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Instrument Engineers' Handbook – Volume 3: Process Software and Digital Networks, Fourth Edition is the latest addition to an enduring collection that industrial automation (AT) professionals often refer to as the "bible." First published in 1970, the entire handbook is approximately 5,000 pages, designed as standalone volumes that cover the measurement (Volume 1), control (Volume 2), and software (Volume 3) aspects of automation. This fourth edition of the third volume provides an in-depth, state-of-the-art review of control software packages used in plant optimization, control, maintenance, and safety. Each updated volume of this renowned reference requires about ten years to prepare, so revised installments have been issued every decade, taking into account the numerous developments that occur from one publication to the next. Assessing the rapid evolution of automation and optimization in control systems used in all types of industrial plants, this book details the wired/wireless communications and software used. This includes the ever-increasing number of applications for intelligent instruments, enhanced networks, Internet use, virtual private networks, and integration of control systems with the main networks used by management, all of which operate in a linked global environment. Topics covered include: Advances in new displays, which help operators to more quickly assess and respond to plant conditions Software and networks that help monitor, control, and optimize industrial processes, to determine the efficiency, energy consumption, and profitability of operations Strategies to counteract changes in market conditions and energy and raw material costs Techniques to fortify the safety of plant operations and the security of digital communications systems This volume explores why the holistic approach to integrating process and enterprise networks is convenient and efficient, despite associated problems involving cyber and local network security, energy conservation, and other issues. It shows how firewalls must separate the business (IT) and the operation (automation technology, or AT) domains to guarantee the safe function of all industrial plants. This book illustrates how these concerns must be addressed using effective technical solutions and proper management policies and practices. Reinforcing the fact that all industrial control systems are, in general, critically interdependent, this handbook provides a wide range of software application examples from industries including: automotive, mining, renewable energy, steel, dairy, pharmaceutical, mineral processing, oil, gas, electric power, utility, and nuclear power.

This is the first edition of 'The Engineering of Reliable Embedded Systems': it is released here largely for historical reasons. (Please consider purchasing 'ERES2' instead.) [The second edition will be available for purchase here from June 2017.]

Functional Safety An IEC 61508 SIL 3 Compliant Development Process Safety Instrumented Systems Verification Practical Probabilistic Calculations

The role of software has changed from simply generating financial or mechanical data to monitoring and controlling equipment that directly affects human life and safety. As a result, a more thorough understanding and familiarity with the specialized techniques used to achieve and assess the safety and reliability of software is needed in academia, industry, and government. This original text introduces the concepts, techniques, and approaches used to achieve and assess software safety and reliability. Debra Herrmann presents a cross-section of current safety and reliability standards that cross multiple industrial sectors while focusing on the additional required activities to achieve software safety and reliability. In organizing this text, she has three objectives. The first is to raise the reader's awareness on the importance of software safety and reliability and on its role in mission critical systems by presenting many illustrative, everyday examples. The second

objective is to provide practical information about the current methods used to achieve and assess software safety and reliability. The final objective is to improve the understanding and practice of software safety and reliability by consolidating the latest research so that it can be compared and analyzed for the future. The book is written for engineers, scientists, managers, regulators, and policy makers involved in the design, development, acquisition, and certification of safety-critical systems.

This booklet examines the technical causes of control system failure by describing actual case studies. The incidents show that obvious defects could have been prevented. It is aimed at users of control systems plus designers, manufacturers and installers. The analysis of control system incidents in this publication remains unchanged from the first edition, however some minor changes in the guidance have been made in response to revisions of legislation and of relevant standards.

This manual applies reliability and safety evaluation techniques to control systems, presenting modelling methods in a systematic manner. Examples are used throughout the text to underline the concepts, and each mathematical formula is explained in detail.

