Luyben Process Modelling Solutions

Step-by-step instructions enable chemical engineers to masterkey software programs and solve complex problems Today, both students and professionals in chemical engineeringmust solve increasingly complex problems dealing with refineries,fuel cells, microreactors, and pharmaceutical plants, to name afew. With this book as their guide, readers learn to solve theseproblems using their computers and Excel, MATLAB, Aspen Plus, andCOMSOL Multiphysics. Moreover, they learn how to check theirsolutions and validate their results to make sure they have solvedthe problems correctly. Now in its Second Edition, Introduction to ChemicalEngineering Computing is based on the author's firsthandteaching experience. As a result, the emphasis is on problemsolving. Simple introductions help readers become conversant witheach program and then tackle a broad range of problems in chemicalengineering, including: Equations of state Chemical reaction equilibria Mass balances with recycle streams Thermodynamics and simulation of mass transfer equipment Process simulation Fluid flow in two and three dimensions All the chapters contain clear instructions, figures, andexamples to guide readers through all the programs and types ofchemical engineering problems. Problems at the end of each chapter,ranging from simple to difficult, allow readers to gradually buildtheir skills, whether they solve the problems themselves or inteams. In addition, the book's accompanying website lists thecore principles learned from each problem, both from a chemicalengineering and a computational perspective. Covering a broad range of disciplines and problems withinchemical engineering, Introduction to Chemical EngineeringComputing is recommended for both undergraduate and graduatestudents as well as practicing engineers who want to know how tochoose the right computer software program and tackle almost anychemical engineering problem.

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

Distillation column control has been the the "Lehigh inquisition" and survived! So it subject of many, many papers over the last has been tested by the fire of both actual half century. Several books have been de review by a hard-nosed plant experience and voted to various aspects of the subject. The group of practically oriented skeptics. technology is quite extensive and diffuse. In selecting the authors and the topics, There are also many conflicting opinions the emphasis has been on keeping the ma about some of the important questions. terial practical and useful, so some subjects We hope that the collection under one that are currently of mathematical and the cover of contributions from many of the oretical interest, but have not been demon leading authorities in the field of distillation strated to have practical importance, have control will help to consolidate, unify, and not been included. clarify some of this vast technology. The The book is divided about half and half contributing authors of this book represent between methodology and specific applica tion examples. Chapters 3 through 14 dis both industrial and academic perspectives, and their cumulative experience in the area cuss techniques and methods that have of distillation control adds up to over 400 proven themselves to be useful tools in at tacking distillation control problems.

The use of control systems is necessary for safe and optimal operation of industrial processes in the presence of inevitable disturbances and uncertainties. Plant-wide control (PWC) involves the systems and strategies required to control an entire chemical plant consisting of many interacting unit operations. Over the past 30 years, many tools and methodologies have been developed to accommodate increasingly larger and more complex plants. This book provides a state-of-the-art of techniques for the design and evaluation of PWC systems. Various applications taken from chemical, petrochemical, biofuels and mineral processing industries are used to illustrate the use of these approaches. This book contains 20 chapters organized in the following sections: Overview and Industrial Perspective Tools and Heuristics Methodologies Applications Emerging Topics With contributions from the leading researchers and industrial practitioners on PWC design, this book is key reading for researchers, postgraduate students, and process control engineers interested in PWC.

Part II covers applications in greater detail. The three transport phenomena--heat, mass, and momentum transfer--are treated in depth through simultaneous (or parallel) developments.

This book presents a methodology for the development and computer implementation of dynamic models for transport process systems. Rather than developing the general equations of transport phenomena, it develops the equations required specifically for each new example application. These equations are generally of two types: ordinary differential equations (ODEs) and partial differential equations (PDEs) for which time is an independent variable. The computer-based methodology presented is general purpose and can be applied to most applications requiring the numerical integration of initial-value ODEs/PDEs. A set of approximately two hundred applications of ODEs and PDEs developed by the authors are listed in Appendix 8.

This text introduces the fundamental techniques for controlling dead-time processes from simple monovariable to complex multivariable cases. Dead-time-process-control problems are studied using classical proportional-integral-differential (PID) control for the simpler examples and dead-time-compensator (DTC) and model predictive control (MPC) methods for progressively more complex ones. Downloadable MATLAB® code makes the examples and ideas more convenient and simpler.

