

Chapter 3 Compact Heat Exchangers Design For The Process

The present text is aimed at giving the students a substantial feel of the fundamentals of heat transfer applied to process industry. Though the introduction of the material is made at the undergraduate level for a first course in 'Process Heat Transfer', it includes enough advanced material for postgraduate courses on 'Process Heat Transfer' or 'Heat Exchangers'. The text starts with summary of single phase heat transfer. Subsequently classification, selection and basic theory of heat transfer equipment are explained. Based on this, traditional heat exchangers as well as stirred tanks are treated in detail. Special emphasis has been laid on plate type heat exchangers. The second part introduces two-phase heat transfer followed by apparatus dealing with phase change such as condensers, evaporators, reboilers and cooling towers. Finally, recent advances in process optimization through pinch technology and energy analysis along with transient response of heat exchangers are introduced. The textbook stresses on design approach.

Compact Heat Exchangers: Selection, Design, and Operation, Second Edition, is fully revised to present the most recent and fundamental ideas and industrial concepts in compact heat exchanger technology. This complete reference compiles all aspects of theory, design rules, operational issues, and the most recent developments and technological advancements in compact heat exchangers. New to this edition is the inclusion of micro, sintered, and porous passage description and data, electronic cooling, and an introduction to convective heat transfer fundamentals. New revised content provides up-to-date coverage of industrially available exchangers, recent fouling theories, and reactor types, with summaries of off-design performance and system effects and installations issues in, for example, automobiles and aircraft. Hesselgreaves covers previously neglected approaches, such as the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of energy, according to interpretation. Contains revised content, covering industrially available exchangers, recent fouling theories, and reactor types. Includes useful comparisons throughout with conventional heat exchangers to emphasize the benefits of CPHE applications. Provides a thorough system view from commissioning, operation, maintenance, and design approaches to reduce fouling and fouling factors. Compiles all aspects of theory, design rules, operational issues, and the most recent developments and technological advancements in compact heat exchangers.

Process intensification (PI) leads to a substantially smaller, cleaner, safer and more energy efficient process technology. For example, the scale reduction made possible by using high gravity fields to separate liquids has seen the reduction of distillation columns from 75m to a four of five metres in height in some areas. PI is a hot topic in chemical and process engineering - and beyond - and is now reaching a maturity that is seeing PI concepts applied to a wide range of processes and technologies. This is the first book to provide a practical working guide to understanding PI and developing successful PI solutions and applications. By demonstrating the broad application of PI this book will be of value to audiences looking to take current technologies into new process areas as well as those looking to further its use in the chemical engineering sector. As well as detailing technologies and practical applications the book focusses on safety, energy and environmental issues, giving guidance on how to incorporate PI in plant design and operation safely, efficiently and effectively. This book provides up to date access to the best current information on PI, both through the world-class experience of the authors and by pinpointing other significant sources of data, equipment and expertise. * Shows chemical and process engineers how to apply process intensification (PI) to their product, process or production line * A hard-working reference and user guide to the technology AND application of PI, covering fundamentals, industry applications, and supplemented by an development and implementation guide * Leading author team, including Professor Colin Ramshaw, developer of the HiGee high gravity distillation process at ICI, who is widely credited as the father of PI

Since the publication of the second edition several United States jurisdictions have mandated consideration of inherently safer design for certain facilities. Notable examples are the inherently safer technology (IST) review requirement in the New Jersey Toxic Chemical Prevention Act (TCPA), and the Inherently Safer Systems Analysis (ISSA) required by the Contra Costa County (California) Industrial Safety Ordinance. More recently, similar requirements have been proposed at the U.S. Federal level in the pending EPA Risk Management Plan (RMP) revisions. Since the concept of inherently safer design applies globally, with its origins in the United Kingdom, the book will apply globally. The new edition builds on the same philosophy as the first two editions, but further clarifies the concept with recent research, practitioner observations, added examples and industry methods, and discussions of security and regulatory issues. *Inherently Safer Chemical Processes* presents a holistic approach to making the development, manufacture, and use of chemicals safer. The main goal of this book is to help guide the future state of chemical process evolution by illustrating and emphasizing the merits of integrating inherently safer design process-related research, development, and design into a comprehensive process that balances safety, capital, and environmental concerns throughout the life cycle of the process. It discusses strategies of how to: substitute more benign chemicals at the development stage, minimize risk in the transportation of chemicals, use safer processing methods at the manufacturing stage, and decommission a manufacturing plant so that what is left behind does not endanger the public or environment.

