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Managed Software EvolutionSpringer

Six poems with lots of fun and noise.

The 4-volume set LNAI 13013 – 13016 constitutes the proceedings of the 14th International Conference on Intelligent Robotics and Applications, ICIRA 2021, which took place in Yantai, China, during October 22-25, 2021.

The 299 papers included in these proceedings were carefully reviewed and selected from 386 submissions.

They were organized in topical sections as follows:

Robotics dexterous manipulation; sensors, actuators, and controllers for soft and hybrid robots; cable-driven parallel robot; human-centered wearable robotics; hybrid system modeling and human-machine interface; robot manipulation skills learning; micro\_nano materials, devices, and systems for biomedical applications; actuating, sensing, control, and instrumentation for ultra-precision engineering; human-robot collaboration; robotic machining; medical robot; machine intelligence for human motion analytics; human-robot interaction for service robots; novel mechanisms, robots and applications; space robot and on-orbit service; neural learning enhanced motion planning and control for human robot interaction; medical engineering.

Digitization offers great potential – especially in medicine. Cross-domain and cross-institutional linkage, big data, artificial intelligence and robotics can all help to improve research and care, but they also pose new

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challenges to all those involved. This book presents the joint proceedings of the GMDS (German Medical Data Sciences) and TMF (its Technology, Methodology and Infrastructure platform), held entirely online from 26 – 30 September 2021 as a result of restrictions due to the Coronavirus pandemic. This joint event addresses the opportunities and risks of using new information technologies in medicine, as well as the resulting requirements for data protection, data security and ethics. Methodological challenges associated with the preparation, evaluation and interpretation of data volumes which constantly increase in type and scope in the course of digitization are also examined in detail. The 25 papers included here are divided into 5 sections: editorials; artificial intelligence and clinical decision support systems (CDSS); data integration and interoperability; human computer interaction; and software systems and frameworks, and the topics covered are very diverse, ranging from disease detection using retinal imaging, through data management and sharing, to interactive web applications. Providing an overview of regional research and developments in the field, the book will be of interest to all those working in health technology and medical informatics; researchers and practitioners alike.

Volume 6 of the set. Gilson on Trademarks, the definitive trademark law treatise, features:

- Comprehensive and current treatment of trademark law in the United States, with clear explanations of basic principles and expert discussion of complex issues
- Detailed analysis of infringement, trade dress, right of publicity, false

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advertising, counterfeiting, dilution and trademark law remedies with extensive case citation • Full coverage of domain name registration and protection under U.S. law and the UDRP • More than 450 trademark practice forms on all aspects of USPTO proceedings, complete with drafting guides, practice tips and filing requirements • Practice forms and drafting guides for federal and state trademark litigation, assignments, licenses, recordal with Customs and domain name challenges • Four volumes of legislative history of the Lanham Act, organized by section • Reprint of USPTO's Trademark Manual of Examining Procedure (TMEP) • USPTO's Acceptable Identification of Goods and Services Manual (ID Manual) • USPTO's Trademark Trial and Appeal Board Manual of Procedure (TBMP) The eBook version of this title features links to Lexis Advance for further legal research options.

The book presents the proceedings of four conferences: The 26th International Conference on Parallel and Distributed Processing Techniques and Applications (PDPTA'20), The 18th International Conference on Scientific Computing (CSC'20); The 17th International Conference on Modeling, Simulation and Visualization Methods (MSV'20); and The 16th International Conference on Grid, Cloud, and Cluster Computing (GCC'20). The conferences took place in Las Vegas, NV, USA, July 27-30, 2020. The conferences are part of the larger 2020 World Congress in Computer Science, Computer Engineering, & Applied Computing (CSCE'20), which features 20 major tracks. Authors include academics, researchers, professionals, and students.

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Presents the proceedings of four conferences as part of the 2020 World Congress in Computer Science, Computer Engineering, & Applied Computing (CSCE'20); Includes the research tracks Parallel and Distributed Processing, Scientific Computing, Modeling, Simulation and Visualization, and Grid, Cloud, and Cluster Computing; Features papers from PDPTA'20, CSC'20, MSV'20, and GCC'20.