Process Control: Modeling, Design, and Simulation is the first complete introduction to process control that fully integrates software tools-helping you master critical techniques hands-on, using MATLAB-based computer simulations. Author B. Wayne Bequette includes process control diagrams, dynamic modeling, feedback control, frequency response analysis techniques, control loop tuning, and start-to-finish chemical process control case studies.

Suitable as a text for Chemical Process Dynamics or Introductory Chemical Process Control courses at the junior/senior level. This book aims to provide an introduction to the modeling, analysis, and simulation of the dynamic behavior of chemical processes.

Solutions Manual to Accompany Process Modeling, Simulation and Control for Chemical EngineersProcess Modeling, Simulation, and Control for Chemical EngineersMcGraw-Hill Science, Engineering & Mathematics

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention --

General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

This 3rd edition provides chemical engineers with process control techniques that are used in practice while offering detailed mathematical analysis. Numerous examples and simulations are used to illustrate key theoretical concepts. New exercises are integrated throughout several chapters to reinforce concepts.

With four realistic case studies ... Tennessee-Eastman, isomerization, vinyl acetate, and HDA processes (the first time a workable control structure for HDA has ever been published) ... Plantwide Process Control gives chemical engineers, and students, the tools they need to design effective control schemes.

This book distils into a single coherent handbook all the essentials of process automation at a depth sufficient for most practical purposes. The handbook focuses on the knowledge needed to cope with the vast majority of process control and automation situations. In doing so, a number of sensible balances have been carefully struck between breadth and depth, theory and practice, classical and modern, technology and technique, information and understanding. A thorough grounding is provided for every topic. No other book covers the gap between the theory and practice of control systems so comprehensively and at a level suitable for practicing engineers.

This book offers a comprehensive coverage of process simulation and flowsheeting, useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design, Process Simulation, Process Engineering, Plant Design, and Process Control courses. The main concepts related to process simulation and application tools are presented and discussed in the framework of typical problems found in engineering design. The topics presented in the chapters are organized in an inductive way, starting from the more simplistic simulations up to some complex problems.

In this book, the modelling of dynamic chemical engineering processes is presented in a highly understandable way using the unique combination of simplified fundamental theory and direct hands-on computer simulation. The mathematics is kept to a minimum, and yet the nearly 100 examples supplied on www.wiley-vch.de illustrate almost every aspect of chemical engineering science. Each example is described in detail, including the model equations. They are written in the modern user-friendly simulation language Berkeley Madonna, which can be run on both Windows PC and Power-Macintosh computers. Madonna solves models comprising many ordinary differential equations using very simple programming, including arrays. It is so powerful that the model parameters may be defined as "sliders", which allow the effect of their change on the model behavior to be seen almost immediately. Data may be included for curve fitting, and sensitivity or multiple runs may be performed. The results can be seen simultaneously on multiple-graph windows or by using overlays. The resultant learning effect of this is tremendous. The examples can be varied to fit any real situation, and the suggested exercises provide practical guidance. The extensive experience of the authors, both in university teaching and international courses, is reflected in this well-balanced presentation, which is suitable for the teacher, the student, the chemist or the engineer. This book provides a greater understanding of the formulation and use of mass and energy balances for chemical engineering, in a most stimulating manner. This book is a third edition, which also includes biological, environmental and food process examples.

A solid introduction, enabling the reader to successfully formulate, construct, simplify, evaluate and use mathematical models in chemical engineering.

This book contains 182 papers presented at the 12th Symposium of Computer Aided Process Engineering (ESCAPE-12), held in The Hague, The Netherlands, May 26-29, 2002. The objective of ESCAPE-12 is to highlight advances made in the development and use of computing methodologies and information technology in the area of Computer Aided Process Engineering and Process Systems Engineering. The Symposium addressed six themes: (1) Integrated Product&Process Design; (2) Process Synthesis & Plant Design; (3) Process Dynamics & Control; (4) Manufacturing & Process Operations; (5) Computational Technologies; (6) Sustainable CAPE Education and Careers for Chemical Engineers. These themes cover the traditional core activities of CAPE, and also some wider conceptual perspectives, such as the increasing interplay between product and process design arising from the often complex internal structures of modern products; the integration of production chains creating the network structure of the process industry and optimization over life span dimensions, taking sustainability as the ultimate driver.