A comprehensive source of generalized design data for most widely used fin surfaces in CHEs *Compact Heat Exchanger Analysis, Design and Optimization: FEM and CFD Approach* brings new concepts of design data generation numerically (which is more cost effective than generic design data) and can be used by design and practicing engineers more effectively. The numerical methods/techniques are introduced for estimation of performance deteriorations like flow non-uniformity, temperature non-uniformity, and longitudinal heat conduction effects using FEM in CHE unit level and Colburn j factors and Fanning friction f factors data generation method for various types of CHE fins using CFD. In addition, worked examples for single and two-phase flow CHEs are provided and the complete qualification tests are given for CHEs use in aerospace applications. Chapters cover: Basic Heat Transfer; Compact Heat Exchangers; Fundamentals of Finite Element and Finite Volume Methods; Finite Element Analysis of Compact Heat Exchangers; Generation of Design Data by CFD Analysis; Thermal and Mechanical Design of Compact Heat Exchanger; and Manufacturing and Qualification Testing of Compact Heat Exchanger. Provides complete information about basic design of Compact Heat Exchangers. Design and data generation is based on numerical techniques such as FEM and CFD methods rather than experimental or analytical ones. Intricate design aspects included, covering complete cycle of design, manufacturing, and qualification of a Compact Heat Exchanger. Appendices on basic essential fluid properties, metal characteristics, and derivation of Fourier series mathematical equation. *Compact Heat Exchanger Analysis, Design and Optimization: FEM and CFD Approach* is ideal for senior undergraduate and graduate students studying equipment design and heat exchanger design.

Brought to you by the creator of numerous bestselling handbooks, the *Handbook of Energy Efficiency and Renewable Energy* provides a thorough grounding in the analytic techniques and technological developments that underpin renewable energy use and environmental protection. The handbook emphasizes the engineering aspects of energy conservation and renewable energy. Taking a world view, the editors discuss key topics underpinning energy efficiency and renewable energy systems. They provide content at the forefront of the contemporary debate about energy and environmental futures. This is vital information for planning a secure energy future. Practical in approach, the book covers technologies currently available or expected to be ready for implementation in the near future. It sets the stage with a survey of current and future world-wide energy issues, then explores energy policies and incentives for conservation and renewable energy, covers economic assessment methods for conservation and generation technologies, and discusses the environmental costs of various energy generation technologies. The book goes on to examine distributed generation and demand side management procedures and

gives a perspective on the efficiencies, economics, and environmental costs of fossil and nuclear technologies. Highlighting energy conservation as the cornerstone of a successful national energy strategy, the book covers energy management strategies for industry and buildings, HVAC controls, co-generation, and advances in specific technologies such as motors, lighting, appliances, and heat pumps. It explores energy storage and generation from renewable sources and underlines the role of infrastructure security and risk analysis in planning future energy transmission and storage systems. These features and more make the Handbook of Energy Efficiency and Renewable Energy the tool for designing the energy sources of the future.

During recent years, numerical methods for solving flow and heat transfer problems have been developed to such an extent that reliable predictions of the velocity and temperature fields, associated pressure drops and heat fluxes relevant to compact heat exchangers are possible in many cases. This book shows recent advances in computer simulations in compact heat exchangers as well as describing limitations and areas where further research and development are needed.

This book presents the ideas and industrial concepts in compact heat exchanger technology that have been developed in the last 10 years or so. Historically, the development and application of compact heat exchangers and their surfaces has taken place in a piecemeal fashion in a number of rather unrelated areas, principally those of the automotive and prime mover, aerospace, cryogenic and refrigeration sectors. Much detailed technology, familiar in one sector, progressed only slowly over the boundary into another sector. This compartmentalisation was a feature both of the user industries themselves, and also of the supplier, or manufacturing industries. These barriers are now breaking down, with valuable cross-fertilisation taking place. One of the industrial sectors that is waking up to the challenges of compact heat exchangers is that broadly defined as the process sector. If there is a bias in the book, it is towards this sector. Here, in many cases, the technical challenges are severe, since high pressures and temperatures are often involved, and working fluids can be corrosive, reactive or toxic. The opportunities, however, are correspondingly high, since compacts can offer a combination of lower capital or installed cost, lower temperature differences (and hence running costs), and lower inventory. In some cases they give the opportunity for a radical re-think of the process design, by the introduction of process intensification (PI) concepts such as combining process elements in one unit. An example of this is reaction and heat exchange, which offers, among other advantages, significantly lower by-product production. To stimulate future research, the author includes coverage of hitherto neglected approaches, such as that of the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of exergy, according to interpretation.

