

# Chemical Reactor Design Optimization And Scaleup 2nd Edition

This is the Second Edition of the standard text on chemical reaction engineering, beginning with basic definitions and fundamental principles and continuing all the way to practical applications, emphasizing real-world aspects of industrial practice. The two main sections cover applied or engineering kinetics, reactor analysis and design. Includes updated coverage of computer modeling methods and many new worked examples. Most of the examples use real kinetic data from processes of industrial importance.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of

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equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams

Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

Chemical Reactor Design, Optimization, and Scaleup  
John Wiley & Sons

Combines the concepts of chemical kinetics, as taught in physical chemistry, with those of transport phenomena taught in engineering courses: fluid flow, heat transfer,

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and mass transfer, with heavy emphasis on numerical methods and computation. The reader is taught to use and understand modern, computer-aided design techniques (CAD) with emphasis on design optimization. Includes sections on biochemical engineering, electronic materials processing, and multiphase reactions--and provides a chapter on polymer reaction engineering. Reactor Process Design in Sustainable Energy Technology compiles and explains current developments in reactor and process design in sustainable energy technologies, including optimization and scale-up methodologies and numerical methods. Sustainable energy technologies that require more efficient means of converting and utilizing energy can help provide for burgeoning global energy demand while reducing anthropogenic carbon dioxide emissions associated with energy production. The book, contributed by an international team of academic and industry experts in the field, brings numerous reactor design cases to readers based on their valuable experience from lab R&D scale to industry levels. It is the first to emphasize reactor engineering in sustainable energy technology discussing design. It provides comprehensive tools and information to help engineers and energy professionals learn, design, and specify chemical reactors and processes confidently. Emphasis on reactor engineering in sustainable energy technology Up-to-date overview of the latest reaction engineering techniques in sustainable energy topics Expert accounts of reactor types, processing, and optimization Figures and tables designed to comprehensively present concepts and

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procedures Hundreds of citations drawing on many most recent and previously published works on the subject Chemical Reactor Modeling closes the gap between Chemical Reaction Engineering and Fluid Mechanics. The second edition consists of two volumes: Volume 1: Fundamentals. Volume 2: Chemical Engineering Applications In volume 1 most of the fundamental theory is presented. A few numerical model simulation application examples are given to elucidate the link between theory and applications. In volume 2 the chemical reactor equipment to be modeled are described. Several engineering models are introduced and discussed. A survey of the frequently used numerical methods, algorithms and schemes is provided. A few practical engineering applications of the modeling tools are presented and discussed. The working principles of several experimental techniques employed in order to get data for model validation are outlined. The monograph is based on lectures regularly taught in the fourth and fifth years graduate courses in transport phenomena and chemical reactor modeling and in a post graduate course in modern reactor modeling at the Norwegian University of Science and Technology, Department of Chemical Engineering, Trondheim, Norway. The objective of the book is to present the fundamentals of the single-fluid and multi-fluid models for the analysis of single and multiphase reactive flows in chemical reactors with a chemical reactor engineering rather than mathematical bias. Organized into 13 chapters, it combines theoretical aspects and practical applications and covers some of the recent research in

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several areas of chemical reactor engineering. This book contains a survey of the modern literature in the field of chemical reactor modeling.

This book will provide researchers and graduate students with an overview of the recent developments and applications of process intensification in chemical engineering. It will also allow the readers to apply the available intensification techniques to their processes and specific problems. The content of this book can be readily adopted as part of special courses on process control, design, optimization and modelling aimed at senior undergraduate and graduate students. This book will be a useful resource for researchers in process system engineering as well as for practitioners interested in applying process intensification approaches to real-life problems in chemical engineering and related areas. This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the

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accompanying text includes developments in important areas and many new references.

This collection of challenging and well-designed test problems arising in literature studies also contains a wide spectrum of applications, including pooling/blending operations, heat exchanger network synthesis, homogeneous azeotropic separation, and dynamic optimization and optimal control problems.

