

Engineering Design Guidelines Distillation Kolmetz

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

This book explores topics at the interface between mechanical and chemical engineering, with a focus on design, simulation, and manufacturing. Covering recent developments in the mechanics of solids and structures; numerical simulation of coupled problems, including wearing, compression, detonation and collision; and chemical process technologies, including ultrasonic technology, capillary rising process, pneumatic classification, membrane electrolysis and absorption processes, it reports on developments in the field of heat and mass transfer, energy-efficient technologies, and industrial ecology. Part of a two-volume set based on the 3rd International Conference on Design, Simulation, Manufacturing: The Innovation Exchange (DSMIE-2020), held on June 9-12, 2020, in Kharkiv, Ukraine, this book provides academics and professionals with extensive information on the latest trends, technologies and challenges in the field as well as practical lessons learned.

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Distillation Kolmetz

This book describes the current state of the art in the retrofit of existing distillation processes using advanced distillation techniques. Highlighting concept and practical application rather than theory, it emphasizes the use of advanced process integration and intensification techniques, such as multi-effect distillation, heat pump assisted distillation, thermally coupled distillation, dividing wall column, reactive distillation, and innovative hybrid systems. As a thermal separation method, distillation is one of the most important and widely used technologies in the chemical process industry. While it has many advantages, one major drawback is its large energy requirement, which can significantly influence overall plant profitability. The increasing cost of energy has forced industry to reduce its energy requirement, but simultaneously there has been a need to increase capacity and output due to heightened demand. To accomplish this, the retrofit of distillation processes to increase efficiency and output has become a crucial issue. This book describes the use of advanced process integration and process intensification techniques to carry out effective distillation retrofit. Written by leading researchers in distillation process, process integration, process intensification, and process retrofit, the book presents a comprehensive review of contemporary advanced distillation techniques which can be employed in grass-root systems and retrofit. It is a valuable source of information for undergraduate and postgraduate students of chemical engineering, practicing process designers and chemical engineers.

You can maximize industrial profitability by choosing the right separation process with this authoritative guide. This book will help engineers, chemists, managers, and technicians in the chemical, petroleum, pharmaceutical, food, and paper industries maximize profitability by optimizing performance of separation processes. Focusing on the latest distillation,

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extraction, adsorption, and membrane processes, this up-to-the-minute guide helps you select a cost-effective process; choose a cost-cutting configuration; keep up with cutting-edge technology; and follow up on your choices. Written by two of the leading separation process chemical engineers in the world, this handbook is truly worth its weight in gold to anyone involved in separation process technology.

This fully revised and up-dated Second Edition of the highly successful Process Pump Selection eases the daunting task that faces a process industries' engineer employed in the process industries and responsible for the specification, selection, and purchase of process equipment. This volume provides essential guidelines, based on the operational experience of large numbers of plumbing installations over many years on a diverse range of duties and process plants. Process Pump Selection: A Systems Approach will be an invaluable source of information for engineers and others working for user organizations in the process and service sector industries. It will not only be of great assistance to engineers faced with the specification, selection, and procurement of pumps, but will also provide pump manufacturers with a great insight into the problems facing pump users and plant designers. COMPLETE CONTENTS: Pump specification and selection Positive displacement pumps: reciprocating metering Positive displacement pumps: reciprocating special purpose Positive displacement pumps: rotary Centrifugal pumps Centrifugal pumps: special purpose and multistage Common points Sealing considerations Pump and system combined Appendices Index

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections

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Distillation Kolmetz

on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

Pressure vessels are closed containers designed to hold gases or liquids at a pressure substantially different from the ambient pressure. They have a variety of applications in industry, including in oil refineries, nuclear reactors, vehicle airbrake reservoirs, and more. The pressure differential with such vessels is dangerous, and due to the risk of accident and fatality around their use, the design, manufacture, operation and inspection of pressure vessels is regulated by engineering authorities and guided by legal codes and standards. Pressure Vessel Design Manual is a solutions-focused guide to the many problems and technical challenges involved in the design of pressure vessels to match stringent standards and codes. It brings together otherwise scattered information and explanations into one easy-to-use resource to minimize research and take readers from problem to solution in the most direct manner possible. Covers almost all problems that a working pressure vessel designer can expect to face, with 50+ step-by-step design procedures including a wealth of equations, explanations and data Internationally recognized, widely referenced and trusted, with 20+ years of use in over 30 countries making it an accepted industry standard guide Now revised with up-to-date ASME, ASCE and API regulatory code information, and dual unit coverage for increased ease of international use

