

## Casting Asm International

"It's about time that a practicing engineer with casting and academic experience has written a book that provides answers to questions about squeeze casting and semi-solid molding/forming that many engineers and students of casting need answered." —Joseph C. Benedyk, PhD, Consultant and retired technical director, Alcoa High Integrity Die Casting Processes provides a comprehensive look at the concepts behind advanced die casting technologies, including vacuum die casting, squeeze casting, and several variants of semi-solid metalworking. Practical applications for these processes are illustrated in numerous case studies. This single-source reference tool presents the latest material in five sections: Basic concepts of die casting and molten metal flow High integrity die casting processes with case studies Product design considerations Controlling quality and avoiding defects Future advances under development Key coverage includes a survey of liquid metal flow, strategies to overcome the limitations of conventional die casting, and potential defects unique to high integrity die casting processes. Also featured are methods for minimizing porosity, reducing cost by design, practical applied statistical process control techniques, designing for manufacturability, and containment methods for potential processing defects. Several chapters present detailed real-world examples illustrating the broad range of applications possible using high integrity die casting processes. Included with this book is a CD-ROM containing PowerPoint(r) presentations for each chapter. These presentations can be used for training purposes in conjunction with numerous study questions designed to practically apply the content of the book to real-world situations. Selected PowerPoint(r) slides can be used to

support engineering proposals, marketing presentations, or customer education seminars. High Integrity Die Casting Processes is a valuable reference for both component producers and component users alike. Process engineers, tool designers, manufacturing engineers, production managers, and machine operators will acquire a better understanding of these advanced die casting processes to optimize manufacturing and improve product quality. Component designers, product engineers, purchasing agents, buyers, supplier quality engineers, and project managers will gain insight into these processes and develop superior products by design.

If you are involved with machining or metalworking or you specify materials for industrial components, this book is an absolute must. It gives you detailed and comprehensive information about the selection, processing, and properties of materials for machining and metalworking applications. They include wrought and powder metallurgy tool steels, cobalt base alloys, cemented carbides, cermets, ceramics, and ultra-hard materials. You'll find specific guidelines for optimizing machining productivity through the proper selection of cutting tool materials plus expanded coverage on the use of coatings to extend cutting tool and die life. There is also valuable information on alternative heat treatments for improving the toughness of tool and die steels. All new material on the correlation of heat treatment microstructures and properties of tool steels is supplemented with dozens of photomicrographs. Information on special tooling considerations for demanding applications such as isothermal forging, die casting of metal matrix composites, and molding of corrosive plastics is also included. And you'll learn about alternatives to ferrous materials for metalworking applications such as carbides, cermets, ceramics, and nonferrous metals like

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aluminum, nickel, and copper base alloys.

This book covers virtually all technical aspects related to the selection, processing, use, and analysis of superalloys. The text of this new second edition has been completely revised and expanded with many new figures and tables added. In developing this new edition, the focus has been on providing comprehensive and practical coverage of superalloys technology. Some highlights include the most complete and up-to-date presentation available on alloy melting. Coverage of alloy selection provides many tips and guidelines that the reader can use in identifying an appropriate alloy for a specific application. The relation of properties and microstructure is covered in more detail than in previous books.

This encyclopedia, written by authoritative experts under the guidance of an international panel of key researchers from academia, national laboratories, and industry, is a comprehensive reference covering all major aspects of metallurgical science and engineering of aluminum and its alloys. Topics covered include extractive metallurgy, powder metallurgy (including processing), physical metallurgy, production engineering, corrosion engineering, thermal processing (processes such as metalworking and welding, heat treatment, rolling, casting, hot and cold forming), surface engineering and structure such as crystallography and metallography.

This book deals with various science and technology factors that need careful consideration in producing a casting. It consists of 11 chapters contributed by experts in their respective fields. The topics include simulation of continuous casting process, control of solidification of continuous castings, influence of mold flux in continuous casting, segregation in strip casting of steel, developments in shell and solid investment mold processes, innovative pressure control

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during filling of sand molds, fracture toughness specifically of castings, permanent molding of cast iron, wear resistant castings and improvement of accuracy in estimating graphite nodularity in ductile iron castings.