Industrial Chemical Process Analysis and Design uses chemical engineering principles to explain the transformation of basic raw materials into major chemical products. The book discusses traditional processes to create products like nitric acid, sulphuric acid, ammonia, and methanol, as well as more novel products like bioethanol and biodiesel. Historical perspectives show how current chemical processes have developed over years or even decades to improve their yields, from the discovery of the chemical reaction or physico-chemical principle to the industrial process needed to yield commercial quantities. Starting with an introduction to process design, optimization, and safety, Martin then provides stand-alone chapters—in a case study fashion—for commercially important chemical production processes. Computational software tools like MATLAB®, Excel, and Chemcad are used throughout to aid process analysis. Integrates principles of chemical engineering, unit operations, and chemical reactor engineering to understand process synthesis and analysis Combines traditional computation and modern software tools to compare different solutions for the same problem Includes historical perspectives and traces the improving efficiencies of commercially important chemical production processes Features worked examples and end-of-chapter problems with solutions to show the application of concepts discussed in the text

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This is a book for developers of catalysts, and for practitioners working in the field of design, operation, and optimization of chemical reactors in which heterogeneous catalysis is performed. It is designed to give a better understanding of the phenomena which can influence catalyst performance. Since two disciplines, chemistry and chemical engineering, meet in catalyst research and development, this book covers the chemical point of view for engineers, and the engineering point of view for chemists. It starts with an introduction explaining selectivity, activity and effectiveness providing the fundamentals for the newcomer. Catalyst preparation and catalyst testing are also described. A method is introduced that can be used to calculate the effectiveness of catalyst pellets as a function of shape, size, pore size, type of kinetics and diffusion, and temperature and pressure conditions. Optimization of catalysts and troubleshooting are also covered. This is a book without any rivals because of its practical relevance.

The manner in which time is captured forms the foundation for synthesis, design, and optimization in batch chemical plants. However, there are still serious challenges with handling time in batch plants. Most techniques tend to assume either a fixed time dimension or adopt time average models to tame the time dimension, thereby simplifying the resu

The Chemical Batch Reactor is aimed at tackling the above problems from a blending of academic and industrial perspectives. Advanced solutions (i.e., those based on recent research results) to the four fundamental problems of modeling, identification, control and fault diagnosis for batch processes are developed in detail in four distinct chapters. In each chapter, a general overview of foundational concepts is also given, together with a review of recent and classical literature on the various subjects. To provide a unitary

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treatment of the different topics and give a firm link to the underlying practical applications, a single case study is developed as the book progresses; a batch process of industrial interest, i.e., the phenol-formaldehyde reaction for the production of phenolic resins, is adopted to test the various techniques developed. In this way, a roadmap of the solutions to fundamental problems, ranging from the early stages of the production process to the complete design of control and diagnosis systems, is provided for both industrial practitioners and academic researchers.

The first guide to compile current research and frontline developments in the science of process intensification (PI), *Re-Engineering the Chemical Processing Plant* illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

This book provides a hybrid methodology for engineering of trickle bed reactors by integrating conventional reaction engineering models with state-of-the-art computational flow models. The content may be used in several ways and at various stages in the engineering process: it may be used as a basic resource for making appropriate reactor engineering decisions in practice; as study material for a course on reactor design, operation, or optimization of trickle bed reactors; or in solving practical reactor engineering problems. The authors assume some background knowledge of reactor engineering and numerical techniques. Facilitates development of high fidelity models for industrial applications



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Facilitates selection and application of appropriate models  
Guides development and application of computational models to trickle beds

Catalytic Reactors presents several key aspects of reactor design in Chemical and Process Engineering. Starting with the fundamental science across a broad interdisciplinary field, this graduate level textbook offers a concise overview on reactor and process design for students, scientists and practitioners new to the field. This book aims to collate into a comprehensive and well-informed work of leading researchers from north America, western Europe and south-east Asia. The editor and international experts discuss state-of-the-art applications of multifunctional reactors, biocatalytic membrane reactors, micro-flow reactors, industrial catalytic reactors, micro trickle bed reactors and multiphase catalytic reactors. The use of catalytic reactor technology is essential for the economic viability of the chemical manufacturing industry. The importance of Chemical and Process Engineering and efficient design of reactors are another focus of the book. Especially the combination of advantages from both catalysis and chemical reaction technology for optimization and intensification as essential factors in the future development of reactors and processes are discussed. Furthermore, options that can drastically influence reaction processes, e.g. choice of catalysts, alternative reaction pathways, mass and heat transfer effects, flow regimes and inherent design of catalytic reactors are reviewed in detail. Focuses on the state-of-the-art applications of catalytic reactors and optimization in the design and operation of industrial catalytic reactors Insights into transfer of knowledge from laboratory science to industry For students and researchers in Chemical and Mechanical Engineering, Chemistry, Industrial Catalysis and practising Engineers Recipient of the 2019 Most Promising New Textbook Award