Fast alle Maschinen oder Anlagen werden heute elektronisch gesteuert. Für Ingenieure des Maschinenbaus besteht daher die Herausforderung, ihre Vorstellungen vom Prozessablauf an die Steuerungsentwickler präzise zu übermitteln, ohne sich in Realisierungsdetails zu verlieren. Eine sehr geeignete Darstellungsform, um Ablaufsteuerungen im Maschinenbau zu beschreiben, steht im Mittelpunkt dieses Lehrbuchs. Es handelt sich um den Funktionsplan, der als Ablaufsprache in DIN EN 61131-3 zur Programmierung von Speicherprogrammierbaren Steuerungen genormt ist. Zu den theoretischen Ausführungen gibt es viele Beispiele und ausführliche Anleitungen für das Programmiersystem CODESYS, das von vielen SPS-Herstellern eingesetzt wird. Mit dem eingebauten Simulator und der Datenaufzeichnung können die Beispiele und Aufgaben auch ohne SPS sinnvoll nachvollzogen werden. Eine kurze Einführung in die Grundlagen der Steuerungstechnik steht am Anfang dieses Lehrbuchs. Vorgestellt werden der Kontaktplan, der Funktionsbaustein-Plan und Grundzüge der Booleschen Algebra. Es folgt die Darstellung des Funktionsplans und eine Übersicht über textbasierte

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Programmiersprachen für SPS-Systeme. Dieses Buch basiert auf Vorlesungen am Fachbereich Maschinenbau-Automatisierungstechnik in Soest und enthält neben Beispielen im Text eine Reihe von Aufgaben und dazu ausführliche Lösungen. Das Buch wendet sich an Studenten und Ingenieure des Maschinenbaus sowie Steuerungstechniker, die die Prinzipien der aktuellen Norm für SPS-Systeme kennenlernen wollen.

Dieses Lehrbuch bietet eine umfassende Einführung in die moderne Elektrische Messtechnik. Behandelt werden: die Fehlerrechnung systematischer und zufälliger Fehler, die Erfassung von dynamischen Messfehlern und ihren Korrekturen, Geräte und Verfahren der analogen Messtechnik, wie z.B. Standard-Messgeräte, elektronische Messverstärker, Messbrücken. Anschließend werden Analog-Digital- und Digital-Analog-Umsetzer sowie digitale Messgeräte beschrieben. Ein weiterer Schwerpunkt des Buches ist die ausführliche Behandlung der modernen computerunterstützten Messdatenerfassung und Messsignalverarbeitung bezüglich Hard- und Software. In der 7. Auflage wurde der neueste Stand auf dem Gebiet der automatisierten Messdatenerfassung aufgenommen. Dazu zählen insbesondere neuere Schnittstellen, wie z.B. Flexray, sowie die Erweiterung von Standardschnittstellen, z.B. CAN-Bus. Es ist eine DVD mit Übungsaufgaben zur rechnergestützten Messdatenerfassung und Messsignalverarbeitung sowie zur Programmierung von Speicherprogrammierbaren Steuerungen (SPS) enthalten. Via Internet kann der Leser eine am Lehrstuhl für Sensorik aufgebaute SPS

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programmieren sowie weitere Übungsaufgaben und Lösungen zu den Programmieraufgaben von der DVD herunterladen. Die DVD enthält außerdem eine Studentenversion von LabVIEW. Das Buch eignet sich in Verbindung mit dem Werk "Elektrische Messtechnik/Übungsbuch" für Studierende der Ingenieur- und Naturwissenschaften sowie für den in der Praxis tätigen Ingenieur auch zum Selbststudium.

In this book, a new approach to the Industry 4.0 revolution is given. New policies and challenges appear and education in robotics also needs to be adapted to this new era. Together with new factory conceptualization, novel applications introduce new paradigms and new solutions to old problems. The factory opens its walls and outdoor applications are solved with new robot morphologies and new sensors that were unthinkable before Industry 4.0 era. This book presents nine chapters that propose a new outlook for an unstoppable revolution in industrial robotics, from drones to software robots

Passive components and discrete devices form the bedrocks on which all modern electronic circuits are built. This Pocket Book is a single volume applications guide to the most popular and useful of these devices, containing 670 diagrams, tables and carefully selected practical circuits. Throughout the Pocket Book great emphasis is placed on practical user information and circuitry. All of the active devices used are modestly priced and readily available. The book is split into twenty chapters. The first three explain important practical features of the ranges of modern passive electrical

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components, including relays, meters, motors, sensors and transducers. Chapters 4 to 6 deal with the design of practical attenuators, filters, and 'bridge' circuits. The remaining fourteen chapters deal with specific types of discrete semiconductor device, including various types of diode, transistors, JFETs, MOSFETs, VMOS devices, UJTs, SCRs, TRIACs, and various optoelectronic devices. This easy-to-read, concise, highly practical and largely non-mathematical volume is aimed directly at engineers, technicians, students and competent experimenters who can build a design directly from a circuit diagram, and if necessary modify it to suit individual needs. Ray Marston is the author of the multi-volume series of Newnes Circuits Manuals. His magazine articles on circuit design appear regularly in a wide range of publications worldwide.

