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Pump User's Handbook: Life Extension, Fourth Edition Lulu Press, Inc

Since the publication of the best-selling first edition, the growing price and environmental cost of energy have increased the significance of tribology. Handbook of Lubrication and Tribology, Volume II: Theory and Design, Second Edition demonstrates how the principles of tribology can address cost savings, energy conservation, and environmental pr

A major revision of McGraw-Hill's classic handbook that provides practical data and know-how on the design, application, specification, purchase, operation, troubleshooting, and maintenance of pumps of every type. It is an essential working tool for engineers in a wide variety of industries all those who are pump specialists, in addition to those who need to acquaint themselves with pump technology. Contributed to by over 75 distinguished professionals and specialists in each and every area of practical pump technology.

Centrifugal Pumps: Design and Application, Second Edition focuses on the design of chemical pumps, composite materials, manufacturing techniques employed in nonmetallic pump applications, mechanical seals, and hydraulic design. The publication first offers information on the elements of pump design, specific speed and modeling laws, and impeller design. Discussions focus on shape of head capacity curve, pump speed, viscosity, specific gravity, correction for impeller trim, model law, and design suggestions. The book then takes a look at general pump design, volute design, and design of multi-stage casing. The manuscript examines double-suction pumps and side-suction design, net positive suction head, and vertical pumps. Topics include configurations, design features, pump vibration, effect of viscosity, suction piping, high speed pumps, and side suction and suction nozzle layout. The publication also ponders on high speed pumps, double-case pumps, hydraulic power recovery turbines, and shaft design and axial thrust. The book is a valuable source of data for pump designers, students, and rotating equipment engineers.

This comprehensive reference/text provides a thorough grounding in the fundamentals of rotating machinery vibration-treating computer model building, sources and types of vibration, and machine vibration signal analysis. Illustrating turbomachinery, vibration severity levels, condition monitoring, and rotor vibration cause identification, Rotating Machinery Vibration Provides a primer on vibration fundamentals Highlights calculation of rotor unbalance response and rotor self-excited vibration Demonstrates calculation of rotor balancing weights Furnishes PC codes for lateral rotor vibration analyses Treats bearing, seal, impeller, and blade effects on rotor vibration Describes modes, excitation, and stability of computer models Includes extensive PC data coefficient files on bearing dynamics Providing comprehensive descriptions of vibration symptoms for rotor unbalance, dynamic instability, rotor-stator rubs, misalignment, loose parts, cracked shafts, and rub-induced thermal bows, Rotating Machinery Vibration is an essential reference for mechanical, chemical, design, manufacturing, materials, aerospace, and reliability engineers; and specialists in vibration, rotating machinery, and turbomachinery; and an ideal text for upper-level undergraduate and graduate students in these disciplines.

Optimize plant asset safety and reliability while minimizing operating costs with this invaluable guide to the engineering, operation and maintenance of rotating equipment Based upon his multi-volume Rotating Equipment Handbooks, Forsthoffer's Best Practice Handbook for Rotating Machinery summarises, expands and updates the content from these previous books in a convenient all-in-one volume. Offering comprehensive technical coverage and insider information on best practices derived from lessons learned in the engineering, operation and maintenance of a wide array of rotating equipment, this new title presents: A unique "Best Practice" and "Lessons Learned" chapter framework, providing bite-sized, troubleshooting instruction on complex operation and maintenance issues across a wide array of industrial rotating machinery. Five chapters of completely new material combined with updated material from earlier volumes, making this the most comprehensive and up-to-date handbook for rotary equipment currently available. Intended for maintenance, engineering, operation and management, Forsthoffer's Best Practice Handbook for Rotating Machinery is a one-stop resource, packed with a lifetime's rotating machinery experience, to help you improve efficiency, safety, reliability and cost. A unique "Lessons Learned/Best Practices" component opens and acts as a framework for each chapter. Readers not only become familiar with a wide array of industrial rotating machinery; they learn how to operate and maintain it by adopting the troubleshooting perspective that the book provides Five chapters of completely new material combined with totally updated material from earlier volumes of Forsthoffer's Handbook make this the most comprehensive and up-to-date handbook for rotary equipment currently Users of Forsthoffer's multi-volume Rotating Equipment Handbooks now have an updated set, with expanded coverage, all in one convenient, reasonably-priced volume

Simply put, this book explains what exactly needs to be done if a facility wants to progress from being a one, two or three year pump MTBF plant, and wishes to join the leading money-making facilities that today achieve a demonstrated pump MTBF of 8.6 years.

