

Cast Irons Asm Specialty Handbook Soup

The first of many important works featured in CRC Press' Metals and Alloys Encyclopedia Collection, the Encyclopedia of Iron, Steel, and Their Alloys covers all the fundamental, theoretical, and application-related aspects of the metallurgical science, engineering, and technology of iron, steel, and their alloys. This Five-Volume Set addresses topics such as extractive metallurgy, powder metallurgy and processing, physical metallurgy, production engineering, corrosion engineering, thermal processing, metalworking, welding, iron- and steelmaking, heat treating, rolling, casting, hot and cold forming, surface finishing and coating, crystallography, metallography, computational metallurgy, metal-matrix composites, intermetallics, nano- and micro-structured metals and alloys, nano- and micro-alloying effects, special steels, and mining. A valuable reference for materials scientists and engineers, chemists, manufacturers, miners, researchers, and students, this must-have encyclopedia: Provides extensive coverage of properties and recommended practices Includes a wealth of helpful charts, nomograms, and figures Contains cross referencing for quick and easy search Each entry is written by a subject-matter expert and reviewed by an international panel of renowned researchers from academia, government, and industry. Also Available Online This Taylor & Francis encyclopedia is also available through online subscription, offering a variety of extra benefits for researchers, students, and librarians, including: Citation tracking and alerts Active reference linking Saved searches and marked lists HTML and PDF format options Contact Taylor and Francis for more information or to inquire about subscription options and print/online combination packages. US: (Tel) 1.888.318.2367; (E-mail) e-reference@taylorandfrancis.com International: (Tel) +44 (0) 20 7017 6062; (E-mail) online.sales@tandf.co.uk

The only source that focuses exclusively on engineering and technology, this important guide maps the dynamic and changing field of information sources published for engineers in recent years. Lord highlights basic perspectives, access tools, and English-language resources--directories, encyclopedias, yearbooks, dictionaries, databases, indexes, libraries, buyer's guides, Internet resources, and more. Substantial emphasis is placed on digital resources. The author also discusses how engineers and scientists use information, the culture and generation of scientific information, different types of engineering information, and the tools and resources you need to locate and access that material. Other sections describe regulations, standards and specifications, government resources, professional and trade associations, and education and career resources. Engineers, scientists, librarians, and other information professionals working with engineering and technology information will welcome this research

Following a general introduction, which reviews steelmaking practices as well as the classification, general properties,

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and applications of steel, this volume contains four major sections that describe processing characteristics, service characteristics, corrosion behavior, and material requirement

Alloying: Understanding the Basics is a comprehensive guide to the influence of alloy additions on mechanical properties, physical properties, corrosion and chemical behavior, and processing and manufacturing characteristics. The coverage considers "alloying" to include any addition of an element or compound that interacts with a base metal to influence properties. Thus, the book addresses the beneficial effects of major alloy additions, inoculants, dopants, grain refiners, and other elements that have been deliberately added to improve performance, as well the detrimental effects of minor elements or residual (tramp) elements included in charge materials or that result from improper melting or refining techniques. The content is presented in a concise, user-friendly format. Numerous figures and tables are provided. The coverage has been weighted to provide the most detailed information on the most industrially important materials.

Contents include: Introduction to Stainless Steels - metallurgy and properties of wrought and cast stainless steels, powder metallurgy, melting, refining and recycling Corrosion Behaviour - atmospheric and aqueous corrosion, stress-corrosion cracking and hydrogen embrittlement, high-temperature corrosion, corrosion of cast stainless, corrosion of weldments Fabrication and Finishing - Foundry practice, forming, forging and extrusion, PM processing, heat treating, machining, welding, brazing and soldering, adhesive bonding, surface engineering Metallography, Microstructures and Phase Diagrams - metallographic practices and microstructures of wrought stainless metallography and microstructures of cast stainless phase diagrams Properties of Stainless Steels - physical properties, low temperature properties, elevated-temperature properties, tribological properties. An index is also included.

