

Fluid Power With Applications 7th Solution Manual

Ron DiPippo, Professor Emeritus at the University of Massachusetts Dartmouth, is a world-regarded geothermal expert. This single resource covers all aspects of the utilization of geothermal energy for power generation from fundamental scientific and engineering principles. The thermodynamic basis for the design of geothermal power plants is at the heart of the book and readers are clearly guided on the process of designing and analysing the key types of geothermal energy conversion systems. Its practical emphasis is enhanced by the use of case studies from real plants that increase the reader's understanding of geothermal energy conversion and provide a unique compilation of hard-to-obtain data and experience. An important new chapter covers Environmental Impact and Abatement Technologies, including gaseous and solid emissions; water, noise and thermal pollutions; land usage; disturbance of natural hydrothermal manifestations, habitats and vegetation; minimisation of CO₂ emissions and environmental impact assessment. The book is illustrated with over 240 photographs and drawings. Nine chapters include practice problems, with solutions, which enable the book to be used as a course text. Also includes a definitive worldwide compilation of every geothermal power plant that has operated, unit by unit, plus a concise primer on the applicable thermodynamics. * Engineering principles are at the heart of the book, with complete coverage of the thermodynamic basis for the design of geothermal power systems * Practical applications are backed up by an extensive selection of case studies that show how geothermal energy conversion systems have been designed, applied and exploited in practice * World renowned geothermal expert DiPippo has including a new chapter on Environmental Impact and Abatement Technology in this new edition

Featuring easy-to-understand explanations of theory and underlying mathematics principles, this book provides readers with a complete introduction to fluid power, including hydraulics and pneumatics. The differences and similarities between hydraulics and pneumatics are identified, allowing readers to leverage their knowledge en route to new skills. Detailed color illustrations, photographs, and color-enhanced schematics are used effectively to add clarity to discussion of the construction and function of components. A dedicated section on component specifications is featured in each chapter, while realistic numbers are used and problems are stated in such a way as to develop practical system design skills. Knowledge of college-level algebra is assumed, but no trigonometry or calculus is required, making this book ideal for the technologist. Nomenclature, metric prefixes and conversion factors, equations, and graphic symbols are located in handy appendices for use by readers as they progress through the book. An introduction to the industry, plus a comprehensive glossary, is also included for the benefit of those who are just beginning their study of fluid power.

This book concentrates on the more recent methods and techniques for separating food components and products of the biotechnology industry. Each chapter deals with a specific type or area of application and includes information on the basic principles, industrial equipment available, commercial applications, and an overview of current research and development. Much of the emphasis is on extraction of macromolecules, increasing the added value of foods and recovering valuable components from by-products and fermentation media. Many of the methods discussed are now in commercial practice, while others are being vigorously researched. Separation and filtration technology is of major importance in food processing and biotechnology. This book provides a very detailed examination of the most important, advanced separation processes now in use.

STATICS AND STRENGTH OF MATERIALS, 7/e is fully updated text and presents logically organized, clear coverage of all major topics in statics and strength of materials, including the latest developments in materials technology and manufacturing/construction techniques. A basic knowledge of algebra and trigonometry are the only mathematical skills it requires, although several optional sections using calculus are provided for instructors teaching in ABET accredited programs. A new introductory section on catastrophic failures shows students why these topics are so important, and 25 full-page, real-life application sidebars demonstrate the relevance of theory. To simplify understanding and promote student interest, the book is profusely illustrated.

For undergraduates.

Designed for a first course in strength of materials, Applied Strength of Materials has long been the bestseller for Engineering Technology programs because of its comprehensive coverage, and its emphasis on sound fundamentals, applications, and problem-solving techniques. The combination of clear and consistent problem-solving techniques, numerous end-of-chapter problems, and the integration of both analysis and design approaches to strength of materials principles prepares students for subsequent courses and professional practice. The fully updated Sixth Edition. Built around an educational philosophy that stresses active learning, consistent reinforcement of key concepts, and a strong visual component, Applied Strength of Materials, Sixth Edition continues to offer the readers the most thorough and understandable approach to mechanics of materials.

