

Chemical Process Industries Austin G Tshreve Fifth Edition

Ground-breaking text on chemical product design covering needs, ideas, selection, manufacture.

Substantially revising and updating the classic reference in the field, this handbook offers a valuable overview and myriad details on current chemical processes, products, and practices. No other source offers as much data on the chemistry, engineering, economics, and infrastructure of the industry. The Handbook serves a spectrum of individuals, from those who are directly involved in the chemical industry to others in related industries and activities. It provides not only the underlying science and technology for important industry sectors, but also broad coverage of critical supporting topics. Industrial processes and products can be much enhanced through observing the tenets and applying the methodologies found in chapters on Green Engineering and Chemistry (specifically, biomass conversion), Practical Catalysis, and Environmental Measurements; as well as expanded treatment of Safety, chemistry plant security, and Emergency Preparedness. Understanding these factors allows them to be part of the total process and helps achieve optimum results in, for example, process development, review, and modification. Important topics in the energy field, namely nuclear, coal, natural gas, and petroleum, are covered in individual chapters. Other new chapters include energy conversion, energy storage, emerging nanoscience and technology. Updated sections include more material on biomass conversion, as well as three chapters covering biotechnology topics, namely, Industrial Biotechnology, Industrial Enzymes, and Industrial Production of Therapeutic Proteins.

Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences, Engineering and Technology Resources in the global Encyclopedia of Life Support Systems (EOLSS), which is an integrated compendium of twenty Encyclopedias. Chemical engineering is a branch of engineering, dealing with processes in which materials undergo changes in their physical or chemical state. These changes may concern size, energy content, composition and/or other application properties. Chemical engineering deals with many processes belonging to chemical industry or related industries (petrochemical, metallurgical, food, pharmaceutical, fine chemicals, coatings and colors, renewable raw materials, biotechnological, etc.), and finds application in manufacturing of such products as acids, alkalis, salts, fuels, fertilizers, crop protection agents, ceramics, glass, paper, colors, dyestuffs, plastics, cosmetics, vitamins and many others. It also plays significant role in environmental protection, biotechnology, nanotechnology, energy production and sustainable economical development. The Theme on Chemical Engineering and Chemical Process Technology deals, in five volumes and covers several topics such as: Fundamentals of Chemical Engineering; Unit Operations – Fluids; Unit Operations – Solids; Chemical Reaction Engineering; Process Development, Modeling, Optimization and Control; Process Management; The Future of Chemical Engineering; Chemical Engineering Education; Main Products, which are then expanded into multiple subtopics, each as a chapter. These five volumes are aimed at the following five major target audiences: University and College students Educators, Professional practitioners, Research personnel and Policy analysts, managers, and decision makers and NGOs.

This textbook is targetted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

Fuel cells are a very promising technology for the clean and efficient production of power. Fuel Cell Technology is an up-to-date survey of the development of this technology and will be bought by researchers and graduate students in materials control and chemical engineering working at universities and institutions and researchers and technical managers in commercial companies working in fuel cell technology.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more

Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

Publisher's Note: Products purchased from Third Party sellers are not guaranteed by the publisher for quality, authenticity, or access to any online entitlements included with the product

This book bridges the gap between theory and practice. It provides fundamental information on heterogeneous catalysis and the practicalities of the catalysts and processes used in producing ammonia, hydrogen and methanol via hydrocarbon steam reforming. It also covers the oxidation reactions in making formaldehyde from methanol, nitric acid from ammonia and sulphuric acid from sulphur dioxide. Designed for use in the chemical industry and by those in teaching, research and the study of industrial catalysts and catalytic processes. Students will also find this book extremely useful for obtaining practical information which is not available in more conventional textbooks.