A must-read for any practicing engineer or student in this area There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. This book offers the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without.

Plant Design and Operations, Second Edition, explores design and operational considerations for oil and gas facilities, covering all stages of the plant cycle, with an emphasis on safety and risk. The oil and gas industry is constantly looking for cost optimization strategies, requiring plant-based personnel to expand their knowledge base outside their discipline or subject. Relevant reference materials are scattered throughout various official standards, while staff lack the immediate hands-on knowledge to safely facilitate the full operational life cycle of the plant. This second edition is a complete source of solutions for major process projects including offshore facilities, chemical plants, oil refineries, and pipelines. This single reference provides insight for safer operations and maintenance best practices. It has been updated with more focus on safety in design and operations, standards, and compliance, and more detailed information on equipment and system/component design. Explores design and operational considerations for oil and gas facilities, covering all stages of the plant cycle, with an emphasis on safety and risk Includes updated new chapters covering principles of design, security regulations, and human factors Includes more relevant equipment information covering storage tanks, valves, and control systems Remains the only source to provide hands-on solutions for process plants in the

refining and chemical industries

Practical Centrifugal Pumps is a comprehensive guide to pump construction, application, operation, maintenance and management issues. Coverage includes pump classifications, types and criteria for selection, as well as practical information on the use of pumps, such as how to read pump curves and cross reference. Throughout the book the focus is on best practice and developing the skills and knowledge required to recognise and solve pump problems in a structured and confident manner. Case studies provide real-world scenarios covering the design, set up, troubleshooting and maintenance of pumps. · A comprehensive guide to pump construction, design, installation, operation, troubleshooting and maintenance. · Develop real-world knowhow and practical skills through seven real-world case studies · Coverage includes pump classifications, types and criteria for selection, as well as practical information on the use of pumps

A practical account of pumping, starting with basics and providing a detailed but accessible understanding of all aspects of the pumping process and what can go wrong with it. (Midwest).

This hands-on reference offers a practical introduction to pumps and provides the tools necessary to select, size, operate, and maintain pumps properly. It highlights the interrelatedness of pump engineering from system and piping design to installation and startup. This updated second edition expands on many subjects introduced in the first edition and also provides new in-depth discussion of pump couplings, o-rings, motors, variable frequency drives, pump life-cycle cost, corrosion, and pump minimum flow. Written by an acclaimed expert in the field, Pump Characteristics and Applications, Second Edition is an invaluable day-to-day reference for mechanical, civil, chemical, industrial, design, plant, project, and systems engineers; engineering supervisors; maintenance technicians; and plant operators. It is also an excellent text for upper-level undergraduate and graduate students in departments of mechanical engineering, mechanical engineering technology, or engineering technology. About the Author Michael W. Volk, P.E., is President of Volk & Associates, Inc., Oakland, California (www.volkassociates.com), a consulting company specializing in pumps and pump systems. Volk's services include pump training seminars; pump equipment evaluation, troubleshooting, and field testing; expert witness for pump litigation; witnessing of pump shop tests; pump market research; and acquisition and divestiture consultation and brokerage. A member of the American Society of Mechanical Engineers (ASME), and a registered professional engineer, Volk received the B.S. degree (1973) in mechanical engineering from the University of Illinois, Urbana, and the M.S. degree (1976) in mechanical engineering and the M.S. degree (1980) in management science from the University of Southern California, Los Angeles.

This book gives an unparalleled, up-to-date, in-depth treatment of all kinds of flow phenomena encountered in centrifugal pumps including the complex interactions of fluid flow with vibrations and wear of materials. The scope includes all aspects of hydraulic design, 3D-flow phenomena and partload operation, cavitation, numerical flow calculations, hydraulic forces, pressure pulsations, noise, pump vibrations (notably bearing housing vibration diagnostics and remedies), pipe vibrations, pump characteristics and pump operation, design of intake structures, the effects of highly viscous flows, pumping of gas-liquid mixtures, hydraulic transport of solids, fatigue damage to impellers or diffusers, material selection under the aspects of fatigue, corrosion, erosion-corrosion or hydro-abrasive wear, pump selection, and hydraulic quality criteria. As a novelty, the 3rd ed. brings a fully analytical design method for radial impellers, which eliminates the arbitrary choices inherent to former design procedures. The discussions of vibrations, noise, unsteady flow phenomena, stability, hydraulic excitation forces and cavitation have been significantly enhanced. To ease the use of the information, the methods and procedures for the various calculations and failure diagnostics discussed in the text are gathered in about 150 pages of tables which may be considered as almost unique in the open literature. The text focuses on practical application in the industry and is free of mathematical or theoretical ballast. In order to find viable solutions in practice, the physical mechanisms involved should be thoroughly understood. The book is focused on fostering this understanding which will benefit the pump engineer in industry as well as academia and students.

