

Fundamentals Of Metal Fatigue Analysis Bannantine

Fatigue Testing and Analysis: Theory and Practice presents the latest, proven techniques for fatigue data acquisition, data analysis, and test planning and practice. More specifically, it covers the most comprehensive methods to capture the component load, to characterize the scatter of product fatigue resistance and loading, to perform the fatigue damage assessment of a product, and to develop an accelerated life test plan for reliability target demonstration. This book is most useful for test and design engineers in the ground vehicle industry. Fatigue Testing and Analysis introduces the methods to account for variability of loads and statistical fatigue properties that are useful for further probabilistic fatigue analysis. The text incorporates and demonstrates approaches that account for randomness of loading and materials, and covers the applications and demonstrations of both linear and double-linear damage rules. The reader will benefit from summaries of load transducer designs and data acquisition techniques, applications of both linear and non-linear damage rules and methods, and techniques to determine the statistical fatigue properties for the nominal stress-life and the local strain-life methods. Covers the useful techniques for component load measurement and data acquisition, fatigue properties determination, fatigue analysis, and accelerated life test criteria development, and, most importantly, test plans for reliability demonstrations. Written from a practical point of view, based on the authors' industrial and academic experience in automotive engineering design. Extensive practical examples are used to illustrate the main concepts in all chapters.

Fatigue and fracture result in billions of dollars of damage each year. This book examines the various causes of fatigue including crack growth, defects, temperature, environmental, and corrosion.

The most comprehensive text and reference available on the study of random vibrations, this book was designed for graduate students and mechanical, structural, and aerospace engineers. In addition to coverage of background topics in probability, statistics, and random processes, it develops methods for analyzing and controlling random vibrations. 1995 edition.

Metal fatigue is an essential consideration for engineers and researchers who are looking at factors that cause metals to fail through stress, corrosion, etc. This is an English translation of a book originally published in Japan in 1993, with an additional two chapters on the fatigue failure of steels and the effect of surface roughness on fatigue strength. The methodology is based on important and reliable results and may be usefully applied to other fatigue problems not directly treated in this book.

It is often difficult to become familiar with the field of metal fatigue analysis. Among other reasons, statistics being an important one. Therefore this book focuses on the basics of statistics for metal fatigue analysis. It is written for engineers in the fields of simulation, testing and design who look for a quick introduction to the statistics of metal fatigue. This book enables you - to understand and apply the statistics for metal fatigue in engineering - to evaluate metal fatigue test data (S-N curves and endurance limits) statistically using probability net and regression - to evaluate endurance limits with the stair case method or the probit method - to calculate safety factors for your components - to assess the impact of small sample sizes - to find and evaluate

outliers statistically and - to compare samples with statistic tests like the t-Test. In order to ensure a quick understanding, this book focuses on the most important methods and is limited to the downright necessary mathematics. In addition, you will find helpful tips and experiences for a significant improvement of our learning efficiency. For a comprehensible arrangement of the content many illustrations are utilized, which represents the text. In addition to it, a simple, clear language is consciously used. In order to consolidate the understanding, the theory is also supplemented by extensive job relevant exercises. For easy application of the methods of metal fatigue in engineering you will find useful Excel tools for your own analysis. These cover the basics of the important methods of this book and can be downloaded for free.

Failures of many mechanical components in service result from fatigue. The cracks which grow may either originate from some pre-existing macroscopic defect, or, if the component is of high integrity but highly stressed, a region of localized stress concentration. In turn, such concentrators may be caused by some minute defect, such as a tiny inclusion, or inadvertent machining damage. Another source of surface damage which may exist between notionally 'bonded' components is associated with minute relative motion along the interface, brought about usually by cyclic tangential loading. Such fretting damage is quite insidious, and may lead to many kinds of problems such as wear, but it is its influence on the promotion of embryo cracks with which we are concerned here. When the presence of fretting is associated with decreased fatigue performance the effect is known as fretting fatigue. Fretting fatigue is a subject drawing equally on materials science and applied mechanics, but it is the intention in this book to concentrate attention entirely on the latter aspects, in a search for the quantification of the influence of fretting on both crack nucleation and propagation. There have been very few previous texts in this area, and the present volume seeks to cover five principal areas; (a) The modelling of contact problems including partial slip under tangential loading, which produces the surface damage. (b) The modelling of short cracks by rigorous methods which deal effectively with steep stress gradients, kinking and closure. (c) The experimental simulation of fretting fatigue.

