

## Bioseparations Science And Engineering

It is generally recognized that the commercial success of biotechnology products is highly dependent on the successful development and application of high-powered separation and purification methods. In this practical and authoritative handbook, the separation of proteins, nucleic acids, and oligonucleotides from biological matrices is covered from analytical to process scales. Also included in a chapter on the separation of monoclonal antibodies, which have found numerous uses as therapeutic and diagnostic agents. Analytical techniques include an interesting montage of chromatographic methods, capillary electrophoresis, isoelectric focusing, and mass spectrometry. Among separation and purification methods, liquid-liquid distribution, displacement chromatography, expanded bed adsorption, membrane chromatography, and simulated moving bed chromatography are covered at length. Regulatory and economic considerations are addressed, as are plant and process equipment and engineering process control. A chapter on future developments highlights the application of DNA chip arrays as well as evolving methodologies for a large number of drugs that are under development for treatment of cancer, AIDS, rheumatoid arthritis, and Alzheimer's disease. Handbook of Bioseparations serves as an essential reference and guidebook for separation scientists working in the pharmaceutical and biotechnology industries, academia, and government laboratories. Key Features \* Covers bioseparations of proteins, nucleic acids, and monoclonal antibodies \* Encompasses both analytical and process-scale methods \* Elucidates the importance of engineering process control \* Details selection of plant and process equipment \* Addresses economic considerations \* Discusses future developments

This book is a short introduction to the engineering principles of harnessing the vast potential of microorganisms, and animal and plant cells in making biochemical products. It was written for scientists who have no background in engineering, and for engineers with minimal background in biology. The overall subject dealt with is process, but the coverage goes beyond the process of biomanufacturing in the bioreactor, and extends to the factory of cell's biosynthetic machinery. Starting with an overview of biotechnology and organism, engineers are eased into biochemical reactions and life scientists are exposed to the technology of production using cells. Subsequent chapters allow engineers to be acquainted with biochemical pathways, while life scientist learn about stoichiometric and kinetic principles of reactions and cell growth. This leads to the coverage of reactors, oxygen transfer and scale up. Following three chapters on biomanufacturing of current and future importance, i.e. cell culture, stem cells and synthetic biology, the topic switches to product purification, first with a conceptual coverage of operations used in bioseparation, and then a more detailed analysis to provide a conceptual understanding of chromatography, the modern workhorse of bioseparation. Drawing on principles from engineering and life sciences, this book is for practitioners in biotechnology and bioengineering. The author has used the material within this book for a course for advanced students in both engineering and life sciences. To this end, problems are provided at the end of each chapter.

The process of cryogelation has been vigorously studied over the past two decades, with recent research focussing on applications of these polymer systems in various biomedical and biotechnological fields. While there is significant literature available as research publications, limited reviews, and book chapters, Supermacroporous Cryogels: Biomedical and Biotechnological Applications is the first dedicated book on the subject. It thoroughly explores all aspects of cryogels from synthesis to applications in medical and biotechnological research and practice. Presenting the work of researchers from around the globe, this book addresses three key components of cryogelation, starting with an overview of the unique inherent properties of cryogels and their synthesis and optimization from various natural and synthetic polymers. It also focusses on the surface modification of cryogels as well as factors that affect

their properties. The second component is a discussion of the biomedical aspects of cryogels, categorically describing their biocompatible nature and their recent usage in medical imaging by creating phantoms of various tissues and using tissue engineering to regenerate various tissues. The third reviews a wide range of applications of cryogels in biotechnology, including biocatalysis, cell separation, wastewater treatment, high throughput processes, and bioreactors. A comprehensive look at the process of cryogelation and an up-to-date account of significant developments in cryogel research, *Supermacroporous Cryogels* provides a single source of information beneficial to unacquainted readers as well as experts wanting to know about current research and practice regarding cryogels in medicine, technology, chemistry, and materials science and engineering.

*Elementary Materials Science* covers the subject of materials science with few equations; it is intended primarily for students with limited science backgrounds who are interested in materials. The book also will be useful for non-technical professionals in the materials industry. This systematically organized and well-balanced book compresses within the covers of a single volume the theoretical principles and techniques involved in bio-separations, also called downstream processing. These techniques are derived from a range of subjects, for example, physical chemistry, analytical chemistry, bio-chemistry, biological science and chemical engineering. Organized in its 15 chapters, the text covers in the first few chapters topics related to chemical engineering unit operations such as filtration, centrifugation, adsorption, extraction and membrane separation as applied to bioseparations. The use of chromatography as practiced at laboratory as well as industrial scale operation and related techniques such as gel filtration, affinity and pseudoaffinity chromatography, ion-exchange chromatography, electrophoresis and related methods have been discussed. The important applications of these techniques have also been highlighted.

