

# Hydrometallurgy Fundamentals And Applications

South Africa is facing the increasing challenge of acid mine drainage (AMD) whose genesis is the country's mining history, which paid limited attention to post-mining mine site management. In mineral resource-rich Africa, this has emerged as one of the most daunting challenges of our time. South Africa has been bold in its approach to mitigating this problem, although the challenge is multi-faceted. On a positive note, substantial research has been conducted to confront the challenge. However, thus far, the research has been largely fragmented. This book builds on the work that has been done, but also provides a refreshing multi-disciplinary approach that is useful in addressing the AMD challenges that South Africa and the continent face. Whilst addressing the problem as a scientific and engineering challenge, the book also exposes the economic, policy and legal challenges involved in addressing the problem. The book concludes, quite uniquely, that AMD is an opportunity that can be used by South Africa and Africa to solve problems, such as acute water shortage, as well as mineral recovery operations.

Sustainable practices within the mining and energy sectors are assuming greater significance due to uncertainty and change within the global economy and safety, security, and health concerns. This book examines sustainability issues facing the mining and energy sectors by addressing six major themes: Mining and Mineral Processing; Metallurgy and Recycling; Environment; Energy; Socioeconomic and Regulatory; and Sustainable Materials and Fleets.

Emphasizing an integrated transdisciplinary approach, it deliberates on optimizing mining productivity and energy

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efficiency and discusses integrated waste management practices. It discusses risk management, cost cutting, and integration of sustainable practices for long-term business value. It gives a comprehensive outlook for sustainable mineral futures from academic and industry perspectives covering mine to mill optimization, waste, risk and water management, improved efficiencies in mining tools and equipment, and performance indicators for sustainable developments. It covers how innovation and research underpin management of natural resources including sustainable carbon management. •Focuses on mining and mineral processing, metallurgy and recycling, the environment, energy, socioeconomic and regulatory issues, and sustainable materials and fleets. •Describes metallurgy and recycling and uses economic, environmental and social parameter analyses to identify areas for improvement in iron, steel, aluminium, lead, zinc, copper, and gold production. •Discusses current research on mining, performance indicators for sustainable development, sustainability in mining equipment, risk and safety management, and renewable energy resources •Covers alternative and conventional energy sources for the mineral sector as well water treatment and remediation and energy sustainability in mining. •Provides an overview of sustainable carbon management. •Offers an interdisciplinary approach with international focus.

The research in metal-microbe interactions is reviewed, for researchers and engineers.

This is a collection of papers presented in the symposium on extraction of rare metals as well as rare extraction processing techniques used in metal production. Paper topics include the extraction and processing of elements like antimony, arsenic, gold, indium, palladium, platinum, rare earth metals including yttrium and neodymium, titanium, tungsten, and vanadium.

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The rare processing techniques covered include direct extraction process for rare earth element recovery; biosorption of precious metals; fluorination behavior of uranium and zirconium mixture of fuel debris treatment; and recovery of valuable components of commodity metals such as zinc, nickel, and metals from slag.

This book is concerned with the theoretical principles of hydrometallurgical processes and engineering aspects. The hydrometallurgical processes of production of copper are discussed and leaching of chalcopyrite as the main sulphide mineral of copper processed in industry is used as an example. The book is suitable as a university textbook for students of metallurgy. Examines the different techniques involved Discusses the production of specific metals using hydrometallurgical processes Looks at the future of hydrometallurgy

Every sector faces unique challenges in the transition to sustainability. Across each, materials will play a key role. That will depend on novel materials and processes, but these will only be effective with a solid understanding of the trends in the market. For each respective sector, the papers in this collection will explore the trends and drivers toward sustainability, the enabling materials technologies and challenges, and the tools to evaluate their implications. Major sections in REWAS 2019 include: Disruptive Material Manufacturing: Scaling and Systems Challenges Education and Workforce Development Rethinking Production Secondary and Byproduct Sources of Materials, Minerals, and Metals

This book covers the principles, underlying mechanisms, thermodynamic functions, kinetics and modeling aspects of sustainable technologies, particularly from the standpoint of applying physical, chemical and biological processes for the treatment of wastewater polluted with heavy metals.