"This book emphasizes the physical and practical aspects of fatigue and fracture. It covers mechanical properties of materials, differences between ductile and brittle fractures, fracture mechanics, the basics of fatigue, structural joints, high temperature failures, wear, environmentally-induced failures, and steps in the failure analysis process."--publishers website.

In the last few years, a significant increase in applications of MMCs has taken place, particularly in the areas of automotive, aerospace, electronics, and recreation. These include continuous fiber reinforced MMCs for cables in power transmission, high temperature superconducting wires, particulate MMCs in civilian aircraft and automotive applications, and high volume fraction, high thermal conductivity substrates for electronic packaging. Nevertheless, as with any novel material systems, there is a lack of fundamental understanding on the part of practicing engineers and designers. This book would seek to address these issues, in a thorough and cohesive manner, as well as to provide students and scientists with a basic understanding of MMCs. This book will emphasize the synergistic relationships among processing, structure, and properties of metal matrix composites.

Applied Optimal Design Mechanical and Structural Systems Edward J. Haug & Jasbir S. Arora This computer-aided design text presents and

illustrates techniques for optimizing the design of a wide variety of mechanical and structural systems through the use of nonlinear programming and optimal control theory. A state space method is adopted that incorporates the system model as an integral part of the design formulations. Step-by-step numerical algorithms are given for each method of optimal design. Basic properties of the equations of mechanics are used to carry out design sensitivity analysis and optimization, with numerical efficiency and generality that is in most cases an order of magnitude faster in digital computation than applications using standard nonlinear programming methods. 1979 Optimum Design of Mechanical Elements, 2nd Ed. Ray C. Johnson The two basic optimization techniques, the method of optimal design (MOD) and automated optimal design (AOD), discussed in this valuable work can be applied to the optimal design of mechanical elements commonly found in machinery, mechanisms, mechanical assemblages, products, and structures. The many illustrative examples used to explicate these techniques include such topics as tensile bars, torsion bars, shafts in combined loading, helical and spur gears, helical springs, and hydrostatic journal bearings. The author covers curve fitting, equation simplification, material properties, and failure theories, as well as the effects of manufacturing errors on product performance and the need for a factor of safety in design work. 1980 Globally Optimal Design Douglass J. Wilde Here are new analytic optimization procedures effective where numerical methods either take too long or do not provide correct answers. This book uses mathematics sparingly, proving only results generated by examples. It defines simple design methods guaranteed to give the global, rather than any local, optimum through computations easy enough to be done on a manual calculator. The author confronts realistic situations: determining critical constraints; dealing with negative contributions; handling power function; tackling logarithmic and exponential nonlinearities; coping with standard sizes and indivisible components; and resolving conflicting objectives and logical restrictions. Special mathematical structures are exposed and used to solve design problems. 1978

Trace element analysis has a key role to play in quality control of food and diet. This timely book introduces the subject in a practical way - from sampling and the techniques available for trace analysis, to procedures for specific elements and data analysis. Beginning with a brief introduction and discussion of statistical evaluation of data, the subsequent chapter looks at trace analysis in general, with its essentials and terminology. Another section introduces sampling and preparation of foodstuffs such as wheat, potato, vegetables and milk. This is followed by descriptions of the various spectrometric techniques (atomic absorption, atomic emission, atomic fluorescence) that are available. Plasma techniques for both optical emission and mass spectrometry are presented, as are nuclear activation analysis and X-ray methods. A comparison of the various analytical techniques is provided, and a separate chapter handles speciation analysis. Finally, procedures for determining essential and toxic elements such as arsenic, iron, selenium and zinc are suggested, using several recent references. Detailed explanations and a simple format will appeal to laboratory technicians and graduate students, as well as more experienced researchers. Comprehensive coverage, coupled with illustrations and a guide to relevant literature and manufacturers, will make Trace Element Analysis of Food and Diet a valuable source of information for anyone working on analysis of trace elements in food, diet or other biological or environmental samples - particularly food engineers, agricultural scientists and government testing agency employees.