Process engineering spans industrial applications in the manufacturing sector from petrochemical to polymer to mineral production. From Plant Data to Process Control covers the most up-to-date techniques and algorithms in the area of process identification (PID) and process control, two key components of process engineering, essential for optimizing production systems. It examines both the theoretical advances in process design and control theory, and a wide variety of implementations. A wide variety of approaches are presented for building models of dynamical systems based on observed data (process identification) and for making the output of a system behave in a desired fashion by properly selecting the process input (process control).

A comprehensive and example oriented text for the study of chemical process design and simulation Chemical Process Design and Simulation is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers both processes with conventional organic chemicals and processes with more complex materials such as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, Chemical Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software.

Thoroughly revised and updated, The Art of Modeling in Science and Engineering with Mathematica®, Second Edition explores the mathematical tools and procedures used in modeling based on the laws of conservation of mass, energy, momentum, and electrical charge. The authors have culled and consolidated the best from the first edition and expanded the range of applied examples to reach a wider audience. The text proceeds, in measured steps, from simple models of real-world problems at the algebraic and ordinary differential equations (ODE) levels to more sophisticated models requiring partial differential equations. The traditional solution methods are supplemented with Mathematica , which is used throughout the text to arrive at solutions for many of the problems presented. The text is enlivened with a host of illustrations and practice problems drawn from classical and contemporary sources. They range from Thomson’s famous experiment to determine e/m and Euler’s model for the buckling of a strut to an analysis of the propagation of emissions and the performance of wind turbines. The mathematical tools required are first explained in separate chapters and then carried along throughout the text to solve and analyze the models. Commentaries at the end of each illustration draw attention to the pitfalls to be avoided and, perhaps most important, alert the reader to unexpected results that defy conventional wisdom. These features and more make the book the perfect tool for resolving three common difficulties: the proper choice of model, the absence of precise solutions, and the need to make suitable simplifying assumptions and approximations. The book covers a wide range of physical processes and phenomena drawn from various disciplines and clearly illuminates the link between the physical system being modeled and the mathematical expression that results.

This text contains a very practical engineering orientation with many real-world industrial control examples and problems. Coverage includes plantwide control and the interactions between steady-state design and dynamic controllability. MATLAB is used as a computer-aided analysis tool. Additionally, many examples and an extensive selection of problems are included.

Simultaneous Mass Transfer and Chemical Reactions in Engineering Science: Solution Methods and Chemical Engineering Applications illustrates how mathematical analyses, statistics, numerical analysis and computer programming can summarize simultaneous mass transfer and chemical reactions in engineering science for use in solving problems in quantitative Chemical and Biochemical Engineering design and analysis. The book provides statistical methodologies and R recipes for advective and diffusive problems in various geometrical configurations. The R-package ReacTran is used to showcase transport models in aquatic systems (rivers, lakes, oceans), porous media (floc aggregates, sediments, ...) and even idealized organisms (spherical cells, cylindrical worms, ...). Presents the basic science of diffusional process and mass transfer, along with simultaneous biochemical and chemical reactions Provides a current working knowledge of simultaneous mass transfer and reactions Describes useful mathematical models on the quantitative assessment of simultaneous mass transfer and reactions Focuses on the analysis of systems of simultaneous mass transfer and reactions, discussing the existence and uniqueness of solutions to well-known theoretical models

The use of simulation plays a vital part in developing an integrated approach to process design. By helping save time and money before the actual trial of a concept, this practice can assist with troubleshooting, design, control, revamping, and more. Process Modelling and Simulation in Chemical, Biochemical and Environmental Engineering explores ef

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

A distillation column is both multivariable and nonlinear - and it consumes immense quantities of energy. Yet, despite the desigh challenges it presents, it is still the most popular unit operation for refining in industrial plants today. Much has been published on the subject of distillation column design, but much remains to be explained. That is why this book is unique. In a departure from the more traditional empirical and theoretical approaches, it introduced the reader to the practical realm, by presenting quantitative design techniques that have been demonstrated to be useful and valid over the course of hundreds of actual applications. The book is divided into three main parts. Part I, an introduction, presents an industrial perspective of control objectives. It discusses briefly the relationship between column design features and column controllability. It thus provides a short refresher course for chemical engineers and background for those trained in other branches of engineering. Part II, Concepts and Configurations, discusses column overhead and base arrangements, typical control schemes, and some hardware considerations. Part III is dedicated to quantitative design. Mathematical models are presented for pressure and differential pressure controls, liquid level control, and composition control of binary distillation. Emphasis on topics of primary interest to the control engineer Essentially nonmathematical treatment Ideal for those involved in troubleshooting existing columns as well to design engineers