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Particular emphasis has been given to technologies that are based on adsorption, electro-coagulation, bio-precipitation, bio-solubilization, phytoremediation and microbial electrolysis. Metal contamination in the environment is one of the persisting global issues. The adverse health effects of heavy metals on human beings and its impact on the environment has been well-documented. Several physico-chemical and biological technologies have been successfully implemented to prevent and control the discharge of industrial heavy metal emissions. On the contrary, metal resource depletion has also accelerated dramatically during the 20th century due to rapid advances in industrial engineering and medical sciences, which requires large amount of raw materials. To meet the global metal demand, in recent years, novel research lines have started to focus on the recovery of metals from metal contaminated waste streams. In order to conflate both metal removal and recovery, new technologies have been successfully tested, both at the lab and pilot-scale. The target audience of this book primarily comprises of research experts, practicing engineers in the field of environmental/chemical technology and graduate students. Mineral processing technologies have been used for decades to protect the environment and many examples of such applications are given here. The book covers four major subject areas: fundamentals; environmental pollution and its prevention; separation processes; and innovative techniques. Audience: Scientists, engineers and technologists conducting both applied and basic research into the different environmental aspects of mineral processing. This collection presents papers from a symposium on extraction of rare metals as well as rare extraction processing techniques used in metal production. It covers metals essential for critical modern technologies including electronics, electric motors, generators, energy storage

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systems, and specialty alloys. Rare metals are the main building blocks of many emerging critical technologies and have been receiving significant attention in recent years. Much research in academia and industry is devoted to finding novel techniques to extract critical and rare metals from primary and secondary sources. The technologies that rely on critical metals are dominating the world, and finding a way to extract and supply them effectively is highly desirable and beneficial. Rapid development of these technologies entails fast advancement of the resource and processing industry for their building materials. Authors from academia and industry exchange knowledge on developing, operating, and advancing extractive and processing technologies.

Contributions cover rare-earth elements (magnets, catalysts, phosphors, and others), energy storage materials (lithium, cobalt, vanadium, graphite), alloy elements (scandium, niobium, titanium), and materials for electronics (gallium, germanium, indium, gold, silver). The contributions also cover various processing techniques in mineral beneficiation, hydrometallurgy, separation and purification, pyrometallurgy, electrometallurgy, supercritical fluid extraction, and recycling (batteries, magnets, electrical and electronic equipment).

This landmark publication distills the body of knowledge that characterizes mineral processing and extractive metallurgy as disciplinary fields. It will inspire and inform current and future generations of minerals and metallurgy professionals. Mineral processing and extractive metallurgy are atypical disciplines, requiring a combination of knowledge, experience, and art.

Investing in this trove of valuable information is a must for all those involved in the industry—students, engineers, mill managers, and operators. More than 192 internationally recognized experts have contributed to the handbook's 128 thought-provoking chapters that examine nearly every aspect of mineral processing and extractive metallurgy. This

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inclusive reference addresses the magnitude of traditional industry topics and also addresses the new technologies and important cultural and social issues that are important today. Contents Mineral Characterization and Analysis Management and Reporting Comminution Classification and Washing Transport and Storage Physical Separations Flotation Solid and Liquid Separation Disposal Hydrometallurgy Pyrometallurgy Processing of Selected Metals, Minerals, and Materials

This collection presents the papers from a symposium on extraction of rare metals as well as rare extraction processing techniques used in metal production. Paper topics include the extraction and processing of elements like antimony, arsenic, calcium, chromium, hafnium, gold, indium, lithium, molybdenum, niobium, rare earth metals, rhenium, scandium, selenium, silver, strontium, tantalum, tellurium, tin, tungsten, vanadium, and zirconium. Rare processing techniques presented include bio leaching, molecular recognition technology, recovery of valuable components of commodity metals such as magnesium from laterite process wastes, titanium from ilmenites, and rare metals from wastes such as phosphors and LCD monitors.

Hydrometallurgy is one of the main routes for obtaining metals that are needed for society development and for our everyday life. Chapter One presents the basics of hydrometallurgy, namely its main stages leaching, purification and/or concentration of pregnant leach solutions (PLSs), and metals' recovery. Chapter Two focuses on the gold extraction processes that involve the use or addition of industrial grade oxygen to optimise the processes. In particular, it looks at how oxygen can be used to increase the throughput and/or gold recovery and make the processes more flexible. Chapter Three gives an overview of the microbially-mediated metal transformations in which iron oxides potentially provide an

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applicable biotechnological method for efficient removal of pollutants from ground waters and wastewaters. Chapter Four assesses the hydrometallurgical process based on leaching, deionization, and purification of bis(trifluoromethylsulfonyl)amide salt including RE components.