Master the principles and applications of today's renewable energy sources and systems Written by a team of recognized experts and educators, this authoritative textbook offers comprehensive coverage of all major renewable energy sources. The book delves into the main renewable energy topics such as solar, wind, geothermal, hydropower, biomass, tidal, and wave, as well as hydrogen and fuel cells. By stressing real-world relevancy and practical applications, Fundamentals and Applications of Renewable Energy helps prepare students for a successful career in renewable energy. The text contains detailed discussions on the thermodynamics, heat transfer, and fluid mechanics aspects of renewable energy systems in addition to technical and economic analyses. Numerous worked-out example problems and over 850 end-of-chapter review questions reinforce main concepts, formulations, design, and analysis. Coverage includes: Renewable energy basics Thermal sciences overview Fundamentals and applications of Solar energy Wind energy Hydropower Geothermal energy Biomass energy Ocean energy Hydrogen and fuel cells • Economics of renewable energy • Energy and the environment

The use of hydraulic control is rapidly growing and the objective of this book is to present a rational and well-balanced treatment of its components and systems. Coverage includes a review of applicable topics in fluid mechanisms; components encountered in hydraulic servo controlled systems; systems oriented issues and much more. Also offers practical suggestions concerning testing and limit cycle oscillation problems.

This book comprises select proceedings of the 46th National Conference on Fluid Mechanics and Fluid Power (FMFP 2019). The contents of this book focus on aerodynamics and flow control, computational fluid dynamics, fluid structure interaction, noise and aero-acoustics, unsteady and pulsating flows, vortex dynamics, nuclear thermal hydraulics, heat transfer in nanofluids, etc. This book serves as a useful reference beneficial to researchers, academicians and students interested in the

broad field of mechanics. ^

NOTE: The Binder-ready, Loose-leaf version of this text contains the same content as the Bound, Paperback version.

Fundamentals of Fluid Mechanics, 8th Edition offers comprehensive topical coverage, with varied examples and problems, application of visual component of fluid mechanics, and strong focus on effective learning. The text enables the gradual development of confidence in problem solving. The authors have designed their presentation to enable the gradual development of reader confidence in problem solving. Each important concept is introduced in easy-to-understand terms before more complicated examples are discussed. Continuing this book's tradition of extensive real-world applications, the 8th edition includes more Fluid in the News case study boxes in each chapter, new problem types, an increased number of real-world photos, and additional videos to augment the text material and help generate student interest in the topic. Example problems have been updated and numerous new photographs, figures, and graphs have been included. In addition, there are more videos designed to aid and enhance comprehension, support visualization skill building and engage students more deeply with the material and concepts.

A unique resource that demystifies the physical basics of hydraulic systems Hydraulic Control Systems offers students and professionals a reliable, complete volume of the most up-to-date hows and whys of today's hydraulic control system fundamentals. Complete with insightful industry examples, it features the latest coverage of modeling and control systems with a widely accepted approach to systems design. Hydraulic Control Systems is a powerful tool for developing a solid understanding of hydraulic control systems that will serve the practicing engineer in the field. Throughout the book, illustrative case studies highlight important topics and demonstrate how equations can be implemented and used in the real world. Featuring exercise problems at the end of every chapter, Hydraulic Control Systems presents:

- A useful review of fluid mechanics and system dynamics
- Thorough analysis of transient fluid flow forces within valves
- Discussions of flow ripple for both gear pumps and axial piston pumps
- Updated analysis of the pump control problems associated with swash plate type machines
- A successful methodology for hydraulic system design—starting from the load point of the system and working backward to the ultimate power source
- Reduced-order models and PID controllers showing control objectives of position, velocity, and effort