The bioseparation engineering of today includes downstream process engineering such as waste water, material and gas treatment. Taking this tendency into account, bioseparation engineers gathered in Japan as a special research group under the main theme of "Recovery and Recycle of Resources to Protect the Global Environment". The scope of this book is based on the conference, and deals not only with recent advances in bioseparation engineering in a narrow sense, but also the environmental engineering which includes waste water treatment and bioremediation. The contributors of this book cover many disciplines such as chemical engineering, analytical chemistry, biochemistry, and microbiology. *Bioseparation Engineering* will stimulate young engineers and scientists who will develop bioseparation engineering further in the 21st century, and contribute to a world-wide attention to the global environment. *Methanol: Science and Engineering* provides a comprehensive review of the chemistry, properties, and current and potential uses and applications of methanol. Divided into four parts, the book begins with a detailed account of current production methods and their economics. The second part deals with the applications of methanol, providing useful insights into future applications. Modeling of the various reactor systems is covered in the next section, with final discussions in the book focusing on the economic and environmental impact of this chemical. Users will find this to be a must-have resource for all researchers and engineers studying alternative energy sources. Provides the latest developments on methanol research Reviews methanol production methods and their economics Outlines the use of methanol as an alternative green transportation fuel Includes new technologies and many new applications of methanol

A modern separation process textbook written for advanced undergraduate and graduate level courses in chemical engineering.

Over 100 practical recipes to make Apache Solr faster, more reliable and return better results.

Bioseparations Science and Engineering Oxford University Press, USA

Bioprocess Engineering: Downstream Processing is the first book to present the principles of bioprocess engineering, focusing on downstream bioprocessing. It aims to provide the latest bioprocess technology and explain process analysis from an engineering point of view, using worked examples related to biological systems. This book introduces the commonly used technologies for downstream processing of biobased products. The covered topics include centrifugation, filtration, membrane separation, reverse osmosis, chromatography, biosorption, liquid-liquid separation, and drying. The basic principles and mechanism of separation are covered in each of the topics, wherein the engineering concept and design are emphasized. This book is aimed at bioprocess engineers and professionals who wish to perform downstream processing for their feedstock, as well as students.

Metabolic engineering is a rapidly evolving field that is being applied for the optimization of many different industrial processes. In this issue of *Advances in Biochemical Engineering/Biotechnology*, developments in different areas of metabolic engineering are reviewed. The contributions discuss the application of metabolic engineering in the improvement of yield and productivity - illustrated by amino acid production and the production of novel compounds - in the production of polyketides and extension of the substrate range - and in the engineering of *S. cerevisiae* for xylose metabolism, and the improvement of a complex biotransformation process.

Designed for undergraduates, graduate students, and industry practitioners, *Bioseparations Science and Engineering* fills a critical need in the field of bioseparations. Current, comprehensive, and concise, it covers bioseparations unit operations in unprecedented depth. In each of the chapters, the authors use a consistent method of explaining unit operations, starting with a qualitative description noting the significance and general application of the unit operation. They then illustrate the scientific application of the operation, develop the required mathematical theory, and finally, describe the applications of the theory in engineering practice, with an emphasis on design and scaleup. Unique to this text is a chapter dedicated to bioseparations process design and economics, in which a process simulator, SuperPro Designer® is used to analyze and evaluate the production of three important biological products. New to this second edition are updated discussions of moment analysis, computer simulation, membrane chromatography, and evaporation, among others, as well as revised problem sets. Unique features include basic information about bioproducts and engineering analysis and a chapter with bioseparations laboratory exercises. *Bioseparations Science and Engineering* is ideal for students and professionals working in or studying bioseparations, and is the premier text in the field. *Annotation Comprehensive reference* examines all aspects of mineral processing from the handling of raw materials to separation strategies to the remediation of waste products. Shows how developments in engrg., chemistry, computer

science, and environmental science contribute to the ultimate goal of producing minerals and metals economically from ores.