This book records the new research findings and development in the field of industrial engineering, and it will serve as the guidebook for the potential development in industrial engineering and smart manufacturing. It gathers the accepted papers from the 24th International conference on Industrial Engineering and Engineering Management held at Central South University of Forestry and Technology in Changsha during May 19-20, 2018. The aim of this conference was to provide a high-level international forum for experts, scholars and entrepreneurs at home and abroad to present the recent advances, new techniques and application, to promote discussion and interaction among academics, researchers and professionals to promote the developments and applications of the related theories

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and technologies in universities and enterprises, and to establish business or research relations to find global partners for future collaboration in the field of Industrial Engineering. It addresses diverse themes in smart manufacturing, artificial intelligence, ergonomics, simulation and modeling, quality and reliability, logistics engineering, data mining and other related fields. This timely book summarizes and promotes the latest achievements in the field of industrial engineering and related fields over the past year, proposing prospects and vision for the further development.

This book gathers papers on interactive and collaborative mobile learning environments, assessment, evaluation and research methods in mobile learning, mobile learning models, theory and pedagogy, open and distance mobile learning, life-long and informal learning using mobile devices, wearables and the Internet of Things, game-based learning, dynamic learning experiences, mobile systems and services for opening up education, mobile healthcare and training, case studies on mobile learning, and 5G network infrastructure. Today, interactive mobile technologies have become the core of many--if not all--fields of society. Not only do the younger generation of students expect a mobile working and learning environment, but also the new ideas, technologies and solutions introduced on a nearly daily basis also boost this trend. Discussing and assessing key trends in the mobile field were the primary aims of the 13th International Conference on Interactive Mobile Communication Technologies and Learning (IMCL2019), which was held



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in Thessaloniki, Greece, from 31 October to 01 November 2019. Since being founded in 2006, the conference has been devoted to new approaches in interactive mobile technologies, with a focus on learning. The IMCL conferences have since become a central forum of the exchange of new research results and relevant trends, as well as best practices. The books intended readership includes policymakers, academics, educators, researchers in pedagogy and learning theory, schoolteachers, further education lecturers, practitioners in the learning industry, etc.

This book gives an introduction to the programming language Structured Text (ST) which is used in Programmable Logic Controllers (PLC). The book can be used for all types of PLC brands including Siemens Structured Control Language (SCL) and Programmable Automation Controllers (PAC). This 3rd edition has been updated and expanded with many of the suggestions and questions that readers and students have come up with, including the desire for many more illustrations and program examples. CONTENTS: - Background, benefits and challenges of ST programming - Syntax, data types, best practice and basic ST programming - IF-THEN-ELSE, CASE, FOR, CTU, TON, STRUCT, ENUM, ARRAY, STRING - Guide for best practice naming, troubleshooting, test and program structure - Sequencer and code split-up into functions and function blocks - FIFO, RND, sorting, scaling, toggle, simulation signals and digital filter - Tank controls, conveyor belts, adaptive pump algorithm and robot control - PLC program structure for pumping stations, 3D car park and car wash - Examples: From Ladder Diagram to ST programming The book contains more than 150 PLC code examples with a focus on learning how to write robust, readable, and structured code. The book systematically describes basic

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programming, including advice and practical examples based on the author's extensive industrial experience. The author is Bachelor of Science in Electrical Engineering (B.Sc.E.E.) and has 25 years' experience in specification, development, programming and supplying complex control solutions and supervision systems. The author is Assistant Professor and teaches PLC programming at Dania Academy, a higher education institution in Randers, Denmark.