This handbook is a comprehensive guide to the selection and applications of copper and copper alloys, which constitute one of the largest and most diverse families of engineering materials. The handbook includes all of the essential information contained in the ASM Handbook series, as well as important reference information and data from a wide variety of ASM publications and industry sources.

ASM Specialty Handbook Cast Irons ASM International

ASM Handbook, Volume 15 is a comprehensive reference on the principles and practice of metalcasting, covering fundamentals, process selection and parameters, and materials performance. This reference work is designed for those who specify, manufacture, design or evaluate cast metal components. This broad-based collection of applied casting knowledge provides a valuable resource for students, educators, practicing engineers, and technical support staff. The latest edition of Volume 15 updates and expands coverage on the principles and practices of casting in several ways: Melt processing methods and equipment are described for iron, steel, and aluminum in terms of fluxing, degassing, molten metal filtration, refinement, and modification. Solidification, process modeling, and filling and feeding concepts are updated to reflect the continuing improvements in casting methods and processing. The major methods of green-sand, no-bake, and shell

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molding are described further in individual articles. Additional articles are devoted to the foundry practice of cast iron irons, steels, aluminum, copper alloys, and zinc. Expert updates are also provided on many other significant casting methods such as high-pressure die casting, lost-foam, squeeze casting, semisolid methods, spray casting, rapid solidification, and low-pressure die casting of high-integrity product.

Automation technology is addressed, and coverage on continuous casting of aluminum and copper are expanded. Updated articles are also provided on the specification, selection, and properties of gray iron, ductile irons, malleable irons, compacted graphite irons, high-alloy irons, cast steels, aluminum, copper, zinc, magnesium, cobalt, nickel, titanium, zirconium, and cast metal matrix composites.

CD-ROM contains: the mechanical design software MDESIGN, which "enables users to quickly complete the design of many of the machine elements discussed in the book."

If you are involved with machining or metalworking or you specify materials for industrial components, this book is an absolute must. It gives you detailed and comprehensive information about the selection, processing, and properties of materials for machining and metalworking applications. They include wrought and powder metallurgy tool steels, cobalt base alloys, cemented carbides, cermets, ceramics, and ultra-hard materials. You'll find specific guidelines for optimizing machining productivity through the proper selection of cutting tool materials plus expanded coverage on the use of coatings to extend cutting tool and die life. There is also valuable information on alternative heat treatments for improving the toughness of tool and die steels. All new material on the correlation of heat treatment microstructures and properties of tool steels is supplemented with dozens of photomicrographs. Information on special tooling considerations for demanding applications such as isothermal forging, die casting of metal matrix composites, and molding of corrosive plastics is also included. And you'll learn about alternatives to ferrous materials for metalworking applications such as carbides, cermets, ceramics, and nonferrous metals like aluminum, nickel, and copper base alloys.

The complex geometry of cylinder heads in heavy-duty diesel engines makes grey iron or compact graphite iron a preferred material choice due to its price, castability, thermal conductivity and damping capacity. Today's strict emission laws have increased the demands on engine performance and engine efficiency. This means that material properties such as fatigue resistance need to be improved. Shot peening is often used to improve the fatigue resistance of components and the benefits of shot peening are associated with the induced compressive surface stresses and surface hardening. How different shot peening parameters can affect fatigue strength of grey and compact graphite iron has been investigated within the project underlying this thesis. To do this, X-ray diffraction (XRD) was utilized for residual stress measurements, scanning electron microscopy (SEM) for microstructural characterizations and mechanical fatigue testing for mechanical quantifications. The ultimate aim of this work has been to increase the fatigue resistance of cast iron by residual stress optimization. XRD measurements and SEM examinations revealed that the shot peening parameters shot size and peening intensity significantly influence residual stresses and surface deformation. Residual stress profiles, similar to the one general considered to improve the fatigue strength in steels, were obtained for both grey and compact graphite iron. Uniaxial push-pull fatigue testing on grey iron with these shot peening parameters reduced the fatigue strength with 15–20 %. The negative effect is likely related to surface damage associated with over peening and relatively high subsurface tensile residual stresses. With very gentle shot peening parameters, the uniaxial fatigue strength were unaltered from the base material but when subjected to bending fatigue an increase in fatigue strength were observed. An alternative way to increase the fatigue strength was to conduct a 30 min annealing heat treatment at 285 XC which increased the fatigue strength by almost 10 % in uniaxial loading. The improvement could be an effect of favourable precipitates forming during the annealing, which could hinder