For all fluid mechanics, hydraulics, and related courses in Mechanical, Manufacturing, Chemical, Fluid Power, and Civil Engineering Technology and Engineering programs. The leading applications-oriented approach to engineering fluid mechanics is now in full color, with integrated software, new problems, and extensive new coverage. Now in full color with an engaging new design, Applied Fluid Mechanics, Seventh Edition, is the fully updated edition of the most popular applications-oriented approach to engineering fluid mechanics. It offers a clear and practical presentation of all basic principles of fluid mechanics (both statics and dynamics), tying theory directly to real devices and systems used in mechanical, chemical, civil, and environmental engineering. The 7th edition offers new real-world example problems and integrates the use of world-renowned PIPE-FLO® software for piping system analysis and design. It presents new procedures for problem-solving and design; more realistic and higher quality illustrations; and more coverage of many topics, including hose, plastic pipe, tubing, pumps, viscosity measurement devices, and computational fluid mechanics. Full-color images and color highlighting make charts, graphs, and tables easier to interpret organize narrative material into more manageable “chunks,” and make all of this text's content easier to study. Teaching and Learning Experience This applications-oriented introduction to fluid mechanics has been redesigned and improved to be more engaging, interactive, and pedagogically effective. Completely redesigned in full color, with additional pedagogical features, all designed to engage today's students: This edition contains many new full-color images, upgraded to improve realism, consistency, graphic quality, and relevance. New pedagogical features have been added to help students explore ideas more widely and review material more efficiently. Provides more hands-on practice and real-world applications, including new problems and software: Includes access to the popular PIPE-FLO® and Pump-Base® software packages, with detailed usage instructions; new real-world example problems; and more supplementary problems Updated and refined to reflect the latest products, tools, and techniques: Contains updated data and analysis techniques, improved problem solving and design techniques, new content on many topics, and extensive new references.

For sophomore- or junior-level courses in Fluid Power, Hydraulics, and Pneumatics in two- or four-year Engineering Technology and Industrial Technology programs. Fluid Power with Applications, Seventh Edition presents broad coverage of fluid power technology in a readable and understandable fashion. An extensive array of industrial applications is provided to motivate and stimulate students' interest in the field. Balancing theory and applications, this text is updated to reflect current technology; it focuses on the design, analysis, operation, and maintenance of fluid power systems.

The excitement and the glitz of mechatronics has shifted the engineering community's attention away from fluid power systems in recent years. However, fluid power still remains advantageous in many applications compared to electrical or mechanical power transmission methods. Designers are left with few practical resources to help in the design and

Coulson and Richardson's Chemical Engineering has been fully revised and updated to provide practitioners with an overview of chemical engineering. Each reference book provides clear explanations of theory and thorough coverage of practical applications, supported by case studies. A worldwide team of editors and contributors have pooled their experience in adding new content and revising the old. The authoritative style of the original volumes 1 to 3 has been retained, but the content has been brought up to date and altered to be more useful to practicing engineers. This complete reference to chemical engineering will support you throughout your career, as it covers every key chemical engineering topic. Coulson and Richardson's Chemical Engineering: Volume 1A: Fluid Flow: Fundamentals and Applications, Seventh Edition, covers momentum transfer (fluid flow) which is one of the three main transport processes of interest to chemical engineers. Covers momentum transfer (fluid flow) which is one of the three main transport processes of interest to chemical engineers Includes reference material converted from textbooks Explores topics, from foundational through technical Includes emerging applications, numerical methods, and computational tools

Through ten editions, Fox and McDonald's Introduction to Fluid Mechanics has helped students understand the physical concepts, basic principles, and analysis methods of fluid mechanics. This market-leading textbook provides a balanced, systematic approach to mastering critical concepts with the proven Fox-McDonald solution methodology. In-depth yet accessible chapters present governing equations, clearly state assumptions, and relate mathematical results to corresponding physical behavior. Emphasis is placed on the use of control volumes to support a practical, theoretically-inclusive problem-solving approach to the subject. Each comprehensive chapter includes numerous, easy-to-follow examples that illustrate good solution technique and explain challenging points. A broad range of carefully selected topics describe how to apply the governing equations to various problems, and explain physical concepts to enable students to model real-world fluid flow situations. Topics include flow measurement, dimensional analysis and similitude, flow in pipes, ducts, and open channels, fluid machinery, and more. To enhance student learning, the book incorporates numerous pedagogical features including chapter summaries and learning

objectives, end-of-chapter problems, useful equations, and design and open-ended problems that encourage students to apply fluid mechanics principles to the design of devices and systems.

This exciting reference text is concerned with fluid power control. It is an ideal reference for the practising engineer and a textbook for advanced courses in fluid power control. In applications in which large forces and/or torques are required, often with a fast response time, oil-hydraulic control systems are essential. They excel in environmentally difficult applications because the drive part can be designed with no electrical components and they almost always have a more competitive power/weight ratio compared to electrically actuated systems. Fluid power systems have the capability to control several parameters, such as pressure, speed, position, and so on, to a high degree of accuracy at high power levels. In practice there are many exciting challenges facing the fluid power engineer, who now must preferably have a broad skill set.

