Chemical Engineering Lecture Notes

Moving from raw material to finished product, this book demonstrates how to solve the main process-related problems that crop up in chemical engineering practice. It demonstrates the steps required to determine how much of various materials and chemicals are needed to satisfy output requirements and how to compensate for energy gained or lost for each step of the process. Presenting easy-to-understand methods, illustrations, worked examples, and practice problems, that are ideal for students, it provides access to a wealth of current calculations needed by chemical process professionals in petroleum/petrochemicals and biotechnology.

"The fourth edition of Elements of Chemical Reaction Engineering is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction engineering with an unsurpassed focus on critical thinking and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET.

This book provides an authoritative introduction to the rapidly growing field of chemical reaction network theory. In particular, the book presents deep and surprising theorems that relate the graphical and algebraic structure of a reaction network to qualitative properties of the intricate system of nonlinear differential equations that the network induces. Over the course of three main parts, Feinberg provides a gradual transition from a tutorial on the basics of reaction network theory, to a survey of some of its principal theorems, and, finally, to a discussion of the theory’s more technical aspects. Written with great clarity, this book will be of value to mathematicians and to mathematically-inclined biologists, chemists, physicists, and engineers who want to contribute to chemical reaction network theory or make use of its powerful results.

This textbook facilitates students’ ability to apply fundamental principles and concepts in classical thermodynamics to solve challenging problems relevant to industry and everyday life. It also introduces the reader to the fundamentals of statistical mechanics, including understanding how the microscopic properties of atoms and molecules, and their associated intermolecular interactions, can be accounted for to calculate various average properties of macroscopic systems. The author emphasizes application of the fundamental principles outlined above to the calculation of a variety of thermodynamic properties, to the estimation of conversion efficiencies for work production by heat interactions, and to the solution of practical thermodynamic problems related to the behavior of non-ideal pure fluids and fluid mixtures, including phase equilibria and chemical reaction equilibria. The book contains detailed solutions to many challenging sample problems in classical thermodynamics and statistical mechanics that will help the reader crystallize the material taught. Class-tested and perfected over 30 years of use by nine-time Best Teaching Award recipient Professor Daniel Blankschtein of the Department of Chemical Engineering at MIT, the book is ideal for students of Chemical and Mechanical Engineering, Chemistry, and Materials Science, who will benefit greatly from in-depth discussions and pedagogical explanations of key concepts. Distills critical concepts, methods, and applications from leading full-length textbooks, along with the author’s own deep understanding of the material taught, into a concise yet rigorous graduate and advanced undergraduate text; Enriches the standard curriculum with succinct, problem-based learning strategies derived from the content of 50 lectures given over the years in the Department of Chemical Engineering at MIT; Reinforces concepts covered with detailed solutions to illuminating and challenging homework problems.

"Geared toward advanced undergraduates or graduate students of chemical engineering studying applied mathematics, this text introduces the quantitative treatment of differential

equations arising from modeling physical phenomena in chemical engineering. Coverage includes topics such as ODE-IVPs, placing emphasis on numerical methods and modeling implemented in commercial mathematical software available in 1985"--

The Boundary Element Method (BEM) has been established as a powerful numerical tool for the analysis of continua in recent years. The method is based on an attempt to transfer the governing differential equations into integral equations over the boundary. Thus, the discretization scheme or the intro duction of any approximations must be done over the boundary. This book presents a BEM for two-dimensional elastic, thermo -elastic and body-force contact problems. The formulation is implemented for the general case of contact with various fric tional conditions. The analysis is limited to linear elasto statics and small strain theory. Following a review of the basic nature of contact problems, the analytical basis of the direct formulation of the BEM method is described. The numerical implementation employs three-noded isoparametric line elements for the representa tion of the boundary of the bodies in contact. Opposite nodal points in equi-Iength element-pairs are defined on the two surfaces in the area which is expected to come into contact under an increasing load. The use of appropriate contact IV conditions enables the integral equations for the two bodies to be coupled together. To find the proper contact dimensions and the contact load a combined incremental and iterative approach is utilised. With this approach, the loads are applied progressively, and the sliding and adhering portion of the contact region is established for each load increment using an iterative procedure. A coulomb type of friction law is assumed.

This book pays tribute to 25 Singaporean South Asians who pioneered and excelled in their respective fields from 1950 to 2015. It is meant to be a 'quick take' on 25 Singaporean South Asian personalities, across a broad spectrum of professions and activities, who believed in the value and virtue of service to the community and gave the best of themselves.They had a sense of mission in their professions, dedicated to what they were doing and fostered a sense of community and nation. Many of them laid foundations that triggered the transformation of the island, including sportspeople whose records have stood the test of time. They were a people of their time whose work many may not know but which we hope will inspire others. This book is timely, for those who want to get a snapshot appreciation of the contributions of Singaporean South Asians.