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dislocation movement during fatigue. Measuring residual stresses using XRD and the \sin^2 -method demands accurate X-ray elastic constants (XEC) for meticulous stress analysis. The XEC referred to as $1-2s^2$ should therefore always be calibrated for the specific material used. The experiments conducted revealed that the XEC value is independent of the testing method used in this work. A small correction from the theoretical value should be applied when the material contains small amounts of residual stresses. The amount of residual stresses has a great impact on the XEC and thus on the stress analysis. Concluding that proper analysis of residual stresses in cast iron is not straight forward.

The material is contained in more than 500 datasheet articles, each devoted exclusively to one particular alloy, a proven format first used in the complementary guide for irons and steels. For even more convenience, the datasheets are arranged by alloy groups: nickel, aluminum, copper, magnesium, titanium, zinc and superalloys. The book provides very worthwhile and practical information in such areas as: compositions, trade names, common names, specifications (both U.S. and foreign), available products forms, typical applications, and properties (mechanical, fabricating, and selected others). This comprehensive resource also covers the more uncommon alloys by groups in the same datasheet format. Included are: refractory metals and alloys (molybdenum, tungsten, niobium, tantalum), beryllium copper alloys, cast and P/M titanium parts, P/M aluminum parts, lead and lead alloys, tin-rich alloys, and sintering copper-base materials (copper-tin, bronze, brass, nickel silvers).

A Complete Reference Covering the Latest Technology in Metal Cutting Tools, Processes, and Equipment Metal Cutting Theory and Practice, Third Edition shapes the future of material removal in new and lasting ways. Centered on metallic work materials and traditional chip-forming cutting methods, the book provides a physical understanding of conventional and high-speed machining processes applied to metallic work pieces, and serves as a basis for effective process design and troubleshooting. This latest edition of a well-known reference highlights recent developments, covers the latest research results, and reflects current areas of emphasis in industrial practice. Based on the authors' extensive automotive production experience, it covers several structural changes, and includes an extensive review of computer aided engineering (CAE) methods for process analysis and design. Providing updated material throughout, it offers insight and understanding to engineers looking to design, operate, troubleshoot, and improve high quality, cost effective metal cutting operations. The book contains extensive up-to-date references to both scientific and trade literature, and provides a description of error mapping and compensation strategies for CNC machines based on recently issued international standards, and includes chapters on cutting fluids and gear machining. The authors also offer updated information on tooling grades and practices for machining compacted graphite iron, nickel alloys, and other hard-to-machine materials, as well as a full description of minimum quantity lubrication systems, tooling, and processing practices. In addition, updated topics include machine tool types and structures, cutting tool materials and coatings, cutting mechanics and temperatures, process simulation and analysis, and tool wear from both chemical and mechanical viewpoints. Comprised of 17 chapters, this detailed study: Describes the common machining operations used to produce specific shapes or surface characteristics Contains conventional and advanced cutting tool technologies Explains the properties and characteristics of tools which influence tool design or selection Clarifies the physical mechanisms which lead to tool failure and identifies general strategies for reducing failure rates and increasing tool life Includes common machinability criteria, tests, and indices Breaks down the economics of machining operations Offers an overview of the engineering aspects of MQL machining Summarizes gear machining and finishing methods for common gear types, and more Metal Cutting Theory and Practice, Third Edition emphasizes the physical understanding and analysis for robust process design, troubleshooting, and improvement,

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and aids manufacturing engineering professionals, and engineering students in manufacturing engineering and machining processes programs.