Unconventional reservoirs of oil and gas represent a huge additional global source of fossil fuels. However, there is much still to be done to improve techniques for their processing to make recovery and refining of these particular energy sources more cost-effective. Brief but readable, Heavy

File Type PDF Engineering Design Guidelines

Distillation Kolmetz

and Extra-heavy Oil Upgrading Technologies provide readers with a strategy for future production (the up-stream) and upgrading (the down-stream). The book provides the reader with an understandable overview of the chemistry and engineering behind the latest developments and technologies in the industry as well as the various environmental regulations. Clear and rigorous, Heavy and Extra-heavy Oil Upgrading Technologies will prove tool for those scientists and engineers already engaged in fossil fuel science and technology as well as scientists, non-scientists, engineers, and non-engineers who wish to gain a general overview or update of the science and technology of unconventional fossil fuels in general and upgrading technologies in particular. The use of microorganisms and a number of physical methods, such as ultrasound, median microwave, cold plasma, electrokinetic and monocrystalline intermetallics, etc., will be discussed for the first time. Overview of the chemistry, engineering, and technology of oil sands Microorganisms and a number of physical methods such as ultrasound, median microwave, cold plasma, electrokinetic and monocrystalline intermetallics Evolving and new environmental regulations regarding oil sands production processes

Providing coverage of design principles for distillation processes, this text contains a presentation of process and equipment design procedures. It also highlights limitations of some design methods, and offers guidance on how to overcome them.

The Handbook of Air Pollution Prevention and Control provides a concise overview of the latest technologies for managing industrial air pollution in petrochemical, oil and gas, and allied industries. Detailed material on equipment selection, sizing, and troubleshooting operations is provided along with practical design methodology. Unique to this volume are discussions and information on energy-efficient

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Distillation Kolmetz

technologies and approaches to implementing environmental cost accounting measures. Included in the text are sidebar discussions, questions for thinking and discussing, recommended resources for the reader (including Web sites), and a comprehensive glossary. The Handbook of Air Pollution Prevention and Control also includes free access to US EPA's air dispersion model SCREEN3. Detailed examples on the application of this important software to analyzing air dispersion from industrial processes and point sources are provided in the Handbook, along with approaches to applying this important tool in developing approaches to pollution prevention and in selecting control technologies. By applying SCREEN3, along with the examples given in the Handbook, the user can: evaluate the impact of processes and operations to air quality, and apply the model to assess emergency scenarios to help in planning, to develop environmental impact assessments, to select pollution control technologies, and to develop strategies for pollution prevention. Two companion books by Cheremisinoff are available: Handbook of Water and Wastewater Treatment Technologies, and Handbook of Solid Waste Management and Waste Minimization Technologies. Uniquely combines prevention and control concepts while covering the practices and technologies that are applied to the prevention of air pollution in the chemicals manufacturing, oil and gas, iron and steel, and pharmaceutical industries, and to the cleaning and control of industrial air emissions. Provides a bridge for today's environmental manager by focusing on an integrated approach to managing air pollution problems within industrial operations. Shows you how to calculate financial returns from pollution prevention projects.

This practical reference provides in-depth information required to understand and properly estimate compressor capabilities and to select the proper designs. Engineers and

File Type PDF Engineering Design Guidelines

Distillation Kolmetz

students will gain a thorough understanding of compression principles, equipment, applications, selection, sizing, installation, and maintenance. The many examples clearly illustrate key aspects to help readers understand the "real world" of compressor technology. Compressors: Selection and Sizing, third edition is completely updated with new API standards. Additions requested by readers include a new section on diaphragm compressors in the reciprocating compressors chapter, and a new section on rotor dynamics stability in the chapter on diaphragm compressors. The latest technology is presented in the areas of efficiency, 3-D geometry, electronics, CAD, and the use of plant computers. The critical chapter on negotiating the purchase of a compressor now reflects current industry practices for preparing detailed specifications, bid evaluations, engineering reviews, and installation. A key chapter compares the reliability of various types of compressors. * Everything you need to select the right compressor for your specific application. * Practical information on compression principles, equipment, applications, selection, sizing, installation, and maintenance. * New sections on diaphragm compressors and an introduction to rotor dynamics stability.