Over the last three decades the process industries have grown very rapidly, with corresponding increases in the quantities of hazardous materials in process, storage or transport. Plants have become larger and are often situated in or close to densely populated areas. Increased hazard of loss of life or property is continually highlighted with incidents such as Flixborough, Bhopal, Chernobyl, Three Mile Island, the Phillips 66 incident, and Piper Alpha to name but a few. The field of Loss Prevention is, and continues to, be of supreme importance to countless companies, municipalities and governments around the world, because of the trend for processing plants to become larger and often be situated in or close to densely populated areas, thus increasing the hazard of loss of life or property. This book is a detailed guidebook to defending against these, and many other, hazards. It could without exaggeration be referred to as the "bible" for the process industries. This is THE standard reference work for chemical and process engineering safety professionals. For years, it has been the most complete collection of information on the theory, practice, design elements, equipment, regulations and laws covering the field of process safety. An entire library of alternative books (and cross-referencing systems) would be needed to replace or improve upon it, but everything of importance to safety professionals, engineers and managers can be found in this all-encompassing reference instead. Frank Lees' world renowned work has been fully revised and expanded by a team of leading chemical and process engineers working under the guidance of one of the world's chief experts in this field. Sam Mannan is professor of chemical engineering at Texas A&M University, and heads the Mary Kay O'Connor Process Safety Center at Texas A&M. He received his MS and Ph.D. in chemical engineering from the University of Oklahoma, and joined the chemical engineering department at Texas A&M University as a professor in 1997. He has over 20 years of experience as an engineer, working both in industry and academia New detail is added to chapters on fire safety, engineering, explosion hazards, analysis and suppression, and new appendices feature more recent disasters. The many thousands of references have been updated along with standards and codes of practice issued by authorities in the US, UK/Europe and internationally. In addition to all this, more regulatory relevance and case studies have been included in this edition. Written in a clear and concise style, Loss Prevention in the Process Industries covers traditional areas of personal safety as well as the more technological aspects and thus provides balanced and in-depth coverage of the whole field of safety and loss prevention. - A must-have standard reference for chemical and process engineering safety professionals - The most complete collection of information on the theory, practice, design elements, equipment and laws that pertain to process safety - Only single work to provide everything; principles, practice, codes, standards, data and references needed by those practicing in the field

As the chemical process industry is among the most energy demanding sectors, chemical engineers are endeavoring to contribute towards sustainable future. Due to the limitation of fossil fuels, the need for energy independence, as well as the environmental problem of the greenhouse gas effect, there is a large increasing interest in the research and development of chemical processes that require less capital investment and reduced operating costs and lead to high eco-efficiency. The use of heat pumps is a hot topic due to many advantages, such as low energy requirements as well as an increasing number of industrial applications. Therefore, in the current book, authors are focusing on use of heat pumps in the chemical industry, providing an overview of heat pump technology as applied in the chemical process industry, covering both theoretical and practical aspects: working principle, applied thermodynamics, theoretical background, numerical examples and case studies, as well as practical applications. The worked-out examples have been included to instruct students, engineers and process designers about how to design various heat pumps used in the industry. Reader friendly resources namely relevant equations, diagrams, figures and references that reflect the current and upcoming heat pump technologies, will be of great help to all readers from the chemical and petrochemical industry, biorefineries and other related areas.

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

Written by an author with over 38 years of experience in the chemical and petrochemical process industry, this handbook will present an analysis of the process steps used to produce

industrial hydrocarbons from various raw materials. It is the first book to offer a thorough analysis of external factors effecting production such as: cost, availability and environmental legislation. An A-Z list of raw materials and their properties are presented along with a commentary regarding their cost and availability. Specific processing operations described in the book include: distillation, thermal cracking and coking, catalytic methods, hydroprocesses, thermal and catalytic reforming, isomerization, alkylation processes, polymerization processes, solvent processes, water removal, fractionation and acid gas removal. Flow diagrams and descriptions of more than 250 leading-edge process technologies An analysis of chemical reactions and process steps that are required to produce chemicals from various raw materials Properties, availability and environmental impact of various raw materials used in hydrocarbon processing Foundations and Industrial Applications of Microwaves and Radio Frequency Fields Physical and Chemical Processes G. Roussy Universite de Nancy 1, France J. A. Pearce University of Texas at Austin, USA This book presents microwave and radio frequency techniques from the point of view of industrial applications, with special attention to electromagnetic energy and material interaction at the microscopic level. Starting with a review of the complete set of macroscopic governing equations--including conduction processes--it then addresses microscopic interaction effects, describing many results from spectroscopic studies. Finally, industrial applications, including the emerging new field of microwave catalysis, are addressed. The technology presented is applied in the mineral, textile, paper, ceramic, chemical and last, but not least, the food industry.