This book is a comprehensive guide to the compositions, properties, processing, performance, and applications of nickel, cobalt, and their alloys. It includes all of the essential information contained in the ASM Handbook series, as well as new or updated coverage in many areas in the nickel, cobalt, and related industries.

The completely revised Second Edition of Metallurgy for the Non-Metallurgist provides a solid understanding of the basic principles and current practices of metallurgy. The new edition has been extensively updated with broader coverage of topics, new and improved illustrations, and more explanation of basic concepts. It is a "must-have" ready reference on metallurgy!

Offering one of the field's most thorough treatments of material design principles, including a concise overview of fastener design, the Handbook of Mechanical Alloy Design provides an extensive overview of the effects of alloy compositional design on expected mechanical properties. This reference highlights the design elements that must be considered in risk-based metallurgical design and covers alloy design for a broad range of materials, including the increasingly important powder metal and metal matrix alloys. It discusses the design issues associated with carbon, alloy, and tool steels, microalloyed steels, and more. The Handbook of Mechanical Alloy Design is a must-have reference.

What is heat treatment? This book describes heat treating technology in clear, concise, and nontheoretical language. It is an excellent introduction and guide for design and manufacturing engineers, technicians, students, and others who need to understand why heat treatment is specified and how different processes are used to obtain desired properties. The new Second Edition has been extensively updated and revised by Jon. L. Dossett, who has more than forty years of experience in heat treating operations and management. The update adds important information about new processes and process control techniques that have been developed or refined in recent years. Helpfull appendices have been added on decarburization of steels, boost/diffues cycles for carburizing, and process verification.

The second edition of the Handbook of Induction Heating reflects the number of substantial advances that have taken place over the last decade in theory, computer modeling, semi-conductor power supplies, and process technology of induction heating and induction heat treating. This edition continues to be a synthesis of information, discoveries, and technical insights that have been accumulated at Inductoheat Inc. With an emphasis on design and implementation, the newest edition of this seminal guide provides numerous case studies, ready-to-use tables, diagrams, rules-of-thumb, simplified formulas, and graphs for working professionals and students.

The Springer Reference Work Handbook of Manufacturing Engineering and Technology provides overviews and in-depth

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and authoritative analyses on the basic and cutting-edge manufacturing technologies and sciences across a broad spectrum of areas. These topics are commonly encountered in industries as well as in academia. Manufacturing engineering curricula across universities are now essential topics covered in major universities worldwide.

Cast iron offers the design engineer a low-cost, high-strength material that can be easily cast into a wide variety of useful, and sometimes complex, shapes. This handbook from ASM covers the entire spectrum of one of the most widely used and versatile of all metals.

This one-stop reference is a tremendous value and time saver for engineers, designers and researchers. Emerging technologies, including aluminum metal-matrix composites, are combined with all the essential aluminum information from the ASM Handbook series (with updated statistical information).

The effect of corrosion in the oil industry leads to the failure of parts. This failure results in shutting down the plant to clean the facility. The annual cost of corrosion to the oil and gas industry in the United States alone is estimated at \$27 billion (According to NACE International)—leading some to estimate the global annual cost to the oil and gas industry as exceeding \$60 billion. In addition, corrosion commonly causes serious environmental problems, such as spills and releases. An essential resource for all those who are involved in the corrosion management of oil and gas infrastructure, *Corrosion Control in the Oil and Gas Industry* provides engineers and designers with the tools and methods to design and implement comprehensive corrosion-management programs for oil and gas infrastructures. The book addresses all segments of the industry, including production, transmission, storage, refining and distribution. Selects cost-effective methods to control corrosion Quantitatively measures and estimates corrosion rates Treats oil and gas infrastructures as systems in order to avoid the impacts that changes to one segment if a corrosion management program may have on others Provides a gateway to more than 1,000 industry best practices and international standards

This collection features papers presented at the 146th Annual Meeting & Exhibition of The Minerals, Metals & Materials Society.