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from the Textbook & Academic Authors Association (TAA).

"The authors of Attainable Region Theory: An Introduction to an Choosing Optimal Reactor make what is a complex subject and decades of research accessible to the target audience in a compelling narrative with numerous examples of real-world applications." TAA Award Judges, February 2019 Learn how to effectively interpret, select and optimize reactors for complex reactive systems, using Attainable Region theory Teaches how to effectively interpret, select and optimize reactors for complex reactive systems, using Attainable Region (AR) theory Written by co-founders and experienced practitioners of the theory Covers both the fundamentals of AR theory for readers new to the field, as well as advanced AR topics for more advanced practitioners for understanding and improving realistic reactor systems Includes over 200 illustrations and 70 worked examples explaining how AR theory can be applied to complex reactor networks, making it ideal for instructors and self-study Interactive software tools and examples written for the book help to demonstrate the concepts and encourage exploration of the ideas

Laurence Belfiore's unique treatment meshes two mainstream subject areas in chemical engineering: transport phenomena and chemical reactor design. Expressly intended as an extension of Bird, Stewart, and Lightfoot's classic Transport Phenomena, and Froment and Bischoff's Chemical Reactor Analysis and Design, Second Edition, Belfiore's unprecedented text explores the synthesis of these two disciplines in a manner the upper undergraduate or graduate reader can readily grasp. Transport Phenomena for Chemical Reactor Design approaches the design of chemical reactors from microscopic heat and mass transfer principles. It includes simultaneous consideration of kinetics and heat transfer, both critical to the performance of real chemical

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reactors. Complementary topics in transport phenomena and thermodynamics that provide support for chemical reactor analysis are covered, including: Fluid dynamics in the creeping and potential flow regimes around solid spheres and gas bubbles The corresponding mass transfer problems that employ velocity profiles, derived in the book's fluid dynamics chapter, to calculate interphase heat and mass transfer coefficients Heat capacities of ideal gases via statistical thermodynamics to calculate Prandtl numbers

Thermodynamic stability criteria for homogeneous mixtures that reveal that binary molecular diffusion coefficients must be positive In addition to its comprehensive treatment, the text also contains 484 problems and ninety-six detailed solutions to assist in the exploration of the subject. Graduate and advanced undergraduate chemical engineering students, professors, and researchers will appreciate the vision, innovation, and practical application of Laurence Belfiore's Transport Phenomena for Chemical Reactor Design.

The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. Chemical Reaction Engineering and Reactor Technology defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Thoroughly revised and updated, this much-anticipated Second Edition addresses the rapid academic and industrial development of chemical reaction engineering. Offering a systematic development of the chemical reaction engineering concept, this volume explores: essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors homogeneous and heterogeneous reactors reactor optimization aspects residence time distributions and non-

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ideal flow conditions in industrial reactors solutions of algebraic and ordinary differential equation systems gas- and liquid-phase diffusion coefficients and gas-film coefficients correlations for gas-liquid systems solubilities of gases in liquids guidelines for laboratory reactors and the estimation of kinetic parameters The authors pay special attention to the exact formulations and derivations of mass energy balances and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes, from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design.

