# Handbook Of Chemical Reactor Design Optimization And Scaleup

Building upon the success of the first edition, the Nuclear Engineering Handbook, Second Edition, provides a comprehensive, up-to-date overview of nuclear power engineering. Consisting of chapters written by leading experts, this volume spans a wide range of topics in the areas of nuclear power reactor design and operation, nuclear fuel cycles, and radiation detection. Plant safety issues are addressed, and the economics of nuclear power generation in the 21st century are presented. The Second Edition also includes full coverage of Generation IV reactor designs, and new information on MRS technologies, small modular reactors, and fast reactors.

Selecting the best type of reactor for any particular chemical reaction, taking into consideration safety, hazard analysis, scale-up, and many other factors is essential to any industrial problem. An understanding of chemical reaction kinetics and the design of chemical reactors is key to the success of the of the chemist and the chemical engineer in such an endeavor. This valuable reference volume conveys a basic understanding of chemical reactor design

methodologies, incorporating control, hazard analysis, and other topics not covered in similar texts. In addition to covering fluid mixing, the treatment of wastewater, and chemical reactor modeling, the author includes sections on safety in chemical reaction and scale-up, two topics that are often neglected or overlooked. As a real-world introduction to the modeling of chemical kinetics and reactor design, the author includes a case study on ammonia synthesis that is integrated throughout the text. The text also features an accompanying CD, which contains computer programs developed to solve modeling problems using numerical methods. Students, chemists, technologists, and chemical engineers will all benefit from this comprehensive volume. Shows readers how to select the best reactor design, hazard analysis, and safety in design methodology Features computer programs developed to solve modeling problems using numerical methods

The author provides an explanation of multiple chemical reactors in this book. Also included are numerical solutions and chapters on bio-chemicals and polymers. (Midwest).

"The fourth edition of Elements of Chemical Reaction Engineering is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction engineering with an unsurpassed focus on critical thinking  $\frac{Page}{Page}$ 

and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET. Coulson and Richardson's Chemical Engineering: Volume 3A: Chemical and Biochemical Reactors and Reaction Engineering, Fourth Edition, covers reactor design, flow modelling, gas-liquid and gas-solid reactions and reactors. Captures content converted from textbooks into fully revised reference material Includes content ranging from foundational through technical Features emerging applications, numerical methods and computational tools Control chemical processes to get the results you want Invaluable to chemical and environmental engineers as well as process designers, Chemical Process and Design Handbook shows you how to control chemical processes to yield desired effects efficiently and economically. The book examines each of the major chemical processes, such as reactions, separations, mixing, heating, cooling, pressure change, and particle size reduction and enlargement -- in logically arranged alphabetical chapters, providing you with an understanding of the essential qualitative analysis of each. The Handbook, from expert James Speight: Emphasizes chemical conversions -- chemical reactions applied to

industrial processing Provides easy-to-understand descriptions to explain reactor type and design Describes the latest process developments and possible future improvements or changes

Intended primarily for undergraduate chemical-engineering students, this book also includes material which bridges the gap between undergraduate and graduate requirements. The introduction contains a listing of the principal types of reactors employed in the chemical industry, with diagrams and examples of their use. There is then a brief exploration of the concepts employed in later sections for modelling and sizing reactors, followed by basic information on stoichiometry and thermodynamics, and the kinetics of homogeneous and catalyzed reactions. Subsequent chapters are devoted to reactor sizing and modelling in some simple situations, and more detailed coverage of the design and operation of the principal reactor types.

Membrane reactors are increasingly replacing conventional separation, process and conversion technologies across a wide range of applications. Exploiting advanced membrane materials, they offer enhanced efficiency, are very adaptable and have great economic potential. There has therefore been increasing interest in membrane reactors from both the scientific and industrial communities, stimulating research and development. The two volumes of the

Handbook of membrane reactors draw on this research to provide an authoritative review of this important field. Volume 1 explores fundamental materials science, design and optimisation, beginning with a review of polymeric, dense metallic and composite membranes for membrane reactors in part one. Polymeric and nanocomposite membranes for membrane reactors, inorganic membrane reactors for hydrogen production, palladium-based composite membranes and alternatives to palladium-based membranes for hydrogen separation in membrane reactors are all discussed. Part two goes on to investigate zeolite, ceramic and carbon membranes and catalysts for membrane reactors in more depth. Finally, part three explores membrane reactor modelling, simulation and optimisation, including the use of mathematical modelling, computational fluid dynamics, artificial neural networks and non-equilibrium thermodynamics to analyse varied aspects of membrane reactor design and production enhancement. With its distinguished editor and international team of expert contributors, the two volumes of the Handbook of membrane reactors provide an authoritative guide for membrane reactor researchers and materials scientists, chemical and biochemical manufacturers, industrial separations and process engineers, and academics in this field. Considers polymeric, dense metallic and composite membranes for membrane reactors Discusses cereamic

and carbon for membrane reactors in detail Reactor modelling, simulation and optimisation is also discussed