This book addresses the development of safety-critical software and to this end proposes the SafeScrum® methodology. SafeScrum® was inspired by the agile method Scrum, which is extensively used in many areas of the software industry. Scrum is, however, not intended or designed for use with safety-critical systems; hence the authors propose guidelines and additions to make it both practically useful and compliant with the additional requirements found in safety standards. The book provides an overview of agile software development and how it can be linked to safety and relevant safety standards. SafeScrum® is described in detail as a useful approach for reaping the benefits of agile methods, and is intended as a set of ideas and a basis for adaptation in industry projects. The book covers roles, processes and practices, and documentation. It also includes tips on how standard software process tools can be employed. Lastly, some insights into relevant research in this new and emerging field are provided, and selected real-world examples are presented. The ideas and descriptions in this book are based on collaboration with the industry, in the form of discussions with assessment organizations, general discussions within the research fields of safety and software, and last but not least, the authors' own experiences and ideas. It was mainly written for practitioners in industry who know a great deal about how to produce safety-critical software but less about agile development in general and Scrum in particular.

Hazop and Hazan were developed to identify and assess hazards in the process industries. The use of these techniques leads to safer plants. Understanding the practical issues involved in their correct implementation is the theme of this book.

Discusses many of the problems of coding style in C. The book aims to enable the readers to create their own standards, rather than imposing what may be arbitrary decisions. This is not a book of standards, but a book about standards.

This ebook explains what SIL and functional safety means in a nutshell. The book is intended for everybody who is new to functional safety and SIL and wants to have a full overview without being lost in the details. It is excellent for managers that need to understand quickly what functional safety is all about and how it will influence the work of their employees and their products and/or services. It is excellent for engineers and professionals that want to get started with functional safety and understand the big picture before going into detail. Many standards, guidelines and other publications exist that talk about functional safety. All of them with their own level of detail. This book does not go into the details of what has to be done according to what standard and what not. It explains main functional safety concepts so that you know everything you need to know to get started. Functional

safety is not rocket science and once you understand it and applied it a few times in practice you will notice it is just good engineering practice. This book tries to explain that good engineering practice. Functional safety standards can be confusing and contradicting at times and sometimes they require things that make no sense. You do not need to understand the standards in order to apply and be good at functional safety. If you understand the concepts explained in this book you can apply functional safety into your organisation and to your products, with or without following the exact requirements of standards. Actually once you understand how functional safety works you most likely will go beyond what standards say and create your own functional safety organisation of excellence. And if you do that, well then you are well on your way in becoming a longtime winner as suppose to a short term fuse.

This book explains the decision-making processes for the management of instrumented protective systems (IPS) throughout a project's life cycle. It uses the new IEC 61511 standard as a basis for the work processes used to achieve safe and reliable process operation. By walking the reader through a project's life cycle, engineering, maintenance, and operations, the information allows users to easily focus on their responsibilities and duties. Using this approach, the book is useful as a primer, guidelines reference, and resource manual. Examples provide the added "real-world" experience applications.

The safety case (SC) is one of the railway industry's most important deliverables for creating confidence in their systems. This is the first book on how to write an SC, based on the standard EN 50129:2003. Experience has shown that preparing and understanding an SC is difficult and time consuming, and as such the book provides insights that enhance the training for writing an SC. The book discusses both "regular" safety cases and agile safety cases, which avoid too much documentation, improve communication between the stakeholders, allow quicker approval of the system, and which are important in the light of rapidly changing technology. In addition, it discusses the necessity of frequently updating software due to market requirements, changes in requirements and increased cyber-security threats. After a general introduction to SCs and agile thinking in chapter 1, chapter 2 describes the majority of the roles that are relevant when developing railway-signaling systems. Next, chapter 3 provides information related to the assessment of signaling systems, to certifications based on IEC 61508 and to the authorization of signaling systems. Chapter 4 then explains how an agile safety plan satisfying the requirements given in EN 50126-1:1999 can be developed, while chapter 5 provides a brief introduction to safety case patterns and notations. Lastly, chapter 6 combines all this and describes how an (agile) SC can be developed and what it should include. To ensure that infrastructure managers, suppliers, consultants and others can take full advantage of the agile mind-set, the book includes concrete examples and presents relevant agile practices. Although the scope of the book is limited to signaling systems, the basic foundations for (agile) SCs are clearly described so that they can also be applied in other cases.