The year 1992 marks the centennial anniversary of publication of the celebrated monograph "The General Problem of Stability of Motion" written by A. M. Liapunov. This anniversary inspires to think about the way theory and applications have developed during this century. The first observation one can make is that the so-called "second method", nowadays known as the "Liapunov function method", has received more attention than the "first method"; let us also mention the study of critical cases, which brought more attention recently in connection with the study of bifurcations and with nonlinear stabilization. One of the reasons of popularity of the Liapunov function approach might be the fact that, in many situations in science and engineering, and not only in mechanics, which was the main source of inspiration for the work of Liapunov, natural Liapunov functions may be proposed, intimately connected with the properties of the processes. It is one of the purposes of this book to advocate this idea. From the mathematical viewpoint, the century after the first appear ance of Liapunov's monograph has been characterized both by general izations and by refinements of Liapunov's ideas. But we feel that the most spectacular progress is the understanding of the wide possibilities open for applications by the use of Stability Theory as constructed by Liapunov a century ago. We have tried to show some of the ideas in this direction by start ing with our personal experience in the study of some models.

Presenting efficient and effective methods for developing dynamic simulations of chemical processes, this reference illustrates the techniques and fundamentals to develop, design, and test plantwide regulatory control schemes with commercial dynamic simulation packages. It provides case studies analyzing a wide variety of systems–ranging from simple units to complex interacting unit operations. The book offers strategies to move from steady-state simulations to dynamic simulations, install and tune controllers, size control valves and equipment, and add strip-chart recorders to simulations. It also provides access to website downloads of applications in HYSYS and AspenDynamics.

This book is an update of a successful first edition that has been extremely well received by the experts in the chemical process industries. The authors explain both the theory and the practice of optimization, with the focus on the techniques and software that offer the most potential for success and give reliable results. Applications case studies in optimization are presented with new examples taken from the areas of microelectronics processing and molecular modeling. Ample references are cited for those who wish to explore the theoretical concepts in more detail.

A Real- Time Approach to Process Control provides the reader with both a theoretical and practical introduction to this increasingly important approach. Assuming no prior knowledge of the subject, this text introduces all of the applied fundamentals of process control from instrumentation to process dynamics, PID loops and tuning, to distillation, multi-loop and plant-wide control. In addition, readers come away with a working knowledge of the three most popular dynamic simulation packages. The text carefully balances theory and practice by offering readings and lecture materials along with hands-on workshops

that provide a 'virtual' process on which to experiment and from which to learn modern, real time control strategy development. As well as a general updating of the book specific changes include: A new section on boiler control in the chapter on common control loops A major rewrite of the chapters on distillation column control and multiple single-loop control schemes The addition of new figures throughout the text Workshop instructions will be altered to suit the latest versions of HYSYS, ASPEN and DYNSIM simulation software A new solutions manual for the workshop problems

ESCAPE-20 is the most recent in a series of conferences that serves as a forum for engineers, scientists, researchers, managers and students from academia and industry to present and discuss progress being made in the area of "Computer Aided Process Engineering" (CAPE). CAPE covers computer-aided methods, algorithms and techniques related to process and product engineering. The ESCAPE-20 scientific program reflects the strategic objectives of the CAPE Working Party: to check the status of historically consolidated topics by means of their industrial application and to evaluate their emerging issues. * Includes a CD that contains all research papers and contributions * Features a truly international scope, with guest speakers and keynote talks from leaders in science and industry * Presents papers covering the latest research, key topical areas, and developments in computer-aided process engineering (CAPE)

This comprehensive and thoroughly revised text, now in its second edition, continues to present the fundamental concepts of how mathematical models of chemical processes are constructed and demonstrate their applications to the simulation of two of the very important chemical engineering systems: the chemical reactors and distillation systems. The book provides an integrated treatment of process description, mathematical modelling and dynamic simulation of realistic problems, using the robust process model approach and its simulation with efficient numerical techniques. Theoretical background materials on activity coefficient models, equation of state models, reaction kinetics, and numerical solution techniques—needed for the development of mathematical models—are also addressed in the book. The topics of discussion related to tanks, heat exchangers, chemical reactors (both continuous and batch), biochemical reactors (continuous and fed-batch), distillation columns (continuous and batch), equilibrium flash vaporizer, and refinery debutanizer column contain several worked-out examples and case studies to teach students how chemical processes can be measured and monitored using computer programming. The new edition includes two more chapters—Reactive Distillation Column and Vaporizing Exchangers—which will further strengthen the text. This book is designed for senior level undergraduate and first-year postgraduate level courses in “Chemical Process Modelling and Simulation”. The book will also be useful for students of petrochemical engineering, biotechnology, and biochemical engineering. It can serve as a guide for research scientists and practising engineers as well.