Provides coverage of all of the important aspects of carbon nanotube research, including synthesis, properties and potential applications.

Bioprocessing for Value-Added Products from Renewable Resources provides a timely review of new and unconventional techniques for manufacturing high-value products based on simple biological material. The book discusses the principles underpinning modern industrial biotechnology and describes a unique collection of novel bioprocesses for a sustainable future. This book begins in a very structured way. It first looks at the modern technologies that form the basis for creating a bio-based industry before describing the various organisms that are suitable for bioprocessing - from bacteria to algae - as well as their unique characteristics. This is followed by a discussion of novel, experimental bioprocesses, such as the production of medicinal chemicals, the production of chiral compounds and the design of biofuel cells. The book concludes with examples where biological, renewable resources become an important feedstock for large-scale industrial production. This book is suitable for researchers, practitioners, students, and consultants in the bioprocess and biotechnology fields, and for others who are interested in biotechnology, engineering, industrial microbiology and chemical engineering.

- Reviews the principles underpinning modern industrial biotechnology
- Provides a unique collection of novel bioprocesses for a sustainable future
- Gives examples of economical use of renewable resources as feedstocks
- Suitable for both non-experts and experts in the bioproduct industry

Industrial Bioseparations offers comprehensive coverage of bioseparations including all unit operations. This new book offers a careful balance between the fundamentals of bioseparations processing and the practical applications in industry today. It is laid out in a methodical way with preliminary chapters covering general approaches to bioseparations for commercially important biomacromolecules, thermodynamics and mass transfer principles, and following chapters addressing unit operations such as filtration and chromatography. Lab experiments are included which emphasize obtaining scale up parameters as well as commonly used operating conditions are included.

This manual contains necessary and useful information and data in an easily accessible format relating to the use of membranes. Membranes are among the most important engineering components in use today, and each year more and more effective uses for membrane technologies are found - for example: water purification, industrial effluent treatment, solvent dehydration by per-vaporation, recovery of volatile organic compounds, protein recovery, bioseparations and many others. The pace of change in the membrane industry has been accelerating rapidly in recent years, occasioned in part by the demand of end-users, but also as a result of the investment in R&D by manufacturers. To reflect these changes the author has obtained the latest information from some of the

leading suppliers in the business. In one complete volume this unique handbook gives practical guidance to using selected membrane processes in individual industries while also providing a useful guide to equipment selection and usage. Bioseparations engineering deals with the scientific and engineering principles involved in large-scale separation and purification of biological products. It is a key component of most chemical engineering/biotechnology/bioprocess engineering programmes. This book discusses the underlying principles of bioseparations engineering written from the perspective of an undergraduate course. It covers membrane based bioseparations in much more detail than some of the other books on bioseparations engineering. Based largely on the lecture notes the author developed to teach the course, this book is especially suitable for use as an undergraduate level textbook, as most other textbooks are targeted at graduate students.

Designed for undergraduates, graduate students, and industry practitioners, Bioseparations Science and Engineering fills a critical need in the field of bioseparations. Current, comprehensive, and concise, it covers bioseparations unit operations in unprecedented depth. In each of the chapters, the authors use a consistent method of explaining unit operations, starting with a qualitative description noting the significance and general application of the unit operation. They then illustrate the scientific application of the operation, develop the required mathematical theory, and finally, descr.

Multidisciplinary resource for graduate studies and the biotechnology industry Knowledge of the genetic basis of biological functioning continues to grow at an astronomical rate, as do the challenges and opportunities of applying this information to the production of therapeutic compounds, specialty biochemicals, functional food ingredients, environmentally friendly biocatalysts, and new bioproducts from renewable resources. While genetic engineering of living organisms transforms the science of genomics into treatments for cancer, diabetes, and heart disease, or products for industry and agriculture, the science and technology of bioseparations are the keys to delivering these products in a purified form suitable for use by people. The methods, theory, and materials that reduce the science of bioseparations to practice, whether in the laboratory or the plant, are the subjects of Bioseparations Engineering. Examples address purification of biomolecules ranging from recombinant proteins to gene therapy products, with footnotes detailing economics of the products. Mechanistic analysis and engineering design methods are given for: \* Isocratic and gradient chromatography \* Sedimentation, centrifugation, and filtration \* Membrane systems \* Precipitation and crystallization Topics addressed within this framework are: stationary phase selection; separations development; modeling of ion exchange, size exclusion, reversed phase, hydrophobic interaction, and affinity chromatography; the impact of regulatory issues on chromatography process design; organization of separation strategies into logical sequences of purification steps; and bridges between molecular biology, combinatorial

methods, and separations science. A result of teaching and developing the subject matter over ten years, Bioseparations Engineering is an ideal text for graduate students, as well as a timely desk book for process engineers, process scientists, researchers, and research associates in the pharmaceutical, food, and life sciences industries.