Today's frustrations and anxieties resulting from two energy crises in only one decade, show us the problems and fragility of a world built on high energy consumption, accustomed to the use of cheap non-renewable energy and to the acceptance of eXisting imbalances between the resources and demands of countries. Despite all these stressing factors, our world is still hesitatins about the urgency of undertaking new and decisive research that could stabilize our future, Could this trend change in the near future? In our view, two different scenarios are possible. A renewed energy tension could take place with an unpredictable timing mostly related to political and economic factors, This could bring again scientists and technologists to a new state of shock and awaken our talents, A second interesting and beneficial scenario could result from the positive influence of a new generation of researchers that with or without immediate crisis, acting both in industry and academia, will face the challenge of developing technologies and processes to pave the way to a less vulnerable society, Because Chemical Reactor Design and Technology activities are at the heart of these required new technologies the timeliness of the NATO-Advanced Study Institute at the University of Western Ontario, London, was very appropriate.

This comprehensive and up-to-date handbook on this highly topical field, covering everything from new process concepts to commercial applications. Describing novel developments as well as established methods, the authors start with the evaluation of different oxygen carriers and subsequently illuminate various technological concepts for the energy conversion process.

They then go on to discuss the potential for commercial applications in gaseous, coal, and fuel combustion processes in industry. The result is an invaluable source for every scientist in the field, from inorganic chemists in academia to chemical engineers in industry. Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. \* Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. \* Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. \* Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

Reaction Engineering clearly and concisely covers the concepts and models of reaction engineering and then applies them to real-world reactor design. The book emphasizes that the foundation of reaction engineering requires the use of kinetics and transport knowledge to explain and analyze reactor behaviors. The authors use readily understandable language to cover the subject, leaving readers with a comprehensive guide on how to understand, analyze, and make decisions related to improving chemical reactions and chemical reactor design.

Worked examples, and over 20 exercises at the end of each chapter, provide opportunities for readers to practice solving problems related to the content covered in the book. Seamlessly integrates chemical kinetics, reaction engineering, and reactor analysis to provide the foundation for optimizing reactions and reactor design Compares and contrasts three types of ideal reactors, then applies reaction engineering principles to real reactor design Covers advanced topics, like microreactors, reactive distillation, membrane reactors, and fuel cells, providing the reader with a broader appreciation of the applications of reaction engineering principles and methods

Chemical Reactor Development is written primarily for chemists and chemical engineers who are concerned with the development of a chemical synthesis from the laboratory bench scale, where the first successful experiments are performed, to the design desk, where the first commercial reactor is conceived. It is also written for those chemists and chemical engineers who are concerned with the further development of a chemical process with the objective of enhancing the performance of an existing industrial plant, as well as for students of chemistry and chemical engineering. In Part I, the 'how' and the 'why' of chemical reaction engineering are explained, particularly for those who are not familiar with this area. Part II deals with the effects of a number of physical phenomena on the outcome of chemical reactions, such as micro and meso-mixing and residence time distribution, mass transfer between two phases, and the formation of another phase, such as in precipitations. These scale-dependent effects are not only important in view of the conversion of chemical reactions, but also with regard to the selectivity, and in the case of solid products, to their morphology. In Part III, some applications are treated in a general way, including organic syntheses, the conversion and