All the experience of the research team from one of the world's foremost pump manufacturers - Sulzer, featuring the latest in pump design and construction.

Written by an experienced engineer, this book contains practical information on all aspects of pumps including classifications, materials, seals, installation, commissioning and maintenance. In addition you will find essential information on units, manufacturers and suppliers worldwide, providing a unique reference for your desk, R&D lab, maintenance shop or library. * Includes maintenance techniques, helping you get the optimal performance out of your pump and reducing maintenance costs * Will help you to understand seals, couplings and ancillary equipment, ensuring systems are set up properly to save time and money * Provides useful contacts for manufacturers and suppliers who specialise in pumps, pumping and ancillary equipment

Life is linked to liquid transport, and so are vital segments of economy. Pumping devices – be it the human heart, a boiler feeder or the cooling-water pump of a motorcar – are always part of a more or less complex system where pump failure can lead to severe consequences. To select, operate or even design a pump, some understanding of the system is helpful, if not essential. Depending on the application, a centrifugal pump can be a simple device which could be built in a garage with a minimum of know-how – or a high-tech machine requiring advanced skills, sophisticated engineering and extensive testing. When attempting to describe the state-of-the-art in hydraulic engineering of centrifugal pumps, the focus is necessarily on the high-tech side rather than on less-demanding services even though these make up the majority of pump applications. Centrifugal pump technology involves a broad spectrum of flow phenomena which have a profound impact on design and operation through the achieved efficiency, the stability of the head-capacity characteristic, vibration, noise, component failure due to fatigue, as well as material damage caused by cavitation, hydro-abrasive wear or erosion corrosion. Operation and life cycle costs of pumping equipment depend to a large extent on how well these phenomena and the interaction of the pump with the system are understood. This book shows how condition monitoring can be applied to detect internal degradation in pumps so that appropriate maintenance can be decided upon based on actual condition rather than arbitrary time scales. The book focuses on the main condition monitoring techniques particularly relevant to pumps (vibration analysis, performance analysis). The philosophy of condition monitoring is briefly summarised and field examples show how condition monitoring is applied to detect internal degradation in pumps. * The first book devoted to condition monitoring and predictive maintenance in pumps. * Explains how to minimise energy costs, limit overhauls and reduce maintenance expenditure. * Includes material not found anywhere else.

Pumping Station Design, 3e is an essential reference for all professionals. From the expert city engineer to the new design officer, this book assists those who need to apply the fundamentals of various disciplines and subjects in order to produce a well-integrated pumping station that is reliable, easy to operate and maintain, and free from design mistakes. The depth of experience and expertise of the authors, contributors, and peers reviewing the content as well as the breadth of information in this book is unparalleled, making this the only book of its kind. * An award-winning reference work that has become THE standard in the field * Dispenses expert information on how to produce a well-integrated pumping station that will be reliable, easy to operate and maintain, and free from design mistakes * 60% of the material has been updated to reflect current standards and changes in practice since the book was last published in 1998 * New material added to this edition includes: the latest design information, the use of computers for pump selection, extensive references to Hydraulic Institute Standards and

much more!

""Written by engineers for engineers (with over 150 International Editorial Advisory Board members),this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries.