An innovative approach that helps students move from the classroom to professional practice This text offers a comprehensive, unified methodology to analyze and design chemical reactors, using a reaction-based design formulation rather than the common species-based design formulation. The book's acclaimed approach addresses the weaknesses of current pedagogy by giving readers the knowledge and tools needed to address the technical challenges they will face in practice. Principles of Chemical Reactor Analysis and Design prepares readers to design and operate real chemical reactors and to troubleshoot any technical problems that may arise. The text's unified methodology is applicable to both single and multiple chemical reactions, to all reactor configurations, and to all forms of rate expression. This text also . . . Describes reactor operations in terms of dimensionless design equations, generating dimensionless operating curves that depict the progress of individual chemical reactions, the composition of species, and the temperature. Combines all parameters that affect heat transfer into a single dimensionless number that can be estimated a priori. Accounts for all variations in the heat capacity of the reacting fluid. Develops a complete framework

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for economic-based optimization of reactor operations. Problems at the end of each chapter are categorized by their level of difficulty from one to four, giving readers the opportunity to test and develop their skills. Graduate and advanced undergraduate chemical engineering students will find that this text's unified approach better prepares them for professional practice by teaching them the actual skills needed to design and analyze chemical reactors. Step-by-step instructions enable chemical engineers to master key software programs and solve complex problems. Today, both students and professionals in chemical engineering must solve increasingly complex problems dealing with refineries, fuel cells, microreactors, and pharmaceutical plants, to name a few. With this book as their guide, readers learn to solve these problems using their computers and Excel, MATLAB, Aspen Plus, and COMSOL Multiphysics. Moreover, they learn how to check their solutions and validate their results to make sure they have solved the problems correctly. Now in its Second Edition, *Introduction to Chemical Engineering Computing* is based on the author's firsthand teaching experience. As a result, the emphasis is on problem solving. Simple introductions help readers become conversant with each program and then tackle a broad range of problems in chemical engineering, including: Equations of state Chemical reaction equilibria Mass balances with recycle streams Thermodynamics and simulation of mass transfer equipment Process simulation Fluid flow in two and three dimensions All the chapters contain clear instructions, figures, and examples to guide readers through all the programs and types of chemical engineering problems. Problems at the end of each chapter, ranging from simple to difficult, allow readers to gradually build their skills, whether they solve the problems themselves or in teams. In addition, the book's accompanying

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website lists the core principles learned from each problem, both from a chemical engineering and a computational perspective. Covering a broad range of disciplines and problems within chemical engineering, *Introduction to Chemical Engineering Computing* is recommended for both undergraduate and graduate students as well as practicing engineers who want to know how to choose the right computer software program and tackle almost any chemical engineering problem.

The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. *Chemical Reaction Engineering and Reactor Technology* defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Offering a systematic development of the chemical reaction engineering concept, this volume explores: Essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors Homogeneous and heterogeneous reactors Residence time distributions and non-ideal flow conditions in industrial reactors Solutions of algebraic and ordinary differential equation systems Gas- and liquid-phase diffusion coefficients and gas-film coefficients Correlations for gas-liquid systems Solubilities of gases in liquids Guidelines for laboratory reactors and the estimation of kinetic parameters The authors pay special attention to the exact formulations and derivations of mass energy balances and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes, from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design.

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The Second Edition features new problems that engage readers in contemporary reactor design. Highly praised by instructors, students, and chemical engineers, *Introduction to Chemical Engineering Kinetics & Reactor Design* has been extensively revised and updated in this Second Edition. The text continues to offer a solid background in chemical reaction kinetics as well as in material and energy balances, preparing readers with the foundation necessary for success in the design of chemical reactors. Moreover, it reflects not only the basic engineering science, but also the mathematical tools used by today's engineers to solve problems associated with the design of chemical reactors. *Introduction to Chemical Engineering Kinetics & Reactor Design* enables readers to progressively build their knowledge and skills by applying the laws of conservation of mass and energy to increasingly more difficult challenges in reactor design. The first one-third of the text emphasizes general principles of chemical reaction kinetics, setting the stage for the subsequent treatment of reactors intended to carry out homogeneous reactions, heterogeneous catalytic reactions, and biochemical transformations. Topics include: Thermodynamics of chemical reactions, Determination of reaction rate expressions, Elements of heterogeneous catalysis, Basic concepts in reactor design and ideal reactor models, Temperature and energy effects in chemical reactors, Basic and applied aspects of biochemical transformations and bioreactors. About 70% of the problems in this Second Edition are new. These problems, frequently based on articles culled from the research literature, help readers develop a solid understanding of the material. Many of these new problems also offer readers opportunities to use current software applications such as Mathcad and MATLAB®. By enabling readers to progressively build and apply their knowledge, the Second Edition of *Introduction to Chemical Engineering*

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Kinetics & Reactor Design remains a premier text for students in chemical engineering and a valuable resource for practicing engineers.