Modern cancer treatment relies on Monte Carlo simulations to help radiotherapists and clinical physicists better understand and compute radiation dose from imaging devices as well as exploit four-dimensional imaging data. With Monte Carlo-based treatment planning tools now available from commercial vendors, a complete transition to Monte Carlo-base

Widely used across industrial and manufacturing automation, Programmable Logic Controllers (PLCs) perform a broad range of electromechanical tasks with multiple input and output arrangements, designed specifically to cope in severe environmental conditions such as automotive and chemical plants. Programmable Logic Controllers: A Practical Approach using CoDeSys is a hands-on guide to rapidly gain proficiency in the development and operation of PLCs based on the IEC 61131-3 standard. Using the freely-available\* software tool CoDeSys, which is widely used in industrial design automation projects, the author takes a highly practical approach to PLC design using real-world examples. The design tool, CoDeSys, also features a built in simulator/soft PLC enabling the reader to undertake exercises and test the examples. Key features: Introduces to programming techniques using IEC 61131-3 guidelines in the five PLC-recognised programming languages. Focuses on a methodical approach to programming, based on Boolean algebra, flowcharts, sequence diagrams and state-diagrams.

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Contains a useful methodology to solve problems, develop a structured code and document the programming code.

Covers I/O like typical sensors, signals, signal formats, noise and cabling. Features Power Point slides covering all topics, example programs and solutions to end-of-chapter exercises via companion website. No prior knowledge of programming PLCs is assumed making this text ideally suited to electronics engineering students pursuing a career in electronic design automation. Experienced PLC users in all fields of manufacturing will discover new possibilities and gain useful tips for more efficient and structured programming. \* Register at [www.codesys.com](http://www.codesys.com)

[www.wiley.com/go/hanssen/logiccontrollers](http://www.wiley.com/go/hanssen/logiccontrollers)

These proceedings represent the work of researchers participating in the 15th European Conference on Cyber Warfare and Security (ECCWS 2016) which is being hosted this year by the Universitat der Bundeswehr, Munich, Germany on the 7-8 July 2016. ECCWS is a recognised event on the International research conferences calendar and provides a valuable plat-form for individuals to present their research findings, display their work in progress and discuss conceptual and empirical advances in the area of Cyberwar and Cyber Security. It provides an important opportunity for researchers and managers to come together with peers to share their experiences of using the varied and ex-panding range of Cyberwar and Cyber Security research available to them. With an initial submission of 110 abstracts, after the double blind, peer review process there are 37 Academic research papers and 11 PhD research papers, 1 Master's research paper, 2 Work In Progress papers and 2 non-academic papers published in these Conference Proceedings. These papers come from many different countries including Austria, Belgium, Canada, Czech Republic, Finland, France, Germany, Greece, Hungary, Ireland, Kenya,

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Luxembourg, Netherlands, Norway, Portugal, Romania, Russia, Slovenia, South Africa, Sweden, Turkey, UK and USA. This is not only highlighting the international character of the conference, but is also promising very interesting discussions based on the broad treasure trove of experience of our community and participants."

The book is a multidisciplinary space and serves as a platform to share and learn about the frontier knowledge between different areas related to "Recent trends in sustainable engineering." Sustainable engineering promotes the responsible use of resources and materials involved in the different manufacturing processes or the execution stages of a service. An interdisciplinary approach is required in all aspects of engineering. In this sense, engineers, researchers, and the academic community will play a fundamental role in developing new technologies that respect the environment, still, at the same time, that considers social and economic factors.

This book presents a careful selection of the contributions presented at the Mathematical Methods in Engineering (MME10) International Symposium, held at the Polytechnic Institute of Coimbra- Engineering Institute of Coimbra (IPC/ISEC), Portugal, October 21-24, 2010. The volume discusses recent developments about theoretical and applied mathematics toward the solution of engineering problems, thus covering a wide range of topics, such as: Automatic Control, Autonomous Systems, Computer Science, Dynamical Systems and Control, Electronics, Finance and Economics, Fluid Mechanics and Heat Transfer, Fractional Mathematics, Fractional Transforms and Their Applications, Fuzzy Sets and Systems, Image and Signal Analysis, Image Processing, Mechanics, Mechatronics, Motor Control and Human Movement Analysis, Nonlinear Dynamics, Partial Differential Equations, Robotics, Acoustics, Vibration and

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Control, and Wavelets.