This book constitutes the refereed proceedings of the 26th International Conference on Computer Safety, Reliability, and Security, SAFECOMP 2007. The 33 revised full papers and 16 short papers are organized in topical sections on safety cases, impact of security on safety, fault tree analysis, safety analysis, security aspects, verification and validation, platform reliability, reliability

evaluation, formal methods, static code analysis, safety-related architectures.

The Safety Critical Systems Handbook: A Straightforward Guide to Functional Safety: IEC 61508 (2010 Edition), IEC 61511 (2015 Edition) and Related Guidance, Fifth Edition presents the latest guidance on safety-related systems that guard workers and the public against injury and death, also discussing environmental risks. This comprehensive resource has been fully revised, with additional material on risk assessment, cybersecurity, COMAH and HAZID, published guidance documents/standards, quantified risk assessment and new worked examples. The book provides a comprehensive guide to the revised IEC 61508 standard as well as the 2016 IEC 61511. This book will have a wide readership, not only in the chemical and process industries, but in oil and gas, power generation, avionics, automotive, manufacturing and other sectors. It is aimed at most engineers, including those in project, control and instrumentation, design and maintenance disciplines. Provides the only comprehensive guide to IEC 61508 and 61511 (updated for 2016) that ensures engineers are compliant with the latest process safety systems design and operation standards Presents a real-world approach that helps users interpret the standard, with new case studies and best practice design examples using revised standards Covers applications of the standard to device design

This comprehensive text/reference presents an in-depth review of the state of the art of automotive connectivity and cybersecurity with regard to trends, technologies, innovations, and applications. The text describes the challenges of the global automotive market, clearly showing where the multitude of innovative activities fit within the overall effort of cutting-edge automotive innovations, and provides an ideal framework for understanding the complexity of automotive connectivity and cybersecurity. Topics and features: discusses the automotive market, automotive research and development, and automotive electrical/electronic and software technology; examines connected cars and autonomous vehicles, and methodological approaches to cybersecurity to avoid cyber-attacks against vehicles; provides an overview on the automotive industry that introduces the trends driving the automotive industry towards smart mobility and autonomous driving; reviews automotive research and development, offering background on the complexity involved in developing new vehicle models; describes the technologies essential for the evolution of connected cars, such as cyber-physical systems and the Internet of Things; presents case studies on Car2Go and car sharing, car hailing and ridesharing, connected parking, and advanced driver assistance systems; includes review questions and exercises at the end of each chapter. The insights offered by this practical guide will be of great value to graduate students, academic researchers and professionals in industry seeking to learn about the advanced methodologies in automotive connectivity and cybersecurity.

This book provides, as simply as possible, sound foundations for an in-depth understanding of reliability engineering with regard to qualitative analysis, modelling, and probabilistic calculations of safety and production systems. Drawing on the authors extensive experience within the field of reliability engineering, it addresses and discusses a variety of topics, including: Background and overview of safety and dependability studies; Explanation and critical analysis of definitions related to core concepts; Risk identification through qualitative approaches (preliminary hazard analysis, HAZOP, FMECA, etc.); Modelling of industrial systems

through static (fault tree, reliability block diagram), sequential (cause-consequence diagrams, event trees, LOPA, bowtie), and dynamic (Markov graphs, Petri nets) approaches; Probabilistic calculations through state-of-the-art analytical or Monte Carlo simulation techniques; Analysis, modelling, and calculations of common cause failure and uncertainties; Linkages and combinations between the various modelling and calculation approaches; Reliability data collection and standardization. The book features illustrations, explanations, examples, and exercises to help readers gain a detailed understanding of the topic and implement it into their own work. Further, it analyses the production availability of production systems and the functional safety of safety systems (SIL calculations), showcasing specific applications of the general theory discussed. Given its scope, this book is a valuable resource for engineers, software designers, standard developers, professors, and students.