Computational fluid flow is not an easy subject. Not only is the mathematical representation of physico-chemical hydrodynamics complex, but the accurate numerical solution of the resulting equations has challenged many numerate scientists and engineers over the past two decades. The modelling of physical phenomena and testing of new numerical schemes has been aided in the last 10 years or so by a number of basic fluid flow programs (MAC, TEACH, 2-E-FIX, GENMIX, etc). However, in 1981 a program (perhaps more precisely, a software product) called PHOENICS was released that was then (and still remains) arguably, the most powerful computational tool in the whole area of endeavour surrounding fluid dynamics. The aim of PHOENICS is to provide a framework for the modelling of complex processes involving fluid flow, heat transfer and chemical reactions. PHOENICS has now been is use for four years by a wide range of users across the world. It was thus perceived as useful to provide a forum for PHOENICS users to share their experiences in trying to address a wide

range of problems. So it was that the First International PHOENICS Users Conference was conceived and planned for September 1985. The location, at the Dartford Campus of Thames Polytechnic, in the event, proved to be an ideal site, encouraging substantial interaction between the participants.

Impinging streams is a unique and multipurpose configuration of a two-phase suspension for intensifying transfer processes in heterogeneous systems, viz. gas-solid, gas-liquid, solid-liquid and liquid-liquid. The essence of the method lies in the collision which results from bringing two streams of a suspension flowing on the same axis in opposite directions. Following the impact of the streams, a relatively narrow zone is created, which offers excellent conditions for enhancing the heat and mass transfer between the phases in the suspension. The following processes are considered in the light of the method of impinging streams: drying of particles, solid-solid and gas-gas mixing, absorption and desorption of gases from liquids, combustion of gas and coal, calcination of phosphate, creation of emulsions, liquid-liquid extraction, dissolution of solids, ion exchange, dust collection and granulation as well as evaporative cooling of air. Additional aspects considered in the book are: power input in performing the above processes, heat and mass transfer coefficient and its correlation, mixing properties of impinging stream reactors, residence time of the particles in the reactors, scale-up of impinging-stream reactors with respect to pressure, drop, hold-up and mean residence time of the particles as well as the heat transfer. The aim of the book is to review the state-of-the-art in the field of impinging streams, to present results of theoretical and experimental research, and to stimulate research and industrial application of the method so that reactors employing impinging streams will become a common tool in chemical engineering and other disciplines of engineering. The major conclusion of this work is that almost any process in chemical engineering can be conducted by impinging streams, resulting in higher efficiency and less power input in comparison with conventional methods.

30th European Symposium on Computer Aided Chemical Engineering, Volume 47 contains the papers presented at the 30th European Symposium of Computer Aided Process Engineering (ESCAPE) event held in Milan, Italy, May 24-27, 2020. It is a valuable resource for chemical engineers, chemical process engineers, researchers in industry and academia, students, and consultants for chemical industries. Presents findings and discussions from the 30th European Symposium of Computer Aided Process Engineering (ESCAPE) event Offers a valuable resource for chemical engineers, chemical process engineers, researchers in industry and academia, students, and consultants for chemical industries

Suitable as a text for Chemical Process Dynamics or Introductory Chemical Process Control courses at the junior/senior level. This book aims to provide an introduction to the modeling, analysis, and simulation of the dynamic behavior of chemical processes.

Plasma processing of semiconductors is an interdisciplinary field requiring knowledge of both plasma physics and chemical engineering. The two authors are experts in each of these fields, and their collaboration results in the merging of these fields with a common terminology. Basic plasma concepts are introduced painlessly to those who have studied undergraduate electromagnetics but have had no previous exposure to plasmas. Unnecessarily detailed derivations are omitted; yet the reader is led to understand in some depth those concepts, such as the structure of sheaths, that are important in the design and operation of plasma processing reactors. Physicists not accustomed to low-temperature plasmas are introduced to chemical kinetics, surface science, and molecular spectroscopy. The material has been condensed to suit a nine-week graduate course, but it is sufficient to bring the reader up to date on current problems such as copper interconnects, low-k and high-k dielectrics, and oxide damage. Students will appreciate the web-style layout with ample color illustrations opposite the text, with ample room for notes. This short book is ideal for new workers in the semiconductor industry who want to be brought up to speed with minimum effort. It is also suitable for Chemical Engineering students studying plasma processing of materials; Engineers, physicists, and technicians entering the semiconductor industry who want a quick overview of the use of plasmas in the industry.