Casting Design and Performance ASM International ASM Specialty Handbook Cast Irons ASM International

Updated and translated by André Luiz V. da Costa e Silva This book is a combination of a metallographic atlas for steels and cast irons and an introductory textbook covering the fundamentals of phase transformations and heat treatment of these materials. Every important stage of processing, from casting to cold working is clearly discussed and copiously illustrated with metallographs that show the obtained structures, both desired and those achieved when deviations occur. First published in 1951 by Professor Hubertus Colpaert from the Institute for Technological Research (IPT) of São Paulo, Brazil, this book became one of the most important Brazilian references for professionals interested in the processing, treatment, and application of steels and cast irons. In the Fourth Edition and English translation, updated and translated by Professor André Luiz V. da Costa e Silva, the concept of the of the original edition was preserved while the important developments of recent decades, both in metallographic characterization and in steel and iron products, as well as progress in the understanding of the transformations that made the extraordinary developments of these alloys possible, were added. Most metallographs are of actual industrial materials and a large number originate from industry leaders or laboratories at the forefront of steel and iron development. As steel continues to be the most widely used metallic material in the world, Metallography of Steels continues to be an essential reference for students, metallographers,

and engineers interested in understanding processing-properties-structure relationships of the material. The balance between theoretical and applied information makes this book a valuable companion for even experienced steel practitioners.

Designed to support the need of engineering, management, and other professionals for information on titanium by providing an overview of the major topics, this book provides a concise summary of the most useful information required to understand titanium and its alloys. The author provides a review of the significant features of the metallurgy and application of titanium and its alloys. All technical aspects of the use of titanium are covered, with sufficient metals property data for most users. Because of its unique density, corrosion resistance, and relative strength advantages over competing materials such as aluminum, steels, and superalloys, titanium has found a niche in many industries. Much of this use has occurred through military research, and subsequent applications in aircraft, of gas turbine engines, although more recent use features replacement joints, golf clubs, and bicycles. Contents include: A primer on titanium and its alloys, Introduction to selection of titanium alloys, Understanding titanium's metallurgy and mill products, Forging and forming, Castings, Powder metallurgy, Heat treating, Joining technology and practice, Machining, Cleaning and finishing, Structure/processing/property relationships, Corrosion resistance,

Advanced alloys and future directions, Appendices: Summary table of titanium alloys, Titanium alloy datasheets, Cross-reference to titanium alloys, Listing of selected specification and standardization organizations, Selected manufacturers, suppliers, services, Corrosion data, Machining data.

The completely revised Second Edition of Metallurgy for the Non-Metallurgist provides a solid understanding of the basic principles and current practices of metallurgy. The new edition has been extensively updated with broader coverage of topics, new and improved illustrations, and more explanation of basic concepts. It is a "must-have" ready reference on metallurgy!

Cast iron offers the design engineer a low-cost, high-strength material that can be easily cast into a wide variety of useful, and sometimes complex, shapes. This handbook from ASM covers the entire spectrum of one of the most widely used and versatile of all metals.

This practical guide to product and process engineering of various aluminum castings emphasizes process and material characteristics; product-process-alloy integration; manufacturing aspects of aluminum casting; product design features; tooling design, feeding and gating design; product quality needs and specifications; product launches; and successful conversions of aluminum from steel and iron.

Annotation Examines characteristics of wrought and cast aluminum alloys, then presents basic aluminum alloy and temper designation systems, as developed by the Aluminum Association, and explains them with examples. Wrought and cast aluminum designations are treated in a similar fashion. Processes used to produce aluminum alloy products are described briefly, and representative applications for aluminum alloys and tempers are detailed, in areas such as electrical markets, building and construction, marine and rail transportation, packaging, and petroleum and chemical industry components. A final chapter presents 65 pages of bandw micrographs illustrating the microstructure of a range of aluminum alloys and tempers, to assist in understanding consequences of applying the production technology implied by the temper designations.

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This one-stop reference is a tremendous value and time saver for engineers, designers and researchers. Emerging technologies, including aluminum metal-matrix composites, are combined with all the essential aluminum information from the ASM Handbook series (with updated statistical information).

Friction Stir Casting Modification for Enhanced Structural Efficiency: A Volume in the Friction Stir Welding and Processing Book Series summarizes current research and applications of friction stir processing techniques for casting

modification. Research in this area has shown significant benefit in terms of fatigue performance as a result of friction stir processing. This book addresses the latest research, providing readers with a summary of these results and new guidelines for designers. Provides the benefits of friction stir casting, including its solid phase process, low distortion of workpiece, good dimensional stability and repeatability, high joint strength, and more Summarizes current research and applications of friction stir processing techniques for casting modification Presents its usage in the production of products such as rugs, wire, or any other gases, and its applications for decreased fuel consumption in light weight aircraft, and its automotive and ship applications

The book contains the proceedings of the honorary symposium “Advances in the Science and Engineering of Casting Solidification” (TMS2015, Orlando, Florida, March 15-19, 2015) held in honor of Professor Doru Michael Stefanescu, Emeritus Professor, Ohio State University and the University of Alabama, USA. The book encompasses the following four areas: (1) Solidification processing: theoretical and experimental investigations of solidification processes including castings solidification, directional solidification of alloys, electromagnetic stirring, ultrasonic cavitation, mechanical vibration, active cooling and heating, powder bed-electron beam melting additive manufacturing, etc. for processing of metals,



polymers and composite materials; (2) Microstructure Evolution: theoretical and experimental studies related to microstructure evolution of materials including prediction of solidification-related defects and particle pushing/engulfment aspects; (3) Novel Casting and Molding Processes: modeling and experimental aspects including high pressure die casting, permanent casting, centrifugal casting, low pressure casting, 3D silica sand mold printing, etc.; and (4) Cast Iron: all aspects related to cast iron characterization, computational and analytical modeling, and processing.