Chemical process quantitative risk analysis (CPQRA) as applied to the CPI was first fully described in the first edition of this CCPS Guidelines book. This second edition is packed with information reflecting advances in this evolving methodology, and includes worked examples on a CD-ROM. CPQRA is used to identify incident scenarios and evaluate their risk by defining the probability of failure, the various consequences and the potential impact of those consequences. It is an invaluable methodology to evaluate these when qualitative analysis cannot provide adequate understanding and when more information is needed for risk management. This technique provides a means to evaluate acute hazards and alternative risk reduction strategies, and identify areas for cost-effective risk reduction. There are no simple answers when complex issues are concerned, but CPQRA2 offers a cogent, well-illustrated guide to applying these risk-analysis techniques, particularly to risk control studies. Special Details: Includes CD-ROM with example problems worked using Excel and Quattro Pro. For use with Windows 95, 98, and NT.

The EN ISO 13849-1 standard, "Safety of machinery – Safety-related parts of control systems", contains provisions governing the design of such parts. This report is an update of BGIA Report 2/2008e of the same name. It describes the essential subject-matter of the standard in its third, revised 2015 edition, and explains its application with reference to numerous examples from the fields of electromechanics, fluidics, electronics and programmable electronics, including control systems employing mixed technologies. The standard is placed in its context of the essential safety requirements of the Machinery Directive, and possible methods for risk assessment are presented. Based upon this information, the report can be used to select the required Performance Level PLr for safety functions in control systems. The Performance Level PL which is actually attained is explained in detail. The requirements for attainment of the relevant Performance Level and its associated Categories, component reliability, levels of diagnostic coverage, software safety and measures for the prevention of systematic and common-cause failures are all discussed comprehensively. Background information is also provided on implementation of the requirements in real-case control systems. Numerous example circuits show, down to component level, how Performance Levels a to e can be engineered in the selected technologies with Categories B to 4. The examples provide information on the safety principles employed and on components with well-tried safety functionality. Numerous literature references permit closer study of the examples provided. The report shows how the requirements of EN ISO 13849-1 can be implemented in engineering practice, and thus makes a contribution to consistent

application and interpretation of the standard at national and international level.

This book clearly explains how to do probabilistic calculations to accomplish SIL verification for safety systems. Starting with a description of the safety lifecycle, the authors show where and how SIL verification fits into the key activities from conceptual design through commissioning.

Plant Hazard Analysis and Safety Instrumentation Systems is the first book to combine coverage of these two integral aspects of running a chemical processing plant. It helps engineers from various disciplines learn how various analysis techniques, international standards, and instrumentation and controls provide layers of protection for basic process control systems, and how, as a result, overall system reliability, availability, dependability, and maintainability can be increased. This step-by-step guide takes readers through the development of safety instrumented systems, also including discussions on cost impact, basics of statistics, and reliability. Swapan Basu brings more than 35 years of industrial experience to this book, using practical examples to demonstrate concepts. Basu links between the SIS requirements and process hazard analysis in order to complete SIS lifecycle implementation and covers safety analysis and realization in control systems, with up-to-date descriptions of modern concepts, such as SIL, SIS, and Fault Tolerance to name a few. In addition, the book addresses security issues that are particularly important for the programmable systems in modern plants, and discusses, at length, hazardous atmospheres and their impact on electrical enclosures and the use of IS circuits. Helps the reader identify which hazard analysis method is the most appropriate (covers ALARP, HAZOP, FMEA, LOPA) Provides tactics on how to implement standards, such as IEC 61508/61511 and ANSI/ISA 84 Presents information on how to conduct safety analysis and realization in control systems and safety instrumentation The book supplements Guidelines for Chemical Process Quantitative Risk Analysis by providing the failure rate data needed to perform a chemical process quantitative risk analysis.

This book provides the guidelines and fundamental methods of estimation and calculation needed by maintainability engineers. It also covers the management of maintainability efforts, including issues of organizational structure, cost, and planning processes. Questions and problems conclude each chapter.

Do you have trips and safety interlocks in your plant? Are they good enough or are they perhaps over-designed and much more expensive than necessary? Are you or your company aware of how Hazard Studies should define risk reduction requirements? Are you actually using Hazard Studies at all? The answer is the integrated approach to safety management. New international standards combined with well-proven hazard study methods can improve safety management in your company. Practical Hazops, Trips and Alarms for Engineers and Technicians describes the role of hazard studies in risk management, and then proceeds with basic training in Hazop techniques. A number of practical exercises support the reference information and allow you to test your understanding of the material in the book. This book aims to bridge the discipline gap between hazard studies and the provision of safety-related alarm and trip systems.