A fully comprehensive guide to thermal systems design covering fluid dynamics, thermodynamics, heat transfer and thermodynamic power cycles Bridging the gap between the fundamental concepts of fluid mechanics, heat transfer and thermodynamics, and the practical design of thermo-fluids components and systems, this textbook focuses on the design of internal fluid flow systems, coiled heat exchangers and performance analysis of power plant systems. The topics are arranged so that each builds upon the previous chapter to convey to the reader that topics are not stand-alone items during the design process, and that they all must come together to produce a successful design. Because the complete design or modification of modern equipment and systems requires knowledge of current industry practices, the authors highlight the use of manufacturer's catalogs to select equipment, and practical examples are included throughout to give readers an exhaustive illustration of the fundamental aspects of the design process. Key Features: Demonstrates how industrial equipment and systems are designed, covering the underlying theory and practical application of thermo-fluid system design Practical rules-of-thumb are included in the text as 'Practical Notes' to underline their importance in current practice and provide additional information Includes an instructor's manual hosted on the book's companion website

Mixed Signal Test Methods Demystified is a less theoretical, less mathematical, and more applications-oriented approach than other books available on the topic. In effect, this book will give readers a "just in time" understanding of the essentials of mixed signal testing techniques. Emphasis will be on commonly used devices and systems (such as PLLs and DSP) that engineers encounter in their daily tasks. Sampling theory is covered in detail, as this is the foundation for understanding all mixed signal testing technique, and readers will have a strong intuitive grasp of this topic after finishing this book. Baker aims to develop an intuitive understanding of mixed signal testing that minimizes the mathematics required and is germane to the sort of testing requirements found in typical engineering situations. *Takes a less theoretical, less mathematical, and more applications-oriented approach *Emphasizes commonly used devices and systems that engineers encounter in their daily tasks *Aims to develop an intuitive understanding of mixed signal testing

Hydraulics and Pneumatics: A Technician's and Engineer's Guide provides an introduction to the components and operation of a hydraulic or pneumatic system. This book discusses the main advantages and disadvantages of pneumatic or hydraulic systems. Organized into eight chapters, this book begins with an overview of industrial prime movers. This text then examines the three different types of positive displacement pump used in hydraulic systems, namely, gear pumps, vane pumps, and piston pumps. Other chapters consider the pressure in a hydraulic system, which can be quickly and easily controlled by devices such as unloading and pressure regulating valves. This book discusses as well the importance of control valves in pneumatic and hydraulic systems to regulate and direct the flow of fluid from compressor or pump to the various load devices. The final chapter deals with the safe-working practices of the systems. This book is a valuable resource for process control engineers.

Figliola and Beasley's 6th edition of Theory and Design for Mechanical Measurements provides a time-tested and respected approach to the theory of engineering measurements. An emphasis on the role of statistics and uncertainty analysis in the measuring process makes this text unique. While the measurements discipline is very broad, careful selection of topical coverage, establishes the physical principles and practical techniques for quantifying many engineering variables that have multiple engineering applications. In the sixth edition, Theory and Design for Mechanical Measurements continues to emphasize the conceptual design framework for selecting and specifying equipment, test procedures and interpreting test results. Coverage of topics, applications and devices has been updated—including information on data acquisition hardware and communication protocols, infrared imaging, and microphones. New examples that illustrate either case studies or interesting vignettes related to the application of measurements in current practice are introduced.

This is the only book available today that covers military and commercial aircraft landing gear design. It is a comprehensive text that will lead students and engineers from the initial concepts of landing gear design through final detail design. The book provides a vital link in landing gear design technology from historical practices to modern design trends, and it considers the necessary airfield interface with landing gear design. The text is backed up by calculations, specifications, references, working examples.

Fluid Power with Applications, Seventh Edition presents broad coverage of fluid power technology in a readable and understandable fashion. An extensive array of industrial applications is provided to motivate and stimulate students' interest in the field. Balancing theory and applications, this book is updated to reflect current technology; it focuses on the design, analysis, operation, and maintenance of fluid power systems. It also includes an Automation Studio(tm) CD (produced by Famic Technologies Inc.) that contains simulations and animations of many of the fluid power circuits presented throughout the book as well as a variety of additional fluid power applications.