Computer technology in the past fifteen years has essentially revolutionized engineering education. Complex systems involving coupled mass transport and flow have yielded to numerical analysis even for relatively complex geometries. The application of such technology together with advances in applied physical chemistry have justified a general updating of the field of heterogeneous kinetics in extractive metallurgy. This book is an attempt to cover significant areas of extractive metallurgy from the viewpoint of heterogeneous kinetics. Kinetic studies serve to elucidate fundamental mechanisms of reactions and to provide data for engineering applications, including improved ability to scale processes up from bench to pilot plant. The general theme of this book is the latter-the scale-up. The practicing engineer is faced with problems of changes of order of magnitude in reactor size. We hope that the fundamentals of heterogeneous kinetics will provide increasing ability for such scale-up efforts. Although thermodynamics is important in defining potential reaction paths and the end products, kinetic limitations involving molecular reactions, mass transport, or heat flow normally influence ultimate rates of production. For this reason, rate processes in the general field of extractive metallurgy have been emphasized in this book.

This book examines the development, use, extraction, and recovery of rare earth metals. Rare earth elements (REEs) occupy a key role in daily life in industrial applications. They are one of the critical elements for energy and sustainable growth. REEs are utilized in many modern electrical and

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electronic devices such as smart phones, computers, LED lights etc. Recovery of the REEs from secondary resources represents a way to meet the growing demand for electronic devices. Because of their rarity, utility, and importance, the recovery, utilization and recycling of rare earth metals is of utmost importance. This book presents both current methods of processing rare earths from primary and secondary sources and new, green routes for their isolation and purification. The book also addresses their utilization, re-use, reduction, and recycling policies that exist globally. Applications in metallurgy, magnets, ceramics, electronics, and chemical, optical, and nuclear technologies are discussed.

"This book provides a college-level overview of chemical processing of metals in water-based solutions, in the field that is known as hydrometallurgy"--

This collection focuses on energy efficient technologies including innovative ore beneficiation, smelting technologies, recycling and waste heat recovery. The volume also covers various technological aspects of sustainable energy ecosystems, processes that improve energy efficiency, reduce thermal emissions, and reduce carbon dioxide and other greenhouse emissions. Papers addressing renewable energy resources for metals and materials production, waste heat recovery and other industrial energy efficient technologies, new concepts or devices for energy generation and conversion, energy efficiency improvement in process engineering, sustainability and life cycle assessment of energy systems, as well as the thermodynamics and modeling for sustainable metallurgical processes are included. This volume also includes topics on CO<sub>2</sub> sequestration and reduction in greenhouse gas emissions from process engineering, sustainable technologies in extractive metallurgy, as well as the materials processing and



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manufacturing industries with reduced energy consumption and CO<sub>2</sub> emission. Contributions from all areas of non-nuclear and non-traditional energy sources, such as solar, wind, and biomass are also included in this volume. Papers from the following symposia are presented in the book: Energy Technologies and CO<sub>2</sub> Management Advanced Materials for Energy Conversion and Storage Deriving Value from Challenging Waste Streams: Recycling and Sustainability Joint Session Solar Cell Silicon Stored Renewable Energy in Coal

EPD Congress is an annual collection that addresses extraction and processing metallurgy. The papers in this book are drawn from symposia held at the 2015 Annual Meeting of The Minerals, Metals & Materials Society. The 2015 edition includes papers from the following symposia: •Materials Processing Fundamentals •Solar Cell Silicon •High-Temperature Electrochemistry II

The applications of solvent extraction (SX) and liquid membranes (LM) span chemistry, metallurgy, hydrometallurgy, chemical/mineral processing, and waste treatment—making it difficult to find a single resource that encompasses fundamentals as well as advanced applications. Solvent Extraction and Liquid Membranes: Fundamentals and Applications in New Materials draws together a diverse group of internationally recognized experts to highlight key scientific and technological aspects of solvent extraction that are critical to future work in the field. The first chapters identify relevant thermodynamics, kinetics, and interfacial behavior principles and introduce methods for calculating extraction equilibria and kinetic parameters. The next chapters focus on engineering and technological aspects of various industrial processes and plant applications, including optimization and modeling tools and calculations. The final chapters examine new materials for metal extraction

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and separations, covering preparation and application processes for organic and inorganic sorbents, solid polymeric extractants, and solvent impregnated resins. Solvent Extraction and Liquid Membranes offers a comprehensive review of the most important principles, calculations, and procedures involved in this widely applicable separation technique. The book's pedagogical approach will benefit students and researchers in the field as well as working scientists and engineers who wish to apply solvent extraction to their own applications.

There is considerable interest in pure and applied studies of extremophilic microorganisms, including those (acidophiles) that are active in low pH environments. As elsewhere in microbiology, this is a fast-developing field, and the proposed special issue of Frontiers highlights many of the more recent advances that have been made in this area. Authors from leading scientific groups located in North and South America, Australasia and Europe have contributed to this e-book, and the topics covered include advances in molecular, biochemical, biogeochemical and industrial aspects of acidophile microbiology.