Shreve's Chemical Process Industries McGraw-Hill Companies

Europe is the cradle of the modern international chemical industry. From the middle of the nineteenth century until the outbreak of World War I, the European chemical industry influenced not only the production and control of science and technology, but also made significant contributions towards economic development, as well as bringing about profound changes in working and living environments. It is a highly complex heritage, both rich and threatening, that calls for close scrutiny. Fortunately, a unique opportunity to explore the historical development of the European chemical industry from a variety of novel standpoints, was made possible during 1993 as part of the European Science Foundation (ESF) programme called 'The Evolution of Chemistry in Europe, 1789-1939.' This process of exploration has taken place through three workshops, each dealing with different time periods. The workshop concerned with the period 1850-1914, which corresponds roughly to the so-called Second Industrial Revolution, was held in Maastricht, The Netherlands, on 23-25 March 1995. This volume is the outcome of that workshop. The other workshops dealing with European chemical industry were held in Liege in 1994, covering the First Industrial Revolution period, 1789-1850, and Strasbourg in 1996, covering the period between the two World Wars.

Coal accounts for approximately one quarter of world energy consumption and of the coal produced worldwide approximately 65% is shipped to electricity producers and 33% to industrial consumers, with most of the remainder going to consumers in the residential and commercial sectors. The total share of total world energy consumption by coal is expected to increase to almost 30% in 2035. This book describes the challenges and steps by which electricity is produced from coal and deals with the challenges for removing the environmental objections to the use of coal in future power plants. New technologies are described that could virtually eliminate the sulfur, nitrogen, and mercury pollutants that are released when coal is burned for electricity generation. In addition, technologies for the capture greenhouse gases emitted from coal-fired power plants are described and the means of preventing such emissions from contributing to global warming concerns. Written by one of the world's leading energy experts, this volume is a must-have for any engineer, scientist, or student working in this field, providing a valuable reference and guide in a quickly changing field.

Development of a new chemical plant or process from concept evaluation to profitable reality is often an enormously complex problem. Generally, a plant-design project moves to completion through a series of stages which may include inception, preliminary evaluation of economics and market, data development for a final design, final economic evaluation, detailed engineering design, procurement, erection, startup, and production. The general term plant design includes all of the engineering aspects involved in the development of either a new, modified, or expanded industrial plant. In this context, individuals involved in such work will be making economic evaluations of new processes, designing individual pieces of equipment for the proposed new ventures, or developing a plant layout for coordination of the overall operation. Because of the many design duties encountered, the engineer involved is many times referred to as a design engineer. If the latter specializes in the economic aspects of the design, the individual may be referred to as a cost engineer. On the other hand, if he or she emphasizes the actual design of the equipment and facilities necessary for carrying out the process, the individual may be referred to as a process design engineer. The material presented in this book is intended to aid the latter in developing rapid chemical designs without becoming unduly involved in the often complicated theoretical underpinnings of these useful notes, charts, tables, and equations.

This book is an update of a successful first edition that has been extremely well received by the experts in the chemical process industries. The authors explain both the theory and the practice of optimization, with the focus on the techniques and software that offer the most potential for success and give reliable results. Applications case studies in optimization are presented with new examples taken from the areas of microelectronics processing and molecular modeling. Ample references are cited for those who wish to explore the theoretical concepts in more detail.

First published: Chemical process equipment / Stanley M. Walas. 1988.