Portable, powerful, and a breeze to use, Python is ideal for both standalone programs and scripting applications. With this hands-on book, you can master the fundamentals of the core Python language quickly and efficiently, whether you're new to programming or just new to Python. Once you finish, you will know enough about the language to use it in any application domain you choose. Learning Python is based on material from author Mark Lutz's popular training courses, which he's taught over the past decade. Each chapter is a self-contained lesson that helps you thoroughly understand a key component of Python before you continue. Along with plenty of annotated examples, illustrations, and chapter summaries, every chapter also contains Brain Builder, a unique section with practical exercises and review quizzes that let you practice new skills and test your understanding as you go. This book covers: Types and Operations -- Python's major built-in object types in depth: numbers, lists, dictionaries, and more Statements and Syntax -- the code you type to create and process objects in Python, along with Python's general syntax model Functions -- Python's basic procedural tool for structuring and reusing code Modules -- packages of statements, functions, and other tools organized into larger components Classes and OOP -- Python's optional object-oriented programming tool for structuring code for customization and reuse Exceptions and Tools -- exception handling model and statements, plus a look at development tools for writing larger programs Learning Python gives you a deep and complete

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understanding of the language that will help you comprehend any application-level examples of Python that you later encounter. If you're ready to discover what Google and YouTube see in Python, this book is the best way to get started.

The congress's unique structure represents the two dimensions of technology and medicine: 13 themes on science and medical technologies intersect with five challenging main topics of medicine to create a maximum of synergy and integration of aspects on research, development and application. Each of the congress themes was chaired by two leading experts. The themes address specific topics of medicine and technology that provide multiple and excellent opportunities for exchanges.

This book constitutes the thoroughly refereed proceedings of the 25th International Conference on Computer Networks, CN 2018, held in Gliwice, Poland, in June 2018. The 34 full papers presented were carefully reviewed and selected from 86 submissions.

They are organized in topical sections on computer networks; teleinformatics and telecommunications; queueing theory; cybersecurity and quality service.

This book consists of papers on the recent progresses in the state of the art in natural computation, fuzzy systems and knowledge discovery. The book is useful for researchers, including professors, graduate students, as well as R & D staff in the industry, with a general interest in natural computation, fuzzy systems and knowledge discovery. The work printed in this book was presented at the 2020 16th International Conference on Natural

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Computation, Fuzzy Systems and Knowledge Discovery (ICNC-FSKD 2020), held in Xi'an, China, from 19 to 21 December 2020. All papers were rigorously peer-reviewed by experts in the areas.

This volume gathers the latest advances, innovations and applications in the field of cable robots, as presented by leading international researchers and engineers at the 5th International Conference on Cable-Driven Parallel Robots (CableCon 2021), held as virtual event on July 7-9, 2021. It covers the theory and applications of cable-driven parallel robots, including their classification, kinematics and singularity analysis, workspace, statics and dynamics, cable modeling and technologies, control and calibration, design methodologies, hardware development, experimental evaluation and prototypes, as well as application reports and new application concepts. The contributions, which were selected through a rigorous international peer-review process, share exciting ideas that will spur novel research directions and foster new multidisciplinary collaborations. Focus on the security aspects of designing, building, and maintaining a secure Oracle Database application. Starting with data encryption, you will learn to work with transparent data, back-up, and networks. You will then go through the key principles of audits, where you will get to know more about identity preservation, policies and fine-grained audits. Moving on to virtual private databases, you'll set up and configure a VPD to work in concert with other security features in Oracle, followed by tips on managing configuration drift, profiles, and default users. Shifting focus to coding, you will take a

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look at secure coding standards, multi-schema database models, code-based access control, and SQL injection. Finally, you'll cover single sign-on (SSO), and will be introduced to Oracle Internet Directory (OID), Oracle Access Manager (OAM), and Oracle Identity Management (OIM) by installing and configuring them to meet your needs. Oracle databases hold the majority of the world's relational data, and are attractive targets for attackers seeking high-value targets for data theft.

Compromise of a single Oracle Database can result in tens of millions of breached records costing millions in breach-mitigation activity. This book gets you ready to avoid that nightmare scenario. What You Will Learn Work with Oracle Internet Directory using the command-line and the console Integrate Oracle Access Manager with different applications Work with the Oracle Identity Manager console and connectors, while creating your own custom one Troubleshooting issues with OID, OAM, and OID Dive deep into file system and network security concepts Who This Book Is For Oracle DBAs and developers. Readers will need a basic understanding of Oracle RDBMS and Oracle Application Server to take complete advantage of this book.