Optimization is used to determine the most appropriate value of variables under given conditions. The primary focus of using optimisation techniques is to measure the maximum or minimum value of a function depending on the circumstances. This book discusses problem formulation and problem solving with the help of algorithms such as secant method, quasi-Newton method, linear programming and dynamic programming. It also explains important chemical processes such as fluid flow systems, heat exchangers, chemical reactors and distillation systems using solved examples. The book begins by explaining the fundamental concepts followed by an elucidation of various modern techniques including trust-region methods, Levenberg–Marquardt algorithms, stochastic optimization, simulated annealing and statistical optimization. It studies the multi-objective optimization technique and its applications in chemical engineering and also discusses the theory and applications of various optimization software tools including LINGO, MATLAB, MINITAB and GAMS.

Advances of Computational Fluid Dynamics in Nuclear Reactor Design and Safety Assessment presents the latest computational fluid dynamic technologies. It includes an evaluation of safety systems for reactors using CFD and their design, the modeling of Severe Accident Phenomena Using CFD, Model Development for Two-phase Flows, and Applications for Sodium and Molten Salt Reactor Designs. Editors Joshi and Nayak have an invaluable wealth of experience that enables them to comment on the development of CFD models, the technologies currently in practice, and the future of CFD in nuclear reactors. Readers will find a thematic



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discussion on each aspect of CFD applications for the design and safety assessment of Gen II to Gen IV reactor concepts that will help them develop cost reduction strategies for nuclear power plants. Presents a thematic and comprehensive discussion on each aspect of CFD applications for the design and safety assessment of nuclear reactors Provides an historical review of the development of CFD models, discusses state-of-the-art concepts, and takes an applied and analytic look toward the future Includes CFD tools and simulations to advise and guide the reader through enhancing cost effectiveness, safety and performance optimization

Advanced membranes-from fundamentals and membrane chemistry to manufacturing and applications

A hands-on reference for practicing professionals, Advanced Membrane Technology and Applications covers the fundamental principles and theories of separation and purification by membranes, the important membrane processes and systems, and major industrial applications. It goes far beyond the basics to address the formulation and industrial manufacture of membranes and applications. This practical guide: Includes coverage of all the major types of membranes: ultrafiltration; microfiltration; nanofiltration; reverse osmosis (including the recent high-flux and low-pressure membranes and anti-fouling membranes); membranes for gas separations; and membranes for fuel cell uses

Addresses six major topics: membranes and applications in water and wastewater; membranes for biotechnology and chemical/biomedical applications; gas separations;

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membrane contractors and reactors; environmental and energy applications; and membrane materials and characterization Includes discussions of important strategic issues and the future of membrane technology With chapters contributed by leading experts in their specific areas and a practical focus, this is the definitive reference for professionals in industrial manufacturing and separations and research and development; practitioners in the manufacture and applications of membranes; scientists in water treatment, pharmaceutical, food, and fuel cell processing industries; process engineers; and others. It is also an excellent resource for researchers in industry and academia and graduate students taking courses in separations and membranes and related fields.

Focused on the undergraduate audience, Chemical Reaction Engineering provides students with complete coverage of the fundamentals, including in-depth coverage of chemical kinetics. By introducing heterogeneous chemistry early in the book, the text gives students the knowledge they need to solve real chemistry and industrial problems. An emphasis on problem-solving and numerical techniques ensures students learn and practice the skills they will need later on, whether for industry or graduate work.

Batch and Semi-batch Reactors: Practical Guides in Chemical Engineering is a cluster of short texts that provide a focused introductory view on a single subject. The full library presents a basic understanding of the main topics in the chemical process industries, allowing engineering professionals to quickly access information.