formation of inorganic solids, catalytic processes and polymerizations. The last chapter gives a review of the importance of the selectivity for product quality and for the purity of waste streams. For research chemists and chemical engineers whose work involves chemical reaction engineering. The book is also suitable as a supplementary graduate text. This books format follows an applications-oriented text and serves as a training tool for individuals in education and industryinvolved directly, or indirectly, with chemical reactors. Itaddresses both technical and calculational problems in this field. While this text can be complimented with texts on chemical kineticsand/or reactor design, it also stands alone as a self-teachingaid. The first part serves as an introduction to the subject titleand contains chapters dealing with history, process variables, basic operations, kinetic principles, and conversion variables. Thesecond part of the book addresses traditional reactor analysis; chapter topics include batch, CSTRs, tubular flow reactors, plus acomparison of these classes of reactors. Part 3 keys on reactorapplications that include non-ideal reactors: thermal effects, interpretation of kinetic data, and reactor design. The bookconcludes with other reactor topics; chapter titles includecatalysis, catalytic reactors, other reactions and reactors, and ABETrelated topics. An extensive Appendix is also included Chemical Reaction and Reactor Design begins with a discussion of chemical reactions, emphasizing chemical equilibrium and rate of reaction and proceeds to the theory and practice of heat and mass transfer, and important considerations in the design of chemical reactors. The final section of the book provides detailed case studies from the chemical industry covering the six chemical processes: naphtha cracking, steam reforming, epoxy resin production, hydro-treating, fluid catalytic cracking and flue gas desulfurization. The

comprehensive coverage of theories of chemical reaction and their application to reactor design provided here will be of value to chemical engineers, industrial chemists and researchers in these fields.

Chemical Reactor Design and Control uses process simulators like Matlab®, Aspen Plus, and Aspen Dynamics to study the design of chemical reactors and their dynamic control. There are numerous books that focus on steady-state reactor design. There are no books that consider practical control systems for real industrial reactors. This unique reference addresses the simultaneous design and control of chemical reactors. After a discussion of reactor basics, it: Covers three types of classical reactors: continuous stirred tank (CSTR), batch, and tubular plug flow Emphasizes temperature control and the critical impact of steady-state design on the dynamics and stability of reactors Covers chemical reactors and control problems in a plantwide environment Incorporates numerous tables and shows step-by-step calculations with equations Discusses how to use process simulators to address diverse issues and types of operations This is a practical reference for chemical engineering professionals in the process industries, professionals who work with chemical reactors, and students in undergraduate and graduate reactor design, process control, and plant design courses.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors

introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and "debottlenecking" Chemical engineering design and society: ethics, professionalism, health, safety, and new "green engineering" techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs

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-- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids --Separation columns (distillation, absorption and extraction) -- Specification and design of solidshandling equipment -- Heat transfer equipment -- Transport and storage of fluids. This reference details particle characterization, dynamics, manufacturing, handling, and processing for the employment of multiphase reactors, as well as procedures in reactor scaleup and design for applications in the chemical, mineral, petroleum, power, cement and pharmaceuticals industries. The authors discuss flow through fixed beds, elutriation and entrainment, gas distributor and plenum design in fluidized beds, effect of internal tubes and baffles, general approaches to reactor design, applications for gasifiers and combustors, dilute phase pneumatic conveying, and applications for chemical production and processing. This is a valuable guide for chemists and engineers to use in their day-to-day work. Chemical Reaction Engineering: Essentials, Exercises and Examples presents the essentials of kinetics, reactor design and chemical reaction engineering for undergraduate students. Concise and didactic in its approach, it features over 70 resolved examples and many exercises. The work is organized in two parts: in the first part kinetics is presented Featuring case studies and worked examples that illustrate key concepts in the text, this book contains guidelines for scaleup of laboratory and pilot plant results, methods to derive the correct reaction order, activation energy, or kinetic model from laboratory tests, and theories, correlations, and practical examples for 2- and 3-phase reaction Written by a highly regarded author with industrial and academic experience, this new edition Page 12/25

of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

Batch processes are used to manufacture many fine organic chemicals, and as such they can be considered to underpin much of the modern chemical industry. Despite widespread use and a consequent huge contribution to wealth creation, batch processes have attracted limited attention outside the user industries. Batch chemicals processing uses a number of core techniques and technologies, such as scheduling and sequence control, agitation and batch filtration. The combination of these technologies with often complex chemistry, the multipurpose nature of much of this type of plant, the distinctive safety and environmental issues, and a fast moving commercial environment makes the development of a successful batch process a considerable challenge for the chemist or engineer. The literature on the topics covered in this book is fragmented and often not easily accessible, so this handbook has been written to address this problem and to bring together design and process analysis methods in the core areas of batch process design. By combining the science and pragmatism required in the development of successful batch processes this new book provides answers to real problems in an accessible and concise way. Written by an international team of authors drawn from industry, consulting and academe, this book is an essential part of the library of any chemist, technologist or engineer working on the development of new or existing batch processes.