Cyclic Plasticity of Metals: Modeling Fundamentals and Applications provides an exhaustive overview of the fundamentals and applications of various cyclic plasticity models including forming and spring back, notch analysis, fatigue life prediction, and more. Covering metals with an array of different structures, such as hexagonal close packed (HCP), face centered cubic (FCC), and body centered cubic (BCC), the book starts with an introduction to experimental macroscopic and microscopic observations of cyclic plasticity and then segues into a discussion of the fundamentals of the different cyclic plasticity models, covering topics such as kinematics, stress and strain tensors, elasticity, plastic flow

rule, and an array of other concepts. A review of the available models follows, and the book concludes with chapters covering finite element implementation and industrial applications of the various models. Reviews constitutive cyclic plasticity models for various metals and alloys with different cell structures (cubic, hexagonal, and more), allowing for more accurate evaluation of a component's performance under loading. Provides real-world industrial context by demonstrating applications of cyclic plasticity models in the analysis of engineering components. Overview of latest models allows researchers to extend available models or develop new ones for analysis of an array of metals under more complex loading conditions.

This textbook, suitable for students, researchers and engineers, gathers the experience of more than 20 years of teaching fracture mechanics, fatigue and corrosion to professional engineers and running experimental tests and verifications to solve practical problems in engineering applications. As such, it is a comprehensive blend of fundamental knowledge and technical tools to address the issues of fatigue and corrosion. The book initiates with a systematic description of fatigue from a phenomenological point of view, since the early signs of submicroscopic damage in few surface grains and continues describing, step by step, how these precursors develop to become mechanically small cracks and, eventually, macrocracks whose growth is governed by fracture mechanics. But fracture mechanics is also introduced to analyze stress corrosion and corrosion assisted fatigue in a rather advanced fashion. The author dedicates a particular attention to corrosion starting with an electrochemical treatment that mechanical engineers with a rather limited knowledge of electrochemistry will well digest without any pain. The electrochemical introduction is considered an essential requirement to the full understanding of corrosion that is essentially an electrochemical process. All stress corrosion aspects are treated, from the generalized film rupture-anodic dissolution process that is the base of any corrosion mechanism to the aggression occurring in either mechanically or thermally sensitized alloys up to the universe of hydrogen embrittlement, which is described in all its possible modes of appearance. Multiaxial fatigue and out-of-phase loading conditions are treated in a rather comprehensive manner together with damage progression and accumulation that are not linear processes. Load spectra are analyzed also in the frequency domain using the Fourier transform in a rather elegant fashion full of applications that are generally not considered at all in fatigue textbooks, yet they deserve a special place and attention. The issue of fatigue cannot be treated without a probabilistic approach unless the designer accepts the shame of one-out-of-two pieces failure. The reader is fully introduced to the most promising and advanced analytical tools that do not require a normal or lognormal distribution of the experimental data, which is the most common case in fatigue. But the probabilistic approach is also used to introduce the fundamental issue of process volume that is the base of any engineering application of fatigue, from the probability of failure to the notch effect, from the metallurgical variability and size effect to the load type effect. Fractography plays a fundamental role in the post mortem analysis of fatigue and corrosion failures since it can unveil the mystery encrypted in any failure.

This volume contains the proceedings of the XIX International Colloquium on Mechanical Fatigue of Metals, held at the Faculty of Engineering of the University of Porto, Portugal, 5-7 September 2018. This International Colloquium facilitated and encouraged the exchange of knowledge and experiences among the different communities involved in both basic and applied research in the field of the fatigue of metals, looking at the problem of fatigue exploring analytical and numerical simulative approaches. Fatigue damage represents one of the most important types of damage to which structural materials are subjected in normal industrial services that can finally result in a sudden and unexpected abrupt fracture. Since metal alloys are still today the most used materials in designing the majority of components and structures able to carry the highest service loads, the study of the different aspects of metals fatigue attracts permanent attention of scientists,

engineers and designers.