Springer Handbook of Condensed Matter and Materials Data provides a concise compilation of data and functional relationships from the fields of solid-state physics and materials in this 1200 page volume. The data, encapsulated in 914 tables and 1025 illustrations, have been selected and extracted primarily from the extensive high-quality data collection Landolt-Börnstein and also from other systematic data sources and recent publications of physical and technical property data. Many chapters are authored by Landolt-Börnstein editors, including the prominent Springer Handbook editors, W. Martienssen and H. Warlimont themselves. The Handbook is designed to be useful as a desktop reference for fast and easy retrieval of essential and reliable data in the lab or office. References to more extensive data sources are also provided in the book and by interlinking to the relevant sources on the enclosed CD-ROM. Physicists, chemists and engineers engaged in fields of solid-state sciences and materials technologies in research, development and application will appreciate the ready access to the key information coherently organized within this wide-ranging Handbook. From the reviews: "...this is the most complete compilation I have ever seen... When I received the book, I immediately searched for data I never found elsewhere..., and I found them rapidly... No doubt that this book will soon be in every library and on the desk of most solid state scientists and engineers. It will never be at rest." -Physicalia Magazine

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Cast Iron: Physical and Engineering Properties describes the importance of iron and its properties, as well as the process of casting in the different fields of engineering. The book covers topics such as the mechanical, physical, and electrical properties of iron and the different tests under which it is subjected; the effects of heat treatment on gray cast iron; and the resistance of cast iron to heat and stress. Topics also include internal casting stresses; cast iron beams and columns; and the application of the specifications for cast iron to design. The text is recommended for metallurgists and engineers who are interested in cast iron, its properties, and its uses in construction.

A current and comprehensive treatment of tribology theory and applications A solid understanding of tribology is essential for engineers in many fields working to design and ensure the reliability of machine parts and systems. Principles and Applications of Tribology is the first truly broad-based book on this vital subject. Moving from basic theory to practice, it examines tribology from the integrated viewpoint of mechanical engineering, mechanics, and materials science. It offers detailed coverage of the mechanisms of material wear, friction, and all of the major lubrication techniques--liquids, solids, and gases-- and examines a wide range of both traditional and state-of-the-art applications. Based on the author's extensive research and teaching experience in the areas of tribology, mechanics, and materials science for more than thirty years, this book emphasizes a contemporary knowledge of tribology that includes the emerging field of micro/nanotribology and various industrial applications, including cutting-edge topics such as magnetic information storage devices and microelectromechanical systems. Principles and Applications of Tribology is invaluable for mechanical, chemical, and materials engineers involved in product and process design, as well as graduate students and researchers in these areas.

The 2015 collection will include papers from the following symposia: Alumina and Bauxite Aluminum Alloys: Fabrication, Characterization and Applications Aluminum Processing Aluminum Reduction Technology Cast Shop for Aluminum Production Electrode Technology for Aluminum Production Strip Casting of Light Metals

Now in its eleventh edition, DeGarmo's Materials and Processes in Manufacturing has been a market-leading text on manufacturing and manufacturing processes courses for more than fifty years. Authors J T. Black and Ron Kohser have continued this book's long and distinguished tradition of exceedingly clear presentation and highly practical approach to materials and processes, presenting mathematical models and analytical equations only when they enhance the basic understanding of the material. Completely revised and updated to reflect all current practices, standards, and materials, the eleventh edition has new coverage of additive manufacturing, lean engineering, and processes related to ceramics, polymers, and plastics.