Fundamentals and Applications of Supercritical Carbon Dioxide (SCO₂) Based Power Cycles aims to provide engineers and researchers with an authoritative overview of research and technology in this area. Part One introduces the technology and reviews the properties of SCO₂ relevant to power cycles. Other sections of the book address components for SCO₂ power cycles, such as turbomachinery expanders, compressors, recuperators, and design challenges, such as the need for high-temperature materials. Chapters on key applications, including waste heat, nuclear power, fossil energy, geothermal and concentrated solar power are also included. The final section addresses major international research programs. Readers will learn about the attractive features of SCO₂ power cycles, which include a lower capital cost potential than the traditional cycle, and the compounding performance benefits from a more efficient thermodynamic cycle on balance of plant requirements, fuel use, and emissions. Represents the first book to focus exclusively on SCO₂ power cycles Contains detailed coverage of cycle fundamentals, key components, and design challenges Addresses the wide range of applications of SCO₂ power cycles, from more efficient electricity generation, to ship propulsion

Develop high-performance hydraulic and pneumatic power systems Design, operate, and maintain fluid and pneumatic power equipment using the expert information contained in this authoritative volume. Fluid Power Engineering presents a comprehensive approach to hydraulic systems engineering with a solid grounding in hydrodynamic theory. The book explains how to create accurate mathematical models, select and assemble components, and integrate powerful servo valves and actuators. You will also learn how to build low-loss transmission lines, analyze system performance, and optimize efficiency. Work with hydraulic fluids, pumps, gauges, and cylinders Design transmission lines using the lumped parameter model Minimize power losses due to friction, leakage, and line resistance Construct and operate accumulators, pressure switches, and filters Develop mathematical models of electrohydraulic servosystems Convert hydraulic power into mechanical energy using actuators Precisely control load displacement using HSAs and control valves Apply fluid systems techniques to pneumatic power systems

Fluid Power with Applications Prentice Hall

Amoral, cunning, ruthless, and instructive, this multi-million-copy New York Times bestseller is the definitive manual for anyone interested in gaining, observing, or defending against ultimate control – from the author of *The Laws of Human Nature*. In the book that *People* magazine proclaimed “beguiling” and “fascinating,” Robert Greene and Joost Elffers have distilled three thousand years of the history of power into 48 essential laws by drawing from the philosophies of Machiavelli, Sun Tzu, and Carl Von Clausewitz and also from the lives of figures ranging from Henry Kissinger to P.T. Barnum. Some laws teach the need for prudence (“Law 1: Never Outshine the Master”), others teach the value of confidence (“Law 28: Enter Action with Boldness”), and many recommend absolute self-preservation (“Law 15: Crush Your Enemy Totally”). Every law, though, has one thing in common: an interest in total domination. In a bold and arresting two-color package, *The 48 Laws of Power* is ideal whether your aim is conquest, self-defense, or simply to understand the rules of the game.

Organic Rankine Cycle (ORC) Power Systems: Technologies and Applications provides a systematic and detailed description of organic Rankine cycle technologies and the way they are increasingly of interest for cost-effective sustainable energy generation. Popular applications include cogeneration from biomass and electricity generation from geothermal reservoirs and concentrating solar power installations, as well as waste heat recovery from gas turbines, internal combustion engines and medium- and low-temperature industrial processes. With hundreds of ORC power systems already in operation and the market growing at a fast pace, this is an active and engaging area of scientific research and technical development. The book is structured in three main parts: (i) Introduction to ORC Power Systems, Design and Optimization, (ii) ORC Plant Components, and (iii) Fields of Application. Provides a thorough introduction to ORC power systems. Contains detailed chapters on ORC plant components. Includes a section focusing on ORC design and optimization. Reviews key applications of ORC technologies, including cogeneration from biomass, electricity generation from geothermal reservoirs and concentrating solar power installations, waste heat recovery from gas turbines, internal combustion engines and medium- and low-temperature industrial processes. Various chapters are authored by well-known specialists from Academia and ORC manufacturers.