The book comprises an assembly of benchmarks and examples for porous media mechanics collected over the last twenty years. Analysis of thermo-hydro-mechanical-chemical (THMC) processes is essential to many applications in environmental engineering, such as geological waste deposition, geothermal energy utilisation, carbon capture and storage, water resources management, hydrology, even climate chance. In order to assess the feasibility as well as the safety of geotechnical applications, process-based modelling is the only tool to put numbers, i.e. to quantify future scenarios. This charges a huge responsibility concerning the reliability of computational tools. Benchmarking is an appropriate methodology to verify the quality of modelling tools based on best practices. Moreover, benchmarking and code comparison foster community efforts. The benchmark book is part of the OpenGeoSys initiative - an open source project to share knowledge and experience in environmental analysis and scientific computation.

A guide to the development and manufacturing of pharmaceutical products written for professionals in the industry, revised second edition The revised and updated second edition of Chemical Engineering in the Pharmaceutical Industry is a practical book that highlights chemistry and chemical engineering. The book’s regulatory quality strategies target the development and manufacturing of pharmaceutically active ingredients of pharmaceutical products. The expanded second edition contains revised content with many new case studies and additional example calculations that are of interest to chemical engineers. The 2nd Edition is divided into two separate books: 1) Active Pharmaceutical Ingredients (API’s) and 2) Drug Product Design, Development and Modeling. The active pharmaceutical ingredients book puts the focus on the chemistry, chemical engineering, and unit operations specific to development and manufacturing of the active ingredients of the pharmaceutical product. The drug substance operations section includes information on chemical reactions, mixing, distillations, extractions, crystallizations, filtration, drying, and wet and dry milling. In addition, the book includes many applications of process modeling and modern software tools that are geared toward batch-scale and continuous drug substance pharmaceutical operations. This updated second edition:

• Contains 30new chapters or revised chapters specific to API, covering topics including: manufacturing quality by design, computational approaches, continuous manufacturing, crystallization and final form, process safety • Expanded topics of scale-up, continuous processing, applications of thermodynamics and thermodynamic modeling, filtration and drying • Presents updated and expanded example calculations • Includes contributions from noted experts in the field Written for pharmaceutical engineers, chemical engineers, undergraduate and graduate students, and professionals in the field of pharmaceutical sciences and manufacturing, the second edition of Chemical Engineering in the Pharmaceutical Industry focuses on the development and chemical engineering as well as operations specific to the design, formulation, and manufacture of drug substance and products.

This book explains the conversion of solar energy to chemical energy and its storage. It covers the basic background; interface modeling at the reacting surface; energy conversion with chemical, electrochemical and photoelectrochemical approaches and energy conversion using applied photosynthesis. The important concepts for converting solar to chemical energy are based on an understanding of the reactions' equilibrium and non-equilibrium conditions. Since the energy conversion is essentially the transfer of free energy, the process are explained in the context of thermodynamics.

This review volume, co-edited by Nobel laureate G Ertl, provides a broad overview on current studies in the understanding of design and control of complex chemical systems of various origins, on scales ranging from single molecules and nano-phenomena to macroscopic chemical reactors. Self-organizational behavior and the emergence of coherent collective dynamics in reaction diffusion systems, reactive soft matter and chemical networks are covered. Special attention is paid to the applications in molecular cell biology and to the problems of biological evolution, synthetic biology and design of artificial living cells. Starting with a detailed introduction on the history of research on complex chemical systems, its current state of the art and perspectives, the book comprises 19 chapters that survey the current progress in particular research fields. The reviews, prepared by leading international experts, yield together a fascinating picture of a rapidly developing research discipline that brings chemical engineering to new frontiers.

This 3rd edition provides chemical engineers with process control techniques that are used in practice while offering detailed mathematical analysis. Numerous examples and simulations are used to illustrate key theoretical concepts. New exercises are integrated throughout several chapters to reinforce concepts.

The application of modern methods in numerical mathematics on problems in chemical engineering is essential for designing, analyzing and running chemical processes and even entire plants. Scientific Computing in Chemical Engineering II gives the state of the art from the point of view of numerical mathematicians as well as that of engineers. The present volume as part of a two-volume edition covers topics such as computer-aided process design, combustion and flame, image processing, optimization, control, and neural networks. The volume is aimed at scientists, practitioners and graduate students in chemical engineering, industrial engineering and numerical mathematics.