The most comprehensive, authoritative and widely cited reference on photovoltaic solar energy Fully revised and updated, the Handbook of Photovoltaic Science and Engineering, Second Edition incorporates the substantial technological advances and research developments in photovoltaics since its previous release. All topics relating to the photovoltaic (PV) industry are discussed with contributions by distinguished international experts in the field. Significant new coverage includes: three completely new chapters and six chapters with new authors device structures, processing, and manufacturing options for the three major thin film PV technologies high performance approaches for multijunction, concentrator, and space applications new types of organic polymer and dye-sensitized solar cells economic analysis of various policy options to stimulate PV growth including effect of public and private investment Detailed treatment covers: scientific basis of the photovoltaic effect and solar cell operation the production of solar silicon and of silicon-based solar cells and modules how choice of semiconductor materials and their production influence costs and performance making measurements on solar cells and modules and how to relate results under standardised test conditions to real outdoor performance photovoltaic system installation and operation of components such as inverters and batteries. architectural applications of building-integrated PV Each chapter is structured to be partially accessible to beginners while providing detailed information of the physics and technology for experts. Encompassing a review of past work and the fundamentals in solar electric science, this is a leading reference and invaluable resource for all practitioners, consultants, researchers and students in the PV industry.

Preceded by: Bioseparations science and engineering / Roger G. Harrison ... [et al.]. c2003.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for

multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition. The rapid growth of industries has resulted in the generation of high volume of solid and liquid waste. Today, there is a need of Clean and Green technology for the sustainable waste management. Biochemical and Environmental Bioprocessing: Challenges and Developments explore the State-of-art green technologies to manage the waste and to recover value added products. Microbes play an important role in the bioremediation. Bioprocess engineering an interdisciplinary connects the Science and Technology. The bioconversion and bioremediation is essentially required for the management of various hazardous substances in the environment. This book will give an intensive knowledge on the application of Biochemical and Bioprocess technologies for the eco-friendly management of pollution. This book serves as a fundamental to the students, researchers, academicians and Engineers working in the area of Environmental Bioremediation and in the exploration of various bioproducts from waste. Features Reviews various biological methods for the treatment of effluents from Industries by using biomass and biopolymers. Highlights the applications of various bioreactors like Anaerobic Sequential Batch Reactor, Continuously stirred anaerobic digester, Up-flow anaerobic sludge blanket reactor, Fluidized and expanded bed reactors. Presents the cultivation of algae in Open Pond, Closed loop System, and Photo-bioreactors for bioenergy production. Discusses the intensified and integrated biorefinery approach by Microwave Irradiation, Pyrolysis, Acoustic cavitation, Hydrodynamic cavitation, Electron beam irradiation, High pressure Autoclave reactor, Steam explosion and photochemical oxidation. Outlines the usage of microbial fuel cell (MFC) for the production bioelectricity generation in different modules Tubular MFC, Stacked MFC, Separate electrode modules Cutting edge research of synthesis of biogenic nanoparticles and Pigments by green route for the health care and environment

management.

This multivolume work covers all aspects of membrane science and technology - from basic phenomena to the most advanced applications and future perspectives. Modern membrane engineering is critical to the development of process-intensification strategies and to the stimulation of industrial growth. The work presents researchers and industrial managers with an indispensable tool toward achieving these aims. Covers membrane science theory and economics, as well as applications ranging from chemical purification and natural gas enrichment to potable water. Includes contributions and case studies from internationally recognized experts and from up-and-coming researchers working in this multi-billion dollar field. Takes a unique, multidisciplinary approach that stimulates research in hybrid technologies for current (and future) life-saving applications (artificial organs, drug delivery).

"New Biology for Engineers and Computer Scientists focuses on the essentials of new biology, namely, genes and proteins, cells as the basic units of life, cell division, and animal development. The book introduces cells as robust complex networks of genes and proteins and adopts a systems view to discuss communication of cells with other cells and with the external environment. In keeping with the "hands on" approach common in engineering classes, assignment sections in each chapter illustrate the link between biology and engineering."--BOOK JACKET.