For more than a quarter century, *Sittig's Handbook of Toxic and Hazardous Chemicals and Carcinogens* has proven to be among the most reliable, easy-to-use and essential reference works on hazardous materials. *Sittig's 5th Edition* remains the lone comprehensive work providing a vast array of critical information on the 2,100 most heavily used, transported, and regulated chemical substances of both occupational and environmental concern. Information is the most vital resource anyone can have when dealing with potential hazardous substance accidents or acts of terror. *Sittig's* provides extensive data for each of the 2,100 chemicals in a uniform format, enabling fast and accurate decisions in any situation. The chemicals are presented alphabetically and classified as a carcinogen, hazardous substance, hazardous waste, or toxic pollutant. This new edition contains extensively expanded information in all 28 fields for each chemical (see table of contents) and has been updated to keep pace with world events. Chemicals classified as WMD have been included in the new edition as has more information frequently queried by first responders and frontline industrial safety personnel. *Includes and references European chemical identifiers and regulations. *The only single source reference that provides such in-depth information for each chemical. *The two volume set is designed for fast and accurate decision making in any situation.

"With the overarching goal of preparing the analysts of tomorrow, *Systems Analysis and Design* offers students a rigorous hands-on introduction to the field with a project-based approach that mirrors the real-world workflow. Core concepts are presented through running cases and examples, bolstered by in-depth explanations and special features that highlight critical points while emphasizing the process of "doing" alongside "learning." As students apply their own work to real-world cases, they develop the essential skills and knowledge base a professional analyst needs while developing an instinct for approach, tools, and methods. Accessible, engaging, and geared toward active learning, this book conveys both essential knowledge and the experience of developing and analyzing systems; with this strong foundation in SAD concepts and applications, students are equipped with a robust and relevant skill set that maps directly to real-world systems analysis projects." -- Provided by publisher.

Engineering Science, Second Edition provides a comprehensive discussion of the fundamental concepts in engineering. The book is comprised of 16 chapters that provide the theories and applications of different engineering concepts. The coverage of the text includes statics (equilibrium and structures), dynamics (motions and vibrations), and energy and thermal systems. The book also discusses electrical circuits, including direct and alternating current circuits, and electric and magnetic fields, including electromagnetism. The text will be useful to students of the various branches of engineering, such as mechanical, electrical, and civil.

This text blends traditional introductory physics topics with an emphasis on human applications and an expanded coverage of modern physics topics, such as the existence of atoms and the conversion of mass into energy. Topical coverage is combined with the author's lively, conversational writing style, innovative features, the direct and clear manner of presentation, and the emphasis on problem solving and practical applications.

Fundamentals of Modern Manufacturing is a balanced and qualitative examination of the materials, methods, and procedures of both traditional and recently-developed manufacturing principles and practices. This comprehensive textbook explores a broad range of essential points of learning, from long-established manufacturing processes and materials to contemporary electronics manufacturing technologies. An emphasis on the use of mathematical models and equations in manufacturing science presents readers with quantitative coverage of key topics, while plentiful tables, graphs, illustrations, and practice problems strengthen student comprehension and retention. Now in its seventh edition, this leading textbook provides junior or senior-level engineering students in manufacturing courses with an inclusive and up-to-date treatment of the basic building blocks of modern manufacturing science. Coverage of core subject areas helps students understand the physical and mechanical properties of numerous manufacturing materials, the fundamentals of common manufacturing processes, the economic and quality control issues surrounding various processes, and recently developed and emerging manufacturing technologies. Thorough investigation of topics such as metal-casting and welding, material shaping processes, machining and cutting technology, and manufacturing systems and support helps students gain solid foundational knowledge of modern manufacturing.

This volume comprises the proceedings of the 42nd National and 5th International Conference on Fluid Mechanics and

Fluid Power held at IIT Kanpur in December, 2014. The conference proceedings encapsulate the best deliberations held during the conference. The diversity of participation in the conference, from academia, industry and research laboratories reflects in the articles appearing in the volume. This contributed volume has articles from authors who have participated in the conference on thematic areas such as Fundamental Issues and Perspectives in Fluid Mechanics; Measurement Techniques and Instrumentation; Computational Fluid Dynamics; Instability, Transition and Turbulence; Turbomachinery; Multiphase Flows; Fluid-Structure Interaction and Flow-Induced Noise; Microfluidics; Bio-inspired Fluid Mechanics; Internal Combustion Engines and Gas Turbines; and Specialized Topics. The contents of this volume will prove useful to researchers from industry and academia alike.

[Copyright: b7f7e15c943a020a23d15c22f5858669](https://doi.org/10.1007/978-1-4939-9430-2)