are required when solving heat transfer problems. This part of the book deals with topics such as steady-state heat conduction, unsteady-state conduction, forced convection, free convection, and radiation. - Part II is considered by the authors to be the “meat” of the book – addressing heat transfer equipment design procedures and applications. In addition to providing a more meaningful treatment of the various types of heat exchangers, this part also examines the impact of entropy calculations on exchanger design. - Part III of the book examines other related topics of interest, including boiling and condensation, refrigeration and cryogenics, boilers, cooling towers and quenchers, batch and unsteady-state processes, health & safety and the accompanying topic of risk. An Appendix is also included. What is new in the 2nd edition Changes that are addressed in the 2nd edition so that Kern’s original work continues to remain relevant in 21st century process engineering include: - Updated Heat Exchanger Design - Increased Number of Illustrative Examples - Energy Conservation/ Entropy Considerations - Environmental Considerations - Health & Safety - Risk Assessment - Refrigeration and Cryogenics - Inclusion of SI Units

This complete revision of Applied Process Design for Chemical and Petrochemical Plants, Volume 1 builds upon Ernest E. Ludwig’s classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals. This new edition includes important supplemental mechanical and related data, nomographs and charts. Also included within are improved techniques and fundamental methodologies, to guide the engineer in designing process equipment and applying chemical processes to properly detailed equipment. All three volumes of Applied Process Design for Chemical and Petrochemical Plants serve the practicing engineer by providing organized design procedures, details on the equipment suitable for application selection, and charts in readily usable form. Process engineers, designers, and operators will find more chemical petrochemical plant design data in: Volume 2, Third Edition, which covers distillation and packed towers as well as material on azeotropes and ideal/non-ideal systems. Volume 3, Third Edition, which covers heat transfer, refrigeration systems, compression surge drums, and mechanical drivers. A. Kayode Coker, is Chairman of Chemical & Process Engineering Technology department at Jubail Industrial College in Saudi Arabia. He’s both a chartered scientist and a chartered chemical engineer for more than 15 years. and an author of Fortran Programs for Chemical Process Design, Analysis and Simulation, Gulf Publishing Co., and Modeling of Chemical Kinetics and Reactor Design, Butterworth-Heinemann. Provides improved design manuals for methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petrochemical operation topics with new material on significant industry changes since 1995.

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

Evaluating the cost of acquiring major pieces of equipment also necessitates costing their life maintenance. Providing coverage of recent advances in this field, this book covers such topics as reliability improvement warranty, computer hardware/software costing, and reliability engineering.

In these pages is all the information that you-manager, engineer, or other technical professional-would need to select, size, and estimate "budget/study" level capital and annual costs for a variety of air pollution control equipment. This equipment includes wet scrubbers, carbon adsorbers, and other "add-on" devices. This book also deals with such nonstack controls as wet dust suppression systems and flue gas desulfurization systems. The costs are current (1988 or 1989 dollars) and are mainly presented in equational form for ease of computerization and updating. Clear, comprehensive equipment sizing procedures are also detailed. Finally, several detailed example problems are included to illustrate the sizing and costing procedures. This book is not just for technical personnel, however. The material is easy to grasp and use. Anyone with an air pollution control background can follow and apply the procedures and data herein. Using this book, air pollution control professionals can now develop sound, defensible (within ±30%) cost estimates with a minimum of time and effort.

Published in 1988: It is the purpose of this book to outline and detail the many steps which are involved in bringing a fermentation product to market.

By far the most commonly encountered and energy-intensive unit operation in almost all industrial sectors, industrial drying continues to attract the interest of scientists, researchers, and engineers. The Handbook of Industrial Drying, Fourth Edition not only delivers a comprehensive treatment of the current state of the art, but also serves as a

This timely reference utilizes simplified computer strategies to analyze, develop, and optimize industrial food processes and offers procedures to assess various operating conditions, engineering and economic relationships, and the physical and transport properties of foods for the design of the most efficient food manufacturing technologies and eq

This fully updated textbook is intended for the economic geologist who deals with the evaluation of deposits at an early stage of development. It offers rules for quick and easy calculations based on the application of approximate data. It provides both the student and the geologist in the field with a complete set of rules and methods enabling them to perform a quick initial evaluation of the deposit without the support of specialists or computers – even if he is left to his own resources. All rules for calculations are illustrated with examples, and mistakes and pitfalls the authors encountered during their careers are pointed out.

Systems analysis for sustainability is an emerging discipline where technologies, processes or policies are evaluated comprehensively for sustainability. Trifold sustainability metrics such as technical feasibility, economic viability and environmental impacts are commonly used to assess sustainability. In addition to these metrics, it is important to consider resource sustainability, policies and social aspects for evaluating the sustainability of any proposed alternative. Green-Economy: Systems Analysis for Sustainability provides a theoretical background to perform such analyses and detailed case studies. The first part of this book introduces methods and tools to perform technical feasibility analysis, economic viability analysis, environmental impacts assessment, environmental risk assessment, resource sustainability assessment, policy and social aspects of technologies, general logic-based sustainability assessment for green products and introduces resilience thinking. The second part of the book focuses on case studies with an emphasis on solar energy, biofuels and bioproducts from across the globe. Covers sustainability analysis for bioeconomy Provides theoretical background for conducting sustainability analysis Includes case studies from around the world that use these methods Examines techno-economic analysis, life cycle assessment, resource assessment, environmental risk analysis, policy and social aspects of technologies

Offers coverage of each important step in engineering cost control process, from project justification to life-cycle costs. The book describes cost control systems and shows how to apply the principles of value engineering. It explains estimating methodology and the estimation of engineering, engineering equipment, and construction and labour costs