A chemical engineer's guide to managing and minimizing environmental impact. Chemical processes are invaluable to modern society, yet they generate substantial quantities of wastes and emissions, and safely managing these wastes costs tens of millions of dollars annually. Green Engineering is a complete professional's guide to the cost-effective design, commercialization, and use of chemical processes in ways that minimize pollution at the source, and reduce impact on health and the environment. This book also offers powerful new insights into environmental risk-based considerations in design of processes and products. First conceived by the staff of the U.S. Environmental Protection Agency, Green Engineering draws on contributions from many leaders in the field and introduces advanced risk-based techniques including some currently in use at the EPA. Coverage includes: Engineering chemical processes, products, and systems to reduce environmental impacts Approaches for evaluating emissions and hazards of chemicals and processes Defining effective environmental performance targets Advanced approaches and tools for evaluating environmental fate Early-stage design and development techniques that minimize costs and environmental impacts In-depth coverage of unit operation and flowsheet analysis The economics of environmental improvement projects Integration of chemical processes with other material processing operations Lifecycle assessments: beyond the boundaries of the plant Increasingly, chemical engineers are faced with the challenge of integrating environmental objectives into design decisions. Green Engineering gives them the technical tools they need to do so.

Safety in the Process Industries aims to ensure the safety of people involved in process plants, especially those who face its immediate hazards and dangers. The book is divided into four parts. Part I covers topics such as the history of process hazards and attitudes in health and safety; laws concerned with the health and safety in the process industry; and the definitions of different terms related to health and safety. Part II discusses the electrical, chemical, and physical hazards in the process industries, as well as the dangers of flammability and corrosion. Part III talks about hazard control design; protective instrumentation; and maintenance and inspection. Part IV tackles topics related to the management of health and safety in industry processes such as emergency planning; safety training; and protection the working environment. The text is recommended for people concerned in the management, development, planning, design, construction, operation, inspection and maintenance of process plants, as well as those who oversee its safety.

Contents: Introduction, Qualitative Methods of Risk Assessment, Quantitative Methods of Risk Assessment-I: Consequence Analysis, Quantitative Methods of Risk Assessment-II: Rapid Risk Assessment, Quantitative Methods of Risk Assessment-III: Probabilistic Hazard Assessment, Studies on Chain, of Accidents (Domino Effects), Methods of Hazard Identification, Screening and Ranking, Application of Risk Analysis in Process Design.

A facility is only as efficient and profitable as the equipment that is in it: this highly influential book is a powerful resource for chemical, process, or plant engineers who need to select, design or configures plant sucessfully and profitably. It includes updated information on design methods for all standard equipment, with an emphasis on real-world process design and performance. The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment, used by engineers globally • Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition, new material includes updated equipment cost data, liquid-solid and solid systems, and the latest information on membrane separation technology Provides equipment rating forms and manufacturers' data, worked examples, valuable shortcut methods, rules of thumb, and equipment rating forms to demonstrate and support the design process Heavily illustrated with many line drawings and schematics to aid understanding, graphs and tables to illustrate performance data

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. * Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. * Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. * Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

Survey of Industrial Chemistry arose from a need for a basic text dealing with industrial chemistry for use in a one semester, three-credit senior level course taught at the University of Wisconsin-Eau Claire. This edition covers all important areas of the chemical industry, yet it is reasonable that it can be covered in 40 hours of lecture. Also an excellent resource and reference for persons working in the chemical and related industries, it has sections on all important technologies used by these industries: a one-step source to answer most questions on practical, applied chemistry. Young scientists and engineers just entering the workforce will find it especially useful as a readily available handbook to prepare them for a type of chemistry quite different than they have seen in their traditional coursework, whether graduate or undergraduate.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members),this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

This handbook has been prepared as a working reference for the safety officer, the environmental engineer, and the consultant. For the safety officer, this handbook provides detailed guidelines and instructions in preparing Right-to-Know Reporting Audits, establishing programs and training employees on hazard awareness, and developing and implementing emergency response programs in the workplace and at off-site operations. For the environmental engineer, this handbook provides extensive technical data on toxic chemical properties and detailed instructional aid on how to properly prepare toxic chemical release inventory reporting. For the environmental consultant, an extensive overview of corrective action technologies is provided.

[Copyright: 91276ab0e8ec796a0970cb6b9b537965](https://doi.org/10.1002/9781118179655)