Written by two leading researchers from the world-renowned Japan Atomic Energy Agency, the Nuclear Hydrogen Production Handbook is an unrivalled overview of current and future prospects for the effective production of hydrogen via nuclear energy. Combining information from scholarly analyses, industrial data, references, and other resources, this h The Second Edition features new problems that engage readers in contemporary reactor design Highly praised by instructors, students, and chemical engineers, Introduction to Chemical Engineering Kinetics & Reactor Design has been extensively revised and updated in this Second Edition. The text continues to offer a solid background in chemical reaction kinetics as well as in material and energy balances, preparing readers with the foundation necessary for success in the design of chemical reactors. Moreover, it reflects not only the basic engineering science, but also the mathematical tools used by today's engineers to solve problems associated with the design of chemical reactors. Introduction to Chemical Engineering Kinetics & Reactor Design enables readers to progressively build their knowledge and skills by applying the laws of conservation of mass and energy to increasingly more difficult challenges in reactor design. The first one-third of the text emphasizes general principles of chemical reaction kinetics, setting the stage for the subsequent treatment of reactors intended to carry out homogeneous reactions, heterogeneous catalytic reactions, and biochemical transformations. Topics include: Thermodynamics of chemical reactions Determination of reaction rate expressions Elements of heterogeneous catalysis Basic concepts in reactor design and ideal reactor models Temperature and energy effects in chemical reactors Basic and applied aspects of biochemical transformations and bioreactors About 70% of the problems in this Second Edition are new. These problems, frequently based

on articles culled from the research literature, help readers develop a solid understanding of the material. Many of these new problems also offer readers opportunities to use current software applications such as Mathcad and MATLAB®. By enabling readers to progressively build and apply their knowledge, the Second Edition of Introduction to Chemical Engineering Kinetics & Reactor Design remains a premier text for students in chemical engineering and a valuable resource for practicing engineers.

A compilation of the calculation procedures needed every day on the job by chemical engineers. Tables of Contents: Physical and Chemical Properties; Stoichiometry; Phase Equilibrium; Chemical-Reaction Equilibrium; Reaction Kinetics and Reactor Design; Flow of Fluids and Solids; Heat Transfer; Distillation; Extraction and Leaching; Crystallization; Filtration; Liquid Agitation; Size Reduction; Drying: Evaporation; Environmental Engineering in the Plant. Illustrations. Index.

Membrane reactors are increasingly replacing conventional separation, process and conversion technologies across a wide range of applications. Exploiting advanced membrane materials, they offer enhanced efficiency, are very adaptable and have great economic potential. There has therefore been increasing interest in membrane reactors from both the scientific and industrial communities, stimulating research and development. The two volumes of the Handbook of membrane reactors draw on this research to provide an authoritative review of this important field. Volume 2 reviews reactor types and industrial applications, beginning in part one with a discussion of selected types of membrane reactor and integration of the technology with industrial processes. Part two goes on to explore the use of membrane reactors in chemical and large-scale hydrogen production from fossil fuels. Electrochemical

devices and transport applications of membrane reactors are the focus of part three, before part four considers the use of membrane reactors in environmental engineering, biotechnology and medicine. Finally, the book concludes with a discussion of the economic aspects of membrane reactors. With its distinguished editor and international team of expert contributors, the two volumes of the Handbook of membrane reactors provide an authoritative guide for membrane reactor researchers and materials scientists, chemical and biochemical manufacturers, industrial separations and process engineers, and academics in this field. Discusses integration of membrane technology with industrial processes Explores the use of membrane reactors in chemical and large-scale hydrogen production from fossil fuels Considers electrochemical devices and transport applications of membrane reactors Chemical Reactor DesignMathematical Modeling and Applications John Wiley & Sons Faster, cheaper and environmentally friendly, these are the criteria for designing new reactions and this is the challenge faced by many chemical engineers today. Based on courses thaught by the authors, this advanced textbook discusses opportunities for carrying out reactions on an industrial level in a technically controllable, sustainable, costeffective and safe manner. Adopting a practical approach, it describes how miniaturized devices (mixers, reactors, heat exchangers, and separators) are used successfully for process intensification, focusing on the engineering aspects of microstrctured devices, such as their design and main chracteristics for homogeneous and multiphase reactions. It adresses the conditions under which microstructured devices are beneficial, how they should be designed, and how such devices can be integrated in an existing chemical process. Case studies show how the knowledge gained can be applied for particular processes. The textbook is essential for master and

doctoral students, as well as for professional chemists and chemical engineers working in this area.