This collection offers new research findings, innovations, and industrial technological developments in extractive metallurgy, energy and environment, and materials processing. Technical topics included in the book are thermodynamics and kinetics of metallurgical reactions, electrochemical processing of materials, plasma processing of materials, composite materials, ionic liquids, thermal energy storage, energy efficient and environmental cleaner technologies and process modeling. These topics are of interest not only to traditional base ferrous and non-ferrous metal industrial processes but also to new and upcoming technologies, and they play important roles in industrial growth and economy worldwide. As the first book to compile the fundamentals, applications,

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reference information and analytical tools on the topic, Hydrometallurgy presents a condensed collection of information that can be used to improve the efficiency and effectiveness with which metals are extracted, recovered, manufactured, and utilized in aqueous media in technically viable and reliable, environmentally responsible, and economically feasible ways. Suitable for students and researchers, this college-level overview addresses Fundamentals of Chemical Metallurgy in Aqueous Media, Speciation and Phase Diagrams, Rate Processes in Aqueous Metal Processing, Aqueous Metal Extraction and Leaching, Fundamentals of Metal Concentration Processes and more. Membrane-Based Separation in Metallurgy: Principles and Applications begins with basic coverage of the basic principles of the topic and then explains how membrane technology helps in the development of new environmentally friendly and sustainable metallurgical processes. The book features the principles of metallurgical process and how widely the membrane-based technology has been applied in metallurgical industry, including the basic principles of membrane-based separation in terms of material science, membrane structure engineering, transport mechanisms, and module design, detailed metallurgical process flowcharts with emphasis on membrane separations, current process designs, and describes problems and provides possible solutions. In addition, the book includes specific membrane applications, molecular design of materials, fine tuning of membrane's multi-scale structure, module selection and process design, along with a final analysis of the environmental and economic benefits achieved by using these new processes. Outlines membrane separation processes and their use in the field of metallurgy Includes case studies and examples of various processes Describes individual unit operations and sectors of extractive metallurgy

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in a clear and thorough presentation for students and engineers Provides a quick reference to wastewater treatment using membrane technology in the metallurgical industry Outlines the design of flowsheets, a topic that is not covered in academic studies, but is necessary for the design of working process Provides examples and analysis of the economic implications and environmental and social impacts Hydrometallurgy Fundamentals and Applications John Wiley & Sons

"Petrus van Staden shares his insights on minerals biotechnology. John Canterford explores plant design and operation. Gordon Bacon discusses the challenges of plant start-ups, and John Marsden offers practical solutions for reducing energy consumption in all aspects of unit operations." "Bob Shoemaker, one of the world's most respected authorities on precious metal recovery, reflects on developments and lessons learned during his half century in the business." "Hundreds of other authors provide insights on acid rock drainage, waste water and resource recovery, process development and modeling, heap leaching, the future role of hydrometallurgy, and countless other timely, important subjects."

Hydrometallurgy '94 contains the 78 papers that were presented at the international symposium organized by the Institution of Mining and Metallurgy and the Society of Chemical Industry and held in Cambridge, England, in July 1994. In the papers specific attention is paid to the concept of sustainable development and the associated ideas of cleaner technology, recycling and waste minimization that have particular relevance to the extraction and processing of metals and other mineral products. The papers, by authors from 30 countries, are grouped under the headings: Hydrometallurgy and Sustainable Development; Materials Production and the Environment; Fundamentals; Leaching;

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Bioprocessing; Gold Solution Purification; Effluent Treatment; Processes; and Recycling.

Extractive Metallurgy of Copper, Sixth Edition, expands on previous editions, including sections on orogenesis and copper mineralogy and new processes for efficiently recovering copper from ever-declining Cu-grade mineral deposits. The book evaluates processes for maintaining concentrate Cu grades from lower grade ores. Sections cover the recovery of critical byproducts (e.g., cesium), worker health and safety, automation as a safety tool, and the geopolitical forces that have moved copper metal production to Asia (especially China) and new smelting and refining processes. Indigenous Asian smelting processes are evaluated, along with energy and water requirements, environmental performance, copper electrorefining processes, and sulfur dioxide capture processes (e.g., WSA). The book puts special emphasis on the benefits of recycling copper scrap in terms of energy and water requirements. Comparisons of ore-to-product and scrap-to-product carbon emissions are also made to illustrate the concepts included. Describes copper mineralogy, mining and beneficiation techniques Compares a variety of mining, smelting and converting technologies Provides a complete description of hydrometallurgical and electrometallurgical processes, including process options and recent improvements Includes comprehensive descriptions of secondary copper processing, including scrap collection and upgrading, melting and refining technologies