This book provides a comprehensive treatment of investigating chemical processing incidents. It presents on-the-job information, techniques, and examples that support successful investigations. Issues related to identification and classification of incidents (including near misses), notifications and initial response, assignment of an investigation team, preservation and control of an incident scene, collecting and documenting evidence, interviewing witnesses, determining what happened, identifying root causes, developing recommendations, effectively implementing recommendation, communicating investigation findings, and improving the investigation process are addressed in the third edition. While

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Distillation Kolmetz

the focus of the book is investigating process safety incidents the methodologies, tools, and techniques described can also be applied when investigating other types of events such as reliability, quality, occupational health, and safety incidents. This book reports on topics at the interface between mechanical and chemical engineering, emphasizing design, simulation, and manufacturing. Specifically, it covers recent developments in the mechanics of solids and structures, numerical simulation of coupled problems, including fatigue, fluid behavior, particle movement, pressure distribution. Further, it reports on developments in chemical process technology, heat and mass transfer, energy-efficient technologies, and industrial ecology. Based on the 4th International Conference on Design, Simulation, Manufacturing: The Innovation Exchange (DSMIE-2021), held on June 8-11, 2021, in Lviv, Ukraine, this second volume of a 2-volume set provides academics and professionals with extensive information on trends, technologies, challenges and practice-oriented experience in the above-mentioned areas. This compendium gives an overview of the technologies and economics in the production of olefins in the petrochemical industries. It highlights the options and costs for producing olefins using different technologies and different feedstocks at a time when the cost of carbon dioxide emissions are set to be included in the production cost. Industry professionals, engineers, research scientists and financiers will find this title a valuable resource.

Discussing distillation, this book gives readers guidelines for operation, troubleshooting and control. It offers a compendium of Do's and Don'ts, good practices, and guidelines for trouble-free design; operation and troubleshooting for inlets and outlets; avoiding tray damage; installation; commissioning

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and startup techniques; and more.

An all-in-one resource covering the design, practical application, and maintenance of compressors--of interest to professionals in compressor manufacturing, chemical and gas processing, and other industries. Packed with illustrations and diagrams of all the major compressor types, from paint-sprayers to power-cleaners. Engineering data section covers gas properties, efficiency curves, compression ratios, and horsepower.

This updated version of one of the most popular and widely used CCPS books provides plant design engineers, facility operators, and safety professionals with key information on selected topics of interest. The book focuses on process safety issues in the design of chemical, petrochemical, and hydrocarbon processing facilities. It discusses how to select designs that can prevent or mitigate the release of flammable or toxic materials, which could lead to a fire, explosion, or environmental damage. Key areas to be enhanced in the new edition include inherently safer design, specifically concepts for design of inherently safer unit operations and Safety Instrumented Systems and Layer of Protection Analysis. This book also provides an extensive bibliography to related publications and topic-specific information, as well as key information on failure modes and potential design solutions. Rules of Thumb for Chemical Engineers, Sixth

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Edition, is the most complete guide for chemical and process engineers who need reliable and authoritative solutions to on-the-job problems. The text is comprehensively revised and updated with new data and formulas. The book helps solve process design problems quickly, accurately and safely, with hundreds of common sense techniques, shortcuts and calculations. Its concise sections detail the steps needed to answer critical design questions and challenges. The book discusses physical properties for proprietary materials, pharmaceutical and biopharmaceutical sector heuristics, process design, closed-loop heat transfer systems, heat exchangers, packed columns and structured packings. This book will help you: save time you no longer have to spend on theory or derivations; improve accuracy by exploiting well tested and accepted methods culled from industry experts; and save money by reducing reliance on consultants. The book brings together solutions, information and work-arounds from engineers in the process industry. Includes new chapters on biotechnology and filtration Incorporates additional tables with typical values and new calculations Features supporting data for selecting and specifying heat transfer equipment

Introduction to Process Engineering and Design covers basic principles to design alternate systems, develop process diagrams and select the best

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alternative to be adopted. Multiple industrial examples provided in the book will enhance the skills of the readers for innovative designs. Salient