Second edition of successful materials science text for final year undergraduate and graduate students.

Laser powder bed fusion of metals is a technology that makes use of a laser beam to selectively melt metal powder layer-by-layer in order to fabricate complex geometries in high performance materials. The technology is currently transforming aerospace and biomedical manufacturing and its adoption is widening into other industries as well, including automotive, energy, and traditional manufacturing. With an increase in design freedom brought to bear by additive manufacturing, new opportunities are emerging for designs not possible previously and in material systems that now provide sufficient performance to be qualified in end-use mission-critical applications. After decades of research and development, laser powder bed fusion is now enabling a new era of digitally driven manufacturing. Fundamentals of Laser Powder Bed Fusion of Metals will provide the fundamental principles in a broad range of topics relating to metal laser powder bed fusion. The target audience includes new users, focusing on graduate and undergraduate students; however, this book can also serve as a reference for experienced users as well, including senior researchers and engineers in industry. The current best practices are discussed in detail, as well as the limitations, challenges, and potential research and commercial opportunities moving forward. Presents laser powder bed fusion fundamentals, as well as their inherent challenges Provides an up-to-date summary of this advancing technology and its potential Provides a comprehensive textbook for universities, as well as a reference for industry Acts as quick-reference guide

Metallurgical Failure Analysis: Techniques and Case Studies explores how components fail and what measures should be taken to avoid future failures. The book introduces the subject of failure analysis; covers the fundamentals and methodology of failure analysis, including fracture and fractography of metals and alloys and the tools and techniques used in a failure investigation; examines 37 case studies on high performance engineering components; features experimental results comprised of visual-, fractographic-, or metallographic- examination, hardness measurements and chemical analysis; includes illustrations and evidence obtained through test results to enhance understanding; and suggests suitable remedial measures when possible. The various case studies are classified according to the major causes of failures. The case studies pertain to: Improper Material Selection, Manufacturing Defects, Casting Defects, Overload, Fatigue, Corrosion Induced Failures, Hydrogen Embrittlement and Stress Corrosion Cracking, Wear and Elevated Temperature Failures. The book contains information gathered over three decades of the author's experience handling a variety of failure cases and will go a long way toward inspiring practicing failure analysts. The book is designed for scientists, metallurgists, engineers, quality control inspectors, professors and students alike. Explores the fundamentals and methodology of failure analysis Examines the major causes of component failures Teaches a systematic approach to investigation to determine the cause of a failure Features 37 case studies on high performance engineering components Fundamentals of Metal Fatigue Analysis Pearson College Division

Discusses applications of failures and evaluation techniques to a variety of industries. * Presents a unified approach using two key elements of structural design.

Comprehensive in scope and readable, this book explores the methods used by engineers to analyze and predict the mechanical behavior of materials. Author Norman E. Dowling provides thorough coverage of materials testing and practical methods for forecasting the strength and life of mechanical parts and structural members.

Understanding why and how failures occur is critical to failure prevention, because even the slightest breakdown can lead to catastrophic loss of life and asset as well as widespread pollution. This book helps anyone involved with machinery reliability, whether in the design of new

plants or the maintenance and operation of existing ones, to understand why process equipment fails and thereby prevent similar failures. Covering the essential aspects of the corrosion behavior of metals in aqueous environments, this book is designed with the flexibility needed for use in courses for upper-level undergraduate and graduate students, for concentrated courses in industry, for individual study, and as a reference book.

The Light Metals series is widely recognized as the definitive source of information on new developments in aluminum production technology. This new volume presents proceedings from 2013's Light Metal Symposia, covering the latest research and technologies on such areas as alumina and bauxite, aluminum reduction technology, electrode technology for aluminum production, cast shop for aluminum production, aluminum processing aluminum alloys, and cost affordable titanium IV. It also includes papers from a keynote presentation session discussing impurities in the aluminum supply chain are also included.