It provides training in hazard and operability methods (Hazops) and in the principles of safety instrumented systems as defined by international standard IEC 61508. Design an integrated safety management system to increase efficiency and reduce costs Learn how to carry out hazard and operability studies (Hazops) and find out how to convert Hazop outputs into safety requirements specifications Implement safety instrumented systems to the new IEC standards (IEC61508) The book is a guide for Layers of Protection Analysis (LOPA) practitioners. It explains the onion skin model and in particular, how it relates to the use of LOPA and the need for non-safety instrumented independent protection layers. It provides specific guidance on Independent Protection Layers (IPLs) that are not Safety Instrumented Systems (SIS). Using the LOPA methodology, companies typically take credit for risk reductions accomplished through non-SIS alternatives; i.e. administrative procedures, equipment design, etc. It addresses issues such as how to ensure the effectiveness and maintain reliability for administrative controls or "inherently safer, passive" concepts. This book will address how the fields of Human Reliability Analysis, Fault Tree Analysis, Inherent Safety, Audits and Assessments, Maintenance, and Emergency Response relate to LOPA and SIS. The book will separate IPL's into categories such as the following: Inherent Safety eliminates a scenario or fundamentally reduces a hazard Preventive/Proactive prevents initiating event from occurring such as enhanced maintenance Preventive/Active stops chain of events after initiating event occurs but before an incident has occurred such as high level in a tank shutting off the pump. Mitigation (active or passive) minimizes impact once an incident has occurred such as closing block valves once LEL is detected in the dike (active) or the dike preventing contamination of groundwater (passive).

This book describes the main characteristics of the competence-based approach as it has emerged in the UK, and traces its origins in American experimental programmes of the 1970s. The arguments for the approach are discussed in detail. Many of these arguments derive from the demonstrable limitations of more conventional assessment, especially in predicting work performance.

This newly revised best-seller is ideal for instrumentation and control system engineers in the process industries who are responsible for designing, installing, and maintaining safety instrumented systems. Engineers, managers, technicians, and sales professionals employed by end users, engineering firms, systems integrators, and consultants can all benefit from the material presented here. Safety Instrumented Systems: Design, Analysis, and Justification, 2nd Edition addresses the increased realization that today's engineering systems--and the computers used to control them--are capable of large-scale destruction. When even a single accident could be disastrous, the luxury of learning from experience no longer exists. This book is a practical how-to text on the analysis, design, application and installation of safety instrumented systems.

The latest update to Bela Liptak's acclaimed "bible" of instrument engineering is now available. Retaining the format that made the previous editions bestsellers in their own right, the fourth edition of Process Control and Optimization continues the tradition of providing quick and easy access to highly practical information. The authors are practicing engineers, not theoretical people from academia, and their from-the-trenches advice has been repeatedly tested in real-life applications. Expanded coverage includes descriptions of overseas manufacturer's products and concepts, model-based optimization in control theory, new major inventions and innovations in control valves, and a full chapter devoted to safety. With more than 2000 graphs, figures, and tables, this all-inclusive encyclopedic volume replaces an entire library with one authoritative reference. The fourth edition brings the content of the previous editions completely up to date, incorporates the developments of the last decade, and broadens the horizons of the work from an American to a global perspective.

Béla G. Lipták speaks on Post-Oil Energy Technology on the AT&T Tech Channel.