Features: • Focuses on process design of chemical plants and equipment • State-of-the-art technique of supercritical extraction, reactive distillation, short path distillation discussed • Process Flow-charts are provided throughout the book

With a focus on actual industrial processes, e.g. the production of light alkenes, synthesis gas, fine chemicals, polyethylene, it encourages the reader to think “out of the box” and invent and develop novel unit operations and processes. Reflecting today’s emphasis on sustainability, this edition contains new coverage of biomass as an alternative to fossil fuels, and process intensification. The second edition includes: New chapters on Process Intensification and Processes for the Conversion of Biomass

Updated and expanded chapters throughout with 35% new material overall Text boxes containing case studies and examples from various different industries, e.g. synthesis loop designs, Sasol I Plant, Kaminsky catalysts, production of Ibuprofen, click chemistry, ammonia synthesis, fluid catalytic cracking Questions throughout to stimulate debate and keep students awake! Richly illustrated chapters with improved figures and flow diagrams

Chemical Process Technology, Second Edition is a comprehensive introduction, linking the

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fundamental theory and concepts to the applied nature of the subject. It will be invaluable to students of chemical engineering, biotechnology and industrial chemistry, as well as practising chemical engineers. From reviews of the first edition: "The authors have blended process technology, chemistry and thermodynamics in an elegant manner... Overall this is a welcome addition to books on chemical technology." – The Chemist "Impressively wide-ranging and comprehensive... an excellent textbook for students, with a combination of fundamental knowledge and technology." – Chemistry in Britain (now Chemistry World)

Layer of protection analysis (LOPA) is a recently developed, simplified method of risk assessment that provides the much-needed middle ground between a qualitative process hazard analysis and a traditional, expensive quantitative risk analysis. Beginning with an identified accident scenario, LOPA uses simplifying rules to evaluate initiating event frequency, independent layers of protection, and consequences to provide an order-of-magnitude estimate of risk. LOPA has also proven an excellent approach for determining the safety integrity level necessary for an instrumented safety system, an approach endorsed in instrument standards, such as ISA S84 and IEC 61511. Written by industry experts in LOPA, this pioneering book provides all the necessary information to undertake and complete a

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Layer of Protection Analysis during any stage in a processes' life cycle. Loaded with tables, charts, and examples, this book is invaluable to technical experts involved with ensuring the safety of a process. Because of its simplified, quicker risk assessment approach, LOPA is destined to become a widely used technique. Join other major companies and start your LOPA efforts now by purchasing this book.

Written by an internationally-recognized team of natural gas industry experts, the fourth edition of Handbook of Natural Gas Transmission and Processing is a unique, well-researched, and comprehensive work on the design and operation aspects of natural gas transmission and processing. Six new chapters have been added to include detailed discussion of the thermodynamic and energy efficiency of relevant processes, and recent developments in treating super-rich gas, high CO₂ content gas, and high nitrogen content gas with other contaminants. The new material describes technologies for processing today's unconventional gases, providing a fresh approach in solving today's gas processing challenges including greenhouse gas emissions. The updated edition is an excellent platform for gas processors and educators to understand the basic principles and innovative designs necessary to meet today's environmental and sustainability requirement while delivering acceptable project economics. Covers all technical and operational aspects of natural gas transmission and processing. Provides pivotal updates on the latest technologies, applications, and solutions. Helps to understand today's natural gas resources, and the best gas processing technologies. Offers design optimization and

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Distillation Kolmetz

advice on the design and operation of gas plants.

This handbook has been prepared as a working reference for the safety officer, the environmental engineer, and the consultant. For the safety officer, this handbook provides detailed guidelines and instructions in preparing Right-to-Know Reporting Audits, establishing programs and training employees on hazard awareness, and developing and implementing emergency response programs in the workplace and at off-site operations. For the environmental engineer, this handbook provides extensive technical data on toxic chemical properties and detailed instructional aid on how to properly prepare toxic chemical release inventory reporting. For the environmental consultant, an extensive overview of corrective action technologies is provided.