This book presents the proceedings of the 1st International Conference on Maritime Education and Development. The conference exchanges knowledge, experiences and ideas in the domain of maritime education and development, with the ultimate goal of generating new knowledge and implementing smart strategies and actions. Topics include the 4th Industrial Revolution (4IR); unmanned air/sea surface/underwater vehicles (UxV); the digital divide and Internet accessibility; digital infrastructure; IMO E-navigation strategy; smart-ship



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concept; automation and digitalization; cyber security; and maritime future. This proceedings pertains to researchers, academics, students, and professionals in the realm of maritime education and development. Presents the proceedings of the 1st International Conference on Maritime Education and Development, Durban University of Technology, Durban, South Africa, November 23-24, 2020; Provides a comprehensive view of maritime education and development in the 4th Industrial Revolution (4IR); Pertinent to researchers, academics, professionals and students across maritime education and development.

The two-volume set LNCS 9779 and LNCS 9780 constitutes the refereed proceedings of the 28th International Conference on Computer Aided Verification, CAV 2016, held in Toronto, ON, USA, in July 2016. The total of 46 full and 12 short papers presented in the proceedings was carefully reviewed and selected from 195 submissions. The papers were organized in topical sections named: probabilistic systems; synthesis; constraint solving; model checking; program analysis; timed and hybrid systems; verification in practice; concurrency; and automata and games.

This open access book presents the outcomes of the “Design for Future – Managed Software Evolution” priority program 1593, which was launched by the German Research Foundation (“Deutsche Forschungsgemeinschaft (DFG)”) to develop new approaches to software engineering with a specific focus on long-lived software systems. The different lifecycles of software and hardware platforms lead to interoperability problems in such systems. Instead of separating the development, adaptation and evolution of software and its platforms, as well as aspects like operation, monitoring and maintenance, they should all be integrated into one overarching process. Accordingly, the book is split into three major parts, the first of which includes an

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introduction to the nature of software evolution, followed by an overview of the specific challenges and a general introduction to the case studies used in the project. The second part of the book consists of the main chapters on knowledge carrying software, and cover tacit knowledge in software evolution, continuous design decision support, model-based round-trip engineering for software product lines, performance analysis strategies, maintaining security in software evolution, learning from evolution for evolution, and formal verification of evolutionary changes. In turn, the last part of the book presents key findings and spin-offs. The individual chapters there describe various case studies, along with their benefits, deliverables and the respective lessons learned. An overview of future research topics rounds out the coverage. The book was mainly written for scientific researchers and advanced professionals with an academic background. They will benefit from its comprehensive treatment of various topics related to problems that are now gaining in importance, given the higher costs for maintenance and evolution in comparison to the initial development, and the fact that today, most software is not developed from scratch, but as part of a continuum of former and future releases.

Designing Distributed Control Systems presents 80 patterns for designing distributed machine control system software architecture (forestry machinery, mining drills, elevators, etc.). These patterns originate from state-of-the-art systems from market-leading companies, have been tried and tested, and will address typical challenges in the domain, such as long lifecycle, distribution, real-time and fault tolerance. Each pattern describes a separate design problem that needs to be solved. Solutions are provided, with consequences and trade-offs. Each solution will enable piecemeal growth of the design. Finding a solution is easy, as the patterns are divided

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into categories based on the problem field the pattern tackles. The design process is guided by different aspects of quality, such as performance and extendibility, which are included in the pattern descriptions. The book also contains an example software architecture designed by leading industry experts using the patterns in the book. The example system introduces the reader to the problem domain and demonstrates how the patterns can be used in a practical system design process. The example architecture shows how useful a toolbox the patterns provide for both novices and experts, guiding the system design process from its beginning to the finest details. Designing distributed machine control systems with patterns ensures high quality in the final product. High-quality systems will improve revenue and guarantee customer satisfaction. As market need changes, the desire to produce a quality machine is not only a primary concern, there is also a need for easy maintenance, to improve efficiency and productivity, as well as the growing importance of environmental values; these all impact machine design. The software of work machines needs to be designed with these new requirements in mind. Designing Distributed Control Systems presents patterns to help tackle these challenges. With proven methodologies from the expert author team, they show readers how to improve the quality and efficiency of distributed control systems.

IEC 61131-3 gives a comprehensive introduction to the concepts and languages of the new standard used to program industrial control systems. A summary of the special programming requirements and the corresponding features in the IEC 61131-3 standard make it suitable for students as well as PLC experts. The material is presented in an easy-to-understand form using numerous examples, illustrations, and summary tables. There is also a purchaser's guide and a CD-ROM containing two reduced but functional versions of

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programming systems.

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