Fatigue of structures and materials covers a wide scope of different topics. The purpose of the present book is to explain these topics, to indicate how they can be analyzed, and how this can contribute to the designing of fatigue resistant structures and to prevent structural fatigue problems in service. Chapter 1 gives a general survey of the topic with brief comments on the significance of the aspects involved. This serves as a kind of a program for the following chapters. The central issues in this book are predictions of fatigue properties and designing against fatigue. These objectives cannot be realized without a physical and mechanical understanding of all relevant conditions. In Chapter 2 the book starts with basic concepts of what happens in the material of a structure under cyclic loads. It illustrates the large number of variables which can affect fatigue properties and it provides the essential background knowledge for subsequent chapters. Different subjects are presented in the following main parts: • Basic chapters on fatigue properties and predictions (Chapters 2–8) • Load spectra and fatigue under variable-amplitude loading (Chapters 9–11) • Fatigue tests and scatter (Chapters 12 and 13) • Special fatigue conditions (Chapters 14–17) • Fatigue of joints and structures (Chapters 18–20) • Fiber-metal laminates (Chapter 21) Each chapter presents a discussion of a specific subject.

These volumes cover the properties, processing, and applications of metals and nonmetallic engineering materials. They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria.

Fundamentals of Materials Science and Engineering takes an integrated approach to the sequence of topics – one specific structure, characteristic, or property type is covered in turn for all three basic material types: metals, ceramics, and polymeric materials. This presentation permits the early introduction of non-metals and supports the engineer's role in choosing materials based upon their characteristics. Using clear, concise terminology that is familiar to students, Fundamentals presents material at an appropriate level for both student comprehension and instructors who may not have a materials background.

Papers presented at the ASTM Symposium on Multiaxial Fatigue, held in San Diego, November 1991, to communicate the most recent international advances in multiaxial cyclic deformation and fatigue research as well as applications to component analysis and design. The 24 papers are grouped into five ca

In addition to lightweight design, the methods of fatigue strength are applied above all for economic reasons or for energy preservation. Components can thus be designed more precisely to the loads and operating time. With the least possible use of materials, components can thus be utilized to a greater extent, lift load reserves, and reduce costs. Increasingly, engineers in the fields of development, design, simulation or research, need this fatigue knowledge to design their components. To ensure quick and easy training, this book focuses on the most important methods and limits itself to only the necessary mathematics. For an understandable placement of the contents, many illustrations are used. In addition, complicated facts are explained by practical examples. To strengthen the understanding of the theory, it is also supplemented by extensive practical exercises. Each chapter closes with a short summary. For an easy application of the methods you will find useful Excel tools. That is why this book was created: - to focus on important methods on fatigue, - to analyze Simulation results, - to supplement the theoretical methods with material and calculation data, - to offer a quick introduction in the Finite Element Analysis- for easy understanding through various illustrations, - to provide convenient Excel tools for easy applicat

This book introduces the key concepts of nonlinear finite element analysis procedures. The book explains the fundamental theories of the field and provides instructions on how to apply the concepts to solving practical engineering problems. Instead of covering many nonlinear problems, the book focuses on three representative problems: nonlinear elasticity, elastoplasticity, and contact problems. The book is written independent of any particular software, but tutorials and examples using four commercial programs are included as appendices: ANSYS, NASTRAN, ABAQUS, and MATLAB. In particular, the MATLAB program includes all source codes so that students can develop their own material models, or different algorithms. Please visit the author's website for supplemental material, including PowerPoint presentations and MATLAB codes, at <http://www2.mae.ufl.edu/nkim/INFEM/>

comprehensive coverage of both the "how" and "why" of metal failures Metal Failures gives engineers the intellectual tools and practical understanding needed to analyze failures from a structural point of view. Its proven methods of examination and analysis enable investigators to:

- * Reach correct, fact-based conclusions on the causes of metal failures
- * Present and defend these conclusions before highly critical bodies
- * Suggest design improvements that may prevent future failures