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Each 'pocket publication' can be easily carried or accessed electronically, giving users a highly practical and applied presentation of the first principles engineers need know on a moment's notice. The focused facts provided in each guide help users converse with experts in the field, attempt their own initial troubleshooting, check calculations, and solve rudimentary problems. Practical, short, concise information on the basics in a variety of topics related to chemical engineering Supported by industry examples to help readers solve real-world problems Single subject volumes provide key facts for professionals Pocket publication format can be easily carried or accessed electronically

Bioprocess Engineering involves the design and development of equipment and processes for the manufacturing of products such as food, feed, pharmaceuticals, nutraceuticals, chemicals, and polymers and paper from biological materials. It also deals with studying various biotechnological processes. "Bioprocess Kinetics and Systems Engineering" first of its kind contains systematic and comprehensive content on bioprocess kinetics, bioprocess systems, sustainability and reaction engineering. Dr. Shijie Liu reviews the relevant fundamentals of chemical kinetics- including batch and continuous reactors, biochemistry, microbiology, molecular biology, reaction engineering, and bioprocess systems engineering- introducing key principles that enable bioprocess engineers to engage in the analysis, optimization, design and consistent control over biological and chemical transformations. The quantitative treatment of bioprocesses is the central

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theme of this book, while more advanced techniques and applications are covered with some depth. Many theoretical derivations and simplifications are used to demonstrate how empirical kinetic models are applicable to complicated bioprocess systems. Contains extensive illustrative drawings which make the understanding of the subject easy Contains worked examples of the various process parameters, their significance and their specific practical use Provides the theory of bioprocess kinetics from simple concepts to complex metabolic pathways Incorporates sustainability concepts into the various bioprocesses

The classic reference, now expanded and updated Chemical Reactor Design, Optimization, and Scaleup is the authoritative sourcebook on chemical reactors. This new Second Edition consolidates the latest information on current optimization and scaleup methodologies, numerical methods, and biochemical and polymer reactions. It provides the comprehensive tools and information to help readers design and specify chemical reactors confidently, with state-of-the-art skills. This authoritative guide: Covers the fundamentals and principles of chemical reactor design, along with advanced topics and applications Presents techniques for dealing with varying physical properties in reactors of all types and purposes Includes a completely new chapter on meso-, micro-, and nano-scale reactors that addresses such topics as axial diffusion in micro-scale reactors and self-assembly of nano-scale structures Explains the method of false transients, a numerical solution technique Includes suggestions for further

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reading, problems, and, when appropriate, scaleup or scaledown considerations at the end of each chapter to illustrate industrial applications Serves as a ready reference for explained formulas, principles, and data This is the definitive hands-on reference for practicing professionals and an excellent textbook for courses in chemical reactor design. It is an essential resource for chemical engineers in the process industries, including petrochemicals, biochemicals, microelectronics, and water treatment.

A guide to the technical and calculation problems of chemical reactor analysis, scale-up, catalytic and biochemical reactor design Chemical Reactor Design offers a guide to the myriad aspects of reactor design including the use of numerical methods for solving engineering problems. The author - a noted expert on the topic - explores the use of transfer functions to study residence time distributions, convolution and deconvolution curves for reactor characterization, forced-unsteady-state-operation, scale-up of chemical reactors, industrial catalysis, design of multiphase reactors, biochemical reactors design, as well as the design of multiphase gas-liquid-solid reactors. Chemical Reactor Design contains several examples of calculations and it gives special emphasis on the numerical solutions of differential equations by using the finite differences approximation, which offers the background information for understanding other more complex methods. The book is designed for the chemical engineering academic community and includes case studies on mathematical modeling by using of MatLab software. This important

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book: - Offers an up-to-date insight into the most important developments in the field of chemical, catalytic, and biochemical reactor engineering - Contains new aspects such as the use of numerical methods for solving engineering problems, transfer functions to study residence time distributions, and more - Includes illustrative case studies on MatLab approach, with emphasis on numerical solution of differential equations using the finite differences approximation Written for chemical engineers, mechanical engineers, chemists in industry, complex chemists, bioengineers, and process engineers, Chemical Reactor Design addresses the technical and calculation problems of chemical reactor analysis, scale-up, as well as catalytic and biochemical reactor design.