This ASM Handbook is the most comprehensive collection of engineering information on this important structural material published in the last sixty years. Prepared with the cooperation of the International Magnesium Association, it presents the current industrial practices and provides information and data about the properties and performance of magnesium alloys. Materials science and engineering are covered, including processing, properties, and commercial uses. This practical reference provides thorough and systematic coverage on both basic metallurgy and the practical engineering aspects of metallic material selection and application.

J. G. (Gil) Kaufman is currently president of his consulting company, Kaufman Associates.

This atlas provides an in-depth understanding of the metallurgy and fracture behavior of aluminum-silicon casting alloys, which are used in a wide variety of automotive, aerospace, and consumer product applications. The atlas includes over 300 high-definition microfractographs of fracture profiles and fracture surfaces, accompanied with detailed descriptions and analysis of the fracture features and their significance in the selection, processing, properties, and performance of the alloy. The microfractographs are described and classified according to criteria described in detail in the introductory chapters in the book. The factors determining the fracture mechanism in these alloys, on the basis of their physical and mechanical properties and fracture mechanics, are described and analyzed. The set of micrographs in this atlas include several unique features: classification according to the alloy and its processing history, detailed analysis of selected microregions of the fracture surface, reference of the fracture features to the phase constituents of the alloy, and high resolution and high microscopic magnification of the SEM images. This book will be of great value to anyone involved in the selection, processing, application, testing, or evaluation of aluminum-silicon castings. The target audience includes metallurgists, foundry personnel, failure analysts, purchasers of castings, researchers in physical and mechanical metallurgy, students, and educators.

This monograph provides university professionals and students, those working in the steel industry and steel plant suppliers in related activities, with a concise account of the engineering, process and product technology of continuous casting of steel and its development over recent years.

Magnesium and magnesium alloys provide unique properties for engineering applications. Magnesium alloys are popular as a structural material because of their combination of light weight and strength. They are desirable for portable tools, appliances, electronic devices, airplanes, space vehicles, and land transportation. This book is written for engineers, scientists, teachers, and students engaged in the design process of material selection and material elimination. While focused on mechanical properties for structural design, the physical properties that are germane to corrosion behavior and electrical applications are represented. Two-thirds of the book is devoted to datasheets for individual alloys which provide a handy quick reference to specific properties and performance. The remainder of the book addresses topics common to all magnesium alloys such as the alloy designation system and product forms. Casting alloys and wrought alloys are compared. The alloy performance at elevated temperature is presented, as are fatigue properties. Finally, a summary of the corrosion behavior of selected alloys is discussed along with how these

corrosion mechanisms can be applied for beneficial results.

This book is a comprehensive guide to the compositions, properties, processing, performance, and applications of nickel, cobalt, and their alloys. It includes all of the essential information contained in the ASM Handbook series, as well as new or updated coverage in many areas in the nickel, cobalt, and related industries.

“Principles of Solidification” offers comprehensive descriptions of liquid-to-solid transitions encountered in shaped casting, welding, and non-biological bulk crystal growth processes. The book logically develops through careful presentation of relevant thermodynamic and kinetic theories and models of solidification occurring in a variety of materials. Major topics encompass the liquid-state, liquid-solid transformations, chemical macro- and microsegregation, purification by fractional crystallization and zone refining, solid-liquid interfaces, polyphase freezing, and rapid solidification processing. Solid-liquid interfaces are discussed quantitatively both as sharp and diffuse entities, with supporting differential geometric descriptions. The book offers:

- Detailed mathematical examples throughout to guide readers
- Applications of solidification and crystal growth methodologies for preparation and purification of metals, ceramics, polymers and semiconductors
- Appendices providing supporting information on special topics covered in the chapters.

Readers in materials, metallurgical, chemical, and mechanical engineering will find this to be a useful source on the subjects of solidification and crystal growth. Chemists, physicists, and geologists

concerned with melting/freezing phenomena will also find much of value in this book. This handbook is a comprehensive guide to the selection and applications of copper and copper alloys, which constitute one of the largest and most diverse families of engineering materials. The handbook includes all of the essential information contained in the ASM Handbook series, as well as important reference information and data from a wide variety of ASM publications and industry sources.