Process Modelling and Model Analysis describes the use of models in process engineering. Process engineering is all about manufacturing--of just about anything! To manage processing and manufacturing systematically, the engineer has to bring together many different techniques and analyses of the interaction between various aspects of the process. For example, process engineers would apply models to perform feasibility analyses of novel process designs, assess environmental impact, and detect potential hazards or accidents. To manage complex systems and enable process design, the behavior of systems is reduced to simple mathematical forms. This book provides a systematic approach to the mathematical development of process models and explains how to analyze those models. Additionally, there is a comprehensive bibliography for further reading, a question and answer section, and an accompanying Web site developed by the authors with additional data and exercises. Introduces a structured modeling methodology emphasizing the importance of the modeling goal and including key steps such as model verification, calibration, and validation Focuses on novel and advanced modeling techniques such as discrete, hybrid, hierarchical, and empirical modeling Illustrates the notions, tools, and techniques of process modeling with examples and advances applications

Processing Foods: Quality Optimization and Process Assessment provides a large body of updated information - helping researchers and industrialists make use of new concepts, technologies and approaches that are at the heart of modern food research. It will be a useful tool in the interweaving of scientific and technological information that the mul

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details–and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes–including seven brand new to this edition.

This compact and original reference and textbook presents the most important classical and modern essentials of control engineering in a single volume. It constitutes a harmonic mixture of control theory and applications, which makes the book especially useful for students, practicing engineers and researchers interested in modeling and control of processes. Well written and easily understandable, it includes a range of methods for the analysis and design of control systems.

The purpose of this book is to convey to undergraduate students an understanding of those areas of process control that all chemical engineers need to know. The presentation is concise, readable and restricted to only essential elements. The methods presented have been successfully applied in industry to solve real problems. Analysis of closedloop dynamics in the time, Laplace, frequency and sample-data domains are covered. Designing simple regulatory control systems for multivariable processes is discussed. The practical aspects of process control are presented sizing control valves, tuning controllers, developing control structures and considering interaction between plant design and control. Practical simple identification methods are covered.

Model Predictive Control is an important technique used in the process control industries. It has developed considerably in the last few years, because it is the most general way of posing the process control problem in the time domain. The Model Predictive Control formulation integrates optimal control, stochastic control, control of processes with dead time, multivariable control and future references. The finite control horizon makes it possible to handle constraints and non linear processes in general which are frequently found in industry. Focusing on implementation issues for Model Predictive Controllers in industry, it fills the gap between the empirical way practitioners use control algorithms and the sometimes abstractly formulated techniques developed by researchers. The text is firmly based on material from lectures given to senior undergraduate and graduate students and articles written by the authors.

The Definitive, Fully Updated Guide to Separation Process Engineering–Now with a Thorough Introduction to Mass Transfer Analysis Separation Process Engineering, Third Edition, is the most comprehensive, accessible guide available on modern separation processes and the fundamentals of mass transfer. Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data–including up-to-date simulation practice and new spreadsheet-based exercises. Wankat thoroughly covers each of today's leading approaches, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. In this edition, he also presents the latest design methods for liquid-liquid extraction. This edition contains the most detailed coverage available of membrane separations and of sorption separations (adsorption, chromatography, and ion exchange). Updated with new techniques and references throughout, Separation Process Engineering, Third Edition, also contains more than 300 new homework problems, each tested in the author's Purdue University classes. Coverage includes Modular, up-to-date process simulation examples and homework problems, based on Aspen Plus and easily adaptable to any simulator Extensive new coverage of mass transfer and diffusion, including both Fickian and Maxwell-Stefan approaches Detailed discussions of liquid-liquid extraction, including McCabe-Thiele, triangle and computer simulation analyses; mixer-settler design; Karr columns; and related mass transfer analyses Thorough introductions to adsorption, chromatography, and ion exchange–designed to prepare students for advanced work in these areas Complete coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and key applications A full chapter on economics and energy conservation in distillation Excel spreadsheets offering additional practice with problems in distillation, diffusion, mass transfer, and membrane separation