Analytical methods presented include stress analysis, fracture mechanics, fatigue analysis, corrosion science, and nondestructive testing. Numerous case studies illustrate the application of basic principles of metallurgy and failure analysis to a wide variety of real-world situations. Readers learn how to investigate and analyze failures that involve:

- * Alloys and coatings
- * Brittle and ductile fractures
- * Thermal and residual stresses
- * Creep and fatigue
- * Corrosion, hydrogen embrittlement, and stress-corrosion cracking

This useful professional reference is also an excellent

learning tool for senior-level students in mechanical, materials, and civil engineering.

The first book to present current methods and techniques of fatigue analysis, with a focus on developing basic skills for selecting appropriate analytical techniques. Contains numerous worked examples, chapter summaries, and problems. (vs. Fuchs/Stevens).

This highly accessible book provides analytical methods and guidelines for solving vibration problems in industrial plants and demonstrates their practical use through case histories from the author's personal experience in the mechanical engineering industry. It takes a simple, analytical approach to the subject, placing emphasis on practical applicability over theory, and covers both fixed and rotating equipment, as well as pressure vessels. It is an ideal guide for readers with diverse experience, ranging from undergraduate students to mechanics and professional engineers.

* Numerous line drawings with consistent format and units allow easy comparison of the behavior of a very wide range of materials * Transmission electron micrographs provide a direct insight in the basic microstructure of metals deforming at high temperatures * Extensive literature review of over 1000 references provide an excellent reference document, and a very balanced discussion Understanding the strength of materials at a range of temperatures is critically important to a huge number of researchers and practitioners from a wide range of fields and industry sectors including metallurgists, industrial designers, aerospace R&D personnel, and structural engineers. The most up-to date and comprehensive book in the field, Fundamentals of Creep in Metals and Alloys discusses the fundamentals of time-dependent plasticity or creep plasticity in metals, alloys and metallic compounds. This is the first book of its kind that provides broad coverage of a range of materials not just a sub-group such as metallic compounds, superalloys or crystals. As such it presents the most balanced view of creep for all materials scientists. The theory of all of these phenomena are extensively reviewed and analysed in view of an extensive bibliography that includes the most recent publications in the field. All sections of the book have undergone extensive peer review and therefore the reader can be sure they have access to the most up-to-date research, fully interrogated, from the world's leading investigators. - Numerous line drawings with consistent format and units allow easy comparison of the behavior of a very wide range of materials - Transmission electron micrographs provide a direct insight in the basic microstructure of metals deforming at high temperatures - Extensive literature review of over 1000 references provide an excellent reference document, and a very balanced discussion

An integral review is given in this book on the fatigue phenomenon covering the fundamentals of fatigue damage initiation, relevant factors influencing fatigue crack propagation and fatigue life, random load analysis, and simulation for theoretical and experimental fatigue life assessment. The entire chain of problems related to fatigue of metals and structural components is covered. Specifically, it describes the low-cycle plastic properties and statistically interprets the

material stress reaction, examining original results of investigations on inelastic deformations under high cycle cyclic loading and correlating them with a number of use parameters. The limit states of bodies with primary defects and their resistance to fatigue crack propagation are discussed. Measurements, analysis and real-time modelling of operating loads for experimental fatigue life verification are reviewed as well as introducing some new fatigue damage accumulation hypotheses based on dissipated energy.

Understand why fatigue happens and how to model, simulate, design and test for it with this practical, industry-focused reference. Written to bridge the technology gap between academia and industry, the Metal Fatigue Analysis Handbook presents state-of-the-art fatigue theories and technologies alongside more commonly used practices, with working examples included to provide an informative, practical, complete toolkit of fatigue analysis. Prepared by an expert team with extensive industrial, research and professorial experience, the book will help you to understand: Critical factors that cause and affect fatigue in the materials and structures relating to your work Load and stress analysis in addition to fatigue damage-the latter being the sole focus of many books on the topic How to design with fatigue in mind to meet durability requirements How to model, simulate and test with different materials in different fatigue scenarios The importance and limitations of different models for cost effective and efficient testing Whilst the book focuses on theories commonly used in the automotive industry, it is also an ideal resource for engineers and analysts in other disciplines such as aerospace engineering, civil engineering, offshore engineering, and industrial engineering. The only book on the market to address state-of-the-art technologies in load, stress and fatigue damage analyses and their application to engineering design for durability Intended to bridge the technology gap between academia and industry-written by an expert team with extensive industrial, research and professorial experience in fatigue analysis and testing An advanced mechanical engineering design handbook focused on the needs of professional engineers within automotive, aerospace and related industrial disciplines