This book reports on topics at the interface between mechanical and chemical engineering, emphasizing design, simulation, and manufacturing. Specifically, it covers recent developments in the mechanics of solids and structures, numerical simulation of coupled problems, including fatigue, fluid behavior, particle movement, pressure distribution. Further, it reports on developments in chemical process technology, heat and mass transfer, energy-efficient technologies, and industrial ecology. Based on the 4th International Conference on Design, Simulation, Manufacturing: The Innovation Exchange (DSMIE-2021), held on

June 8-11, 2021, in Lviv, Ukraine, this second volume of a 2-volume set provides academics and professionals with extensive information on trends, technologies, challenges and practice-oriented experience in the above-mentioned areas.
Optimization plays a key role in the design, planning and operation of chemical and related processes for several decades. Techniques for solving optimization problems are of deterministic or stochastic type. Of these, stochastic techniques can solve any type of optimization problems and can be adapted for multiple objectives. Differential evolution (DE), proposed about two decades ago, is one of the stochastic techniques. Its algorithm is simple to understand and use. DE has found many applications in chemical engineering.This unique compendium focuses on DE, its recent developments and applications in chemical engineering. It will cover both single and multi-objective optimization. The book contains a number of chapters from experienced editors, and also several chapters from active researchers in this area.
Catalytic Reactors presents several key aspects of reactor design in Chemical and Process Engineering. Starting with the fundamental science across a broad interdisciplinary field, this graduate level textbook offers a concise overview on reactor and process design for students, scientists and practitioners new to the field. This book aims to collate into a comprehensive and well-informed work of leading researchers from north America, western Europe and south-east Asia. The editor and international experts discuss state-of-the-art applications of multifunctional reactors, biocatalytic membrane reactors, micro-flow reactors, industrial catalytic reactors, micro trickle bed reactors and multiphase catalytic reactors. The use of catalytic reactor technology is essential for the economic viability of the chemical manufacturing industry. The importance of Chemical and Process Engineering and efficient design of reactors are another focus of the book. Especially the combination of advantages from both catalysis and chemical reaction technology for optimization and intensification as essential factors in the future development of reactors and processes are discussed. Furthermore, options that can drastically influence reaction processes, e.g. choice of catalysts, alternative reaction pathways, mass and heat transfer effects, flow regimes and inherent design of catalytic reactors are reviewed in detail. Focuses on the state-of-the-art applications of catalytic reactors and optimization in the design and operation of industrial catalytic reactors Insights into transfer of knowledge from laboratory science to industry For students and researchers in Chemical and Mechanical Engineering, Chemistry, Industrial Catalysis and practising Engineers
IMPROVE stands for "Information Technology Support for Collaborative and Distributed Design Processes in Chemical Engineering" and is a large joint project of research institutions at RWTH Aachen University. This volume summarizes the results after 9 years of cooperative research work. The focus of IMRPOVE is on understanding, formalizing, evaluating, and, consequently, improving design processes in chemical engineering. In particular, IMPROVE focuses on conceptual design and basic engineering, where the fundamental

decisions concerning the design or redesign of a chemical plant are undertaken. Design processes are analyzed and evaluated in collaboration with industrial partners.

Biomedical Applications of Control Engineering is a lucidly written textbook for graduate control engineering and biomedical engineering students as well as for medical practitioners who want to get acquainted with quantitative methods. It is based on decades of experience both in control engineering and clinical practice. The book begins by reviewing basic concepts of system theory and the modeling process. It then goes on to discuss control engineering application areas like: Different models for the human operator,dosage and timing optimization in oral drug administration, measuring symptoms of and optimal dopaminergic therapy in Parkinson's disease, measurement and control of blood glucose levels both naturally and by means of external controllers in diabetes, and control of depth of anaesthesia using inhalational anaesthetic agents like sevoflurane using both fuzzy and state feedback controllers. All chapters include three types of exercises constructed to: Review the concepts discussed in the chapter, allow the reader to apply the newly acquired techniques and subject related facts on simple problems, and indicate directions for open ended theses projects. Appendices on Optimal Control and Fuzzy Control meant as refreshers on those control engineering techniques used throughout the book are also included.

This book focuses on Chemical Engineering and Processing, covering interdisciplinary innovation technologies and sciences closely related to chemical engineering, such as computer image analysis, modelling and IT. The book presents interdisciplinary aspects of chemical and biochemical engineering interconnected with process system engineering, process safety and computer science.