Rules of Thumb for Chemical Engineers
Butterworth-Heinemann

This book addresses corrosion problems and their solutions at facilities in the oil refining and petrochemical industry, including cooling water and boiler feed water units. Further, it describes and analyzes corrosion control actions, corrosion monitoring, and corrosion management. Corrosion problems are a perennial issue in the oil refining and petrochemical industry, as they lead to a deterioration of the functional properties of metallic equipment and harm the environment – both of which need to be protected for the sake of current and future generations. Accordingly, this book examines and analyzes typical and atypical corrosion failure cases and their prevention at refineries and petrochemical facilities, including problems with: pipelines, tanks, furnaces, distillation columns, absorbers, heat exchangers, and pumps. In addition, it describes naphthenic acid corrosion, stress corrosion cracking, hydrogen damages, sulfidic corrosion, microbiologically induced corrosion, erosion-corrosion, and corrosion fatigue occurring at refinery units. At last, fouling,

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corrosion and cleaning are discussed in this book.

"Prepared by the 'Wastewater Treatment Plant Design Handbook' Task Force of the 'Water Environment Federation' --p. [iii]

Distillation has historically been the main method for separating mixtures in the chemical process industry. However, despite the flexibility and widespread use of distillation processes, they still remain extremely energy inefficient. Increased optimization and novel distillation concepts can deliver substantial benefits, not just in terms of significantly lower energy use, but also in reducing capital investment and improving eco-efficiency. While likely to remain the separation technology of choice for the next few decades, there is no doubt that distillation technologies need to make radical changes in order to meet the demands of the energy-conscious society. *Advanced Distillation Technologies: Design, Control and Applications* gives a deep and broad insight into integrated separations using non-conventional arrangements, including both current and upcoming process intensification technologies. It includes: Key concepts in distillation technology Principles of design, control, sizing and economics of distillation Dividing-wall column (DWC) – design, configurations, optimal operation and energy efficient and advanced control DWC applications in ternary separations, azeotropic, extractive and reactive distillation Heat integrated distillation column (HIDiC) – design, equipment and configurations Heat-pump assisted applications (MVR, TVR, AHP, CHRP, TAHP and others) Cyclic distillation technology – concepts, modeling approach, design and control issues Reactive distillation – fundamentals, equipment, applications, feasibility scheme Results of rigorous simulations in Mathworks Matlab & Simulink, Aspen Plus, Dynamics and Custom Modeler Containing abundant examples and industrial case studies,

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this is a unique resource that tackles the most advanced distillation technologies – all the way from the conceptual design to practical implementation. The author of Advanced Distillation Technologies, Dr. Ir. Anton A. Kiss, has been awarded the Hoogewerff Jongerenprijs 2013. http://www.hoogewerff-fonds.nl/nieuws/26/hoogewerff_jongerenprijs_2013_toegekend_aan_veelzijdige_procestechnoloog Find out more (website in Dutch).../a

THE FIRST BOOK OF ITS KIND ON DISTILLATION

TECHNOLOGY The last half-century of research on distillation has tremendously improved our understanding and design of industrial distillation equipment and systems. High-speed computers have taken over the design, control, and operation of towers. Invention and innovation in tower internals have greatly enhanced tower capacity and efficiency. With all these advances, one would expect the failure rate in distillation towers to be on the decline. In fact, the opposite is the case: the tower failure rate is on the rise and accelerating. Distillation Troubleshooting collects invaluable hands-on experiences acquired in dealing with distillation and absorption malfunctions, making them readily accessible for those engaged in solving today's problems and avoiding tomorrow's. The first book of its kind on the distillation industry, the practical lessons it offers are a must for those seeking the elusive path to trouble-free distillation. Distillation Troubleshooting covers over 1,200 case histories of problems, diagnoses, solutions, and key lessons.

Coverage includes: * Successful and unsuccessful struggles with plugging, fouling, and coking * Histories and prevention of tray, packing, and internals damage * Lessons taught by incidents and accidents during shutdowns, commissioning, and abnormal operation * Troubleshooting distillation simulations to match the real world * Making packing liquid distributors work * Plant bottlenecks from intermediate draws,