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

Since the first edition of this comprehensive handbook was published ten years ago, many changes have taken place in engineering and related technologies. Now, this best-selling reference has been updated for the 21st century, providing complete coverage of classic engineering issues as well as groundbreaking new subject areas. The second edition of The CRC Handbook of Mechanical Engineering covers every important aspect of the subject in a single volume. It continues the mission of the first edition in providing the practicing engineer in industry, government, and academia with relevant background and up-to-date information on the most important topics of modern mechanical engineering. Coverage of traditional topics has been updated, including sections on thermodynamics, solid and fluid mechanics, heat and mass transfer, materials, controls, energy conversion, manufacturing and design, robotics, environmental engineering, economics and project management, patent law, and transportation. Updates to these sections include new references and information on computer technology related to the topics. This edition also includes coverage of new topics such as nanotechnology, MEMS, electronic packaging, global climate change, electric and hybrid vehicles, and bioengineering.

In Next Generation Microchannel Heat Exchangers, the authors' focus on the new generation highly efficient heat exchangers and presentation of novel data and technical expertise not available in the open literature. Next generation micro channels offer record high heat transfer coefficients with pressure drops much less than conventional micro channel heat exchangers. These inherent features promise fast penetration into many new markets, including high heat flux cooling of electronics, waste heat recovery and energy efficiency enhancement applications, alternative energy systems, as well as applications in mass exchangers and chemical reactor systems. The combination of up to the minute research findings and technical know-how make this book very timely as the search for high performance heat and mass exchangers that can cut costs in materials consumption intensifies.

Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. * Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. * Provides industrial insight to the applications of the basic theory developed.

Heat exchangers are a crucial part of aerospace, marine, cryogenic and refrigeration technology. These essays cover such topics as complicated flow arrangements, complex extended surfaces, two-phase flow and irreversibility in heat exchangers, and single-phase heat transfer.

This book presents new methods of numerical modelling of tube heat exchangers, which can be used to perform design and operation calculations of exchangers characterized by a complex flow system. It also proposes new heat transfer correlations for laminar, transition and turbulent flows. A large part of the book is devoted to experimental testing of heat exchangers, and methods for assessing the indirect measurement uncertainty are presented. Further, it describes a new method for parallel determination of the Nusselt number correlations on both sides of the tube walls based on the nonlinear least squares method and presents the application of computational fluid dynamic (CFD) modeling to determine the air-side Nusselt number correlations. Lastly, it develops a control system based on the mathematical model of the car radiator and compares this with the digital proportional-integral-derivative (PID) controller. The book is intended for students, academics and researchers, as well as for designers and manufacturers of heat exchangers.

Two-phase flow heat exchangers are vital components of systems for power generation, chemical processing, and thermal environment control. The art and science of the design of such heat exchangers have advanced considerably in recent years. This is due to better understanding of the fundamentals of two-phase flow and heat transfer in simple geometries, greater appreciation of these processes in complex geometries, and enhanced predictive capability through use of complex computer codes. The subject is clearly of great fundamental and practical importance. The NATO ASI on Thermal-Hydraulic Fundamentals and Design of Two-Phase Flow Heat Exchangers was held in Povoá de Varzim (near Porto), Portugal, July 6-17, 1987. Participating in the organization of the ASI were the Department of Mechanical Engineering and the Clean Energy Research Institute, University of Miami; Universidade do Porto; and the Department of Mechanical Engineering, Aeronautical Engineering, and Mechanics, Rensselaer Polytechnic Institute. The ASI was arranged primarily as a high-level teaching activity by experts representing both academic and industrial viewpoints. The program included the presentation of invited lectures, a limited number of related technical papers and discussion sessions.

Power Plant Synthesis provides an integrated approach to the operation, analysis, simulation, and dimensioning of power plants for electricity and thermal energy production. Fundamental concepts of energy and power, energy conversion, and power plant design are first presented, and integrated approaches for the operation and simulation of conventional electricity production systems are then examined. Hybrid power

plants and cogeneration systems are covered, with operating algorithms, optimization, and dimensioning methods explained. The environmental impacts of energy sources are described and compared, with real-life case studies included to show the synthesis of the specific topics covered.