Chemical Engineering Design is one of the best-known and widely adopted texts available for students of chemical engineering. It deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, the fourth edition covers the latest aspects of process design, operations, safety, loss prevention and equipment selection, among others. Comprehensive and detailed, the book is supported by problems and selected solutions. In addition the book is widely used by professionals as a day-to-day reference. Best selling chemical engineering text Revised to keep pace with the latest chemical industry changes; designed to see students through from undergraduate study to professional practice End of chapter exercises and solutions

This three-volume handbook provides an overview of the key aspects of micro process engineering. Volume 1 covers the fundamentals, operations and catalysts, volume 2 examines devices, reactions and applications, with volume 3 rounding off the trilogy with system, process and plant engineering. Fluid dynamics, mixing, heat/mass transfer, purification and separation microstructured devices and microstructured reactors are explained in the first volume. Volume 2 segments microreactor design, fabrication and assembly, bulk and fine chemistry, polymerisation, fuel processing and functional materials into understandable parts. The final volume of the handbook addresses microreactor systems design and scale-up, sensing, analysis and control, chemical process engineering, economic and eco-efficiency analyses as well as microreactor plant case studies in one book. Together, this 3-volume handbook explains the science behind micro process engineering to the scale-up and their real life

industrial applications.

The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. Chemical Reaction Engineering and Reactor Technology defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Thoroughly revised and updated, this much-anticipated Second Edition addresses the rapid academic and industrial development of chemical reaction engineering. Offering a systematic development of the chemical reaction engineering concept, this volume explores: essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors homogeneous and heterogeneous reactors reactor optimization aspects residence time distributions and non-ideal flow conditions in industrial reactors solutions of algebraic and ordinary differential equation systems gas- and liquid-phase diffusion coefficients and gas-film coefficients correlations for gas-liquid systems solubilities of gases in liquids guidelines for laboratory reactors and the estimation of kinetic parameters. The authors pay special attention to the exact formulations and derivations of mass energy balances and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes, from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design. THE MODERN GUIDE TO CHEMICAL REACTORS In the best professional sourcebook on chemical reactors ever written, world-class expert Bruce Nauman

provides toos, information, and hands-on expertise to make important engineering

tasks and decisions easier. Clearly and in depth, CHEMICAL REACTOR DESIGN, OPTIMIZATION AND SCALEUP provides-- \* Up-to-date information to help chemical and process engineers save time, money, and materials \* Decision-aiding coverage of every aspect of selection, design factors and parameters, optimization, and scaleup \* A convenient source of explained formulas, principles, and data \* Numerous detailed examples \* Worked mathematical solutions \* The latest information on reactor design for biochemicals and polymers, as well as other newer and standard substances DESIGN AND SPECIFY CHEMICAL REACTORS CONFIDENTLY, WITH STATE-OF-THE-ART SKILLS

Chemical Reactor Design and Operation K. R. Westerterp, W. P. M. van Swaaij and A. A. C. M. Beenackers Chemical Reaction Engineering Laboratories, Twente University of Technology, Enschede, The Netherlands This is a comprehensive handbook on the design and operation of chemical reactors which are vital elements in every manufacturing process. The book offers an introduction to the modern literature and covers in depth the relevant theory of chemical reactors. The theory is illustrated by numerous worked examples typical to chemical reaction engineering practice in research, development, design and operation. The examples range from fine chemicals to large scale production and from water purification to metallurgical processes, commencing with simple homogenous model reactors and then moving to the complicated, multi-phase, heterogeneous reactors met with in reality. All the examples

are based on the industrial experience of the authors. Much effort is dedicated to the behaviour of reactors in practice and to the capacity, yield and selectivity of the reactor. The book is thoroughly indexed and cross-referenced. This edition will be particularly useful to undergraduate and graduate students studying chemical reactors. Contents Fundamentals of chemical reactor calculations Model reactors: single reactions, isothermal single phase reactor calculations Model reactors: multiple reactions, isothermal single phase reactors Residence time distribution and mixing in continuous flow reactors Influence of micromixing on chemical reactions The role of the heat effect in model reactors Multi-phase reactors, single reactions Multi-phase reactors, multiple reactions Heat effects in multi-phase reactors The authors: The authors have accumulated a long experience both in fine chemicals and in the petrochemicals industry, in Europe as well as abroad. Currently they are jointly responsible for the research work in chemical reaction engineering and process development at Twente University. Several new reactor types and new processes have been developed at their institute and present research interests include gasification, fluidization and gas--liquid reactors, three-phase reactors, high-pressure technology in chemical reaction engineering, thermal behaviour of heterogeneous reactors and computer design and economic evaluation of reaction units and chemical plants. Handbook of Small Modular Nuclear Reactors, Second Edition is a fully updated