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chimney trays, and feed points * Histories of and key lessons from explosions and fires in distillation towers * Prevention of flaws that impair reboiler and condenser performance * Destabilization of tower control systems and how to correct it * Discoveries from shutdown inspections * Suppression of foam and accumulation incidents A unique resource for improving the foremost industrial separation process, Distillation Troubleshooting transforms decades of hands-on experiences into a handy reference for professionals and students involved in the operation, design, study, improvement, and management of large-scale distillation. While there is no "perfect" solution or absolute zero risk, engineering design can significantly reduce risk potential in the CPI. In Guidelines for Design Solutions to Process Equipment Failures, industry experts offer their broad experience in identifying numerous solutions to the more common process equipment failures including inherent safer/passive, active, and procedural solutions, in decreasing order of robustness and reliability. The book challenges the engineer to identify opportunities for inherent and passive safety features early, and use a risk-based approach to process safety systems specification. The book is organized into three basic sections: 1) a technique for making risk-based design decisions; 2) potential failure scenarios for 10 major processing equipment categories; and 3) two worked examples showing how the techniques can be applied. The equipment categories covered are: vessels, reactors, mass transfer equipment, fluid transfer equipment, solids-fluid separators, solids handling and processing equipment, and piping and piping components. Special Details: Hardcover book plus 3.5" diskette for use in any word processing program with design solutions for use in PHAs. This is not your average technical book! Using a humorous and easy-to-understand approach to solving common process

File Type PDF Engineering Design Guidelines

Distillation Kolmetz

engineering problems, this unique volume is the go-to guide for any veteran or novice engineer in the plant, office, or classroom. Textbooks are often too theoretical to help the average process engineer solve everyday problems in the plant, and generic handbooks are often out of date and not comprehensive. This guide focuses on the most common problems that every engineer faces and how to solve them. The “characters” walk the reader through every problem and solution step-by-step, through dialogues that literally occur every day in process plants around the world. With over half a century of experience and many books, videos, and seminars to his credit, Norm Lieberman is well-known all over the world and has helped countless companies and engineers through issues with equipment, processes, and training. This is the first time that this knowledge has appeared in a format like this, quite unlike anything ever published before in books on process engineering. This is a must-have for any engineer working in process engineering.

This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided.

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'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES :

- A balanced coverage of theoretical principles and applications.
- Important recent developments in mass transfer equipment and practice are included.
- A large number of solved problems of varying levels of complexities showing the applications of the theory are included.
- Many end-chapter exercises.
- Chapter-wise multiple choice questions.
- An Instructors manual for the teachers.

This book serves as a comprehensive resource on metals and materials selection for the petrochemical industrial sector. The petrochemical industry involves large scale investments, and to maintain profitability the plants are to be operated with minimum downtime and failure of equipment, which can also cause safety hazards. To achieve this objective proper selection of materials, corrosion control, and good engineering practices must be followed in both the design and the operation of plants. Engineers and professional of different disciplines involved in these activities are required to have some basic understanding of metallurgy and corrosion. This book is written with the objective of serving as a one-stop shop for these engineering professionals. The book first covers different metallic materials and their properties, metal forming processes, welding, and corrosion and corrosion control measures. This is followed by considerations in material selection and corrosion control in three major industrial sectors, oil & gas production, oil refinery, and fertilizers. The importance of pressure vessel codes as well as inspection and maintenance repair practices have also been highlighted. The book will be useful for technicians and entry level engineers in these industrial sectors. Additionally, the book may also be used as primary or secondary reading

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Distillation Kolmetz

for graduate and professional coursework.

Distillation: Equipment and Processes—winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers—is a single source of authoritative information on all aspects of the theory and practice of modern distillation, suitable for advanced students and professionals working in a laboratory, industrial plants, or a managerial capacity. It addresses the most important and current research on industrial distillation, including all steps in process design (feasibility study, modeling, and experimental validation), together with operation and control aspects. This volume features an extra focus on distillation equipment and processes. Winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers
Practical information on the newest development written by recognized experts
Coverage of a huge range of laboratory and industrial distillation approaches
Extensive references for each chapter facilitates further study

Rules of Thumb for Chemical Engineers, Fifth Edition, provides solutions, common sense techniques, shortcuts, and calculations to help chemical and process engineers deal with practical on-the-job problems. It discusses physical properties for proprietary materials, pharmaceutical and biopharmaceutical sector heuristics, and process design, along with closed-loop heat transfer systems, heat exchangers, packed columns, and structured packings. Organized into 27 chapters, the book begins with an overview of formulae and data for sizing piping systems for incompressible and compressible flow. It then moves to a discussion of design recommendations for heat exchangers, practical equations for solving fractionation problems, along with design of reactive absorption processes. It also considers different types of pumps and presents narrative as well as tabular comparisons and application notes for various