Today's Definitive, Undergraduate-Level Introduction to Chemical Reaction Engineering Problem-Solving For 30 years, H. Scott Fogler's Elements of Chemical Reaction Engineering has been the #1 selling text for courses in chemical reaction engineering worldwide. Now, in Essentials of Chemical Reaction Engineering, Second Edition, Fogler has distilled this classic into a modern, introductory-level guide specifically for undergraduates. This is the ideal resource for today's students: learners who demand instantaneous access to information and want to enjoy learning as they deepen their critical thinking and creative problem-solving skills. Fogler successfully integrates text, visuals, and computer simulations, and links theory to practice through many relevant examples. This updated second edition covers mole balances, conversion and reactor sizing, rate laws and stoichiometry, isothermal reactor design, rate data collection/analysis, multiple reactions, reaction mechanisms, pathways, bioreactions and bioreactors, catalysis, catalytic reactors, nonisothermal reactor designs, and more. Its multiple improvements include a new discussion of activation energy, molecular simulation, and stochastic modeling, and a significantly revamped chapter on heat effects in chemical reactors. To promote

the transfer of key skills to real-life settings, Fogler presents three styles of problems: Straightforward problems that reinforce the principles of chemical reaction engineering Living Example Problems (LEPs) that allow students to rapidly explore the issues and look for optimal solutions Open-ended problems that encourage students to use inquiry-based learning to practice creative problem-solving skills About the Web Site (umich.edu/~elements/5e/index.html) The companion Web site offers extensive enrichment opportunities and additional content, including Complete PowerPoint slides for lecture notes for chemical reaction engineering classes Links to additional software, including Polymath, MATLAB, Wolfram Mathematica, AspenTech, and COMSOL Multiphysics Interactive learning resources linked to each chapter, including Learning Objectives, Summary Notes, Web Modules, Interactive Computer Games, Computer Simulations and Experiments, Solved Problems, FAQs, and links to LearnChemE Living Example Problems that provide more than 75 interactive simulations, allowing students to explore the examples and ask “what-if ” questions Professional Reference Shelf, containing advanced content on reactors, weighted least squares, experimental planning, laboratory reactors, pharmacokinetics, wire gauze reactors, trickle bed reactors, fluidized bed reactors, CVD boat reactors, detailed explanations of key derivations, and more Problem-solving strategies and insights on creative and critical thinking Register your product at informit.com/register for convenient access to downloads, updates, and/or corrections as they become available.

Advances in Chemical Engineering

The theme of the present volume "Multiscale Analysis" has been introduced about a decade ago and is now reaching a stage where a first balance can be made and further research directions should be decided. Contributions have been carefully selected to ensure the reader will not be confronted with quantum mechanics at one side of the spectrum nor with chemical plants or even the environment on the other side. Maintaining a strong connection with reality i.e. experimental data was another selection criterion. Experimental validation remains the corner stone of any theoretical development and very powerful experimentel techniques are emerging. Areas covered include discussing in depth an important example of experimental techniques. Coming from the medical world, Magnetic Resonance techniques can now provide even quantitative answers to problems our community is faced with. The modeling issue is discussed further. Finally, the limitations of the classic reactor engineering models are outlined. * Original reviews * Leading chemical engineers as authors * Update on biomaterials use * Novel subject on use of biomaterials in drug delivery and gene therapy * Mathematical modeling

Optimization is now essential in the design, planning and operation of chemical and related processes. Although process optimization for multiple objectives was studied in the 1970s and 1980s, it has attracted active research in the last 15 years, spurred by the new and effective techniques for multi-objective

optimization (MOO). To capture this renewed interest, this monograph presents recent research in MOO techniques and applications in chemical engineering. Following a brief introduction and review of MOO applications in chemical engineering since 2000, the book presents selected MOO techniques and many chemical engineering applications in detail. In this second edition, several chapters from the first edition have been updated, one chapter is completely revised and three new chapters have been added. One of the new chapters describes three MS Excel programs useful for MOO of application problems. All the chapters will be of interest to researchers in MOO and/or chemical engineering. Several exercises are included at the end of many chapters, for use by both practicing engineers and students.

This book focuses on process simulation in chemical engineering with a numerical algorithm based on the moving finite element method (MFEM). It offers new tools and approaches for modeling and simulating time-dependent problems with moving fronts and with moving boundaries described by time-dependent convection-reaction-diffusion partial differential equations in one or two-dimensional space domains. It provides a comprehensive account of the development of the moving finite element method, describing and analyzing the theoretical and practical aspects of the MFEM for models in 1D, 1D+1d, and 2D space domains. Mathematical models are universal, and the book reviews successful applications of MFEM to solve engineering problems. It covers a broad range of application algorithm to engineering problems, namely on separation and reaction processes presenting and discussing relevant numerical applications of the moving finite element method derived from real-world process simulations.

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