Safety and security are crucial to the operations of nuclear power plants, but cyber threats to these facilities are increasing significantly. Instrumentation and control systems, which play a vital role in the prevention of these incidents, have seen major design modifications with the implementation of digital technologies. Advanced computing systems are assisting in the protection and safety of nuclear power plants; however, significant research on these computational methods is deficient. Cyber Security and Safety of Nuclear Power Plant Instrumentation and Control Systems is a pivotal reference source that provides vital research on the digital developments of instrumentation and control systems for assuring the safety and security of nuclear power plants. While highlighting topics such as accident monitoring systems, classification measures, and UAV fleets, this publication explores individual cases of security breaches as well as future methods of practice. This book is ideally designed for engineers, industry specialists, researchers, policymakers, scientists, academicians, practitioners, and students involved in the development and operation of instrumentation and control systems for nuclear power plants, chemical and petrochemical industries, transport, and medical equipment. A new approach to safety, based on systems thinking, that is more effective, less costly, and easier to use than current techniques. Engineering has experienced a technological revolution, but the basic engineering techniques applied in safety and reliability engineering, created in a simpler, analog world, have changed very little over the years. In this groundbreaking book, Nancy Leveson proposes a new approach to safety—more suited to today's complex, sociotechnical, software-intensive world—based on modern systems thinking and systems theory. Revisiting and updating ideas pioneered by 1950s aerospace engineers in their System Safety concept, and testing her new model extensively on real-world examples, Leveson has created a new approach to safety that is more effective, less expensive, and easier to use than current techniques. Arguing that traditional models of causality are inadequate, Leveson presents a new,



extended model of causation (Systems-Theoretic Accident Model and Processes, or STAMP), then shows how the new model can be used to create techniques for system safety engineering, including accident analysis, hazard analysis, system design, safety in operations, and management of safety-critical systems. She applies the new techniques to real-world events including the friendly-fire loss of a U.S. Blackhawk helicopter in the first Gulf War; the Vioxx recall; the U.S. Navy SUBSAFE program; and the bacterial contamination of a public water supply in a Canadian town. Leveson's approach is relevant even beyond safety engineering, offering techniques for "reengineering" any large sociotechnical system to improve safety and manage risk.

Safety Critical Systems Handbook: A Straightforward Guide to Functional Safety, IEC 61508 (2010 Edition) and Related Standards, Including Process IEC 61511 and Machinery IEC 62061 AND ISO 13849, Third Edition, offers a practical guide to the functional safety standard IEC 61508. The book is organized into three parts. Part A discusses the concept of functional safety and the need to express targets by means of safety integrity levels. It places functional safety in context, along with risk assessment, likelihood of fatality, and the cost of conformance. It also explains the life-cycle approach, together with the basic outline of IEC 61508 (known as BS EN 61508 in the UK). Part B discusses functional safety standards for the process, oil, and gas industries; the machinery sector; and other industries such as rail, automotive, avionics, and medical electrical equipment. Part C presents case studies in the form of exercises and examples. These studies cover SIL targeting for a pressure let-down system, burner control system assessment, SIL targeting, a hypothetical proposal for a rail-train braking system, and hydroelectric dam and tidal gates. The only comprehensive guide to IEC 61508, updated to cover the 2010 amendments, that will ensure engineers are compliant with the latest process safety systems design and operation standards Helps readers understand the process required to apply safety critical systems standards Real-world approach helps users to interpret the standard, with case studies and best practice design examples throughout

MEMS for automotive and aerospace applications reviews the use of Micro-Electro-Mechanical-Systems (MEMS) in developing solutions to the unique challenges presented by the automotive and aerospace industries. Part one explores MEMS for a variety of automotive applications. The role of MEMS in passenger safety and comfort, sensors for automotive vehicle stability control applications and automotive tire pressure monitoring systems are considered, along with pressure and flow sensors for engine management, and RF MEMS for automotive radar sensors. Part two then goes on to explore MEMS for aerospace applications, including devices for active drag reduction in aerospace applications, inertial navigation and structural health monitoring systems, and thrusters for nano- and pico-satellites. A selection of case studies are used to explore MEMS for harsh environment sensors in aerospace applications, before the book

concludes by considering the use of MEMS in space exploration and exploitation. With its distinguished editors and international team of expert contributors, MEMS for automotive and aerospace applications is a key tool for MEMS manufacturers and all scientists, engineers and academics working on MEMS and intelligent systems for transportation. Chapters consider the role of MEMS in a number of automotive applications, including passenger safety and comfort, vehicle stability and control MEMS for aerospace applications are also discussed, including active drag reduction, inertial navigation and structural health monitoring systems Presents a number of case studies exploring MEMS for harsh environment sensors in aerospace