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

While chemical products are useful in their own right—they address the demands and needs of the masses—they also drain our natural resources and generate unwanted pollution. Green Chemical Engineering: An Introduction to Catalysis, Kinetics, and Chemical Processes encourages minimized use of non-renewable natural resources and fosters maximized

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pollution prevention. This text stresses the importance of developing processes that are environmentally friendly and incorporate the role of green chemistry and reaction engineering in designing these processes. Focused on practical application rather than theory, the book integrates chemical reaction engineering and green chemical engineering, and is divided into two sections. The first half of the book covers the basic principles of chemical reaction engineering and reactor design, while the second half of the book explores topics on green reactors, green catalysis, and green processes. The authors mix in elaborate illustrations along with important developments, practical applications, and recent case studies. They also include numerous exercises, examples, and problems covering the various concepts of reaction engineering addressed in this book, and provide MATLAB® software used for developing computer codes and solving a number of reaction engineering problems. Consisting of six chapters organized into two sections, this text:

- Covers the basic principles of chemical kinetics and catalysis
- Gives a brief introduction to classification and the various types of chemical reactors
- Discusses in detail the differential and integral methods of analysis of rate equations for different types of reactions
- Presents the development of rate equations for solid catalyzed reactions and enzyme catalyzed biochemical reactions
- Explains methods for estimation of kinetic parameters from batch reactor data
- Details topics on homogeneous reactors
- Includes graphical procedures for the design of multiple reactors
- Contains topics on heterogeneous reactors including catalytic and non-catalytic reactors
- Reviews various models for non-catalytic gas–solid and gas–liquid reactions
- Introduces global rate equations and explicit design equations for a variety of non-catalytic reactors
- Gives an overview of novel green reactors and the application

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of CFD technique in the modeling of green reactors Offers detailed discussions of a number of novel reactors Provides a brief introduction to CFD and the application of CFD Highlights the development of a green catalytic process and the application of a green catalyst in the treatment of industrial effluent Comprehensive and thorough in its coverage, *Green Chemical Engineering: An Introduction to Catalysis, Kinetics, and Chemical Processes* explains the basic concepts of green engineering and reactor design fundamentals, and provides key knowledge for students at technical universities and professionals already working in the industry.

Filling a void in chemical engineering and optimization literature, this book presents the theory and methods for nonlinear and mixed-integer optimization, and their applications in the important area of process synthesis. Other topics include modeling issues in process synthesis, and optimization-based approaches in the synthesis of heat recovery systems, distillation-based systems, and reactor-based systems. The basics of convex analysis and nonlinear optimization are also covered and the elementary concepts of mixed-integer linear optimization are introduced. All chapters have several illustrations and geometrical interpretations of the material as well as suggested problems. *Nonlinear and Mixed-Integer Optimization* will prove to be an invaluable source--either as a textbook or a reference--for researchers and graduate students interested in continuous and discrete nonlinear optimization issues in engineering design, process synthesis, process operations, applied mathematics, operations research, industrial management, and systems engineering.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control --



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Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Chemical Reactor Design and Control uses process simulators like Matlab®, Aspen Plus, and Aspen Dynamics to study the design of chemical reactors and their dynamic control. There are numerous books that focus on steady-state reactor design. There are no books that consider practical control systems for real industrial reactors. This unique reference addresses the simultaneous design and control of chemical reactors. After a discussion of reactor basics, it: Covers three types of classical reactors: continuous stirred tank (CSTR), batch, and tubular plug flow Emphasizes temperature control and the critical impact of steady-state design on the dynamics and stability of reactors Covers chemical reactors and control problems in a plantwide environment Incorporates numerous tables and shows step-by-step calculations with equations Discusses how to use process simulators to address diverse issues and types of operations This is a practical reference for chemical engineering professionals in the process industries, professionals who work with chemical reactors, and students in undergraduate and graduate reactor design, process control, and plant design courses.

Mathematical modelling of gas-solid catalytic reactors in industry is still limited. By consolidating progress in the understanding of catalytic processes, this book applies

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fundamental advances to the development of models for design, simulation and optimization of industrial reactors.

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