Learn Chemical Reaction Engineering through Reasoning, Not Memorization  
Essentials of Chemical Reaction Engineering is the complete, modern introduction to chemical reaction engineering for today's undergraduate students. Starting from the strengths of his classic Elements of Chemical Reaction Engineering, Fourth Edition, in this volume H. Scott Fogler added new material and distilled the essentials for undergraduate students. Fogler's unique way of presenting the material helps students gain a deep, intuitive understanding of the field's essentials through reasoning, using a CRE algorithm, not memorization. He especially focuses on important new energy and safety issues, ranging from solar and biomass applications to the avoidance of runaway reactions.

Thoroughly classroom tested, this text reflects feedback from hundreds of students at the University of Michigan and other leading universities. It also provides new resources to help students discover how reactors behave in diverse situations-including many realistic, interactive simulations on DVD-ROM. New Coverage Includes Greater emphasis on safety: following the recommendations of the Chemical Safety Board (CSB), discussion of crucial safety topics, including ammonium nitrate CSTR explosions, case studies of the nitroaniline explosion, and the T2 Laboratories batch reactor runaway. Solar energy conversions: chemical, thermal, and catalytic water spilling. Algae production for biomass. Steady-state nonisothermal reactor design: flow reactors with heat exchange. Unsteady-state nonisothermal reactor design with case studies of reactor explosions. About the DVD-ROM The DVD contains six additional, graduate-level



chapters covering catalyst decay, external diffusion effects on heterogeneous reactions, diffusion and reaction, distribution of residence times for reactors, models for non-ideal reactors, and radial and axial temperature variations in tubular reactions. Extensive additional DVD resources include Summary notes, Web modules, additional examples, derivations, audio commentary, and self-tests Interactive computer games that review and apply important chapter concepts Innovative "Living Example Problems" with Polymath code that can be loaded directly from the DVD so students can play with the solution to get an innate feeling of how reactors operate A 15-day trial of Polymath(tm) is included, along with a link to the Fogler Polymath site A complete, new AspenTech tutorial, and four complete example problems Visual Encyclopedia of Equipment, Reactor Lab, and other intuitive tools More than 500 PowerPoint slides of lecture notes Additional updates, applications, and information are available at [www.umich.edu/~essen](http://www.umich.edu/~essen) and [www.essentialsofcre.com](http://www.essentialsofcre.com).

This book is the culmination of three decades of accumulated experience in teaching biotechnology professionals. It distills the fundamental principles and essential knowledge of cell culture processes from across many different disciplines and presents them in a series of easy-to-follow, comprehensive chapters. Practicality, including technological advances and best practices, is emphasized. This second edition consists of major updates to all relevant topics contained within this work. The previous edition has been successfully used in training courses on cell culture bioprocessing over the past seven years. The format of the book is well-suited to fast-paced learning, such as is found in the intensive short course, since the key take-home messages are prominently highlighted in panels. The book is also well-suited to act as a reference guide for experienced industrial practitioners of mammalian cell cultivation for the production of biologics.

Ever wondered why bread rises? Or why dough needs to rest? From cakes and biscuits to flat breads and standard loaves, the diversity of products is remarkable and the chemistry behind these processes is equally fascinating. The Science of Bakery Products explains the science behind bread making and other baked goods. It looks at the chemistry of the ingredients, flour treatments, flour testing and baking machinery. Individual chapters focus on the science of breads, pastry, biscuits, wafers and cakes. The book concludes with a look at some experiments and methods and goes on to discuss some ideas for the future. The Science of Bakery Products is an interesting and easy to read book, aimed at anyone with an interest in everyday chemistry.

The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific

advancement. However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical engineering curricula, yet there has been little attempt until recently to teach aspects of engineering applicable to process design to biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has engineering training. On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells, plant and animal cell cultures, immobilised catalysts as well as traditional fermentation systems.