Presents the theory and methodology for reliability assessments of safety-critical functions through examples from a wide range of applications Reliability of Safety-Critical Systems: Theory and Applications provides a comprehensive introduction to reliability assessments of safety-related systems based on electrical, electronic, and programmable electronic (E/E/PE) technology. With a focus on the design and development phases of safety-critical systems, the book presents theory and methods required to document compliance with IEC 61508 and the associated sector-specific standards. Combining theory and practical applications, Reliability of Safety-Critical Systems: Theory and Applications implements key safety-related strategies and methods to meet quantitative safety integrity requirements. In addition, the book details a variety of reliability analysis methods that are needed during all stages of a safety-critical system, beginning with specification and design and advancing to operations, maintenance, and modification control. The key categories of safety life-cycle phases are featured, including strategies for the allocation of reliability performance requirements; assessment methods in relation to design; and reliability quantification in relation to operation and maintenance. Issues and benefits that arise from complex modern technology developments are featured, as well as: Real-world examples from large industry facilities with major accident potential and products owned by the general public such as cars and tools Plentiful worked examples throughout that provide readers with a deeper understanding of the core concepts and aid in the analysis and solution of common issues when assessing all facets of safety-critical systems Approaches that work on a wide scope of applications and can be applied to the analysis of any safety-critical system A brief appendix of probability theory for reference With an emphasis on how safety-critical functions are introduced into systems and facilities to prevent or mitigate the impact of an accident, this book is an excellent guide for professionals, consultants, and operators of safety-critical systems who carry out practical, risk, and reliability assessments of safety-critical systems. Reliability of Safety-Critical Systems: Theory and Applications is also a useful textbook for courses in reliability assessment of safety-critical systems and reliability engineering at the graduate-level, as well as for consulting companies offering short courses in reliability assessment of safety-critical systems.

Annotation A textbook for training courses and seminars that demonstrate the application of quantitative risk analysis and tools to the problem of selecting safety integrity levels for safety instrumented systems. It does not explain quantitative risk analysis in general, only its application in the one small area. Annotation copyrighted by Book News, Inc., Portland, OR.

Layer of protection analysis (LOPA) is a recently developed, simplified method of risk assessment that provides the much-needed middle ground between a qualitative process hazard analysis and a traditional, expensive quantitative risk analysis. Beginning with an identified accident scenario, LOPA uses simplifying rules to evaluate initiating event frequency, independent layers of protection, and consequences to provide an order-of-magnitude estimate of risk. LOPA has also proven an excellent approach for determining the safety integrity level necessary for an instrumented safety system, an approach endorsed in instrument standards, such as ISA S84 and IEC 61511. Written by industry experts in LOPA, this pioneering book provides all the necessary information to undertake and complete a Layer of Protection Analysis during any stage in a processes' life cycle. Loaded with tables, charts, and examples, this book is invaluable to technical experts involved with ensuring the safety of a process. Because of its simplified, quicker risk assessment approach, LOPA is destined to become a widely used technique. Join other major companies and start your LOPA efforts now by purchasing this book.

Instrument Engineers' Handbook, Third Edition: Volume Three: Process Software and Digital Networks provides an in-depth, state-of-the-art review of existing and evolving digital communications and control systems. While the book highlights the transportation of digital information by buses and networks, the total coverage doesn't stop there. It describes a variety of process-control software packages suited for plant optimization, maintenance, and safety related applications. In addition, topics include plant design and modernization, safety and operations related logic systems, and the design of integrated workstations and control centers. The book concludes with an appendix providing practical information such as bidders lists and addresses, steam tables, materials selection for corrosive services, and much more. If you buy the three-volume set of the Instrument Engineers Handbook, you will have everything a process control engineer or instrumentation technician needs. If you buy this volume, you will have at your fingertips all the software and digital network related information that is needed by I&C engineers. It will be the resource you reach for over and over again.

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