During the past 20 years, the field of mechanical engineering has undergone enormous changes. These changes have been driven by many factors, including: the development of computer technology worldwide competition in industry improvements in the flow of information satellite communication real time monitoring increased energy efficiency robotics automatic control increased sensitivity to environmental impacts of human activities advances in design and manufacturing methods These developments have put more stress on mechanical engineering education, making it increasingly difficult to cover all the topics that a professional engineer will need in his or her career. As a result of these developments, there has been a growing need for a handbook that can serve the professional community by providing relevant background and current information in the field of mechanical engineering. The CRC Handbook of Mechanical Engineering serves the needs of the professional engineer as a resource of information into the next century.

The second of a two-volume work designed to provide information on the design aspects of thermal systems and to review research and development on the improvement of design and performance. This book concentrates on shell and tube heat exchangers, particularly compact exchangers.

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air conditioning and refrigeration systems. Revised and updated with new problem sets and examples, Heat Exchangers: Selection, Rating, and Thermal Design, Third Edition presents a

"Multiphase flow and heat transfer have found a wide range of applications in several engineering and science fields such as mechanical engineering, chemical and petrochemical engineering, nuclear engineering, energy engineering, material engineering, ocea"

Compact Heat Exchangers Selection, Application, Design and Evaluation Springer

The proposed is written as a senior undergraduate or the first-year graduate textbook, covering modern thermal devices such as heat sinks, thermoelectric generators and coolers, heat pipes, and heat exchangers as design components in larger systems. These devices are becoming increasingly important and fundamental in thermal design across such diverse areas as microelectronic cooling, green or thermal energy conversion, and thermal control and management in space, etc. However, there is no textbook available covering this range of topics. The proposed book may be used as a capstone design course after the fundamental courses such as thermodynamics, fluid mechanics, and heat transfer. The underlying concepts in this book cover the, 1) understanding of the physical mechanisms of the thermal devices with the essential formulas and detailed derivations, and 2) designing the thermal devices in conjunction with mathematical modeling, graphical optimization, and occasionally computational-fluid-dynamic (CFD) simulation. Important design examples are developed using the commercial software, MathCAD, which allows the students to easily reach the graphical solutions even with highly detailed processes. In other words, the design concept is embodied through the example problems. The graphical presentation generally provides designers or students with the rich and flexible solutions toward achieving the optimal design. A solutions manual will be provided.

Covers the fundamentals of combined-cycle plants to provide background for understanding the progressive design approaches at the heart of the text Discusses the types of compact heat exchanger surfaces, suggesting novel designs that can be considered for optimal cost effectiveness and maximum energy production Undertakes the thermal analysis of these compact heat exchangers throughout the life cycle, from the design perspective through operational and safety assurance stages This book describes the quest to create novel designs for compact heat exchangers in support of emergent combined cycle nuclear plants. The text opens with a concise explanation of the fundamentals of combined cycles, describing their efficiency impacts on electrical power generation systems. It then covers the implementation of these principles in nuclear reactor power systems, focusing on the role of compact heat exchangers in the combined cycle loop and applying them to the challenges facing actual nuclear power systems. The various types of compact heat exchanger surfaces and designs are given thorough consideration before the author turns his attention to discussing current and projected reactor systems, and how the novel design of these compact heat exchangers can be applied to innovative designs, operation and safety analyses to optimize thermal efficiency. The book is written at an undergraduate level, but will be useful to practicing engineers and scientists as well.

Compact Heat Exchangers for Energy Transfer Intensification: Low-Grade Heat and Fouling Mitigation provides theoretical and experimental background on heat transfer intensification in modern heat exchangers. Emphasizing applications in complex heat recovery systems for the process industries, this book: Covers various issues related to low-grade heat