The 3rd edition of this popular textbook covers current topics in all areas of casting solidification. Partial differential equations and numerical analysis are used extensively throughout the text, with numerous calculation examples, to help the reader in achieving a working knowledge of computational solidification modeling. The features of this new edition include:

- new chapters on semi-solid and metal matrix composites solidification
- a significantly extended treatment of multiscale modeling of solidification and its applications to commercial alloys
- a survey of new topics such as solidification of multicomponent alloys and molecular dynamic modeling
- new theories, including a theory on oxide bi-films in the treatment of shrinkage problems
- an in-depth treatment of the theoretical aspects of the solidification of the most important commercial alloys including steel, cast iron, aluminum-silicon eutectics, and superalloys
- updated tables of material constants.

Part II: Casting Metallurgy 1. The Melt 2. Entrainment 3. Flow 4. Molds and Cores (updated and expanded) 5. Solidification Structure 6. Casting Alloys (new chapter) 7.

Porosity 8. Cracks and Tears (new consolidated chapter) 9. Properties of Castings Part II: Casting Manufacture 10. The 10 Rules 11. Filling System Design Fundamentals 12. Filling System Components 13. Filling System Design Practice 14. Melting 15. Molding 16. Casting 17. Controlled Solidification Techniques 18. Dimensional Accuracy 19. Post-Casting Processing Index.

This book explains the metallurgy of steel and its heat treatment for non-metallurgists. It starts from simple concepts--beginning at the level of high-school chemistry classes--and building to more complex concepts involved in heat treatment of most all types of steel as well as cast iron. It was inspired by the author when working with practicing bladesmiths for more than 15 years. Most chapters in the book contain a summary at the end. These summaries provide a short review of the contents of each chapter. This book is THE practical primer on steel metallurgy for those who heat, forge, or machine steel.

Offering a sound technological overview, while also including the fundamental aspects, this book provides the knowledge needed to master the highly challenging process characteristics for successful application in industrial production. It summarizes the first-hand experience gained from twelve years of collaborative research covering materials science, rheology, casting and forming, control and surface technology as well as the modeling of flow behavior, tool engineering and systems engineering, and thus treats all the vital aspects of this field. For materials scientists, physicists, engineers, and

those working in the metal processing industry.

Comprehensive information for the American aluminium industry Collective effort of 53 recognized experts on aluminium and aluminium alloys Joint venture by world renowned authorities-the Aluminium Association Inc. and American Society for Metals. The completely updated source of information on aluminium industry as a whole rather than its individual contributors. this book is an opportunity to gain from The knowledge of the experts working for prestigious companies such as Alcoa, Reynolds Metals Co., Alcan International Ltd., Kaiser Aluminium & Chemical Corp., Martin Marietta Laboratories and Anaconda Aluminium Co. It took four years of diligent work to complete this comprehensive successor to the classic volume, Aluminium, published by ASM in 1967. Contents: Properties of Pure Aluminum Constitution of Alloys Microstructure of Alloys Work Hardening Recovery, Recrystallization and Growth Metallurgy of Heat Treatment and General Principles of Precipitation Hardening Effects of Alloying Elements and Impurities on Properties Corrosion Behaviour Properties of Commercial Casting Alloys Properties of Commercial Wrought Alloys Aluminum Powder and Powder Metallurgy Products.

This book covers the technology of inspection of metals, the main emphasis on final part inspection at the manufacturing facility or on receipt at the user's facility.

The unique feature of this book is that it provides an intermediate level introduction to the different methods used to inspect metals and finished parts and a more detailed review of the specific inspection methods for important metal product forms.

The book is divided into two parts: Part I gives the basics of the most important methods used for inspection and testing, while Part II covers the types of methods used to inspect different classes of metallic parts. The advantages and limitations of each method are discussed, including when other methods may be warranted. In particular, the chapters on specific product forms (e.g., castings) compare the different inspection methods and why they are used.

Annotation Examines the factors that contribute to overall steel deformation problems. The 27 articles address the effect of materials and processing, the measurement and prediction of residual stress and distortion, and residual stress formation in the shaping of materials, during hardening processes, and during manufacturing processes. Some of the topics are the stability and relaxation behavior of macro and micro residual stresses, stress determination in coatings, the effects of process equipment design, the application of metallo-thermo-mechanic to quenching, inducing compressive stresses through controlled shot



peening, and the origin and assessment of residual stresses during welding and brazing. Annotation c. Book News, Inc., Portland, OR (booknews.com)

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