Fire Pump Arrangements at Industrial Facilities, Third Edition delivers a practical reference from an author with a successful professional career in fire protection and loss prevention engineering in the oil and gas industry. While most regulatory standards are left to interpretation and try to cover multiple industries in one location, this book focuses on the equipment, standards and operations specific to the petroleum industry, covering quality controls, pump drivers and scheduled maintenance and audits so the equipment remains in safety compliance. Enhanced with new sections on human factors, case studies for modeling fire accidents and a look at recent events that have further shaped the safety and testing of fire pumps, the book provides the engineer and manager with a critical oil and gas resource for every aspect of firewater pumps. Remains the go-to reference for loss prevention specialists and fire engineering specific to the oil and gas industry Enhanced with new sections on quality audits and new case studies that evaluate operational issues and applications Fills in the practical hands-on information gap not covered in the regulatory standards

Pumps are commonly encountered in industry and are essential to the smooth running of many industrial complexes. Mechanical engineers entering industry often have little practical experience of pumps and their problems, and need to build up an understanding of the design, operation and appropriate use of pumps, plus how to diagnose faults and put them right. This book tackles all these aspects in a readable manner, drawing on the authors' long experience of lecturing and writing on centrifugal pumps for industrial audiences.

Explore key facets of centrifugal pump ownership, installation, operation, and troubleshooting The Second Edition of Pump Wisdom: Essential Centrifugal Pump Knowledge for Operators and Specialists delivers a concise explanation of how pumps function, the design specifications that must be considered before purchasing a pump, and current best practices in lubrication and mechanical seals. Readers will encounter new startup and surveillance tips for pump operators, as well as additional repair and replace considerations for maintenance decision makers, new condition monitoring guidance for centrifugal pumps, and expanded coverage of operator best practices. This latest edition of Pump Wisdom includes expanded coverage of areas critical to achieving best-in-class pump reliability, including commonly encountered issues and easy-to-follow instructions for getting centrifugal pumps to operate safely and reliably. This book also provides: Comprehensible and accessible explanations of pump hydraulics Simple explorations of the mechanical aspects of pumps with coverage of bearings, seals, impeller trimming, lubricant application, and more Safety tips and instructions for centrifugal pumps Perfect for chemical, petroleum, and mechanical engineers, Pump Wisdom: Essential Centrifugal Pump Knowledge for Operators and Specialists is also an ideal resource for operators, managers, purchasing agents, machinists, reliability technicians, and maintenance workers in water and wastewater plants.

Just published in its updated fourth edition, this highly regarded text explains in clear terms how and why the best-of-class pump users are consistently achieving superior run lengths, low maintenance expenditures, and unexcelled safety and reliability. Written by practicing engineers whose working careers were marked by involvement in all facets of pumping technology, operation, assessment, upgrading and cost management, this book endeavors to describe in detail how you, too, can accomplish optimum pump performance and low life cycle cost. A new chapter on breaking the cycle of pump repairs examines the cost of failures and the defined operating range of pumps. The authors also explore mechanical issues, deviations from best available technology, and preventing problems with oil rings and constant level lubricators. Additional topics include bearing housing protector seals, best lube application practices, lubrication and bearing distress, and paying for value.

Geometrical tolerancing is used to specify and control the form, location and orientation of the features of components and manufactured parts. This book presents the state of the art of geometrical tolerancing, covers the latest ISO and ANSI/ASME standards and is a comprehensive reference and guide for all professional engineers, designers, CAD users, quality managers and anyone involved in the creation or interpretation of CAD plans or engineering designs and specifications. * For all design and manufacturing engineers working with these internationally required design standards * Covers ISO and ANSI geometrical tolerance standards, including the 2005 revisions to the ISO standard * Geometrical tolerancing is used in the preparation and interpretation of the design for any manufactured component or item: essential information for designers, engineers and CAD professionals

Front Cover; Practical Introduction to Pumping Technology; Copyright Page; Chapter 1. Parameters; Chapter 2. Pump Calculations; Chapter 3. Required Data for Specifying Pumps; Chapter 4. Pump Types; Chapter 5. Specifications; Chapter 6. Pump Curves; Chapter 7. Effects of Viscosity on Pump Performance; Chapter 8. Vibration; Chapter 9. Net Positive Suction Head (NPSH); Chapter 10. Pump Shaft Sealing; Chapter 11. Pump Bearings; Chapter 12. Metallurgy; Chapter 13. Pump Drivers; Chapter 14. Gears; Chapter 15. Couplings; Chapter 16. Pump Controls; Chapter 17. Instrumentation.

A guide for plant managers and maintenance engineers to aid understanding of the design parameters, application and economics of oil mist lubrication technology. The information presented is based on years of profitability advantages of oil mist lubrication in a variety of industrial settings.

A collection of IMechE seminar papers which present the latest views on observed damaging levels of synchronous and subsynchronous vibrations in centrifugal pumps, the root causes of these vibrations and analytical methods by which such causes might be identified.

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