Thermal and mechanical packaging — the enabling technologies for the physical implementation of electronic systems — are responsible for much of the progress in miniaturization, reliability, and functional density achieved by electronic, microelectronic, and nanoelectronic products during the past 50 years. The inherent inefficiency of electronic devices and their sensitivity to heat have placed thermal packaging on the critical path of nearly every product development effort in traditional, as well as emerging, electronic product categories. Successful thermal packaging is the key differentiator in electronic products, as diverse as supercomputers and cell phones, and continues to be of pivotal importance in the refinement of traditional products and in the development of products for new applications. The Encyclopedia of Thermal Packaging, compiled in four multi-volume sets (Set 1: Thermal Packaging Techniques, Set 2: Thermal Packaging Tools, Set 3: Thermal Packaging Applications, and Set 4: Thermal Packaging Configurations) provides a comprehensive, one-stop treatment of the techniques, tools, applications, and configurations of electronic thermal packaging. Each of the author-written volumes presents the accumulated wisdom and shared perspectives of a few luminaries in the thermal management of electronics. The four sets in the Encyclopedia of Thermal Packaging will provide the novice and student with a complete reference for a quick ascent on the thermal packaging 'learning curve,' the practitioner with a validated set of techniques and tools to face every challenge, and researchers with a clear definition of the state-of-the-art and emerging needs to guide their future efforts. This encyclopedia will, thus, be of great interest to packaging engineers, electronic product development engineers, and product managers, as well as to researchers in thermal management of electronic and photonic components and systems, and most beneficial to undergraduate and graduate students studying mechanical, electrical, and electronic engineering. Set 3: Thermal Packaging Applications The third set in the Encyclopedia includes two volumes in the planned focus on Thermal Packaging Applications and a single volume on the use of Phase Change Materials (PCM), a most important Thermal Management Technique, not previously addressed in the Encyclopedia. Set 3 opens with Heat Transfer in Avionic Equipment, authored by Dr Boris Abramzon, offering a comprehensive, in-depth treatment of compact heat exchangers and cold plates for avionics cooling, as well as discussion on recent developments in these heat transfer units that are widely used in the thermal control of military and civilian airborne electronics. Along with a detailed presentation of the relevant thermofluid physics and governing

equations, and the supporting mathematical design and optimization techniques, the book offers a practical guide for thermal engineers designing avionics cooling equipment, based on the author's 20+ years of experience as a thermal analyst and a practical design engineer for Avionics and related systems. The Set continues with Thermal Management of RF Systems, which addresses sequentially the history, present practice, and future thermal management strategies for electronically-steered RF systems, in the context of the RF operational requirements, as well as device-, module-, and system-level electronic, thermal, and mechanical considerations. This unique text was written by 3 authors, Dr John D Albrecht, Mr David H Altman, Dr Joseph J Maurer, with extensive US Department of Defense and aerospace industry experience in the design, development, and fielding of RF systems. Their combined efforts have resulted in a text, which is well-grounded in the relevant past, present, and future RF systems and technologies. Thus, this volume will provide the designers of advanced radars and other electronic RF systems with the tools and the knowledge to address the thermal management challenges of today's technologies, as well as of advanced technologies, such as wide bandgap semiconductors, heterogeneously integrated devices, and 3D chipsets and stacks. The third volume in Set 3, Phase Change Materials for Thermal Management of Electronic Components, co-authored by Prof Gennady Ziskind and Dr Yoram Kozak, provides a detailed description of the numerical methods used in PCM analysis and a detailed explanation of the processes that accompany and characterize solid-liquid phase-change in popular basic and advanced geometries. These provide a foundation for an in-depth exploration of specific electronics thermal management applications of Phase Change Materials. This volume is anchored in the unique PCM knowledge and experience of the senior author and placed in the context of the extensive solid-liquid phase-change literature in such diverse fields as material science, mathematical modeling, experimental and numerical methods, and thermofluid science and engineering.

Solar Energy Desalination Technology explains how to obtain clean water from sea water using solar energy. Special methods and types used in solar desalination are introduced, providing new thoughts, concepts, and feasible solutions in the desalination field, along with the thermal and economic efficiency relating to current technology. Many places in the world are suffering from fresh water shortage. However, those places are often rich with solar resources, sea water, and/or brackish water resources that could dramatically benefit from solar energy as a viable solution for the production of fresh water. Explains the principles of solar thermal energy usage to produce clean water from sea water Introduces and explains new kinds of solar desalination systems, including their technical level and working principle Provides fundamental knowledge on water treatment and solar collection