- \* \* First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists
- \* Explains process analysis from an engineering point of view, but uses worked examples relating to biological systems
- \* Comprehensive, single-authored
- \* 170 problems and worked examples encompass a wide range of applications, involving recombinant plant and animal cell cultures, immobilized catalysts, and traditional fermentation systems
- \* 13 chapters, organized according to engineering sub-disciplines, are grouped in four sections - Introduction, Material and Energy Balances, Physical Processes, and Reactions and Reactors
- \* Each chapter includes a set of problems and exercises for the student, key references, and a list of suggestions for further reading
- \* Includes useful appendices, detailing conversion factors, physical and chemical property data, steam tables, mathematical rules, and a list of symbols used
- \* Suitable for course adoption - follows closely curricula used on most bioprocessing and process biotechnology courses at senior undergraduate and graduate levels.

Unlike extensive major reference works or handbooks, *Chemical Engineering: Trends and Developments* provides readers with a ready-reference to latest techniques in selected areas of chemical engineering where research is and will be focused in the future. These areas are: bioseparations; particle science and design; nanotechnology; and reaction engineering. The aim of the book is to provide academic and R&D researchers with an overview of the main areas of technical development and how these techniques can be applied. Each chapter focuses on a technique, plus a selection of applications or examples of where the technique could be applied.

Part I: Process design -- Introduction to design -- Process flowsheet development

-- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

This book serves to highlight the seamless integration of the sciences leading to sustainable technologies. Chemical engineering is one of the major disciplines catering to the societal needs in the fields of energy, environment and materials. The chapters of this book have been selected to encompass the latest in industrial biotechnology and biochemical engineering principles and applications. The chapters are included here after careful review for content and depth. The book focuses on the relatively new areas of molecular biotechnology and nanotechnology which have a strong impact at the fundamental and process levels in chemical engineering. The book also covers analytical procedures, experimental techniques and process analysis in bioprocessing, bioremediation, green separation methods, and emerging nanoparticle applications. It should be useful to students, academicians, and practitioners alike.

The biopharmaceutical industry has become an increasingly important player in the global economy, and the success of these products depends on the development and implementation of cost-effective, robust and scalable production processes. Bioseparations-also called downstream processing- can be a key source of competitive advantage to biopharmaceutical developers. *Process Scale Bioseparations for the Biopharmaceutical Industry* brings together scientific principles, empirical approaches, and practical considerations for designing industrial downstream bioprocesses for various classes of biomolecules. Using clear language along with numerous case studies, examples, tables, flow charts, and schematics, the book presents perspectives from experienced professionals involved in purification processes and industrial downstream unit operations. The authors provide useful experimental design strategies and guidelines for developing application-specific process scale bioseparations. Chapter topics include harvest by centrifugation and filtration, expanded bed chromatography, protein refolding, modes of preparative chromatography, methodologies for resin screening, membrane chromatography, protein crystallization, viral filtration, ultrafiltration/diafiltration, implementing post-approval downstream process changes for an antibody product, and future trends. Ideal for both new and experienced scientists in the biopharmaceutical industry and students, *Process Scale Bioseparations for the Biopharmaceutical Industry* is a comprehensive resource for all topics relevant to industrial process development.

This book covers the fundamentals of protein inactivation during bioseparation and the effect on protein processing. Bioseparation of Proteins is unique because it provides a background of the bioseparation processes, and it is the first book available to emphasize the influence of the different bioseparation processes on protein inactivation. Bioseparation of Proteins covers the extent, mechanisms of, and control of protein inactivation during these processes along with the subsequent and essential validation of these processes. The book focuses on the avoidance of protein (biological product) inactivation at each step in a bioprocess. It compares protein inactivation exhibited during the different bioseparation processes by different workers and provides a valuable framework for workers in different areas interested in bioseparations. Topics include separation and detection methods; estimates of protein inactivation and an analysis of this problem for different separation processes; strategies for avoiding inactivation; the molecular basis of surface activity and protein adsorption, process monitoring, and product validation techniques; and the economics of various bioseparation processes and quality control procedures. Key Features \* Protein inactivation and other aspects of biological stability are critical to an effective bioseparation process; This book is a detailed and critical review of the available literature in an area that is essential to the effectiveness, validation, and economics of bioseparation processes for drugs and other biological products; Conveniently assembled under one cover, the survey of the literature and resulting perspective will greatly assist engineers and chemists in designing and improving their own processes; Key features of the text include: \* detailed data on biological stability under various bioseparation conditions \* extensive case studies from the literature on separation processes, validation, and economics \* simplified analysis of protein refolding and inactivation mechanisms \* consideration of adsorption theories and the effect of heterogeneity \* coverage of both classical and novel bioseparation techniques, including chromatographic procedures

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