A 25-year tradition of excellence is extended in the Fourth Edition of this highly regarded text. In clear, authoritative language, the authors discuss the philosophy and procedures for the design of air pollution control systems. Their objective is twofold: to present detailed information on air pollution and its control, and to provide formal design training for engineering students. New to this edition is a comprehensive chapter on carbon dioxide control, perhaps the most critical emerging issue in the field. Emphasis is on methods to reduce carbon dioxide emissions and the technologies for carbon capture and sequestration. An expanded discussion of control technologies for coal-fired power plants includes details on the capture of NOx and mercury emissions. All chapters have been revised to reflect the most recent information on U.S. air quality trends and standards. Moreover, where available, equations for equipment cost estimation have been updated to the present time. Abundant illustrations clarify the concepts presented, while numerous examples and end-of-chapter problems reinforce the design principles and provide opportunities for students to enhance their problem-solving skills.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

With flair and an originality of approach, Crundwell brings his considerable experience to bear on this crucial topic. Uniquely, this book discusses the technical and financial aspects of decision-making in engineering and demonstrates these through case studies. It’s a hugely important matter as, of course, engineering solutions and financial decisions are intimately tied together. The best engineers combine the technical and financial cases in determining new solutions to opportunities, challenges and problems. To get your project approved, no matter the size of it, the financial case must be clear and compelling. This book provides a framework for engineers and scientists to undertake financial evaluations and assessments of engineering or production projects.

A text to the advances and development of novel technologies in the production of high-value products from economically viable raw materials Lignocellulosic Biorefining Technologiesis an essential guide to the most recent advances and developments of novel technologies in the production of various high-value products from economically viable raw materials. Written by a team of experts on the topic, the book covers important topics specifically on production of economical and sustainable products such as various biofuels, organic acids, enzymes, biopigments, biosurfactants, etc. The book highlights the important aspects of lignocellulosic biorefining including structure, function, and chemical composition of the plant cell wall and reviews the details about the various components present in the lignocellulosic biomass and their characterizations. The authors explore the various approaches available for processing lignocellulosic biomass into second generation sugars and focus on the possibilities of utilization of lignocellulosic feedstocks for the production of biofuels and biochemicals. Each chapter includes a range of clear, informative tables and figures, and contains relevant references of published articles. This important text: Provides cutting-edge information on the recent developments in lignocellulose biorefinery Reviews production of various economically important and sustainable products, such as biofuels, organic acids, biopigments, and biosurfactants Highlights several broad-ranging areas of recent advances in the utilization of a variety of lignocellulosic feedstocks Provides a valuable, authoritative reference for anyone interested in the topic Written for post-graduate students and researchers in disciplines such as biotechnology, bioengineering, forestry, agriculture, and chemical industry, Lignocellulosic Biorefining Technologies is an authoritative and updated guide to the knowledge about various biorefining technologies.

Increasing global consumerism and population has led to an increase in the levels of waste produced. Waste to energy (WTE) conversion technologies can be employed to convert residual wastes into clean energy, rather than sending these wastes directly to landfill. Waste to energy conversion technology explores the systems, technology and impacts of waste to energy conversion. Part one provides an introduction to WTE conversion and reviews the waste hierarchy and WTE systems options along with the corresponding environmental, regulatory and techno-economic issues facing this technology. Part two goes on to explore further specific aspects of WTE systems, engineering and technology and includes chapters on municipal solid waste (MSW) combustion plants and WTE systems for district heating. Finally, part three highlights pollution control systems for waste to energy technologies. Waste to energy conversion technology is a standard reference book for plant managers, building engineers and consultants requiring an understanding of WTE technologies, and researchers, scientists and academics interested in the field. Reviews the waste hierarchy and waste to energy systems options along with the environmental and social impact of WTE conversion plants Explores the engineering and technology behind WTE systems including considerations of municipal solid waste (MSW) its treatment, combustion and gasification Considers pollution control systems for WTE technologies including the transformation of wast combustion facilities from major polluters to pollution sinks

Every practicing environmental engineer should already have a firm grasp on the basics of hazardous waste site remediation-the key to confronting a site problem, and devising an effective solution. Since their original introduction to remediation, technology has kept moving ahead with new ideas and procedures. Fundamentals of Hazardous Waste Site Remediation gives environmental professionals immediate access to the basics of the trade, along with information about recent advancements. This comprehensive overview examines the basics of such areas as hazardous materials chemistry, hydrogeology, reaction engineering, and clean-up level development. A chapter on Cost Estimating will be of particular interest to specialists, in light of recent concerns about the increased costs of remediation. After reading each chapter, test your new knowledge with the review problems. As a refresher guide for career environmental engineers, or a helpful tool to newcomers in the field, Fundamentals of Hazardous Waste Site Remediation is a valuable resource for longtime professionals and newcomers alike.

Computer aided process engineering (CAPE) tools have been very successfully used in process design and product engineering for a long time. In particular, simulation and modelling tools have enabled engineers to analyse and understand the behaviour of selected processes prior to building actual plants. The aim of design or retrofit of chemical processes is to produce profitably products that satisfy the societal needs, ensuring safe and reliable operation of each process, as well as minimising any effects on the environment. This involves the conceptual design or retrofit of plants and processes, novel manufacturing approaches, process/control system design interactions and operability, manufacturability, environmental and safety issues. Backed by current studies, this 2-volume set gives a comprehensive survey of the various approaches and latest developments on the use of CAPE in the process industry. An invaluable reference to the scientific and industrial community in the field of computer aided process and product engineering.