comprehensive reference on Small Modular Reactors (SMRs), which reflects the latest

research and technological advances in the field from the last five years. Editors Daniel T. Ingersoll and Mario D. Carelli, along with their team of expert contributors, combine their wealth of collective experience to update this comprehensive handbook that provides the reader with all required knowledge on SMRs, expanding on the rapidly growing interest and development of SMRs around the globe. This book begins with an introduction to SMRs for power generation, an overview of international developments, and an analysis of Integral Pressurized Water Reactors as a popular class of SMRs. The second part of the book is dedicated to SMR technologies, including physics, components, I&C, human-system interfaces and safety aspects. Part three discusses the implementation of SMRs, covering economic factors, construction methods, hybrid energy systems and licensing considerations. The fourth part of the book provides an indepth analysis of SMR R&D and deployment of SMRs within eight countries, including the United States, Republic of Korea, Russia, China, Argentina, and Japan. This edition includes brand new content on the United Kingdom and Canada, where interests in SMRs have increased considerably since the first edition was published. The final part of the book adds a new analysis of the global SMR market and concludes with a perspective on SMR benefits to developing economies. This authoritative and practical handbook benefits engineers, designers, operators, and regulators working in nuclear energy, as well as academics and graduate students researching nuclear reactor technologies. Presents the latest research on SMR technologies and global

developments Includes new case study chapters on the United Kingdom and Canada and a chapter on global SMR markets Discusses new technologies such as floating SMRs and molten salt SMRs

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A guide to the technical and calculation problems of chemical reactor analysis, scaleup, catalytic and biochemical reactor design Chemical Reactor Design offers a guide to the myriad aspects of reactor design including the use of numerical methods for solving engineering problems. The author - a noted expert on the topic - explores the use of transfer functions to study residence time distributions, convolution and deconvolution curves for reactor characterization, forced-unsteady-state-operation, scale-up of chemical reactors, industrial catalysis, design of multiphasic reactors, biochemical reactors design, as well as the design of multiphase gas-liquid-solid reactors. Chemical Reactor Design contains several examples of calculations and it gives special emphasis on the numerical solutions of differential equations by using the finite differences approximation, which offers the background information for understanding other more complex methods. The book is designed for the chemical engineering academic community and includes case studies on mathematical modeling by using of MatLab software. This important book: - Offers an up-to-date insight into the most important developments in the field of chemical, catalytic, and biochemical reactor engineering - Contains new aspects such as the use of numerical methods for solving engineering problems, transfer functions to study residence time distributions, and more - Includes illustrative case studies on MatLab approach, with emphasis on numerical solution of differential equations using the finite differences approximation Written for chemical engineers, mechanical engineers, chemists in industry, complex chemists,

bioengineers, and process engineers, Chemical Reactor Design addresses the technical and calculation problems of chemical reactor analysis, scale-up, as well as catalytic and biochemical reactor design.

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

An innovative approach that helps students move from the classroom to professional practice This text offers a comprehensive, unified methodology to analyze and design chemical reactors, using a reaction-based design formulation rather than the common

species-based design formulation. The book's acclaimed approach addresses the weaknesses of current pedagogy by giving readers the knowledge and tools needed to address the technical challenges they will face in practice. Principles of Chemical Reactor Analysis and Design prepares readers to design and operate real chemical reactors and to troubleshoot any technical problems that may arise. The text's unified methodology is applicable to both single and multiple chemical reactions, to all reactor configurations, and to all forms of rate expression. This text also . . . Describes reactor operations in terms of dimensionless design equations, generating dimensionless operating curves that depict the progress of individual chemical reactions, the composition of species, and the temperature. Combines all parameters that affect heat transfer into a single dimensionless number that can be estimated a priori. Accounts for all variations in the heat capacity of the reacting fluid. Develops a complete framework for economic-based optimization of reactor operations. Problems at the end of each chapter are categorized by their level of difficulty from one to four, giving readers the opportunity to test and develop their skills. Graduate and advanced undergraduate chemical engineering students will find that this text's unified approach better prepares them for professional practice by teaching them the actual skills needed to design and analyze chemical reactors.

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