The Handbook of Environmental Degradation of Materials, Third Edition, explains how to measure, analyze and control environmental degradation for a wide range of industrial materials, including metals, polymers, ceramics, concrete, wood and textiles exposed to environmental factors, such as weather, seawater, and fire. This updated edition divides the material into four new sections, Analysis and Testing, Types of Degradation, Protective Measures and Surface Engineering, then concluding with Case Studies. New chapters include topics on Hydrogen Permeation and Hydrogen Induced Cracking, Weathering of Plastics, the Environmental Degradation of Ceramics and Advanced Materials, Antimicrobial Layers, Coatings, and the Corrosion of Pipes in Drinking Water Systems. Expert contributors to this book provide a wealth of insider knowledge and engineering expertise that complements their explanations and advice. Case Studies from areas such as pipelines, tankers, packaging and chemical processing equipment ensure that the reader understands the practical measures that can be put in place to save money, lives

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and the environment. Introduces the reader to the effects of environmental degradation on a wide range of materials, including metals, plastics, concrete, wood and textiles Describes the kind of degradation that effects each material and how best to protect it Includes case studies that show how organizations, from small consulting firms, to corporate giants design and manufacture products that are more resistant to environmental effects

Materials covered include carbon, alloy and stainless steels; alloy cast irons; high-alloy cast steels; superalloys; titanium and titanium alloys; refractory metals and alloys; nickel-chromium and nickel-thoria alloys; structural intermetallics; structural ceramics, cermets, and cemented carbides; and carbon-composites.

Cast Iron Technology presents a critical review of the nature of cast irons. It discusses the types of cast iron and the general purpose of cast irons. It also presents the history of the iron founding industry. Some of the topics covered in the book are the description of liquid metal state; preparation of liquid metal; process of melting; description of cupola melting and electric melting methods; control of composition of liquid metal during preparation; description of primary cast iron solidification structures; and thermal analysis of metals to determine its quality. Solidification science and the fundamentals of heat treatment are also discussed. An in-depth analysis of the hot quenching techniques is provided. The graphitization potential of liquid iron is well presented. A chapter is devoted to microstructural features of cast iron. The book can provide useful information to iron smiths, welders, students, and researchers.

Presents the up-to-date information on the state of materials from electronic, magnetic, and photonic materials, light metals, materials processing and manufacturing, and structural materials which are of invaluable benefit to the global industry.

Increasingly stringent environmental regulations and industry adoption of waste minimization guidelines have thus, stimulated the need for the development of recycling and reuse options for metal related waste. This book, therefore, gives an overview of the waste generation, recycle and reuse along the mining, beneficiation, extraction, manufacturing and post-consumer value chain.

This book reviews current status and future trends in the recycling and reuse of mineral and metal waste and also details the policy and legislation regarding the waste management, health and environmental impacts in the mining, beneficiation, metal extraction and manufacturing processes. This book is a useful reference for engineers and researchers in industry, policymakers and legislators in governance, and academics on the current status and future trends in the recycling and reuse of mineral and metal waste. Some of the key features of the book are as follows: Holistic approach to waste generation, recycling and reuse along the minerals and metals extraction. Detailed overview of metallurgical waste generation. Practical examples with complete flow sheets, techniques and interventions on waste management. Integrates the technical issues related to efficient resources utilization with the policy and regulatory framework. Novel approach to addressing future commodity shortages.

This book provides a solid overview of the important metallurgical concepts related to the microstructures of irons and steels, and it provides detailed guidelines for the proper metallographic techniques used to reveal, capture, and understand microstructures.

This book provides clearly written explanations of important concepts, and step-by-step instructions for equipment selection and

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use, microscopy techniques, specimen preparation, and etching. Dozens of concise and helpful “metallographic tips” are included in the chapters on laboratory practices and specimen preparation. The book features over 500 representative microstructures, with discussions of how the structures can be altered by heat treatment and other means. A handy index to these images is provided, so the book can also be used as an atlas of iron and steel microstructures.

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