This book is intended to serve as core text or handy reference on two key areas of metallic materials: (i) mechanical behavior and properties evaluated by mechanical testing; and (ii) different types of metal working or forming operations to produce useful shapes. The book consists of 16 chapters which are divided into two parts. The first part contains nine chapters which describe tension (including elastic stress – strain relation, relevant theory of plasticity, and strengthening methods), compression, hardness, bending, torsion – pure shear, impact loading, creep and stress rupture, fatigue, and fracture. The second part is composed of seven chapters and covers fundamentals of mechanical working, forging, rolling, extrusion, drawing of flat strip, round bar, and tube, deep drawing, and high-energy rate forming. The book comprises an exhaustive description of mechanical properties evaluated by testing of metals and metal working in

sufficient depth and with reasonably wide coverage. The book is written in an easy-to-understand manner and includes many solved problems. More than 150 numerical problems and many multiple choice questions as exercise along with their answers have also been provided. The mathematical analyses are well elaborated without skipping any intermediate steps. Slab method of analysis or free-body equilibrium approach is used for the analytical treatment of mechanical working processes. For hot working processes, different frictional conditions (sliding, sticking and mixed sticking–sliding) have been considered to estimate the deformation loads. In addition to the slab method of analysis, this book also contains slip-line field theory, its application to the static system, and the steady state motion, Further, this book includes upper-bound theorem, and upper-bound solutions for indentation, compression, extrusion and strip drawing. The book can be used to teach graduate and undergraduate courses offered to students of mechanical, aerospace, production, manufacturing and metallurgical engineering disciplines. The book can also be used for metallurgists and practicing engineers in industry and development courses in the metallurgy and metallic manufacturing industries.

Metal and composite components used in structural engineering not only contain geometrical features resulting in stress concentration phenomena, but they are also subjected to in-service multiaxial fatigue loading. To address the problem, structural engineers need reliable methodologies which allow for an adequate margin of safety. The book summarises methods devised by the author to design real components against multiaxial fatigue by taking full advantage not only of nominal but also of local stress-strain quantities. The book begins by reviewing definitions suitable for calculating the stress-strain quantities commonly used to perform fatigue assessment. The Modified Wöhler Curve Method is then explained in detail, by focusing attention on both the high- and the medium-cycle fatigue regime. The existing links between the multiaxial fatigue criterion and physical properties are also discussed. A procedure suitable for employing the method developed by the author to estimate fatigue damage both in notched and in welded components is explained. The Modified Manson-Coffin Curve method is investigated in depth, by reviewing those concepts playing a fundamental role in the so-called strain based approach. Lastly, the problem of performing the fatigue assessment of composite materials is addressed by considering design parameters influencing composite behaviour under complex cyclic loading paths and those criteria suitable for designing real components against multiaxial fatigue. The book also contains two appendices summarising experimental data from the technical literature. These appendices provide a unique and highly valuable resource for engineers. The appendices summarise around 100 values of the material characteristic length L , experimentally determined by testing specimens made of different engineering materials and about 4500 experimental fatigue results generated by testing plain, notched and welded specimens under constant-amplitude proportional and non-proportional multiaxial fatigue loading are listed. Summarises methods devised by the author to design real components

against multiaxial fatigue Reviews definitions suitable for calculating the stress-strain quantities commonly used to perform fatigue assessment Includes an in-depth explanation of both the Modified Wöhler Curve and Modified Manson-Coffin Curve Method

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