"Ion exchange", as Dr. Robert Kunin has said, "is a unique technology since it occupies a special place in at least three other scientific disciplines - polymer chemistry, polyelectrolytes and adsorption." It may also lay claim to being one of the most widely used industrially. From its origins in water treatment and the sugar industry, through

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hydrometallurgical applications as diverse as the treatment of plating wastes and the tonnage production of uranium, to the present-day production of ultrapure water for the microelectronics industry, the recovery of valuable materials from sewage effluents and pollution control, the uses of ion exchange are legion. As a result, it is well-nigh impossible to prevent infiltration by the real world of even the most academic of conferences on the subject. It came as no surprise to the Scientific Board of the NATO Advanced Study Institute on "Mass Transfer & Kinetics of Ion Exchange" that one third of the lecturers, and one half of their advanced students, were from Industry, nor that the two round-table discussions, which specially featured industrial applications and future requirements, were well attended and enthusiastically debated.

The mineral resources of the industrialized countries, especially the member nations of the North Atlantic Treaty Organization, are being depleted at such a rate that more and more of these countries are beginning to depend on ore imported from other countries. To sustain the economic and strategic well-being of these member countries, it becomes imperative that a program of developing and exploiting other non-conventional mineral resources and a conservation program where metal values from waste dumps and scrap metals and alloys are recycled must be initiated and implemented. In order to meet this challenge, new processes and technology must be available for consideration in the design and operation of the new plants. One of the possible routes of extracting the metals from their ores, especially for multimetal complex ores and very low grade ores, is by hydrometallurgical processing. The hydrometallurgical route of metal recovery where dissolution (leaching), separation and concentration (ion exchange, solvent extraction, and membrane separation) and reduction to metal (cementation,

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precipitation by gaseous reduction, and electrolysis) is carried out at near ambient temperature is becoming more competitive with the conventional high temperature processes used in the smelting of metals from high grade and beneficiated ores. Materials science and engineering professionals from around the world gathered at the TMS 2011 Annual Meeting & Exhibition to network, present the latest research and industrial applications, and collaborate on ways to further innovation and advancement in the field. The meeting featured more than 70 symposia and some 3,000 presentations. The Supplemental TMS 2011 Proceedings collect some of the most important papers presented at the meeting, giving readers the opportunity to benefit from the latest discoveries in mineral, metals, and materials research. Topics cover everything from minerals processing and primary metals production to basic research and advanced materials applications. Moreover, you'll learn about the latest research efforts within the industry to develop sustainable, environmentally friendly products and processes.

Lithium Process Chemistry: Resources, Extraction, Batteries and Recycling presents, for the first time, the most recent developments and state-of-the-art of lithium production, lithium-ion batteries, and their recycling. The book provides fundamental and theoretical knowledge on hydrometallurgy and electrochemistry in lithium-ion batteries, including

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terminology related to these two fields. It is of particular interest to electrochemists who usually have no knowledge in hydrometallurgy and hydrometallurgists not familiar with electrochemistry applied to Li-ion batteries. It is also useful for both teachers and students, presenting an overview on Li production, Li-ion battery technologies, and lithium battery recycling processes that is accompanied by numerous graphical presentations of different battery systems and their electrochemical performances. The book represents the first time that hydrometallurgy and electrochemistry on lithium-ion batteries are assembled in one unique source. Provides fundamental and theoretical knowledge on hydrometallurgy and electrochemistry in lithium-ion batteries Represents the first time that hydrometallurgy and electrochemistry on lithium-ion batteries are assembled in one unique source. Ideal for both electrochemists who usually have no knowledge in hydrometallurgy and hydrometallurgists not familiar with electrochemistry applied to Li-ion batteries Presents recent developments, as well as challenges in lithium production and lithium-ion battery technologies and their recycling Covers examples of Li processes production with schematics, also including numerous graphical presentations of different battery systems and their electrochemical performances This book constitutes the refereed proceedings of



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the 24th International Conference on Case-Based Reasoning Research and Development, ICCBR 2016, held in Atlanta, GA, USA, in October/November 2016. The 14 revised full papers presented were carefully reviewed and selected from 44 submissions. The papers cover a wide range of CBR topics that are of interest both to researchers and practitioners from foundations of Case-Based Reasoning; over CBR systems for specific tasks and related fields; up to CBR systems, applications and lessons learned in specific areas of expertise such as health; e-science; finance; energy, logistics, traffic; game/AI; cooking; diagnosis, technical support; as well as knowledge and experience management.

This book is a printed edition of the Special Issue Recent Advances in Hydro- and Biohydrometallurgy that was published in Minerals

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