This book discusses innovations in the field of hybrid energy storage systems (HESS) and covers the durability, practicality, cost-effectiveness, and utility of a HESS. It demonstrates how the coupling of two or more energy storage technologies can interact with and support renewable energy power systems. Different structures of stand-alone renewable energy power systems with hybrid energy storage systems such as passive, semi-active, and active hybrid energy storage systems are examined. A detailed review of the state-of-the-art control strategies, such as classical control strategies and intelligent control strategies for renewable energy power systems with hybrid energy storage systems are highlighted. The future trends for combination and control of the two systems are also discussed. Selecting and bringing together matter provided by specialists, this project offers comprehensive information on particular cases of heat exchangers. The selection was guided by actual and future demands of applied research and industry, mainly focusing on the efficient use and conversion energy in changing environment. Beside the questions of thermodynamic basics, the book addresses several important issues, such as conceptions, design, operations, fouling and cleaning of heat exchangers. It includes also storage of thermal energy and geothermal energy use, directly or by application of heat pumps. The contributions are thematically grouped in sections and the content of each section is introduced by summarising the main objectives of the encompassed chapters. The book is not necessarily intended to be an elementary source of the knowledge in the area it covers, but rather a mentor while pursuing detailed solutions of specific technical problems which face engineers and technicians engaged in research and development in the fields of heat transfer and heat exchangers.

This volume presents an overview of fluid flow and heat exchange. In the broad sense, fluids are materials which are able to flow under the right conditions. These include all sorts of things: pipeline gases, coal slurries, toothpaste, gases in high-vacuum systems, metallic gold, soups and paints, and, of course, air and water. These materials are very different types of fluids, and so it is important to know the different classifications of fluids, how each is to be analyzed (and these methods are quite different), and where a particular fluid fits into this broad picture. This book treats fluids in this broad sense including flows in packed beds and fluidized beds. Naturally, in so small a volume, we do not go deeply into the study of any particular type of flow, however we do show how to make a start with each. We avoid supersonic flow and the complex subject of multiphase flow where each of the phases must be treated separately. The approach here differs from most introductory books on fluids which focus on the Newtonian fluid and treat it thoroughly, to the exclusion of all else. I feel that the student engineer or technologist preparing for the real world should be introduced to these other topics.

This book describes the fundamentals and applications of compact heat exchangers in energy generation. The text focuses on their efficiency impacts on power systems, particularly emphasizing alternative energy sources such as Concentrated Solar Power and nuclear plants. The various types of compact heat exchanger surfaces and designs are given thorough consideration before the author turns his attention to describing how these compact heat exchangers can be applied to innovative plant designs, and how to conduct operational and safety analyses to optimize thermal efficiency. The book is written at an undergraduate level, but will be useful to practicing engineers and scientists as well. This book is unique in its in-depth coverage of heat transfer and fluid mechanics including numerical and computer methods, applications, thermodynamics and fluid mechanics. It will serve as a comprehensive resource for professional

engineers well into the new millennium. Some of the material will be drawn from the "Handbook of Mechanical Engineering," but with expanded information in such areas as compressible flow and pumps, conduction, and desalination.

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

This book describes recent technological developments in next generation nuclear reactors that have created renewed interest in nuclear process heat for industrial applications. The author's discussion mirrors the industry's emerging focus on combined cycle Next Generation Nuclear Plants' (NGNP) seemingly natural fit in producing electricity and process heat for hydrogen production. To utilize this process heat, engineers must uncover a thermal device that can transfer the thermal energy from the NGNP to the hydrogen plant in the most performance efficient and cost effective way possible. This book is written around that vital quest, and the author describes the usefulness of the Intermediate Heat Exchanger (IHX) as a possible solution. The option to transfer heat and thermal energy via a single-phase forced convection loop where fluid is mechanically pumped between the heat exchangers at the nuclear and hydrogen plants is presented, and challenges associated with this tactic are discussed. As a second option, heat pipes and thermosyphons, with their ability to transport very large quantities of heat over relatively long distance with small temperature losses, are also examined.

"This comprehensive reference covers all the important aspects of heat exchangers (HEs)--their design and modes of operation--and practical, large-scale applications in process, power, petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. Reflecting the author's extensive practical experienc

Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological, and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and including a development and implementation guide

Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis
World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology

Basic heat transfer -- Compact heat exchangers -- Fundamentals of finite element and finite volume methods -- Finite element analysis of compact heat exchangers -- Generation of design data by CFD analysis -- Thermal and mechanical design of compact heat exchanger -- Manufacturing and qualification testing of compact heat exchanger

This book deals with certain aspects of material science, particularly with the release of thermal energy associated with bond breaking. It clearly establishes the connection between heat transfer rates and product quality. The editors then sharply draw the thermal distinctions between the various categories of welding processes, and demonstrate how these distinctions are translated into simulation model uniqueness. The book discusses the incorporation of radiative heat transfer processes into the simulation model.

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